AD/A-002 857

A STRUCTURAL WEIGHT ESTIMATION PROGRAM (SWEEP) FOR AIRCRAFT. VOLUME V - AIR INDUCTION SYSTEM AND LANDING GEAR MODULES. PART 1: AIR INDUCTION SYSTEM MODULE

D. Chaloff, et al

Rockwell International Corporation

Prepared for:

Aeronautical Systems Division

June 1974

DISTRIBUTED BY:



Best Available Copy

SECURITY CLASSIFICATION OF THIS PAGE (When Date Entered) READ INSTRUCTIONS BEFORE COMPLETING FORM REPORT DOCUMENTATION PAGE T. REPORT NUMBER 2. GOVT ACCESSION NO. 3. RECIPIENT'S CATALOG NUMBER ASD/XR 74-10 4. TITLE (and Subtitio) S. TYPE OF REPORT & PERIOD COVERED A Structural Weight Estimation Program (SWEEP) for Aircraft. Volume V Air Induction System and 6. PERFORMING ORG. REPORT NUMBER Landing Gear Modules AUTHOR(a) S. CONTRACT OR GRANT NUMBER(s) D. Chaloff, R. Hiyama, C. Martindale F33615-71-C-1922 PERFORMING ORGANIZATION NAME AND ADDRESS 10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS Rockwell International Corp, L.A. Aircraft Div Los Angeles International Airport FX2826-71-01876/C093 Los Angeles, California 90009 11. CONTROLLING OFFICE NAME AND ADDRESS 12. REPORT DATE June 1974 Deputy for Development Planning Air Force Systems Command 13. NUMBER OF PAGES 645 471 Wright-Patterson Air Force Base, Ohio 4 MONITORING AGENCY NAME & ADDRESS(If different from Controlling Office) Unclassified 150. DECLASSIFICATION/DOWNGRADING 16. DISTRIBUTION STATEMENT (of this Report) Approved for public release; distribution unlimited.

17. DISTRIBUTION STATEMENT (of the obstract entered in Block 20, if different from Report)

18. SUPPLEMENTARY NOTES

Reproduced by
NATIONAL TECHNICAL
INFORMATION SERVICE
US Department of Commerce
Springfield, VA. 22151

weight estimation, structural weights, integrated computer programs, preliminary weight estimation, first-order weight estimations, aircraft structure weights, aircraft structural weight optimization, flutter optimization program, structural synthesis

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

Three computer programs were written with the objective of predicting the structural weight of aircraft through analytical methods. The first program, the structural weight estimation program (SWEEP), is a completely integrated program including routines for airloads, loads spectra, skin temperatures, material properties, flutter stiffness requirements, fatigue life, structural sizing, and for weight estimation of each of the major aircraft structural components. The program produces first-order weight estimates

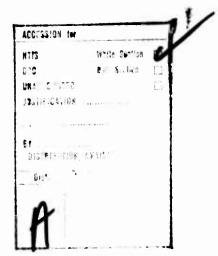
DD 1 JAN 79 1473 EDITION OF 1 NOV 65 15 OPEOLETE,

(411)

and indicates trends when parameters are varied. Fighters, bombers, and cargo aircraft can be analyzed by the program. The program operates within 100,000 octal units on the Control Data Corporation 6600 computer. Two stand-alone programs operating within 100,000 octal units were also developed to provide optional data sources for SWEEP. These include (1) the flexible airloads program to assess the effects of flexibility on lifting surface airloads, and (2) the flutter optimization program to optimize the stiffness distribution required for lifting surface flutter prevention.

The final report is composed of 11 volumes. This volume (volume V) contains the methodology program description, and user's information for the air induction system and landing gear modules of SWEEP.

ia



NOTICES

When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

Publication of this technical report does not constitute Air Force approval of the report's findings or conclusions. It is published only for the exchange and stimulation of ideas.

JAMES H. HALL, Colonel, USAF Deputy for Development Planning

PREFACE

This report was prepared by Rockwell International Corporation, Los Angeles Aircraft Division, Los Angeles, California, under Contract F33615-71-C-1922, No. FX2826-71-01876/C093. The work was performed for the Deputy for Development Planning, Air Force System Command, Wright-Patterson Air Force Base, Ohio, and extended from September 1971 to June 1974.

Eugene L. Bahns, ASD/XRHD, was the Air Force program manager. Leonard Ascani was the program manager for Rockwell International. Other Rockwell personnel contributing to the project included:

- G. Hayase Mass Properties
 R. Hiyama Mass Properties
 D. Chaloff Mass Properties
 C. Martindale Mass Properties
 H. Rockwell Mass Properties
 R. Allen Mass Properties
 R. Wildowsth Airloads
- P. Wildermuth Airloads
 G. Rothamer Airloads
 T. Byar Airloads
- S. Siegel Structural Dynamics
 S. Mellin Structure and Fatigue
- H. Haroldson Thermodynamics
 D. Konishi Advanced Composites
- C. Hodson Structural Dynamics

The final report was published in 11 volumes; the complete list is as follows:

Volume

- I 'Executive Summary'
- II 'Program Integration and Data Management Module'
- III "Airloads Estimation Module"
- IV 'Material Properties, Structure Temperature, Flutter, and Fatigue'
- V "Air Induction System and Landing Gear Modules"
- VI 'Wing and Empennage Module'
- VII "Puselage Module"
- VIII ''Programmer's Manual''
- IX 'User's Manual"
- X ''Flutter Optimization Stand-Alone Program''
- XI "Flexible Airloads Stand-Alone Program"

and the state of t

TABLE OF CONTENTS

Section		Page
	INTRODUCTION TO VOLUME V	14
	Part 1 - Air Induction System Module	15
I	INTRODUCTION AND SUMMARY	16
	Program Objectives Summary of Analysis Capabilities and Limitations	16 16
	Air Induction System Structure Weight Estimation	17
	Inlet Pressure and Temperature	17
	Material Properties	21
	Inlet Ducts	21
	Variable-Geometry Ramps	21
	Nacelle and Engine Section Weight Estimation	22
	Module Operation	22
	Module Input	23
	Module Output	23
	Module Structure	27
II	METHODS AND FORMULATIONS	30
	General Discussion	30
	Inlet Coordinate System	30
	Flight Profile and Design Pressures	33
	Speed-Altitude Profile	33
	Ambient Temperature and Pressure	35
	Dynamic Pressure	36
	Inlet Duct Pressures and Temperatures	37
	Total Temperature and Pressure	37
	Static Pressure	38
	Hammershock Pressure	39
	Design Pressures	42
	Material Properties	42
Pre	ceding page blank	

Section		Page
	Inlet Ducts and Diffusers	50
	Duct Geometry	51
	Duct Panel Synthesis	58
	Strength and Deflection Equations	58
	Allowable Stress	61
	Allowable Deflection	61
	Duct Weight	62
	Duct Frame Synthesis	62
	Frame Geometry	62
	Unit Internal Frame Loads	65
	Frame Synthesis and Weight	67
	Two-Dimensional Variable-Geometry Ramps	71
	Ramp Design Pressure	72
	Ramp Synthesis Methods and Assumptions	75
	Panel Synthesis	76
	Hinge and Actuator Beam Synthesis	79
	Minimum Weight	81
	Two-Ramp System	83
	Ramp Structure Geometry	83
	Resolution of Forces	86
	Ramp 1 Weight	88
	Ramp 2 Weight	89
	Three-Ramp System	90
	Ramp Structure Geometry	90
	Resolution of Forces	94
	Ramp 1 Weight	97
	Ramp 2 Weight	98
	Ramp 3 Weight	99
	Four-Ramp System	99
	Ramp Structure Geometry	103
	Resolution of Forces	104
	Ramp 1 Weight	109

Section		Page
	Ramp 2 Weight	110
	Ramp 3 Weight	111
	Ramp 4 Weight	113
	Three-Dimensional Axial Flow Systems (Spikes)	114
	Nacelle Shell Structure	-115
	Nacelle Geometry	115
	Nacelle Synthesis	117
	Local Panel Flutter	118
	Nacelle Shell Weight	122
	Miscellaneous Structure Weight	123
	Engine Mounts	124
	Auxiliary Inlet and Duct Bypass Doors	124
	Engine Removal Doors	124
	Miscellaneous Doors	125
	Firewall	125
	Exterior Finish	125
	Engine Compartment Shroud	125
	Pylons and Nacelle Support Fittings	126
111	PROGRAM DESCRIPTION	.128
	General Discussion	128
	Logic Flow	128
	General Maps	128
	Common	132
	Labeled Common	132
	Mass Storage File Records	132
	Subroutine Descriptions	225
	Program AISMN	225
	General Description	225
	Arrays and Variables Used	225
	Arrays and Variables Calculated	225
	Labeled Common Arrays	227
	Mass Storage File Records	
	Error Messages	227
		227
	Subroutine SPAL	227

Section	Page
Subroutine TEMPR	231
Subroutine MCNTL1	232
Subroutine MATLF1	239
Subroutine MATLP2	240
Subroutine DSGNP	241
Subroutine PRECRT	244
Subroutine RAMPS	247
Subroutine SPIKE	252
Subroutine DUCTS	257
Subroutine DCTGEO	259
Subroutine FRMD3	264
Subroutine FRMELD	265
Subroutine DUCPNL	268
Subroutine DUCFRM	270 272
Subroutine DUCWET	274
Subroutine NACELE Subroutine NCLGEO	278
Subroutine MISCOM	280
Subroutine PYLONS	282
Subroutine SUMARY	283
Sabioatine Supari	200
IV REFERENCES	285
APPENDIX A AIR INDUCTION SYSTEM MODULE FLOW CHARTS AND FORTRAN LISTS	286
Flow Chart Usage	287
Table of Contents for Autoflow Chart Set	291
Program Flow Charts of Air Induction System Module	305
Program AISMN	306
Subroutine DCTGEO	312
Subroutine DSGNP	318
Subroutine DUCFRM	324
Subroutine DUCPNL	328
Subroutine DUCTS	332
Subroutine DUCWET	337
Subroutine FRMELD	341
Subroutine FRMND3	345
Subroutine MATLF1	349
Subroutine MATLP2	353
Subroutine MCNTL1	356
Subroutine MISCOM	361
Subroutine NACELE	365

Section	Page
Subroutine NCLGEO	373
Subroutine PRECRT	378
Subroutine PYLONS	381
Subroutine RAMPS	385
Subroutine SPAL	398
Subroutine SPIKE	404
Subroutine SUMARY	407
Subroutine TEMPR	413
FORTRAN Listing of Air Induction System Module	420
Program AISMN	421
Subroutine DCTGEO	423
Subroutine DSGNP	425
Subroutine DUCFRM	427
Subroutine DUCPNL	429
Subroutine DUCTS	430
Subroutine DUCWET	432
Subroutine FRMELD	434
Subroutine FRMND3	435
Subroutine MATLF1	437
Subroutine MATLP2	439
Subroutine MCNTL1	440
Subroutine MISCOM	442
Subroutine NACELE	444
Subroutine NCLGEO	447
Subroutine PRECRT	448
Subroutine PYLONS	449
Subroutine RAMPS	451
Subroutine SPAL	460
Subroutine SPIKF	462
Subroutine SUMARY	463
Subroutine TEMPR	466
Part 2 - Landing Gear Module	481
I INTRODUCTION AND SUMMARY	482
Module Structure	482
Design Parameters	482
Landing Gear Loads	483
Landing Gear Weights	484

Section		Page
	Outer Cylinder	485
	Inner Cylinder (Piston)	486
	Axle	486
	Bogie	487
	Drag and Side Struts	488
	Oil Oil	489
	Tires, Tubes, and Wheels	489
	Brakes	489
	Weight Coefficients	489
	Module Operation	489
	Mass Storage	489
	Permanent Data	490
	Variable Input Data	491
	Variable Input Data Options	493
	Output	494
	Comments, Warning Messages, and	
	Error Messages	494
II	METHODS AND FORMULATIONS	495
	General Discussion	495
	Optional Input Variables	501
	Landing Speed	501
	Load Factors	502
	Piston Diameters	503
	Wheel, Tire, and Tube Weights	505
	Brake Weight	506
	Rotating Inertia of Wheel Assembly	506
	Axial and Normal Strut Loads	507
	Landing and Ground Loads	509
	Two-Point Landing	509
	Spinup	511
	Springback	513
	Braked Roll	513
	Drift Landing	514
	Unsymmetrical Braking	514
	Towing	515
	Turning	516

Section	Page
Strut Design Loads	517
Strut Synthesis	526
Deflection Analysis	532
Inner and Outer Cylinder Weight	534
Axle Weight	535
Bogie Weight	537
Side Strut and Drag Strut Weight	538
Oil Weight	539
Miscellaneous Weight	539
Total Weight	540
Tail Wheel Weight	541
Center of Gravity	541
III PROGRAM DESCRIPTION	542
General Discussion	542
Mass Storage Files	544
Input Data	544
Labeled Common Blocks	551
Subroutine Descriptions	553
Program LANDGR	553
Subroutine LOADS	559
Subroutine LG3P	560
Subroutine BMOR	561
Subroutine LGEAR	563
Subroutine LGWT	568
APPENDIX B LANDING GEAR MODULE FLOW CHARTS AND FORTRAN LISTS	580
Table of Contents for Autoflow Chart Set	581
Program Flow Charts of Landing Gear Module	587
Program LANDGR	588
Subroutine BMOR	592
Subroutine LGEAR	594
Subroutine LGWT	606
Subroutine LG3P	623
Subroutine LOADS	626

or with the transmitted to the

Section Page FORTRAN Listing of Landing Gear Module 628 Program LANDGR 629 Subroutine BMOR 630 Subroutine LGEAR 630 Subroutine LGWT 636 Subroutine LG3P 644 Subroutine LOADS 645

LIST OF ILLUSTRATIONS

Part 1 - Air Induction System Module

Figure	Title	Page
1	Detail Weight Report Format for Propulsion Group	18
2	Detail Weight Report Format for Engine Section or Nacelle	
	Group	
3	Sample Output of Weight Summary and Balance Results	24
4	Sample Output of Air Induction System Structure Weight	
	Summary	2 5
5	Sample Output of Engine Section or Nacelle Group Weight	
	Summary	26
6	Air Induction System Module Functional Flow Diagram	
7	Speed-Altitude Profile Points	
8	Throat Static Pressure Ratio	
9	Hammershock Pressure Ratio	
10	Hammershock Attenuation at Throat	
11	Stress-Strain Curve and Curve Fit Control Points	45
12	Material Stress-Strain Curve Evaluation for Elastic and	_
	Plastic Properties	46
13	Programmed Shapes and Correction Factors	
14	Diaphragm Stresses and Deflections	59
15	Ramp Structural Representation	74
16	Typical Two-Ramp System	84
17	Typical Three-Ramp System	
18	Typical Four-Ramp System	100
19	Panel Flutter Mach Number Correction Factor	120
20	Panel Flutter Parameter Versus Aspect Ratio	121
21	Air Induction System Module Subroutine Flow Diagram,	120
22	Overlay (7,0)	129
22 23	Logic Flow Diagram for Air Induction System Module	131
23	Sample Output From AISMN of Air Induction System Design	226
24	Data (IP(61))	220
24		230
25	Data (IP(62))	230
25	Sample Output From MATLP2 of Duct Material Properties	23 5
26	Data (IP(63))	233
20	Sample Output From MATLP2 of Ramp Material Properties	236
27	Data (IP(63))	230
41		227
28	Data (IP(63))	237
40		270
	Properties Data (IP(64))	238

such complete and the second

Figure	Title	Pa	ge
29	Sample Output From DSGNP of Inlet Pressure Data (IP(65))	. 24	3
30	Sample Output From PRECRT of Ramp Design Criteria Data (IP(66))		
31	Sample Output From RAMPS of Design Constants, Reaction Forces, and Detail Weights (IP(67))		
32	Sample Output From DUCTS of Unit Internal Frame Loads		
33	and Frame Sizing Data (IP(69))		
34	Weight Data (IP(69))		
35	Frame Geometry (IP(68))		
	Part 2 - Landing Gear Module		
Figure	Title	Pa	ge
36	Load conditions analyzed in subroutine LGFAR	. 48	34
37	Inner cylinder and outer cylinder geometry	. 48	35
38	Axle geometry		
39	Bogie geometry		
40	Drag strut or side strut geometry		
41	Geometry representation for fore-aft bending moment derivation		
42	Geometry representation for lateral bending moment derivation		
43	Drift landing normal loads		
44	Lateral bending moment for drift landing when the eccentricity is negative and greater than one-tenth the		-
	length to the ground	. 52	24
45	Lateral bending moment for drift landing when the eccentricity is negative and less than one-tenth the		
	length to the ground	. 52	25
46	Lateral bending moment for drift landing when the eccentricity is positive	. 52	27
47	Rending modulus of rupture		29
48	Torsion modulus of rupture		
49	Subroutine flow diagram		
50	Functional flow diagram	-	
51	Sign convention for main gear eccentricity	. 54	
52	Main gear strut angles	. 55	
53	Nose gear strut angles	-	50
54	Sample output from LANDGR of variable landing gear data	-	
55 55			
56	Sample output from LGEAR of landing gear loads		54
	Sample output from LGWT of nose gear weight summary		
57	Sample output from LGWT of main gear weight summary	. 57	0

LIST OF TABLES

Part 1 - Air Induction System Module

Tables	Title	Page
1	Functional Subroutine Grouping (AIS)	29
2	Material Library Data	
3	Basic Ramp Geometry and Design Data	
4	Ramp Structure Minimum Gages and Densities	
5	Two-Ramp System Variables	
6	Three-Ramp System Variables	
7	Four-Ramp System Variables	101
8	Miscellaneous Structure Component Weights	
9	Common Arrangement	13 3
10	Common Region Variable List	136
11	D Array Variables	
12	DATD Duct Input Data Array Variables	171
13	DATM Array Variables	
14	DATN Nacelle Data Array Variables	
15	DATR and DR Array Variables	
16	DATS Engine Section and Air Induction System Input Data	
17	Array Variables	
17	EQU Array Variables	
18	F Array Ramp Titles	
19	ND Array Variables	
20	SUMM Array Variables	
21	TM Array Variables	
22	TMD Array Variables	
23	TMS Array Variables	
24	TOT Array Variables	
25	TT Array Variables	
26	FDAT Array Variables (FDATT Block)	222
27	IP Array Variables (IPRINT Block)	
28	Mass Storage File Records	224
	Part 2 - Landing Gear Module	
Table	Title	Page
	1 . 11 Com Dari - Data from Data Management Madula	492
29	Landing Gear Design Data from Data Management Module	495
30	List of Symbols in Methods and Formulations	544
31	Input Array D - Permanent Data	546
32	Input Array D - Variable Data	552
33	FDAT Array Variables	551
34	Array FLOADS in LGDATA Block	554
35	Wheel, Tire, Tube, and Brake Weights in LGDATA Block	22/

W. A. IN CONCERNATION OF THE PARTY OF THE PA

INTRODUCTION TO VOLUME V

The Structural Weight Estimation Program (SWEEP) has been developed as an analytical aircraft structural weight prediction tool suitable for use in the preliminary design phase of vehicle synthesis. The functions of data development and assessment have been integrated into various program modules so that criteria, design constraints, and environment considerations are consistent. The purpose of the two parts of this volume is to present methods and formulations and to discuss program routines for the air induction system and landing gear modules:

- Part 1 discusses the air induction system module, which estimates air induction system, nacelle, and engine section structure weights
- Part 2 discusses the landing gear module

Appendix A presents autoflow diagrams and charts of the air induction system module. Autoflow diagrams and charts of the landing gear module are presented in Appendix B.

PART 1 AIR INDUCTION SYSTEM MODULE

A SALLANDER OF THE SALES

Section I

INTRODUCTION AND SUMMARY

PROGRAM OBJECTIVES

The objective of the air induction system weight estimation module is to provide weight of propulsion-system-oriented structural components during the preliminary design phase of vehicle synthesis. In this design phase, weight trade-off and point design data sensitive to a wide range of inletengine arrangements and design criteria are required.

Design of propulsion systems are, to a significant degree, dictated by optimum performance to meet primary mission objectives with compromise for other vehicle environmental conditions encountered by the system. Inlet boundary layer bleed and bypass requirements are some of many details that are not available in the preliminary design phase. These and other factors complicate structural arrangement definitions which are required in an analytical procedure.

Methods that are incorporated in this program evaluate those components that may be derived on an analytical basis within the limitations of design data that would be available in the preliminary design phase. Empirical and statistical formulations are used to estimate the weight for certain identifiable components as well as to estimate provisions for items that are not readily defined.

SUMMARY OF ANALYSIS CAPABILITIES AND LIMITATIONS

The estimating procedure accounts for wing-pylon-mounted or fuselage-pylon-mounted engine packages as well as for engines mounted inside the vehicle fuselage. It is limited to air-breathing engine concepts with inlet ducts forward of the engine compressor face. Nacelle-type installation evaluation is limited to two or four nacelle arrangements. The following propulsion-system-oriented components are evaluated in this module:

- Air induction system:
 - Ducts
 - Variable geometry ramps

- Auxiliary inlet panels
- Duct bypass doors
- Fixed- and vairable-geometry spikes
- Nacelle and engine section:
 - Nacelles and engine cowling
 - Pylons
 - Fittings
 - Engine mounts

For the purposes of weight accounting, air induction system structure is categorized as part of the propulsion group according to the definitions in MIL-STD-254. Nacelle and engine section structure components are categorized in a separate group. The weight estimating approach is based on calculating weights at the line item level of the detail weight statement report form, Figures 1 and 2.

The program approaches weight estimation for each of the structural elements as independent entities. Some interactive compatibility is evaluated such as optimum duct frame spacing or for duct requirements due to the presence of ramps.

AIR INDUCTION SYSTEM STRUCTURE WEIGHT ESTIMATION

Inlet duct and variable-geometry ramp structure weight estimation procedures account for factors such as geometry, type of construction, material properties, temperature, inlet pressures, and manufacturing limitations. Auxiliary inlet panels, duct bypass doors, and fixed- and variable-geometry spikes are estimated by statistical methods. Weights of these items are sensitive to specific item function and dimensional and descriptive data input by the user.

Inlet Pressure and Temperature

Inlet design pressures and temperature are determined for the vehicle speed-altitude profile envelope. Nine points on both the level-flight

The mark the state of the

N-9102-D IAME IATE	PROPULS	IOH GROUP	PAGE MODEL _ REPORT_			
		Apolita	nI			
	CODE NO.	tine cery t				
ENGINE INSTALLATION				L		
engage (as hotalist)				l		
Engine & Apyrodurner (Al Metalled	2			1		
Prouction Grar Cox				1		
EXTENSION DRIVE SHAFT	•••••			1		
***************************************				1		
***************************************				L		
afterburners of furnamed separately						
accessory grar boxes & puives						
Superchanger - Complete (for Turgos)						
· LUBPICATING SYSTEM				.		
· supports						
- CONTROLS PIPING (EXNAUST TO SUPER						
PIPMG (EXHAUST TO SUPER	.)			j		
				4		
				1		
AIR INDUCTION SYSTEM						
MTERCOOLERS AND SUPPORTS				j		
AIR DUCTING AND SHROUDING]		
MTAKE DOORS & OPERATING CONTROLS				J		
AIR FILTERS]		
SCREEMS & CONTROLS				}		
		1	to thing a second sequence of	1		
		- "		1		
The state of the s				1		
and the state of t				1		
				1		
The state of the s				1		
EXHAUST SYSTEM						
EXHAUST STACKS				1		
EXHAUST COLLECTORS				1		
CULLECTOR OR ENGINE SHROUG				1		
TAIL PIPS				1		
TAIL PIPE SHEOUD AND INSULATION				1		
TAIL COME				1		
MILENCING DEVICES				1		
SUPPORTS, BRACKETS, ETC.		†		1		
				1		
	•••••			•		
				- i		
	•••••	†		-1		
COOLING SYSYRW		t		-		
PAPIATOR AND SUPPORTS		· · · · · · · · · · · · · · · · · · ·				
MUTTRES, SCOOP & BUCTS				1		
EXPANSION TANK & SUPPORTS			ļ	4		
			 	1		
LIQUID IN SYSTEM GALS.)		•	ļ	4		
PIPMG, VENTS, CLAMPS ETC.		•	ļ	-		
			i	-		
A 444			†	-		
PANS		.	ļ	4		
CONTRAVANES		↓	<u> </u>	4		
PAN DRIVES		 	-	4		
CONTROLS & OPERATING MECH.				4		
		L				

Figure 1. Detail weight report format for propulsion group.

AN-9102-D	ENGINE SECTION OR			GE	
HAME	HACELLE GROUP			DEL	
DATE	MACELLE SHOUP		A.	PORT	
				-	
		Inhered	Coate	Outset	
2				-	<u> </u>
1	CODE NO.				1
4 ENGINE MOUNT					
S Contraction of the Contraction					
6 SUPPORT BAY					
7 VIGRATION ASSORPTION DEVICES					
					†
•		-			1
10 HACELLE STRUCTURE	·······			 	• · · · · · · · · · · · · · · · · · · ·
11 BULKHEADS AND PRAMES					
12 COVERIMS & STIFFEMERS				 	
			·	 	
13 PITTINGS					
14 LONGERONS					
15 ATTACHING ANGLES, ETC.					<u> </u>
16					1
17					
16				T	·
19 PYLONS & STRUTS					
2	· · · · · · · · · · · · · · · · · · ·			 	
39 21				 	
	·			 	·
2	- 			———	
2) FIREWALL					<u> </u>
<u> </u>					
25 SHROUBS FOR FIRE PROTECTION					
27 COWLING	1				ļ
26 ENGINE COWL					
3				 	
3					•
31				+	•
•				 	
<u> </u>				 	
<u> </u>					
12 13 24 26 BAPFLES					<u>. </u>
36 BAFFLES					1
34 ACCESSORY COVIL OR SKIRT					
37 COUL PLAPS					
39 COUL PLAP CONTROLS & OPERATING	MECH.			1	1
y					
4					
	+				
41					+
<u> </u>				-	-
9					
4					
45 PAIRING - NACELLE TO TIME OR PYLON					
44 STEPS A COUPS					1
47 VORKING PLATPOON (BUILT DO					
46 MITERNAL WALKWAYS					Ĭ
9					
AL MARKA A ASSESS MARKAGE				 	-
I MSTALLATION MASSWARE					
					
<u> </u>					<u> </u>
					1
SE TOTALS - SECTIONS OR HACELLES					
EF TOTAL (TO DE EDGMENT PREVARE)				this	

Figure 2. Detail weight report format for engine section or nacelle group.

4N-9102-D NAME		100000		LE GROUP		PAGE					
DATE		DOGES	, PARELS	& MISCEL	LAMEOUS		REPORT				
1	7 - 4 - 1	-		1	ı — — — —	0,	بطبطة وعاجد	leo			
2	Location	Type	Area Sq. Pt.	Structure	Mochanion & Controls	Power Trans.	Astronom	Look	Bassy		
4 Cope no					-						
5 DOORS & FRAMES	<u> </u>										
6 · LAHOMS											
7											
1	4					-					
	4	-	-								
10 - SQMS	+										
12	+		-	= -							
13 - ACCESS									-		
14			I	I							
15 . ENGINE								_			
16	-										
17 18	+				-				-		
10	+								1		
20			-	-	-			5- 4			
21				Ì		-					
22	\mathbf{I}			•							
23		-									
24								- -			
25			-	•							
26 PANELS - (NON STRUCT	nevel			•				-	-		
28		•	i i	•	1						
29				1	Ì	1		1			
30				I T	Ι .			I			
31				i .			Your s				
12				# 1	100						
33				H		•	-	ł	•		
35				Ħ		<u> </u>		<u> </u>			
X				Ħ .	1	-	14.4				
37		₽.		Ī.	I			İ			
X	4 - 4 - 6		_ 1	1							
39						1 22		0.000	-		
41			+		•	-	-	-			
42		1.0	3	1	†	† -	- 11		†		
4				t .	1	= 1			=		
4			Γ. :		1	I		İ			
46		-		I	I			Ι			
4	-								-		
47			-	+			-4 -	-	- 74		
49		-		Ħ	-	-	11	-			
9			-	t							
51		400	İ	I		1			-		
S2 EXTERIOR FINISH			1 1	I		I					
Si .		-		1			L		<u> </u>		
SA TOTALS		_		#	1		l				
SS TOTAL - DOORS, PANEL	S & MSC.			#							
SE TOTAL PROM PG 18	OH 00 HAC	LLE COA		ŧ							
								11			
*Indicate location for maje	or doors by t	ab'd, cont	er, outbid.		""H-Hydrod	ite, E-Electri	icel, F-Pace	notic; power	Transmis sion		

Figure 2. Detail weight report format for engine section or nacelle group (concl).

maximum speed (M_H) and the limit speed (M_L) envelopes are evaluated for design pressure and temperature data based on standard day atmospheric properties. Total pressure is calculated by using isentropic compressible flow equations and inlet pressure recovery ratio. Static pressure is calculated as a function of total pressure and airflow. Transient overpressure, referred to as hammershock, is calculated as a function of inlet total pressure and engine bypass ratio. Inlet attenuation is approximated to develop longitudinal pressure variation in the duct.

Material Properties

Material properties in the form of stress-strain diagrams, strength and fatigue characteristics, and physical properties are stored in a permanent data bank. Elevated-temperature properties are obtained by interpolation of the permanent file data. Properties for ducts, ramps, and nacelle are independently derived such that different materials may be selected for these structural components.

Since temperature varies with vehicle speed and altitude, separate sets of materials data are calculated for each speed profile point. Components are designed to the pressure loads and the attendant material properties.

Inlet Ducts

The inlet duct weight estimating approach is a multi-station synthesis procedure. Geometry is represented as a family of shapes (rounded rectangles) that may be defined by straight lines and circular arcs. Shape may vary from fully circular to fully rectangular. Inlet geometry is defined at as many as 10 discrete synthesis locations, starting at the leading edge and ending at the engine front face.

Ducts are assumed to be sheet frame structure designed to pressure requirements. Panels are designed for either milled with lands at frames or unmilled construction. Strength, deflection restraint, and fabrication minimums are variables; frame spacing may be either fixed or variable. The optimum frame spacing search is conducted between predefined minimum and maximum limits.

Variable-Geometry Ramps

Either two, three, or four ramp systems are evaluated. Variables in the weight estimation approach are differential ramp pressures, geometry, material properties, construction, and fabrication minimums.

Critical design pressure is determined by comparing the ratio of ultimate hammershock pressure to the ramp material compression yield stress at each of the points on the speed profile envelope. Differential pressure on each ramp, a function of plenum pressure, is based on either predefined or user input pressure ratios.

Geometric descriptions of lengths, widths, angles, and actuator locations are combined to develop individual ramp loading diagrams. These loads are used to synthesize either stiffened sheet construction or honeycomb panel structure.

NACELLE AND ENGINE SECTION WEIGHT ESTIMATION

Nacelle structure weight estimates are performed for external podded engine installations. Geometry is defined in a manner similar to that used for the ducts. Synthesis cut geometry is defined at as many as 10 stations, starting at the inlet leading edge and ending at the last complete nacelle section.

Nacelle loads due to inertia effects are considered to be negligible. This premise is true for most nacelle systems in which engines are supported directly by the pylon strut. The estimating procedure is therefore limited to the design for local panel flutter, if critical, and fabrication minimums. Within this scope, frame weight and spacing compatibility is maintained forward of the engine front face. Duct frame weight and spacing are used in this forward section. Frame spacing aft of the engine face is defined by input definition.

Pylons, fittings, engine mounts, firewall, and miscellaneous door weights are calculated by empirical and statistical methods.

MODULE OPERATION

The program is written in FORTRAN extended language for operation on the CDC 6600 computer and is structured to operate within 50,000-octal core locations. Execution time varies with the type of inlet-engine arrangement. The range of computer core time varies between 1 to 5 system seconds.

The air induction system module operates within SWEEP either as a standalone program or in conjunction with other modules. Mode of operation is controlled by the SWEEP control program, OLAY00. In the stand-alone mode, the SWEEP control program calls only the input data processing module and the air induction system module. All input data, required by the air induction system module are initially set up by the user, read by the input data processing module, and set up in labeled common and mass storage records for use by the air induction system module.

When the air induction system module is operated in conjunction with other SWEEP modules, input data are processed in the same manner as those used in the stand-alone mode. Part of the data required by the data management module are also used by the air induction system module. In this case, duplicated data are transferred to the input data record for use by the air induction system module.

Specific input data requirements and deck arrangement instructions are discussed in Volume IX, 'User's Manual.'

MODULE INPUT

Specific input to the air induction system module is discussed in the maps and program descriptions contained in Section III of this volume. Following is a summary of the types of input required by the module:

- 1. Basic constants used in synthesis equations: 275 inputs
- 2. Air induction system, nacelle, and engine section configuration dependent data: 260 inputs
- 3. Mach-altitude profile data: 30 inputs
- 4. Materials data: ≤300 inputs per material used
- 5. Program print indicators: 10 inputs

MODULE OUTPUT

Basic module weight summary results are shown in Figures 3 through 5. Optional output, which is controlled by user specifications, consists of input data tables, loads and sizing data tables, weight details, and intermediate calculations. Sample output tables are shown with the descriptions of the source routines in Section III of this volume. Warning and error messages are printed when erroneous or incompatible data are encountered. The program default procedure appears as part of the message.

a recognized and selection of the select

	330°7°39 2497°92	TOTAL	WT. C.G.	26685.43 2597.84	1768-22 2868.37
E C.G. SUMMARY		PR 0	;00000	0000	
NATINE SPETITION OR NACELLE GROUP WETCHT & C.G.	2023-33 2023-33 2548-41 1960-00 1960-00 2378-06 1960-00	1960.00 CUT87ARD	*00000	0.0 0.0 0.0 0.0 1960.00 2906.50 2503.50	
ON OR NACELLE	1899-44 27221-94 0.0 3996.31	0.0 INROAPN	C.G. 2868.00 2511.15 7665.63 1760.00	1560.30 2766.00 2906.50 2597.84 0.0 1600.92 167.33	
FUCINE SFLTI	3. 2 U Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z	L.	MT. 1263-15 16245-05 7223-28 0-0	0.0 120.21 1599.10 26685.43	
3. T. S. E.	TIP INGUETEN SYSTEM IN ET WEDGE ATR GUCTING E DP. WECHANISM RYDASS FORPS & DP. WECHANISM RYDASS FORPS & DP. WECHANISM WASTABLE GEOWETRY STRUCTUPE HALF ROUND FRANSLATING SPIKE	FILL TRANS. E EXPNP. SPIN	FUGINE MOUNTS SOURKEGES & FRAMES COVERING & STIFFNERS LCNGERCNS	PYLCNS FIPFWALL SHROUD TOTAL ENG.SEC./NAC. ACCESS COOPS ENGINE DOORS	TOTAL MISC.

** SUMARY **

3 OCT 1973

Figure 3. Sample output of weight summary and balance results.

* Advals **		
		13007.39
3 OCT 1973	* * PROPULSION GROUP * *	1899.44 27221.94 ERATING HECHANISH 0.0 STRUCTURE 3996.01
VAPI-SWEEP WING CONFIGURATION	•	AIR INDUCTION SYSTEM INLET WEDGE AIR DUCTING INTAKE DOORS & OPERATING MECHANISM BYPASS DOORS & OPERATING MECHANISM VACTABLE GEOWETRY STRUCTURE

Figure 4. Sample output of air induction system structure weight summary.

** SUMARY **																
		TOTAL									26685.43				1768.22	28453.64
	GRNUP	OUTRIARD	0.0	0.0	0 0 0 0	0.0	0-0		0.0	0.0	0.0					
3 OCT 1973	NACFLLF	INBUBNI	1263.15	16245.05	82.627 0.0	234.64	0.0	120 21	17.031	1500.10	26685.43		0.0	167.30		
VART-SWEEP WING CONFIGURATION	AD NOTE SECTION 3		ENGINE MOUNTS	NACFLLF STRUCTURF PULKFEADS R FRAMES COVERING & STIFFFNEDS				Flagmall	SHROLL		TOTAL	ROCRS & WISCELLANFRUS	ACCFSS	FXTEPIDE FINISH	TOTAL PAGRS & MISCELLANFOLS	TOTAL ENGTHE SECTION OF NACELLE GROUP

Sample output of engine section or nacelle group weight summary. Figure 5.

MODULE STRUCTURE

The module is structured in a single overlay consisting of a main program (AISMN) and 21 subroutines. Figure 6 is a functional flow diagram which depicts the major operations of the program. Table 1 shows the routines for each of the functional groupings.

distribution of the second

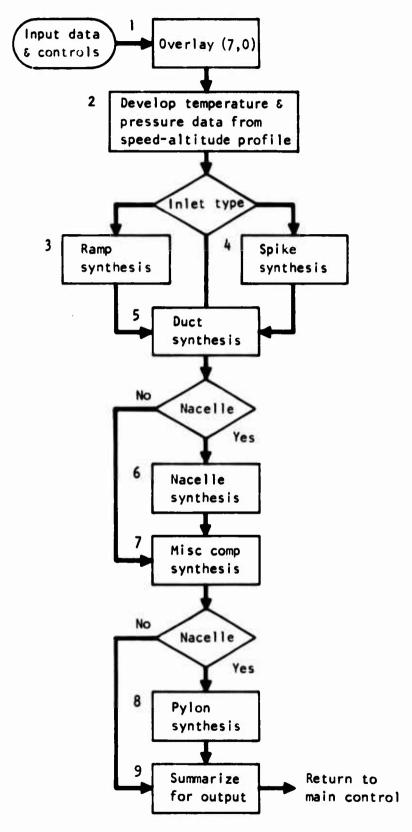


Figure 6. Air induction system module functional flow diagram.

TABLE 1. FUNCTIONAL SUBROUTINE GROUPING (AIS)

Overlay (7.0) Subroutine by Functional Groupings

- 1. Overlay (7,0) Control and Data Manipulation
 - Program AISMN Program for AIS overlay, print system data
- 2. Develop Temperature and Pressure Data From Speed-Altitude Profile
 - Subroutine SPAL Set up temp and pressure for 9 PT speed profile
 - Subroutine TEMPR Temp/pressure eval program at given geopotential alt
 - Subroutine DSGNP Set up temp and pressure factors for air induction sys
 - Subroutine MCNTL1 Develop material properties from library data
 - Subroutine MATLF1 Material property curve fit program
 - Subroutine MATLP2 Material property curve fit program
- 3. Ramp Synthesis
 - Subroutine RAMPS Ramp synthesis and weight for 2 to 4 ramps per inlet
 - Subroutine PRECRT Determine critical RAMP design criteria
- 4. Spike Synthesis
 - Subroutine SPIKE Weight for spikes by statistical equations
- 5. Duct Synthesis
 - Subroutine DUCTS Control and print for ducts
 - Subroutine DCTGEO Duct geometry evaluation program
 - Subroutine FRMAD3 Frame node coordinates 61 nodes evaluation program
 - Subroutine FRMELD Unit pressure ring load evaluation program
 - Subroutine DUCPNL Duct panel synthesis program
 - Subroutine DUCFRM Duct frame synthesis program
 - Subroutine DUCWET Duct weight evaluation program per nacelle or A/V
- 6. Nacelle Synthesis
 - Subroutine NACELE Nacelle shell weight
 - Subroutine NCLGEO Develop nacelle geometry
- 7. Miscellaneous Component Weights
 - Subroutine MISCOM Weights of engine mounts, misc doors, etc; apply K-factor
- 8. Pylon Synthesis
 - Subroutine PYLONS Pylon and fitting weight
- 9. Summarize for Output
 - Subroutine SUMARY Summarize AIS weights and CGS, and print

Section II

METHODS AND FORMULATIONS

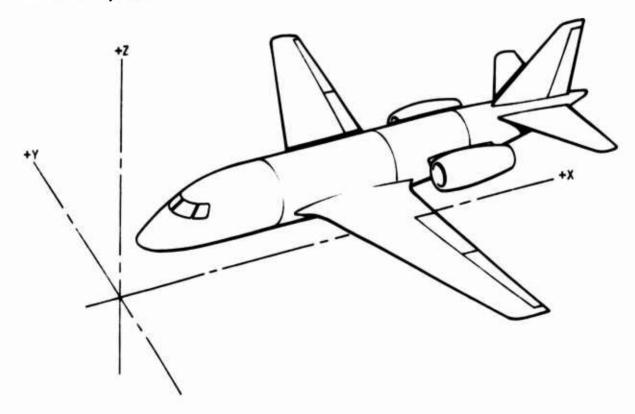
GENERAL DISCUSSION

Methods and formulations which are programmed in the air induction system weight estimation module are discussed in this section. Specific design data development and weight calculation functions are performed in separate routines which are called by the control program AISMN. The discussions that follow present the process within each of these routines.

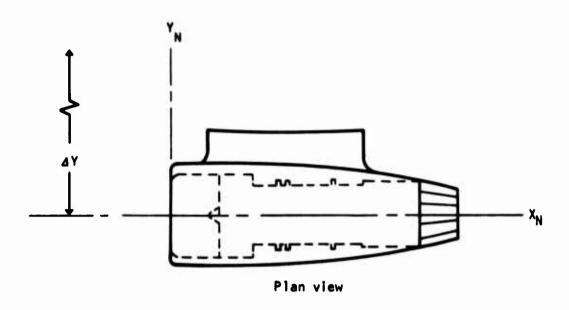
INLET COORDINATE SYSTEM

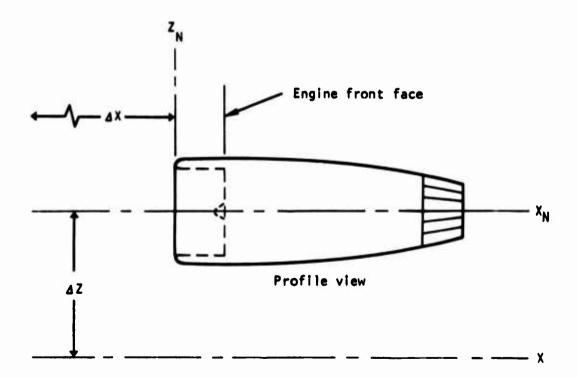
The air induction system weight estimation module, which is part of an integrated structure weight estimation program, provides propulsion system oriented structure weight. The procedure evaluates a wide range of propulsion system arrangements that can exist on fighter, attack, bomber, and transport vehicle categories. In order to minimize geometry definition requirements, an inlet coordinate system is used to locate and define structural components.

The following stability axis definitions are used to define the vehicle coordinate system.



Propulsion systems, as with other systems such as the wing, are generally symmetrical. In the following sketch, left- and right-hand side engine packages are symmetrical. The inlet coordinate system is located relative to the vehicle coordinate system, as shown in the following sketches:

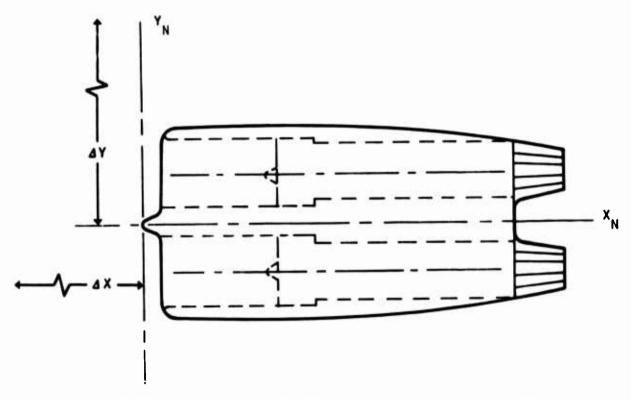




2 or a resistan small all the stant

This coordinate system is offset from the vehicle coordinate system by ΔX , ΔY , and ΔZ . Origin of the system, $X_N = 0$, is defined to be at the inlet leading edge. Origin of the other axes, $Y_N = 0$ and $Z_N = 0$, is defined to be at the engine front face perpendicular to the engine axis, X_N - axis is assumed to be colinear with the engine axis.

Two engines may exist in a nacelle, as shown in the following sketch. The X_{∞} - axis is located colinear with the engine axis midway between the engines (nacelle centerline).



This definition of inlet coordinate system also applies to fuselageburied-engine arrangements. For this situation, inlet and vehicle Y-axis are coincident.

Geometric description and weight estimation of a single unit (one nacelle or one duct) can be evaluated. Total vehicle arrangement and weight is implied by the relative location with respect to the vehicle coordinate system and the inlet coordinate system. For the foregoing discussion of a two-engine arrangement, geometry of one inlet duct would be defined and presence of two ducts in the nacelle defined by the offset relative to the inlet coordinate system. There may be either two or four nacelles on a vehicle; i.e., an inboard set or an inboard and an outboard set. Therefore, the number of nacelles and their relative location $(\Delta X, \Delta Y, \Delta Z)$ can be used to determine the total number of detail units (such as number of ducts), total weight, and center of gravity. This accounting procedure is followed in the weight calculation routines and the weight summary subroutine SUMARY.

FLIGHT PROFILE AND DESIGN PRESSURES

The vehicle speed-altitude profile is evaluated for air induction system design pressures and local panel flutter requirements. Methods employed to develop and process this information are described herein. Routines which perform these operations are:

- SPAL Expand the input speed-altitude profile and calculate total temperature, total pressure, static inlet duct pressure, and dynamic pressure.
- TEMPR Calculate standard atmosphere temperature and pressure at speed profile altitudes.
- DSGNP Calculate inlet duct hammershock pressures and static pressure at the inlet throat.

SPEED-ALTITUDE PROFILE

Input speed-altitude profile data consist of five points on both the level-flight maximum speed envelope, M_{L} , and the limit speed envelope, M_{L} , starting at sea level and extending to maximum altitude. Points on the M_{L} profile are defined relative to the M_{L} profile. Data type and its use in the program are as follows:

Input Data Defining ML	Description
0.0	M _L equal to M _I
>0; <1.0	Decimal to be added to MH
>1.0	Multiplier of M _H
<0.0	Fraction of M _H to be added to M _H

This data set is expanded to define nine points by interpolating between the input points. Intermediate points are taken at altitudes midway between input altitudes; corresponding dynamic pressure is obtained by interpolation, and speed is then calculated to be compatible with the dynamic pressure and altitude. Figure 7 shows these speed-altitude profile points.

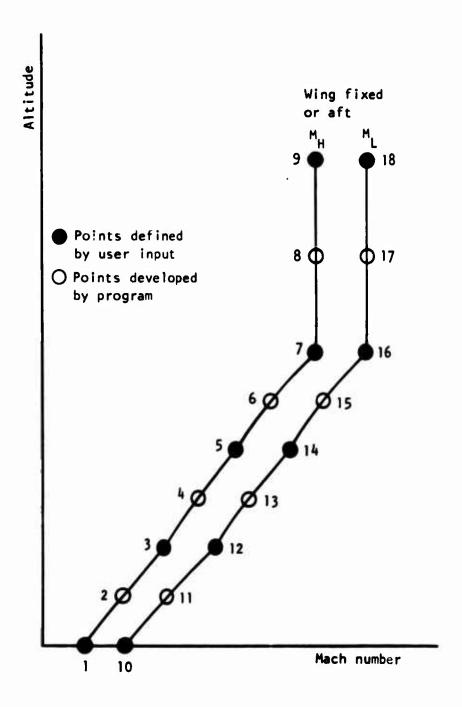


Figure 7. Speed-altitude profile points.

Ambient Temperature and Pressure

U.S. standard atmosphere temperature, T_0 , and pressure P_0 , are calculated in subroutine TEMPR by curve fit equation for different altitude ranges. (1)

Between 0 and 36,089.24 feet,

$$T_0 = 518.67 - 3.56616 \text{ (ALT)}$$
 (1)

$$P_0 = 2116.22 [1.0 - 0.00687559 (ALT)]^{5.25591}$$
 (2)

where

T = ambient temperature, *R

P = ambient pressure, psf

ALT = geopotential altitude, ft/1,000

Between 36,089.24 and 65,616.88 feet,

$$T_0 = 389.97$$
 (3)

$$P_{0} = \frac{472.68}{\left(\frac{ALT - 36.08924}{20.80556}\right)} \tag{4}$$

Between 65,616.88 and 104,986.9 feet,

$$T_{O} = 389.97 + 0.548641 \text{ (ALT-65.61688)}$$
 (5)

$$P_0 = 114.345 \left[1.0 + \frac{0.548641 \text{ (ALT-65.61688)}}{389.97} \right]^{-34.1634}$$
 (6)

The was well as a street

Between 104,986.9 and 154,199.5 feet,

$$T_{o} = 411.57 + 1.53619 \text{ (ALT-104.9869)}$$
 (7)

$$P_{o} = 18.131 \left[1.0 + \frac{1.53619 \text{ (ALT-}104.9869)}{411.57} \right]^{-12.2012}$$
 (8)

Should the altitude exceed 154,119.5 feet, a warning message is printed, equation 7 is used to calculate T_0 , and equation 8 is used to calculate P_0 .

Dynamic Pressure

Dynamic pressure is calculated in subroutine SPAL by using local temperature and pressure, equation fit approximation of the acceleration of gravity, and assuming constant specific heat ratio.

$$g = 32.17405 - 0.00000304 ALT$$
 (9)

$$\rho = \frac{P_o}{RT_O} \tag{10}$$

$$C_{s} = \sqrt{\gamma gRT_{o}}$$
 (11)

$$q = \frac{\rho}{2g} \left(M_o C_s \right)^2 \tag{12}$$

where

g = acceleration of gravity, ft/sec²

 ρ = density of air, lb/ft³

R = gas constant, 53.3 ft-lb/lb/ R

 γ = ratio of specific heats, 1.4

C_s = speed of sound, ft/sec

M = vehicle mach number

q = dynamic pressure, psf

INLET DUCT PRESSURES AND TEMPERATURES

Inlet duct pressures and temperatures are calculated at each of nine points on the level-flight maximum speed envelope, M_H, and the limit speed envelope, M_L. Hammershock pressure is determined at points on the M_H and M_L profiles, and static pressure is determined along the M_L profile. These pressures are determined at the inlet throat and at the front face of the engine. Pressure from the leading edge to the throat is assumed to be constant. Pressure at inlet stations between the throat and the engine are determined by linear interpolation between pressures at the two points.

Total pressures and temperatures are calculated in subroutine SPAL. Static pressures at the engine face are also calculated in SPAL. Hammershock pressures and static pressures at the inlet throat are calculated in subroutine DSGNP. Isentropic compressible flow equations and empirical formulations for pressure recovery ratio, airflow, and attenuation are used to calculate the required data. The subscript, (1), is used to denote inlet throat station, and the subscript, (2), to denote engine front face station in the discussions that follow.

Total Temperature and Pressure

Total temperature, T_{T2} , and total pressure, P_{T2} , are calculated by equations 13 and 14.

$$T_{T2} = T_0 \left(1 + \frac{\gamma - 1}{2} M_0^2\right)$$
 (13)

$$P_{T2} = (P_{T2}/P_{T0}) P_o \left(1 + \frac{\gamma - 1}{2} M_o^2\right)^{\frac{\gamma}{\gamma - 1}}$$
 (14)

where

$$P_{T2}/P_{T0}$$
 = inlet pressure recovery ratio

Pressure recovery ratio may be user input. However, if it is not available, equation 15 from reference 2 is used to calculate recovery ratio for supersonic speeds. For subsonic speeds, recovery ratio is assumed to be 1.0.

$$P_{T2}/P_{T0} = 1.0 - 0.075 \quad (M_0 - 1.0)^{1.35}$$
 (15)

Static Pressure

Static pressure at the engine face, P2, is calculated by equation 16.

$$P_{2} = \frac{P_{T2}}{\left(1 + \frac{\gamma - 1}{2} - M_{2}\right)^{\frac{\gamma}{\gamma - 1}}}$$
 (16)

where

 M_2 = mach number of air at engine face

Mach number of the air at the engine face may be user input or, if not available, is defined by the following approximations:

$$M_2 = 0.3$$
 when $M_0 > 1.0$

$$M_2 = 0.5$$
 when $M_0 \le 1.0$

Static pressure at the inlet throat, P₁, is obtained from the curve of the ratio of static pressure to free-stream total pressure versus mach number

(Figure 8). This ratio, which is the pressure ratio behind the normal shock, is calculated by equation 17.

$$P_1/P_{T0} = 0.8 - 0.05M \tag{17}$$

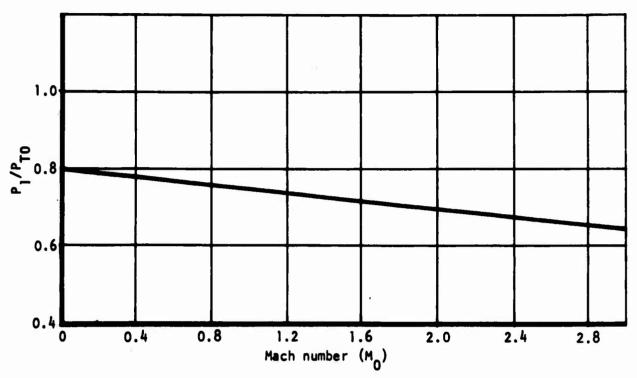


Figure 8. Throat static pressure ratio.

Hammershock Pressure

Hammershock pressure in the inlet system is caused by engine stall and consequent airflow cutoff. This pressure is dependent on internal engine geometry. Hard stall of turbojet engines creates hammershock pressure ratios, P_{HS2}/P_2 , of about 2, which indicates 100-percent inlet flow cutoff. In the case of fan engines, most of the stalls occur in the high-pressure compressor. As the hammershock pulse emerges from the compressor, the fan bypass ducting provides a path through which the pulse is vented; step change in fan back-pressure is reduced, and pressure rise in the inlet duct is correspondingly lower. As the bypass ratio of the fan is increased, the relative air mass

a sa suddie of the said

involved with compressor stall decreases, fan air bypass duct volume increases, and pressures forward of the fan are lower. Plots of hammershock pressure ratio versus total temperature, T_{T2} , for turbojet and fan engines are shown in Figure 9. These curves are based on corrected airflow, $f(M_2)$, versus total temperature data for typical engines, and hammershock pressure ratio data from Reference 3. Equations 18, 19, 20, and 21 approximate these curves and are used to calculate the pressure ratio for different engines.

• Turbojet:

$$P_{HS2}/P_{T2} = 1.019056 - 0.0289156 \left(\frac{T_{T2}}{400}\right) + 1.350112 \left(\frac{400}{T_{T2}}\right)$$

$$- 0.664319 \left(\frac{400}{T_{T2}}\right)^{2}$$
(18)

• Fan engine: BPR ≤1.5

$$P_{HS2}/P_{T2} = -0.00602627 + 0.080725 \left(\frac{T_{T2}}{400}\right) + 3.16503 \left(\frac{400}{T_{T2}}\right)$$
$$-1.588524 \left(\frac{400}{T_{T2}}\right)^{2}$$
(19)

• Fan engine: 1.5 < BPR ≤2.5

$$P_{HS2}/P_{T2} = -0.770476 + 0.1482515 \left(\frac{T_{T2}}{400}\right) + 4.371758 \left(\frac{400}{T_{T2}}\right)$$

$$- 2.114969 \left(\frac{400}{T_{T2}}\right)^{2}$$
(20)

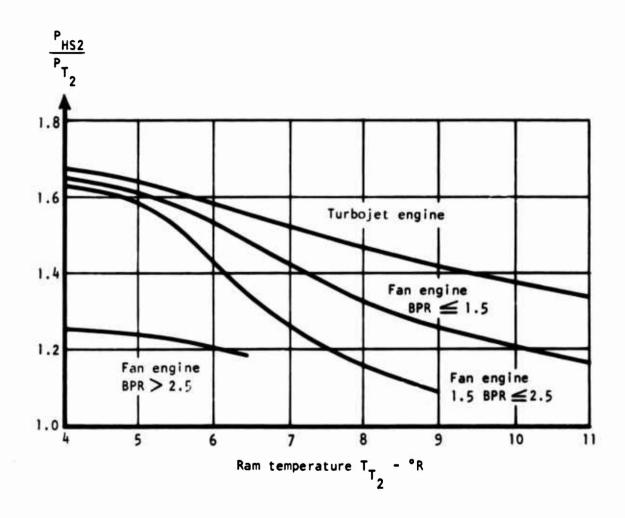


Figure 9. Hammershock pressure ratio.

• Fan engine: 2.5 < BPR

$$P_{HS2}/P_{T2} = 1.538116 - 0.3029697 \left(\frac{T_{T2}}{400}\right) + 0.4872335 \left(\frac{400}{T_{T2}}\right)$$

$$- 0.4653126 \left(\frac{400}{T_{T2}}\right)^{2}$$
(21)

As the hammershock moves forward in the inlet duct, experimental trends show an attenuation behind the shock, due to boundary layer-shock interaction, and bleed-off into boundary layer control plenums and bypass exits. Figure 10 shows a curve approximating the attenuation between engine face and inlet throat. Equation 22 is the approximation of this curve that is used in the program.

$$P_{HS1}/P_{HS2} = 0.984 - 0.0074 \text{ M}_{o} - 0.0263 \text{ M}_{o}^{2}$$
 (22)

Design Pressures

The following factors are used for converting limit pressure to ultimate design pressure:

- Static pressure at M_L 1.5
- Hammershock pressure at MH 1.5
- ullet Hammershock pressure at ML 1.2

These factors are part of the input data set which may be revised for a specific design problem. The reduced safety factor for the transient overpressure condition, referred to as hammershock, on the M_L diagram reflects the current design practice. Use of this reduced safety factor reflects the low probability of simultaneous occurrence of the two transient conditions, hammershock pressure and maximum attainable vehicle speed.

MATERIAL PROPERTIES

Structural synthesis procedures are dependent on the modeling of physical and mechanical properties of the materials selected for structural design.

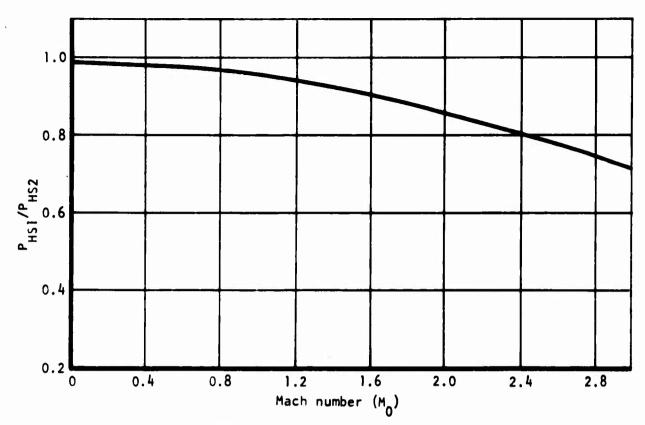


Figure 10. Hammershock attenuation at throat.

Material descriptions must be in a form that can be used to reflect their behavior under load so that structures can be synthesized to satisfy conditions of strength, stiffness, and stability.

Subroutines MCNTL1, MATLF1, and MATLP2 provide these data by processing properties stored in a material data file. This file consists of 20 records which describe physical and mechanical properties of different aluminum, titanium, and steel alloys. Each record consists of the following data:

- 1. Material identification number and descriptive title
- 2. Density
- 3. Modulus of elasticity at room temperature (80° F)
- 4. Shear modulus of rigidity at room temperature
- 5. Fatigue characteristic (reduction of area)
- 6. Stress-strain and strength data at different operating temperatures (a maximum of five sets of data)

Properties at temperatures other than those described in the data sets are determined by an interpolation or extrapolation procedure. Most of these properties are discrete allowables and characteristics.

Inelastic instability solutions require information given by the compressive stress-strain diagram. Stress-strain diagrams of isotropic materials consist of straight-line portions reflecting elastic behavior and curved portions reflecting plastic deformations. Material file data consist of the definition of key points on the stress-strain plot. Proportional limit defines that point on the curve at which the stress-strain diagram departs from the straight line that defines the modulus of elasticity. Figure 11 shows a typical diagram depicting the proportional limit and the yield stress defined by the 0.002 strain offset method. The true yield stress would be used for materials which have a definite yield point. Three other points at equal strain increments define the curved portion of the diagram.

A mathematical representation is used to provide a continuous description of the elastic and plastic properties through the yield stress-point and values for strain, tangent modulus, and secant modulus (Figure 12). The general form of the equation used to approximate the stress-strain curve is:

$$\epsilon = \frac{\sigma}{E} + Ae^{B\sigma} \tag{23}$$

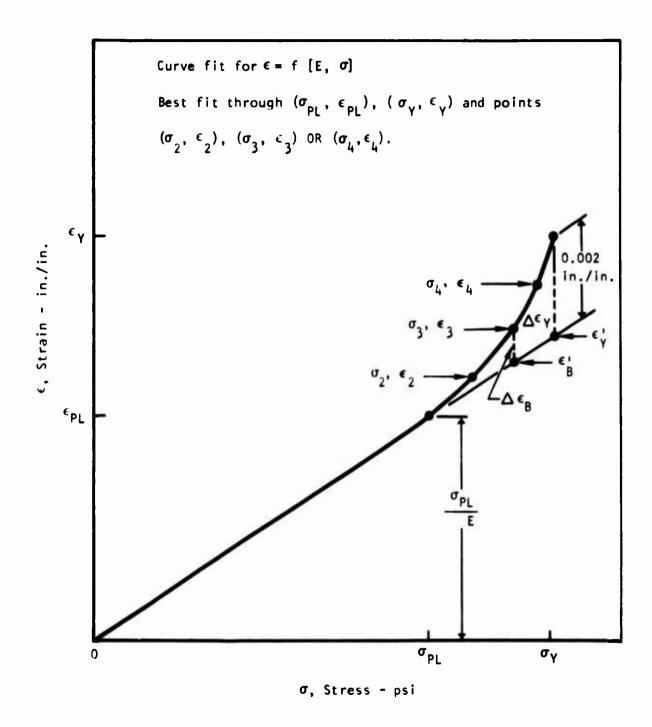


Figure 11. Stress-strain curve and curve fit control points.

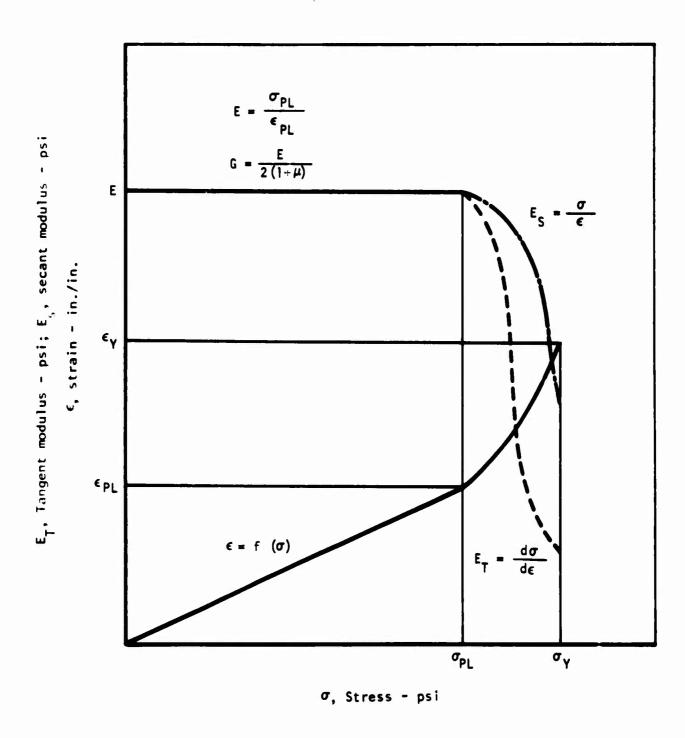


Figure 12. Material stress-strain curve evaluation for elastic and plastic properties.

where

€ = strain, in./in.

 σ = stress, psi

E = modulus of elasticity, psi

A = constant, function of material, in./in.

B = constant, function of material, 1/psi

e = base of the natural logarithm

The first term of the equation approximates the linear region of the curve where:

$$E = \frac{\sigma_{\text{pl}}}{\epsilon_{\text{pl}}} = \frac{\sigma_{\text{l}}}{\epsilon_{\text{l}}} \tag{24}$$

The second term fits the plastic region of the stress strain curve. If the curve passes through points 2 and 5, the constant B can be determined by substitution of the stress-strain data.

$$B = \log_{e} \left[\frac{\epsilon_{5} - \frac{\sigma_{5}}{E}}{\epsilon_{2} - \frac{\sigma_{2}}{E}} \right] / (\sigma_{5} - \sigma_{2})$$
 (25)

and

$$A = \frac{\epsilon_2 - \frac{\sigma_2}{E}}{e^{B}\sigma_2} = e \left[\log_e \left(\epsilon_2 - \frac{\sigma_2}{E} \right) - B\sigma_2 \right]$$
 (26)

Similarly, the constants A and B can be derived for curves passing through points 3 and 5 and points 4 and 5. All of the data points are evaluated for the least squares selection. The slope of the curve provides the values of the tangent modulus of the material, the key parameter in stability equations. Tangent modulus is obtained by differentiating the equation.

$$E_{T} = \frac{d\sigma}{d\epsilon} = \frac{1}{\frac{1}{d\epsilon}} = \frac{1}{\frac{1}{E} + ABe^{B\sigma}}$$
 (27)

By definition, tangent modulus is equal to the modulus of elasticity at the proportional limit and, therefore, deviation at this point is also evaluated in the least square fit.

Other design properties obtained from the library are:

- 1. Poission's ratio
- 2. Ultimate tensile strength
- 3. Ultimate shear strength
- 4. Ultimate bearing strength
- 5. Fatigue factors, fraction of ultimate tensile strength

Table 2 lists the materials and alloys found in the initial compilation of the material data bank. To allow for ease in identification, each material is identified by record number and descriptive title. This title is always included in the output data set describing the selected structural material for the individual vehicle components being analyzed. This identification of the material used is necessary because material alloy and form, along with the source of the data, must be easily related to the solution of each problem. Data reflecting properties at several operating temperatures after specific exposure at temperatures are included in this file. These properties can be selected when similiar requirements are specified for a problem.

For additional discussion of the manner in which materials properties are established, refer to Volume IV.

TABLE 2. MYTERIAL LIBRARY DATA

	Material		The real state of the state of		Temper- ature	Room Temp Properties (Temp es (psi)
II) No.	Description	Density $(1b/in.5)$	Basis ^a	inickness (in.)	Kange (oF)	Fcy	Fsu
1	2024-T81 Al clad sheet	0.100	S	0.063-0.250	08	57,000	39,000
C1	2024-T851 Al bare plate	0.100	S.	0.500-1.000	80-300	58,500	38,000
ເດ	2024-T851 Al bare plate	0.100	Sc	1.000-3.000	80-350	54,500	37,500
7	7075-T6 Al clad sheet	0.101	æ	0.040-0.062	80	65,000	44,000
ß	7075-To Al bare plate	0.101	æ	0.250-0.500	80	71,000	47,000
9	77	0.101	Ą	3.000-4.000	80	000,99	45,000
۲۰		0.101	ဢ	0.250-0.500	80	26,000	39,000
∞	7050-T7351 Al bare plate	0.102	Est	•	80	000,99	42,200
6	2219-T851 Al bare sheet/plate	0.102	Est	0.250-2.000	80	48,000	36,000
10	7178-T6 Al clad sheet	0.102	20	0.045-0.249	80	75,000	48,000
11	7178-T6 Al bare sheet	0.102	P4	0.045-0.249	80-280	75,000	49,000
12	7079-T651 Al bare plate	0.099	A	0.250-1.500	80	63,000	42,000
15	6Al-4V Ii annealed sheet/plate	0.160	മ	-0.250	80-500	138,000	81,000
14	6A1-4V Ti annealed plate	0.160	S	0.187-4.000	80-350	126,000	76,000
15	9Ni-4CO-0.2C steel sheet/plate	0.283	Est	•	80	188,000	118,000
16	17-4PH (H900)	0.282	Est	•	80	165,000	120,000
aThe	The basis A, B, and S are as defined	as defined in MIL-HDBK-5A.	5.1.				
b	0,000	,					
Arte	Aiter exposure to 290 F for 120 hours	S					
CAfte	After exposure to 265° F for 390 hours	s					
d, C	0,000						
Arre	Arter exposure to 280 F 10F 120 mours	S					

* 电子点线线

INLET DUCTS AND DIFFUSERS

Inlet ducts are designed as pressure vessels consisting of panels which serve as pressure membranes, and frames for maintaining the shape. Duct synthesis and weight estimation are controlled by subroutine DUCTS. This routine controls the estimating procedure by calling the following geometry, design synthesis, and weight calculation routines:

- DCTGEO Calculates duct contour data at duct cut stations, and surface area and length for segments bounded by cuts.
- FRMND3 Calculates frame synthesis cut coordinates at each duct cut station. Frame synthesis cut coordinates are based on equal segment lengths.
- FRMELD Calculates unit internal loads at frame segments.
- DUCPNL Calculates duct panel sizing at specified duct cut and frame spacing.
- DUCFRM Calculates sizing and weight of a single duct frame at specified duct cut and frame spacing.
- DUCWET Calculates duct panel structure weight.

Subroutine DUCTS controls a frame spacing search procedure at each of the duct cut stations. The search is conducted between predefined minimum and maximum spacing. Spacing search starts at the minimum and proceeds at fixed spacing increments until the lumped weight of panels and frames indicates an upward trend. Increase of weight with increase in spacing or an optimum less than the initial spacing abbreviates the search. A final sizing pass is made at the spacing prior to the upward trend. Spacings are evaluated at fixed increments such that the derived optimum spacing could be in error by a maximum of half the increment. Weight-spacing variations are, in general, flat in the region of practical design limits such that a more precise solution is not consistent with the scope of this program. If required, spacing increment may be decreased by the user to obtain refined solutions. Controls are also provided such that frame spacing may be restricted to a user-determined input value.

Since all geometric constraints are established by DUCTS, synthesis routines FRMND3, FRMELD, DUCPNL, and DURCFM are configured for point design solutions. Methods of analysis used to develop duct structure weight are presented in the following paragraphs.

DUCT GEOMETRY

Duct cross-section geometry is defined at as many as 10 duct stations starting at the inlet lip, and ending at the front face of the engine. A one-dimensional leading edge is described by the single dimension; the next duct cut station describes the first section at which the duct is continuous.

Ducts on a vehicle are assumed to be identical in shape, such that the description of a single duct is sufficient. The presence of bifurcated inlets on most current fighters which combine to form a single duct at a point forward of the engine face is defined by description of the lateral coordinate of the duct centerline relative to the nacelle center line for podded-engine concepts, or the lateral coordinate relative to the fuselage centerline on buried-engine concepts. A lateral nonzero coordinate defines the presence of two ducts per nacelle or fuselage, while zero indicates the presence of a single duct. Thus, if synthesis cuts are spaced close together at the juncture, one defining the geometry immediately forward, and the other the geometry immediately aft of the transition, the program is provided with sufficient logic to make the rational evaluation.

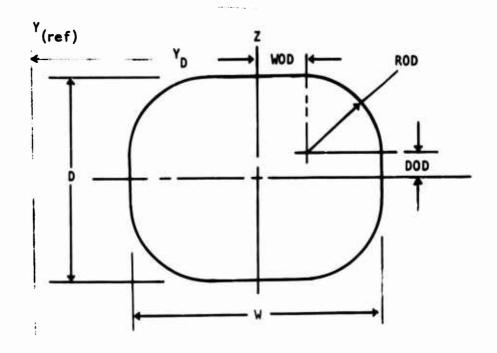
Duct contour data at duct synthesis stations are calculated in subroutine GEOMF1. Calculations in this routine determine shape parameters and perimeter at synthesis stations. Segment data calculated in this routine consists of length and surface area.

Section geometry calculations are based on a family of shapes that may be defined by straight lines and circular arcs. A sketch of the general shape and parameters at a cut follows.

Either of two input formats may be used to define the geometry at the duct cuts (XO):

- 1. Width (W), depth (D), lateral centroid (YD), and perimeter (P)
- 2. Width (W), lepth (D), lateral centroid (Y_D) , and perimeter correlation factor (Kc)

Renouna Mondiffer Supplier



If the perimeter is not readily available, perimeter correction factor (Kc) may be used to describe the shape. Figure 13 depicts the significance of Kc. The family of rounded rectangle shapes is defined within the region bounded by the curves for rectangular, vertical oval, and horizontal oval shapes. The intersection point of the curves for horizontal and vertical ovals represents a circular cross section. The perimeter is defined by the relationship.

$$P = Kc \frac{\pi}{2} (D + W)$$
 (28)

where

Kc = 1.0 indicates a circular shape

Kc = 1.273 indicates a rectangular shape

The perimeter is defined as:

$$I^{3} = 4 \text{ (DOD + WOD)} + 2\pi ROD$$
 (29)

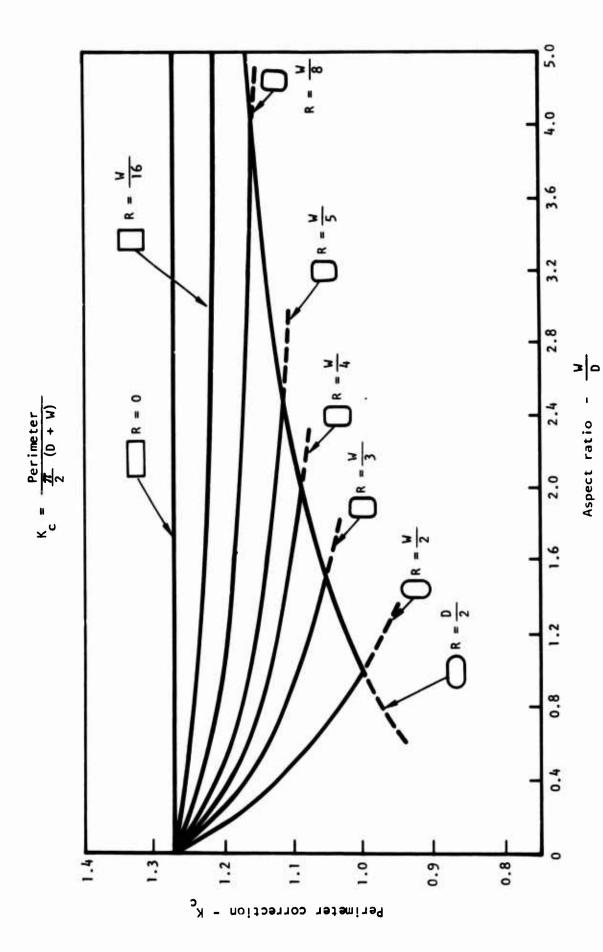


Figure 13. Programmed shapes and correction factors.

and

$$WOD = (W - 2ROD)/2 \tag{30}$$

$$DOD = (D - 2ROD)/2$$
 (31)

substituting and solving for the corner radius:

$$ROD = \frac{2D + 2W - P}{8 - 2\pi}$$
 (32)

If the input parameters result in ROD<0 or 2ROD>W or D, the perimeter is maintained and the parameters ROD, DOD, and WOD are adjusted by a factor K.

If ROD<0, the shape is adjusted to represents a rectangle in the following manner:

$$ROD = 0 ag{33}$$

$$P = K (2D + 2W)$$
 (34)

$$K = \frac{P}{2D + 2W} \tag{35}$$

If 2ROD>W or D, the shape is adjusted to represent a horizontal or vertical oval in the following manner:

ROD = minimum of
$$W/2$$
 or $D/2$ (36)

$$X = \max \text{imum of W or D}$$
 (37)

$$PER = K (2\pi ROD + 2 (X - 2ROD))$$
 (38)

$$K = \frac{P}{2\pi RO!! + 2 (X - 2ROD)}$$
 (39)

Then the adjusted values for DOD, WOD, and ROD are:

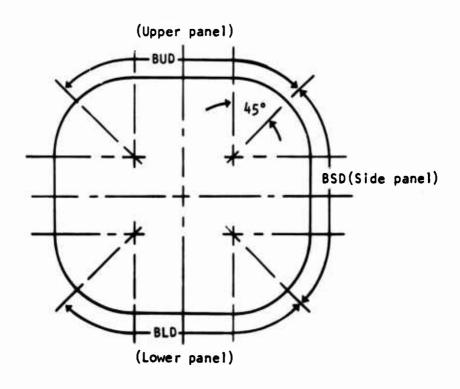
$$WOD = K (W - 2ROD)/2$$
 (40)

$$DOD = K (D - 2 ROD)/2$$
 (41)

$$ROD = K (ROD) (42)$$

Should the geometry require adjustment by "K," a warning message is printed to indicate the amount of adjustment made to the depth and width at the section.

At each cut station, duct panels are divided into four sectors representing the upper, lower, and two sides. A 45-degree angle is used to define the limits of these sectors.



The peripheral length of the cover elements in these sectors are:

$$BUD = BLD = 2WOD + \frac{\pi}{2} ROD \tag{43}$$

$$BSD = 2DOD + \frac{\pi}{2} ROD \tag{44}$$

Segment geometric data are calculated from the cut data. The subscript n is used in the discussion that follows to denote the segment bounded by cuts j-1 and j. Segment length (DLXD) is determined by taking the difference between adjacent cuts. Surface area (SFD) is calculated by using the average perimeter (equation 45):

$$SFD_n = DLXD_n (P_i + P_{i-1})/2$$
 (45)

A one-dimensional leading edge is described by the single dimension; the next synthesis cut describes the first section at which the duct is continuous. One-dimensional leading edge surface area and centroid are determined from geometric data at the first two cuts. For vertical leading edges, there are two possibilities; a third case, although improbable, is also programmed.

Case where lateral coordinates $(Y_{\widehat{D}})$ at stations 1 and 2 are both positive:

$$SFD_1 = DLXD_1 (D_1 + BSD_2 + BUD_2 + ELD_2)$$
(46)

where

SFD₁ = duct lip surface area

DLXD₁ = leading edge segment length

D, = depth at station 1

BSD₂ = peripheral length of duct side sector at station 2

BUD₂ = peripheral length of duct upper sector at station 2

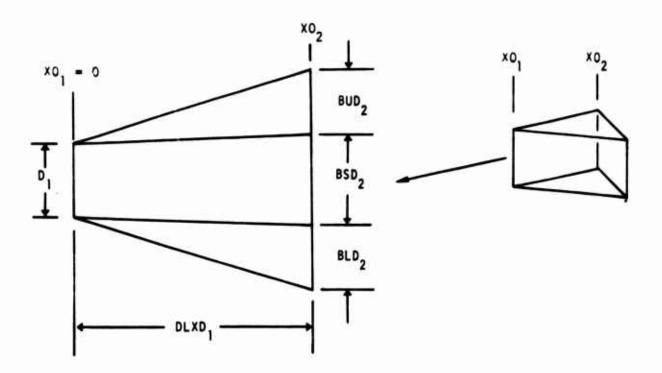
BLD, = peripheral length of duct lower sector at station 2

The foregoing calculation accounts for two separated inlets as would occur for fuselage-buried-engine concepts with side inlets. A flat pattern representation of one of these inlet surfaces follows.

Case where lateral coordinate at station 1 is zero and at station 2 is positive:

$$SFD_1 = DLXD_1 \left\{ \left(\frac{D_1 + BSD_2}{2} \right) + BUD_2 + BLD_2 \right\}$$

$$(47)$$



Equation 47 represents the case where there are two inlets per nacelle or, on fuselage-buried engine concepts, two inlets with a common vertical splitter.

Case where lateral coordinate at stations 1 and 2 are both zero:

$$SFD_{1} = \frac{DLXD_{1}}{2} (D_{1} + BSD_{2} + BUD_{2} + BLD_{2})$$
 (48)

For horizontal leading edges, there are two possibilities. Case where the lateral coordinate at station 2 is zero is calculated by equation 49. This situation represents a single inlet per nacelle or fuselage.

$$SFD_1 = \frac{DLXD_1}{2} \quad (W_1 + BUD_2 + 2 BSD_2) \tag{49}$$

where

 W_1 = width of inlet lip at station 1

The case where the lateral coordinate at station 2 is positive represents two inlets per nacelle or fuselage and is calculated by equation 50.

$$SFD_1 = DLXD_1 \left(W_1 + BUD_2 + \frac{3}{2} BSD_2 \right)$$
 (50)

DUCT PANEL SYNTHESIS

Duct panel thickness requirements at continuous duct sections are calculated in subroutine DUCPNL. The synthesis approach assumes that the internal pressure is beamed to the frames by the combined bending and diaphragming action of the cover panels.

Strength and Deflection Equations

Strip theory is used to evaluate the combined bending diaphragm action. The maximum cover stress occurs at the supports. The bending moment is maximum at the edges, goes through an inflection point, and is smaller at the midspan. Combined bending and diaphragm action result in the second highest stresses occurring at the midspan. Therefore, single-thickness covers are design by the stress at the edges. Land thickness for milled cover panels is determined by the edge stress, and the field thickness is determined by the stress at the midspan. The analytical solutions are expressed by numerical values of dimensionless coefficients in Reference 4. This same information is presented as curves in the Royal Aeronautical Society notes. The log-log plot of these curves (Figure 14) suggests a numerical approximation. The derivation of thickness as an explicit function of these variables is obtained by a curve fit approach.

The curve fit approximation at the edge of the panel is:

$$\frac{\sigma}{E} \left(\frac{b}{t}\right)^2 \approx 1.4725 \left[\frac{P}{E} \left(\frac{b}{t}\right)^4\right]^{-0.69412}$$

or

$$t = \frac{1.646 \text{ b } P^{0.894} E^{0.394}}{\sigma^{1.288}}$$
 (51)

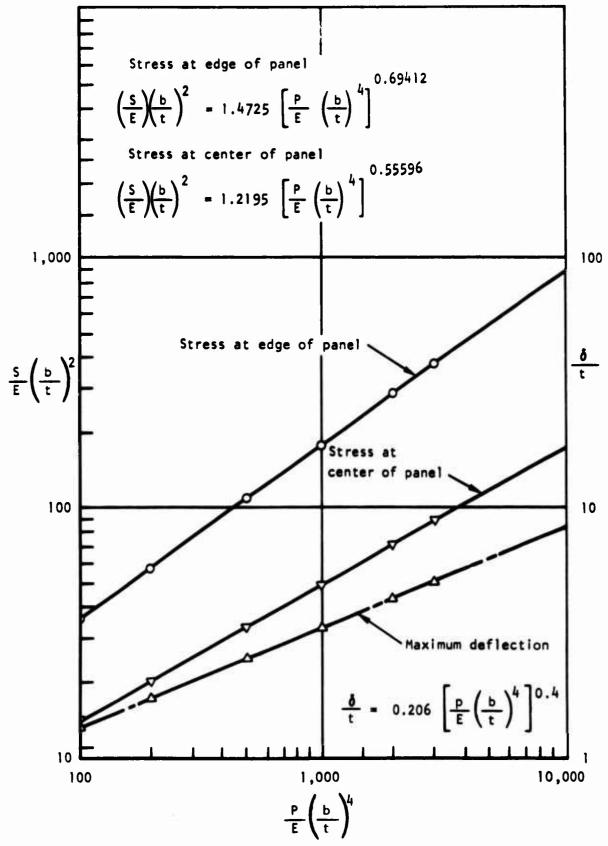


Figure 14. Diaphragm stresses and deflections.

and a stable of the

where

t = panel thickness, in.

b = frame spacing, in.

P = limit duct pressure, psig

E = duct material modulus of elasticity, psi

 σ = duct material limit allowable tensile stress, psi

The midspan thickness and deflections are:

$$\frac{\sigma}{E} \left(\frac{b}{t}\right)^2 \approx 1.2195 \left[\frac{P}{E} \left(\frac{b}{t}\right)^4\right] 0.55596$$

or

$$t = \frac{1.3769 \text{ b } \text{p}^2.484}{\sigma^4.467} \text{ E}^{1.984}$$
 (52)

and

$$\frac{\delta}{t} \approx 0.206 \left[\frac{P}{E} \left(\frac{b}{t} \right)^4 \right]^{0.4}$$

or

$$t = \frac{0.071853}{5} \frac{\left(\frac{P}{E}\right)^{2/3}}{5^{5/3}} b^{8/3}$$
 (53)

where

 δ = allowable panel deflection, in.

In the foregoing equations, stress and pressure are expressed in terms of limit rather than ultimate design. This is a normal design practice when internal loads are dependent on deflected shape.

Equations 51, 52, and 53 are used in a systematic check of strength and deflection requirements for pressures at the nine speed profile points. Minimum gage and, for milled panel designs, an additional constraint of maximum allowable ratio of land thickness to field thickness are also evaluated to determine the duct sizing.

Allowable Stress

Allowable limit stress is obtained by evaluating ultimate strength and allowable stress under cyclic loading. Previously discussed safety factors are reiterated as follows:

- Static pressure at M 1.5
- ullet Hammershock pressure at M_{H} 1.5
- \bullet Hammershock pressure at M_{\parallel} 1.2

Limit allowable tensile stress is obtained by dividing the duct material ultimate tensile strength at the pressure condition temperature by the appropriate safety factor.

Inlet pressures are cyclic occurrences that subject the duct to possible fatigue failure. The maximum allowable stress to prevent fatigue failure is a preprogrammed fraction (0.5) of the material ultimate tensile strength. Limit allowable stress corresponding to static pressure on the ML profile is the lower of either that which satisfies strength or fatigue. Hammershock pressures are only investigated for strength requirements.

Allowable Deflection

Duct panel deflection is evaluated for static pressures on the M_L profile. Allowable deflection constraints are predefined nondimensional parameters based on frame spacing in the form of δ/b . This predefined allowable deflection forward of the throat is 0.03 inch per inch and is 0.06 from the throat to the engine face. Difference between these two values is attributed to flow field disturbance being detrimental to inlet performance at the throat and less so upon expansion of the air aft of the throat. If available, user input data can be used to override these deflection constraints.

Duct Weight

Duct weight calculations are performed in subroutine DUCWET. The procedure consists of evaluating a one-dimensional leading edge segment, normal continuous cross-section duct segments, and segments blanked by the presence of two-dimensional variable geometry ramps.

The leading edge segment, should it occur, is assumed to consist of structure forward of the first complete cross-section defined at the second duct cut. This leading edge segment is estimated at 4 pounds per square foot of surface area.

Weight calculation for the remainder of the inlet duct panels is based on a linear taper of thickness between duct cuts. Should two-dimensional ramps exist, areas blanked by ramps are not required and, therefore, are deleted in the weight calculation.

A weight correlation factor is applied to the resultant weight. This factor is considered to be a calibration factor which accounts for design parameters and unique conditions not considered in the analysis.

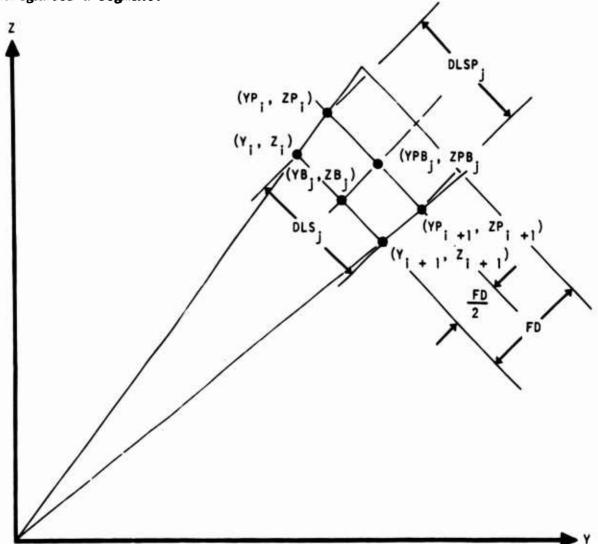
DUCT FRAME SYNTHESIS

Duct frames are synthesized at duct cut stations with continuous duct sections. Pressure acts at the duct surface and is reacted by a frame with a neutral axis half a frame depth outside the duct lines. Pressure reacted by the frame is defined as the loading due to pressure times frame spacing.

The elastic center method (5) is used to derive internal loads at as many as 60 frame segments. In this approach, ring distortions due to axial and shear forces are neglected, based on the premise that these distortions are small compared to bending distortions. Iteration on internal loads, sizing, and flexibility are not included in this approach. Iteration cycles have been omitted to minimize computer execution time. Another economic consideration is the judicious use of the number of frame segments. Although the capability for evaluating 60 frame segments has been programmed, the evaluation of 20 synthesis segments should provide reasonable accuracy.

Frame Geometry

Frame inner cap coordinates at a duct cut station are calculated in subroutine FRMND3. Duct contour data are used to calculate these coordinates. Cuts are located to provide segments of equal length (DLS) with the first and last cuts at the top centerline of the frame. Since frame structure extends outside the duct mold line, neutral axis coordinates are then calculated in FRMELD by projecting outward a distance equal to half the frame depth. In the following sketch and discussions, the subscript i designates a cut, and j designates a segment.

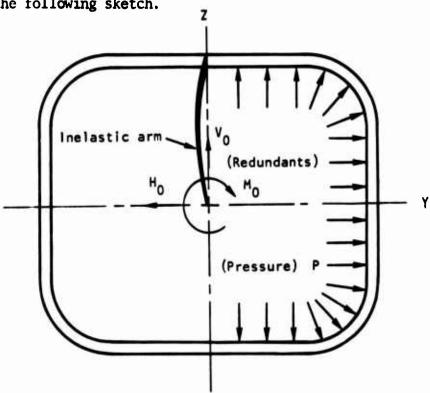


Perimeter of the outer cap, (P), and perimeter of the frame, (PP), are calculated by the following summations.

$$P = \sum DLS_{j}$$
 (54)

$$PP = \sum_{i} DLSP_{i}$$
 (55)

For most duct frames, the Z-axis is the axis of symmetry for both ring geometry and flexibility. Therefore, the rigid arm in the elastic center method is assumed to be attached to the top centerline of the ring. The positive sign convention and location of redundants and pressure forces are shown in the following sketch.



Since one of the assumptions is that frame flexibility is constant, unity may be used for stiffness (I_j) , and the elastic center and the geometric neutral axis are identical. The elastic center (ZZS) is determined by:

$$ZZS = \frac{\sum \frac{ZPB_{j} DLSP_{j}}{I_{j}}}{\sum \frac{DLSP_{j}}{I_{j}}} = \frac{\sum ZB_{j} DLS_{j}}{\sum DLS_{j}}$$
 (56)

The section inertia about the two reference axes are:

$$IOZ = \Sigma YPB_{j}^{2} DLSP_{j}$$
 (57)

$$IOY = \Sigma \left(ZPB_{j} - ZZS \right)^{2} DLSP_{j}$$
 (58)

Unit Internal Frame Loads

Since pressure acts normal to the inner cap surface and is uniform around the section, internal loads for any frame shape can be determined on the basis of unit pressure loading. Unit internal loads, when multiplied by the design pressure provide the design loads. Subroutine FRMELD calculates these unit internal loads. Dimension of the unit pressure load, (p), is 1.0 lb/in. in the equations and discussions that follow.

Static frame moment, vertical, and horizontal loads are determined by combining effects of the unit pressure forces. Static moment at any cut is calculated by equation 59.

$$BM_{i} = P \sum_{n=2}^{i} (Z_{n} - Z_{n-1})(ZP_{i} - ZB_{n-1}) + (Y_{n} - Y_{n-1})$$
(59)

$$(YP_i - YB_{n-1})$$

Static vertical force at any cut is calculated by equation 60.

$$V_i = P \sum_{n=2}^{i} (Y_n - Y_{n-1})$$
 (60)

Static horizontal force at any cut is calculated by equation 61.

$$A_i = P \sum_{n=2}^{i} (Z_n - Z_{n-1})$$
 (61)

Due to ring symmetry about the Z-axis, the redundants at the elastic center are calculated by the three independent equations. These equations are further simplified by the assumption that ring flexibility (EI) is constant.

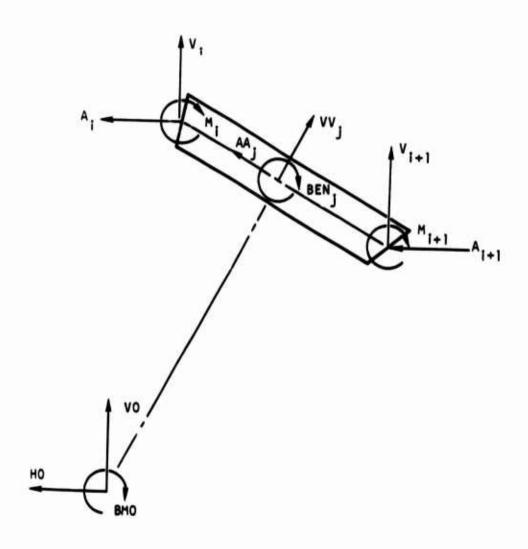
$$BMO = -\frac{\sum \frac{M \text{ DLSP}}{EI}}{\sum \frac{DLSP}{EI}} = -\frac{\sum M \text{ DLSP}}{PP}$$
(62)

of both hadronic additional a

$$HO = -\frac{\sum \frac{M (ZPB-ZZS)DLSP}{EI}}{\sum \frac{(ZPB-ZZS)^2 DLSP}{EI}} - \frac{\sum M (ZPB-ZZS) DLSP}{IOY}$$
(63)

$$VO = -\frac{\sum \frac{M \text{ YPB DLSP}}{EI}}{\sum \frac{\text{YPB}^2 \text{ DLSP}}{EI}} = -\frac{\sum M \text{ YPB DLSP}}{IOZ}$$
(64)

The unit internal ring bending moment, shear, and axial loads at any segment are obtained by taking the average of the loads at bounding cuts and the loads due to the redundants.



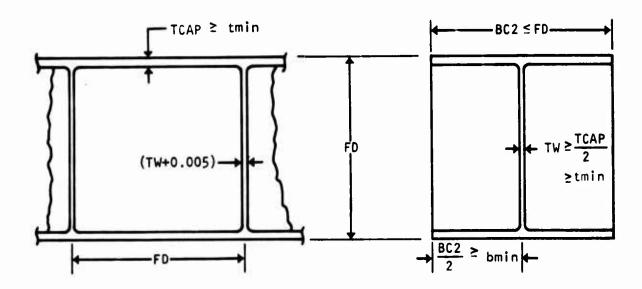
BEN_j = BMO + VO YPB_j + HO (ZPB_j - ZZS) +
$$\left(\frac{M_{i} + M_{i+1}}{2}\right)$$
 (65)

$$W_{j} = \frac{\left[VO + \left(\frac{V_{i} + V_{i+1}}{2}\right)\right] (Y_{i+1} - Y_{i}) + \left[HO + \left(\frac{A_{i} + A_{i+1}}{2}\right)\right] (Z_{i+1} - Z_{i})}{DLS_{j}}$$
(66)

$$AA_{j} = \frac{\left[VO + \left(\frac{V_{i} + V_{i+1}}{2}\right)\right](Z_{i+1} - Z_{i}) + \left[HO + \left(\frac{A_{i} + A_{i+1}}{2}\right)\right](Y_{i+1} - Y_{i})}{DLS_{j}}$$
(67)

Frame Synthesis and Weight

Duct frame synthesis and weight calculations are performed in subroutine DUCFRM. The sizing approach assumes shear resistent webs with the caps determined by material allowable and flange crippling. Frame stiffeners are assumed to be one gage greater than the web gage. The structure model and geometric constraints are shown in the following sketch.



a and which the

Frame segments are sized for hammershock pressures on the M_H and M_L profiles and for static pressures on the M_L profile. Sizing for each pressure condition is compared with minimums and sizing that satisfied all previous pressure conditions. Since each condition may be at a different structure design temperature, material properties at the appropriate condition are used. Ultimate loading on the frame is determined by equation 68.

$$w = W b FS \tag{68}$$

where

w = frame loading, lb/in.

W = limit gage pressure, psig

b = frame spacing, in.

FS = factor of safety:

1.5 for static pressure at ML

1.5 for hammershock pressure at MH

1.2 for hammershock pressure at ML

The limit gage pressure (W) at the duct cut station is obtained by interpolating between pressures at the throat and at the engine face. Maximum cap load at a frame segment (j) is obtained by equation 69.

$$FA_{j} = W \left(\left| \frac{BEN_{j}}{FD} \right| + \left| \frac{AN_{j}}{2} \right| \right)$$
 (69)

where

FA; = cap load, 1b

 BEN_{i} = unit internal bending moment, in.-lb/(lb/in.)

FD = frame depth, in.

 $M_{\frac{1}{4}} \sim unit$ internal axial load, 1b/(1b/in.)

Cap area that satisfies strength is

$$A_{c} = \frac{FA_{j}}{K F_{cy}}$$
 (70)

where

 $A_c = \text{cap area, in.}^2$

K = reduction factor on allowable stress (0.9)

F = frame material compression yield stress, psi

Flange crippling allowable is

$$F_{CCR} = \frac{K_{c} \pi^{2} E}{12 (1-\mu^{2})} \left(\frac{2 TCAP}{BC2}\right)^{2}$$
 (71)

where

 K_{C} = flange crippling coefficient (0.426)

Equating strength and crippling stress and solving for cap thickness,

$$K F_{cy} = F_{CCR} \frac{K_c \pi^2 E}{12 (1-\mu^2)} \left(\frac{2 TCAP}{BC2}\right)^2$$
 (72)

$$\frac{2TCAP}{BC2} = \sqrt{\frac{K F_{cy} 12 (1-\mu^2)}{K_c \pi^2 E}}$$
 (73)

TCAP =
$$\sqrt{\frac{A_c}{2}} / \frac{K F_{cy} 12 (1-\mu^2)}{K_c \pi^2 E}$$
 (74)

Web shear strength is

$$F_{su} = \frac{w |W_{j}|}{FD |TW|}$$
 (75)

where

 F_{si} = frame material ultimate shear strength, psi

 $W_j = unit internal shear, 1b/(1b/in.)$

Making the web shear resistant and equating shear stress and crippling stress, the web thickness is

$$F_{SCR} = \frac{K_s \pi^2 E}{12(1-\mu^2)} \left(\frac{TW}{FD}\right)^2 = \frac{W \left|\frac{VV_j}{FD TW}\right|}{FD TW}$$
 (76)

where

 K_s = shear crippling coefficient (7.5)

$$TW = \left(\frac{w|W_j| - FD \cdot 12 \cdot (1-\mu^2)}{K_s - \pi^2 \cdot E}\right)^{-1/3}$$
 (77)

The final web thickness is the maximum of that required for shear resistance, shear strength, or half the cap thickness.

After all load conditions have been evaluated, the frame weight is calculated by the summation of cap web and stiffener volume.

TWT =
$$\sum \left[BB2_{j} (TWW_{j}+0.005) + TCC_{j} 2 BB2_{j} + TWW_{j} FD\right] DLSP_{j}RHO$$
 (78)

where

TWT = weight of one frame at duct cut station, in.

 $BB2_{i} = BC2$, cap width at a frame segment, in.

TWW; = TW, web thickness at a frame segment, in.

TCC; = TCAP, cap thickness at a frame segment, in.

RHO = frame material density, 1b/in.³

TWO-DIMENSIONAL VARIABLE-GEOMETRY RAMPS

Variable geometry ramp structures are designed by differential pressures between the inlet and the plenum compartment behind the ramps. The critical design pressure condition is determined in subroutine J ECRT by investigating hammershock pressures at points on the vehicle speed-a litude profile. Synthesis and weight calculations for two-, three-, and tour-ramp variable-geometry systems are performed in subroutine RAMPS. Procedures in RAMPS consist of:

- 1. Calculation of design pressure differentials for each ramp panel
- 2. Calculation of local reactions based on equations of static equilibrium and component design loads
- 3. Structural synthesis based on loads and construction
- 4. Tests against minimum practical structure

the state of the s

RAMP DESIGN PRESSURE

Hammershock pressure at each of nine points on both the level flight maximum speed and limit speed envelopes are investigated for critical ramp design pressure. Subroutine PRECRT selects the critical pressure for use by the variable-geometry ramp synthesis routine, RAMPS.

On two-dimensional variable-geometry inlet systems, boundary layer is bled through the ramps into plenum compartments located behind the ramps. In order to minimize ramp weights, plenum pressures are maintained as close as possible to the average of buzz and hammershock, but at a level which maintains a positive pressure differential between the inlet and plenum for steady-state conditions. The structural design condition for the ramps is assumed to occur during a hammershock condition when the pressure differential is presumed to be at its maximum level.

Different safety factors are used to convert limit pressure to ultimate design pressure. The rationale behind use of these factors has been presented in the paragraphs discussing pressure derivation. These safety factors (FACT) are as follows:

- ullet Hammershock pressure at M_H 1.5
- \bullet Hammershock pressure at M₁ 1.2

Structure temperature and corresponding material properties vary with pressure condition. The procedure for selecting design pressure evaluates these parameters. At each pressure condition, the ratio (PHS/FCY) of ultimate hammershock pressure to compression yield strength is calculated. Values of this ratio are compared for all conditions, and the parameters attendant with the largest value of this ratio are selected for ramp design. Following are parameters selected at the design pressure condition:

PHS = ultimate absolute design hammershock pressure, 1b/in.²

FCY = ramp material compression yield stress, lb/in.²

FSU = ramp material ultimate shear strength, 1b/in.²

DENS = ramp material density, 1b/in.³

XMAT = material type identification

1 = aluminum

2 = titanium

3 = steel

The user has the option of inputing the foregoing design pressure condition data. Input of these data precludes the execution of PRECRT.

These design pressure parameters define the absolute inlet pressure condition. Since data pertaining to plenum and ramp bleed are normally not available in the preliminary design phase, ramp pressure differentials are estimated as fractions of the ultimate hammershock pressure. Estimated percentages are used in the ramp synthesis routine, RAMPS, to calculate local design pressure differential.

RAMP SYNTHESIS METHODS AND ASSUMPTIONS

This program evaluates either conventional stiffened sheet or honeycomb construction ramp panels. Figure 15 shows the structural model of a stiffened sheet construction ramp. The ramp is assumed to consist of a panel, which resists longitudinal loads, and transverse hinge beams at the forward and aft edges. Two hinge points are located on each hinge beam at a fraction, K_W , of the ramp width. Should an actuator be located on the ramp, an actuator beam is also present. This beam is assumed to be similar to the hinge beam, except that beam depth may be greater than the panel depth.

The basic assumption in the synthesis approach is that elements may be identified as shear members and axial members, and that these elements may be sized for shear and bending moment, respectively. Ramps are either pinned jointed at both ends or pinned at one end with rollers on the other. Ramps with both edges pin-jointed may have axial load introduced at the hinges. This axial load is assumed to be negligible compared to bending moment and, therefore, is not considered in the sizing calculations. However, axial load is considered in the equations for system static equilibrium.

Since structure sized by loads may represent less than minimum gage structure, tests on minimum weight are also performed. Final estimated weights for each of the analytically calculated elements are derived by applying indexing factors. These factors are considered to be calibration factors for design parameters and unique conditions that are not considered in the analysis. Index factors are determined by program calibration runs on existing hardware.

Basic geometry and design data are shown in Table 3. Predefined values, which may be revised by user input, are also presented in this table.

* - Year a day of the

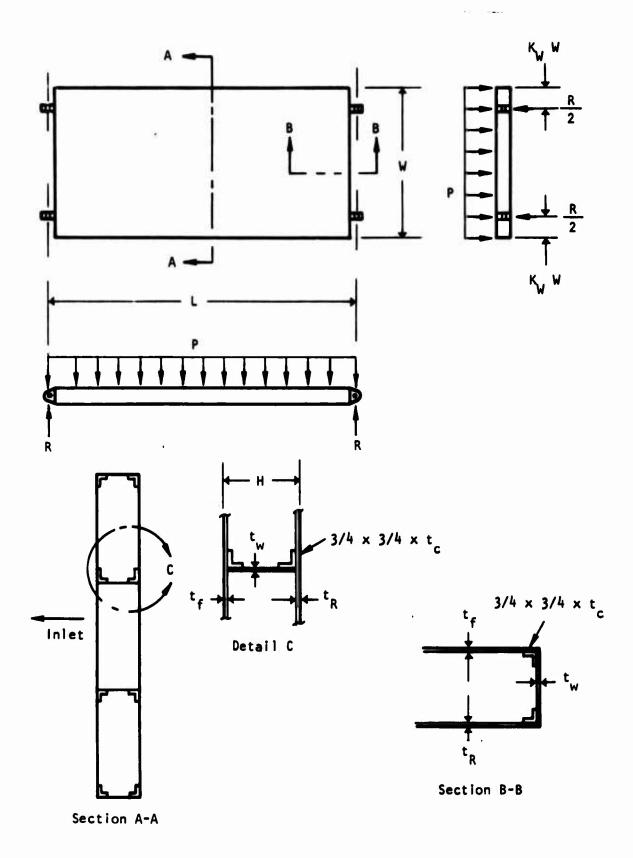


Figure 15. Ramp structural representation.

TABLE 3. BASIC RAMP GEOMETRY AND DESIGN DATA

FORTRAN Name	Engrg Symbol	Value	Description
DADH	P a	0.1	Adhesive density per honeycomb panel facesheet, psf
DCORE	PC	4.4	Honeycomb core density, 1b/ft ³
DENS	ρ		Ramp material density, 1b/in. 3
FCY	F _{cy}		Ramp material compression yield stress, psi
FSU	F _{su}		Ramp material ultimate shear strength, psi
PHS			Ultimate absolute hammershock pressure, psia
W1	w,w ₁		Width of ramp 1, in.
W2	w,w ₂	1	Width of ramp 2, in.
W3	w, w ₃		Width of ramp 3, in.
W4	W,W ₄	ı	Width of ramp 4, in.
XCL	KCL	0.9	Ratio of effective height between axial members to total panel depth (stiffened sheet construction only)
хст	K _{CT}	0.9	Ratio of effective height between transverse beam caps to total beam depth (stiff- ened sheet construction only)
XFCY	K _{FCY}	0.5	Ratio of allowable compression stress to compression yield stress (stiffened sheet construction only)

The state of the s

TABLE 3. BASIC RAMP GEOMETRY AND DESIGN DATA (CONCL)

FORTRAN Name	Engrg Symbol	Valu e	Description
XFSU	K _{FSU}	0.5	Ratio of allowable shear stress to ultimate shear strength (stiffened sheet construction only)
XL1	L,L		Length of ramp 1, in.
XL2	L,L ₂		Length of ramp 2, in.
XL3	L,L ₃		Length of ramp 3, in.
XL4	L,L ₄		Length of ramp 4, in.
XW	K _W	0.25	Ratio of hinge position from panel edge to panel width $(0.25 \le K_W \le 0.5)$

Panel Synthesis

For the arrangement and pressure loading (P) in Figure 15, the reactions and shear and bending moment diagrams are shown in the sketch.

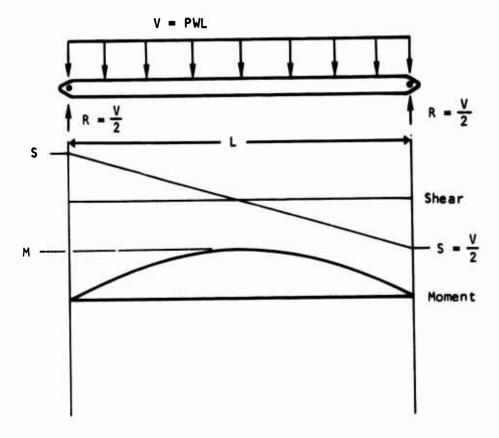
where

P = differential pressure, psi

Maximum shear, S, occurs at the hinge, and the maximum moment, M, occurs at midspan.

$$S = \frac{V}{2} \tag{79}$$

$$M = \frac{PL^2W}{8} = \frac{VL}{8} \tag{80}$$



Stiffened Sheet Construction

Bending moment is assumed to be reacted by the cover and longitudinal beam caps. Axial load, F, and required area, A, are calculated by equations 81 and 82.

$$F = \frac{M}{K_{CL}H}$$
 (81)

$$A_{L} = \frac{F}{K_{FCY} F_{CY}} = \frac{M}{K_{CL} H K_{FCY} F_{CY}}$$
 (82)

where

H = panel depth, in.

- maddide a Charge William In

Shear flow, reacted by longitudinal beam webs, and required web thickness are calculated by equations 83 and 84.

$$q = \frac{S}{K_{CL}H}$$
 (83)

$$t = \frac{q}{K_{FSU} F_{SU}} = \frac{S}{K_{CL}^H K_{FSU} F_{SU}}$$
 (84)

Panel weight can then be calculated by equation 85 which combines axial load elements and shear members.

$$WT_L = I_L \rho (2A_L L + tHL)$$

$$= \frac{I_L \rho^L}{K_{CL}} \left(\frac{2M}{H K_{FCY} F_{CY}} + \frac{S}{K_{FSU} F_{SU}} \right)$$
(85)

where

I_I = panel weight correlation factor

Honeycomb Panel Construction

For honeycomb panels, bending moment is reacted by the facesheets, and shear is reacted by the honeycomb core. Since all of the axial load is reacted by the facesheets, panel depth is assumed to be the effective couple arm. Furthermore, due to stabilization by the core, the allowable facesheet stress is assumed to be equal to the material compression yield stress. Equations 86 and 87 are used to calculate axial load and facesheet area.

$$F = \frac{M}{H}$$
 (86)

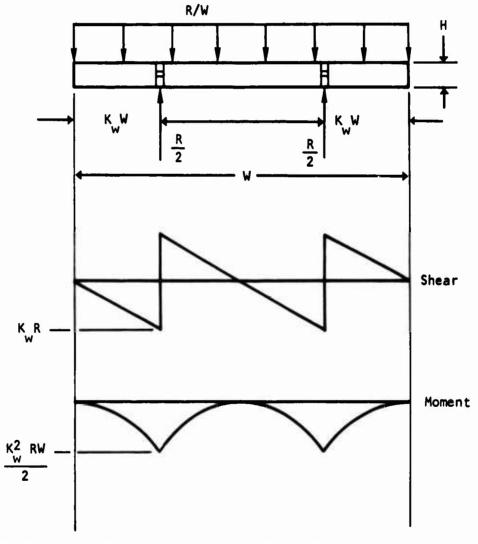
$$A = \frac{M}{H F_{CY}}$$
 (87)

Panel weight is calculated by equation 88, which combines facesheet, core, and bonding material.

$$WT_{L} = I_{L}L \left(\frac{2\rho_{M}}{H F_{CY}} + \frac{\rho_{C}WH}{1728} + \frac{2\rho_{a}W}{144} \right)$$
 (88)

Hinge and Actuator Beam Synthesis

For the assumed arrangement (Figure 15), hinge or actuator loads are assumed to be distributed to the panel as a uniform shear flow. With this assumption, shear and bending moment diagrams can be constructed as shown in the sketch.



In the foregoing diagrams, the maximum shear and moment occur at the hinge point. This is true when the value of $K_{\overline{W}}$ is equal to or greater than 0.25.

16 the world Towns of the retired and the sale

Stiffened Sheet Construction

Transverse beam cap area and web thickness can be calculated by using equations 89 and 90, which are obtained by substituting terms in equations 81 through 84.

$$A_{T} = \frac{M}{K_{CI}^{H} K_{FCY}^{F} F_{CY}^{F}} = \frac{k_{W}^{2} RW}{2 K_{CT}^{H} K_{FCY}^{F} F_{CY}^{F}}$$
(89)

$$t_{T} = \frac{K_{W}R}{K_{CT}H K_{FSU} F_{SU}}$$
 (90)

where

H = panel depth for hinge beams or actuator beam depth, in.

Weight of one hinge beam or actuator beam is calculated by equation 91.

$$W\Gamma_{t} = I_{T} P \left(2A_{T}W + t_{T} HW\right)$$

$$= \frac{I_{T} P K_{W}WR}{K_{CT}} \left(\frac{K_{W}W}{HK_{ECY} F_{CY}} + \frac{1}{K_{ESI} F_{SII}}\right)$$
(91)

where

 I_T = transverse beam weight correlation factor

Honeycomb Construction

Transverse beams on honeycomb panels are assumed to be stabilized by the core. Weight is calculated by equation 92 which assumes fully effective cap and web material.

$$WT_{T} = I_{T} \rho K_{W} WR \left(\frac{K_{W}^{W}}{H F_{CY}} + \frac{1}{F_{SU}} \right)$$
(92)

Minimum Weight

Minimum practical structure is not considered in the preceding synthesis and weight formulations. To preclude ramp weights that are not practical, minimum structure weight is compared with structure weight based on loading, and the heavier weight is used. Minimum weight structure is calculated for the same size ramp with assumed practical minimum type construction and material gages.

Predefined fabrication minimums are shown in Table 4. Thickness and density values in this table may be revised by user input.

Panel, Stiffened Sheet Construction

Minimum-weight panel is assumed to consist of two cover panels and four longitudinal beams, as shown in Figure 12. Weight is calculated by equation 93.

$$WIML = I_{M}PL \left(W \left(t_{f} + t_{r}\right) + 4 \left(3t_{c} + Ht_{w}\right)\right)$$
(93)

where

 I_{M} = minimum-weight correlation factor

Panel, Honeycomb Construction

Minimum honeycomb panel weight is calculated by equation 94.

WTML =
$$I_M W_L \left(2 Pt_s + \frac{HPc}{1728} + \frac{2Pa}{144} \right)$$
 (94)

Transverse Beams

Cross-section geometry of a minimum transverse hinge beam is identical to that of a longitudinal beam. Weight is calculated by equation 95.

$$WIMT = IPW \left(3t_C + Ht_W\right) \tag{95}$$

thinks you want

TABLE 4. RAMP STRUCTURE MINIMUM GAGES AND DENSITIES

				-	-			
e1	Value	0.020	0.010	0.020	0.010	0.010	4.4	0.1
Steel	FORTRAN Name	TCS	TWS	TBARFS	TBARRS	TSS	DCORE	DADH
ium	Value	0.025	0.013	0.025	0.010	0.010	4.4	0.1
Titanium	FORTRAN Name	TCT	TWT	TBARFT	TBARRT	TST	DCORE	DADH
mn	Value	0.040	0.020	0.040	0.010	0.015	4.4	0.1
Aluminum	FORTRAN Name	TCA	TWA	TBARFA	TBARRA	TSA	DCGRE	DADH
General Terms	Description	Longitudinal stiffener or transverse beam cap thick- ness, in. (3/4 x 3/4 x t _c)	Stiffener or beam web thick- ness, in.	Panel front sheet thickness, in.	Panel rear sheet thickness, in.	Honeycomb panel facesheet thickness, in.	Honeycomb core density, 1b/ft3	Adhesive density per face- sheet, 1b/ft ²
	Engrg Symbol	t C	¥.	t T	t _H	τ, S	م	G G
	FORTRAN Name	TC	MI	TBARF	TBARA	TS	DCORE	DADH

Minimum actuator beam weight, WTMA, is also calculated by equation 95. Actuator beam depth is substituted for panel depth, H, in the foregoing equation.

TWO-RAMP SYSTEM

Figure 16 is a schematic diagram illustrating pressure forces, actuator location, and geometry assumptions for a two-ramp system. Basic geometry, pressure, material properties, and minimum gage data and symbols are presented in Tables 3 and 4. Additional detail input data are shown in Table 5. Predefined values, which may be revised by user input, are also presented in these tables.

Ramp 2 in a two-ramp system is always assumed to be stiffened sheet construction. Ramp 1 may be specified to be either honeycomb or stiffened sheet structure.

Ramp Structure Geometry

Panel lengths and widths are user input data. Panel depths are defined as fractions of length and or width. Actuator beam depth is defined as a fraction of panel width. Depth of ramps 1 and 2 (H₁, H₂) are calculated as follows:

$$H_1 = Maximum of (XHT2 W, or XH21 L_1)$$
 (96)

$$H_2 = Maximum of (XHT2 W_2 or XH22 L_2)$$
 (97)

Actuator beam depth is calculated by equation 98.

$$H_{A2} = XHTA2 W_2 \tag{98}$$

Your Salamania Williams

Figure 16. Typical two-ramp system.

TABLE 5. TWO-RAMP SYSTEM VARIABLES

FORTRAN Name	Engrg Symbol	Value	Description
ALPHA2	α	30.0	Angle between projected face of ramp 1 and ramp 2, deg
XHTA2		0.15	Actuator beam depth to panel width ratio for ramp 2
XIIT2		0.1	Panel depth to width ratio for each ramp
XH21		0.1	Panel depth to length ratio for ramp 1
XH22		0.07	Panel depth to length ratio for ramp 2
XIL21	IL	1.0	Ramp 1 panel weight correlation factor
XIL22	IL	1.0	Ramp 2 panel weight correlation factor
XIM21	I _M	1.0	Ramp 1 minimum weight correlation factor
XIM22	I _M	1.0	Ramp 2 minimum weight correla- tion factor
XITAH2	I _T	1.0	Ramp 2 aft hinge beam weight correlation factor
XITA2	I _T	1.0	Ramp 2 actuator beam weight correlation factor
XITFH2	I _T	1.0	Ramp 2 forward hinge beam weight correlation factor
XIT21	I _T	1.0	Ramp 1 hinge beam weight correlation factor

and the state of t

TABLE 5. TWO-RAMP SYSTEM VARIABLES (CONCL)

XK22 K ₂ 0.8 Fraction of length of ramp 2 from aft edge to actuator location XP21 0.5 Differential pressure or ramp 1, fraction of ultimates		Engrg Symbol	Value	Description
ramp 2 from aft edge to actuator location XP21 0.5 Differential pressure or ramp 1, fraction of ult	XK21	к ₁	0.2	ramp 2 from forward edge to
ramp 1, fraction of ul	XK22	к ₂	0.8	ramp 2 from aft edge to
	XP21		0.5	Differential pressure on ramp 1, fraction of ultimate hammershock pressure
, , , , , , , , , , , , , , , , , , ,	XP22		0.4	Differential pressure on ramp 2, fraction of ultimate hammershock pressure

Resolution of Forces

Differential pressure on ramps 1 and 2 are calculated by equations 99 and 100.

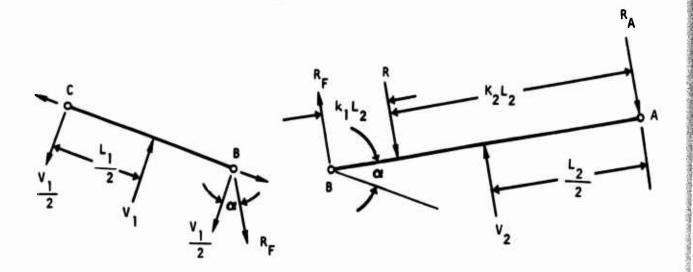
$$P_1 = PHS XP21$$
 (99)

$$P_2 = PHS XP22$$
 (100)

The total force on the panels due to differential pressure is the resultant of pressure times the corresponding panel area

$$V_1 = P_1 L_1 W_1 \tag{101}$$

$$V_2 = P_2 L_2 W_2 \tag{102}$$



For moment equilibrium of ramp 1, reactions normal to the panel surface at the hinges are equal to half the force, V_1 , on the panel. At the hinge between ramps 1 and 2, the forces are equal and opposite. Therefore, reaction at the hinge is calculated by equation 103.

$$R_{F} = \frac{V_{1}}{2\cos\alpha} \tag{103}$$

Actuator reaction, R, is obtained by solving for moment equilibrium about A.

$$\sum_{K} M_{A} = 0 = R_{F} L_{2} + \underbrace{V_{2} L_{2}}_{2} - RK_{2} L_{2}$$
 (104)

and

$$R = \frac{R_F}{K_2} + \frac{V_2}{2K_2} \tag{105}$$

Reaction at A is calculated for force equilibrium.

$$\Sigma F = 0 = R_F + V_2 - R - R_A$$
 (106)

and

$$R_{A} = R_{F} + V_{2} - R \tag{107}$$

Ramp 1 Weight

Ramp 1 loading is identical to that for the typical structural representation (Figure 15). Therefore, component weights are calculated by substitution of ramp 1 parameters in the previously derived equations, equations 79 through 88.

Maximum panel bending moment, M, is calculated by equation 108. Panel weight is calculated by equation 109 for stiffened sheet construction or equation 110 for honeycomb construction.

$$M = \frac{P_1 L_1^2 W_1}{8} = \frac{V_1 L_1}{8} \tag{108}$$

$$WT_{L} = \frac{I_{L} P V_{1}L_{1}}{2K_{CL}} \left(\frac{L_{1}}{2H_{1} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(109)

$$WT_{L} = I_{L}L_{1} \left(\frac{\rho V_{1}L_{1}}{4H_{1} F_{CY}} + \frac{\rho_{c}W_{1}H_{1}}{1728} + \frac{2\rho_{a}W_{1}}{144} \right)$$
 (110)

Hinge beam weight (two hinges) is calculated by equation 111 if the panel is stiffened sheet construction or equation 112 on a honeycomb panel.

$$WT_{T} = \frac{I_{T} \circ K_{W} W_{1}^{V} V_{1}}{K_{CT}} \left(\frac{K_{W} W_{1}}{H_{1} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(111)

$$WT_{T} = I_{T} P K_{W}^{W_{1}V_{1}} \left(\frac{K_{W}^{W_{1}}}{H_{1}^{F_{CY}}} + \frac{1}{F_{SU}} \right)$$
 (112)

Ramp 2 Weight

Ramp 2 is always assumed to be stiffened sheet construction. Assuming that the maximum shear and moment on ramp 2 occurs at the actuator reaction point, equations 113 and 114 are used to calculate bending moment and shear.

$$M = K_1 L_2 \left(R_F + \frac{K_1 V_2}{2} \right) \tag{113}$$

$$S = R_F + K_1 V_2 {114}$$

Panel weight is calculated by equation 115 which is obtained by substitution of terms in equation 85.

$$WT_{L} = \frac{I_{L}^{PL_{2}}}{K_{CL}} \left(\frac{2M}{H_{2} K_{FCY} F_{CY}} + \frac{S}{K_{FSU} F_{SU}} \right)$$
 (115)

The hinge and actuator beam weights are calculated by equations 116 through 118. These equations are the result of substitution in equation 91.

$$WT_{TFH} = \frac{I_T P K_W V_2 R_F}{K_{CT}} \left(\frac{K_W V_2}{H_2 K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SI}} \right)$$
 (116)

$$WT_{TAH} = \frac{I_{T}^{\rho K} W_{2}^{W} A_{A}^{R}}{K_{CT}} \left(\frac{K_{W}^{W} A_{2}}{H_{2} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(117)

the second second second

$$WT_{TA} = \frac{I_T P K_W W_2 R}{K_{CT}} \left(\frac{K_W W_2}{H_{A2} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (118)

where

 WT_{TFH} = forward hinge beam weight, 1b

 WI_{TAH} = aft hinge beam weight, 1b

 WI_{TA} = actuator beam weight, 1b

THREE-RAMP SYSTEM

Figure 17 is a schematic diagram illustrating pressure forces, actuator locations, and geometry assumptions for a three-ramp system. Basic geometry, pressure, material properties, and minimum gage data and symbols are presented in Tables 3 and 4. Additional detail input data are shown in Table 6. Predefined values, which may be revised by user input, are also presented in these tables.

Ramp 3 in a three-ramp system is always assumed to be stiffened sheet construction. Ramps 1 and 2 may be specified to be either honeycomb or stiffened sheet structure.

Ramp Structure Geometry

Panel lengths and widths are user input data. Panel depths are defined as fractions of length and or width. Ramp 3 actuator beam depth is defined to be a fraction of panel width. Depth of ramps 1, 2, and 3 (H₁, H₂, H₃) are calculated as follows:

$$H_1 = Maximum of (XHT3 W_1 or XH31 L_1)$$
 (119)

$$H_2 = Maximum of (XHT3 W_2 or XH32 L_2)$$
 (120)

$$H_3$$
 = Maximum of (XHT3 W_3 or XH33 L_3) (121)

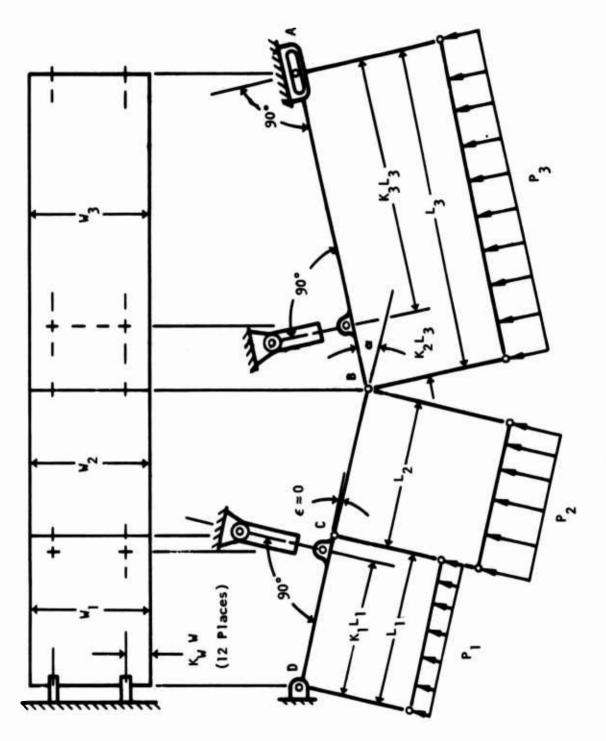


Figure 17. Typical three-ramp system.

TABLE 6. THREE-RAMP SYSTEM VARIABLES

FORTRAN Name	Engrg Symbol	Value	Description
ALPHA3	α	30.0	Angle between projected face of ramp 2 and ramp 3, deg
хнтаз		0.15	Actuator beam depth to width ratio for ramp 3
хнг3		0.1	Panel depth to width ratio for each ramp
XH31		0.1	Panel depth to length ratio for ramp 1
XH32		0.1	Panel depth to length ratio for ramp 2
XH33		0.07	Panel depth to length ratio for ramp 3
XIL31	IL	1.0	Ramp 1 panel weight correlation factor
XIL32	IL	1.0	Ramp 2 panel weight correlation factor
XIL33	IL	1.0	Ramp 3 panel weight correlation factor
XIM31	I _M	1.0	Ramp 1 minimum weight correla- tion factor
XIM32	I _M	1.0	Ramp 2 minimum weight correla- tion factor
XIM33	I _M	1.0	Ramp 3 minimum weight correlation factor
XITAH3	I _T	1.0	Ramp 3 aft hinge beam weight correlation factor

TABLE 6. THREE-RAMP SYSTEM VARIABLES (CONCL)

		T	<u> </u>
FORTRAN Name	Engrg Symbol	Valu e	Description
XITA3	I _T	1.0	Ramp 3 actuator beam weight correlation factor
XITFH3	I _T	1.0	Ramp 3 forward hinge weight correlation factor
XIT31	I _T	1.0	Ramp 1 transverse beam weight correlation factor
XIT32	I _T	1.0	Ramp 2 transverse beam weight correlation factor
XK31	к ₁	0.9	Fraction of length of ramp 1 from forward edge to actuator location
ХК32	К2	0.2	Fraction of length of ramp 3 from forward edge to actuator location
XK33	к ₃	0.8	Fraction of length of ramp 3 from aft edge to actuator location
хР31		0.2	Differential pressure on ramp 1, fraction of ultimate hammershock pressure
хР32		0.5	Differential pressure on ramp 2, fraction of ultimate hammershock pressure
ХР33		0.4	Differential pressure on ramp 3, fraction of ultimate hammershock pressure

The second second second second

Actuator beam depths on ramps 1 and 3 (H_{A1}, H_{A3}) are defined as follows:

$$H_{A1} = H_1 \tag{122}$$

$$H_{A3} = XHTA3 W_3 \tag{123}$$

Resolution of Forces

Differential pressure and the resultant forces due to these pressures are calculated by equations 124 through 129. These resultants act at the panel centroids (.5L, .5W).

$$P_1 = PHS XP31 \tag{124}$$

$$P_2 = PHS XP32$$
 (125)

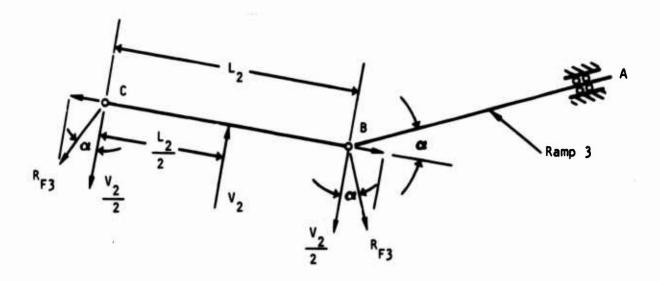
$$P_3 = PHS XP33$$
 (126)

$$V_1 = P_1 W_1 L_1 \tag{127}$$

$$V_2 = P_2 W_2 L_2 \tag{128}$$

$$V_3 = P_3 W_3 L_3 \tag{129}$$

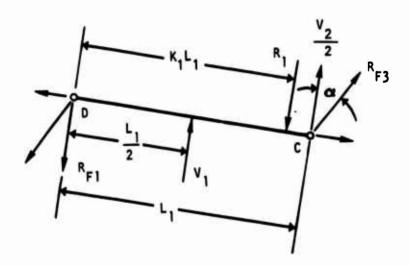
Ramp 2, Freebody



Due to hinges at each end of ramp 2, reactions normal to the panel at B and C are equal to half the pressure force, V_2 , on the panel. Due to the roller at A and actuator orientation perpendicular to ramp 3, all forces acting on ramp 3 are normal to the panel. Therefore, reaction at B is calculated by equation 130.

$$R_{F3} = \frac{V_2}{2 \cos \alpha} \tag{130}$$

Ramp 1, Freebody



- 413 Store Shall he

From the freebody of ramp 2, reaction at C is defined. Actuator reaction on ramp 1, R₁, is obtained by solving for moment equilibrium about D.

$$\Sigma M_{D} = 0 = \frac{V_{1}L_{1}}{2} + \frac{V_{2}L_{1}}{2} - R_{1}K_{1}L_{1}$$
 (131)

and

$$R_1 = \frac{V_1 + V_2}{2K_1} \tag{132}$$

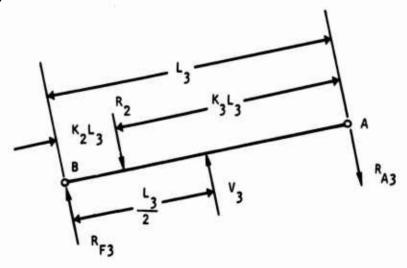
Reaction normal to the panel at D, RF1, is calculated by the equation of force equilibrium.

$$\Sigma F_{V} = 0 = V_{1} + \frac{V_{2}}{2} - R_{1} - R_{F1}$$
 (133)

$$R_{F1} = V_1 + \frac{V_2}{2} - R_1$$

$$= V_1 \left(1 - \frac{1}{2K_1} \right) + \frac{V_2}{2} \left(1 - \frac{1}{K_1} \right)$$
 (134)

Ramp 3, Freebody



Actuator reaction, R2, is calculated by solving for moment equilibrium about A.

$$\Sigma M_{A} = 0 = R_{F3}L_{3} + \frac{V_{3}L_{3}}{2} - R_{2}K_{3}L_{3}$$
 (135)

and

$$R_2 = \frac{R_{F3}}{K_3} + \frac{V_3}{2K_3} \tag{136}$$

Reaction at the aft hinge (roller) is calculated for force equilibrium.

$$\Sigma F_{V} = 0 = R_{F3} + V_{3} - R_{2} - R_{A3}$$
 (137)

$$R_{A3} = R_{F3} + V_3 - R_2 \tag{138}$$

Ramp 1 Weight

The actuator on this ramp is assumed to be on or very near the aft hinge beam, such that the reaction at the forward hinge, RF1, approaches the same value as on ramp 1 of a two-ramp system. Panel loads for this situation also approaches that for ramp 1 of a two-ramp system.

$$R_{F1} = V_1 \left(1 - \frac{1}{2K_1} \right) + \frac{V_2}{2} \left(1 - \frac{1}{K_1} \right) - \frac{V_1}{2} \bigg|_{K_1 = 1}$$
 (139)

Panel weight can be calculated by using the same equations as are used for ramp 1 of a two-ramp system.

• Stiffened sheet construction:

$$WT_{L} = \frac{I_{L}^{\rho} V_{1}^{L}_{1}}{2 K_{CL}} \left(\frac{L_{1}}{2H_{1} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (140)

The sale deal of the sale of t

Honeycomb construction:

$$W\Gamma_{L} = I_{L}L_{1} \left(\frac{\rho V_{1}L_{1}}{4H_{1} F_{CY}} + \frac{\rho W_{1}H_{1}}{1728} + \frac{2\rho W_{1}}{144} \right)$$
 (141)

There are three transverse members - forward and aft hinge beams and an actuator beam. The actuator beam depth is assumed to be equal to the panel depth. Equation 142 is used to calculate the weight of these beams in stiffened sheet construction panels, and equation 143 is used for honeycomb construction.

• Stiffened sheet construction:

$$WT_{T} = \frac{I_{T} \rho K_{W}^{W}_{1}}{K_{CT}} \left(R_{F1} + \frac{V_{2}}{2} + R_{1} \right) \left(\frac{K_{W}^{W}_{1}}{H_{1} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(142)

• Honeycomb construction:

$$WT_{T} = I_{T} \rho K_{W} W_{1} \left(R_{F1} + \frac{V_{2}}{2} + R_{1} \right) \left(\frac{K_{W} W_{1}}{H_{1} F_{CY}} + \frac{1}{F_{SU}} \right)$$
 (143)

Ramp 2 Weight

The loading on this panel is similar to that for ramp 1 of a two-ramp system. The following equations are used to calculate the component weights.

• Stiffened sheet construction:

$$WT_{L} = \frac{I_{L} \cap V_{2}L_{2}}{2K_{CL}} \left(\frac{L_{2}}{2H_{2} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (144)

$$WT_{T} = \frac{I_{T} P K_{W} V_{2} V_{2}}{K_{CT}} \left(\frac{K_{W} W_{2}}{H_{2} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(145)

• Honeycomb construction:

$$WI_{L} = I_{L}L_{2} \left(\frac{\rho V_{2}L_{2}}{4H_{2} F_{CY}} + \frac{\rho_{c}W_{2}H_{2}}{1728} + \frac{2 \rho_{a}W_{2}}{144} \right)$$
 (146)

$$WT_{T} = I_{T} P K_{W} V_{2} V_{2} \left(\frac{K_{W} V_{2}}{H_{2} F_{CY}} + \frac{1}{F_{SU}} \right)$$
 (147)

Ramp 3 Weight

Ramp 3 analysis is similar to that for ramp 2 of a two-ramp system. Equations 148 through 151 are used to calculate the component weights.

$$WI_{L} = \frac{I_{L} P L_{3}}{K_{CL}} \left(\frac{K_{2}L_{3} (2 R_{F3} + K_{2}V_{3})}{II_{3} K_{FCY} F_{CY}} + \frac{R_{F3} + K_{2}V_{3}}{K_{FSU} F_{SU}} \right)$$
(148)

$$WT_{TFH} = \frac{I_T P K_W V_3 R_{F3}}{K_{CT}} \left(\frac{K_W V_3}{H_3 K_{FCY} F_{CY}} + \frac{1}{K_{FSH} F_{SH}} \right)$$
(149)

$$WT_{TAH} = \frac{I_T P K_W W_3 R_{A3}}{K_{CT}} \left(\frac{K_W W_3}{H_3 K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (150)

$$WT_{TA} = \frac{I_{T} P K_{W}W_{3}R_{2}}{K_{CT}} \left(\frac{K_{W}W_{3}}{H_{A3} K_{FCY} F_{CY}} + \frac{1}{K_{ESU} F_{SU}} \right)$$
(151)

FOUR-RAMP SYSTEM

Figure 18 is a schematic diagram illustrating pressure forces, actuator locations, and geometry assumptions for a four-ramp system. Basic geometry, pressure, material properties, and minimum gage data and symbols are presented in Tables 3 and 4. Additional detail input data are shown in Table 7. Predefined values, which may be revised by user input, are also presented in these tables.

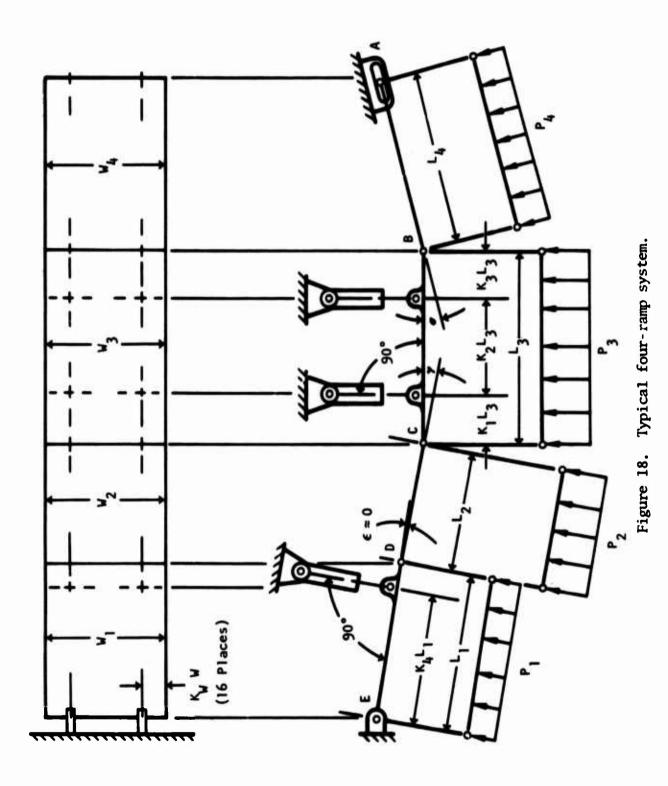


TABLE 7. FOUR-RAMP SYSTEM VARIABLES

FORTRAN Name	Engrg Symbol	Valu e	Description
GAMMA	Y	20.0	Angle between projected face of ramp 2 and ramp 3, deg
SIGMA	σ	10.0	Angle between projected face of ramp 3 and ramp 4, deg
хнта4		0.125	Actuator beam depth to width ratio for ramp 3
хнт4		0.1	Panel depth to width ratio for each ramp
XH41		0.1	Panel depth to length ratio for ramp 1
XH42	;	0.1	Panel depth to length ratio for ramp 2
XH43		0.08	Panel depth to length ratio for ramp 3
XH44		0.1	Panel depth to length ratio for ramp 4
XIL41	IL	1.0	Ramp 1 panel weight correlation factor
XIL42	IL	1.0	Ramp 2 panel weight correlation factor
XIL43	I _L	1.0	Ramp 3 panel weight correlation factor
XIL44	I _L	1.0	Ramp 4 panel weight correlation factor
XIM41	I _M	1.0	Ramp 1 minimum weight correla- tion factor

TABLE 7. FOUR-RAMP SYSTEM VARIABLES (CONT)

FORTRAN Name	Engrg Symbol	Value	Description
XIM42	I _M	1.0	Ramp 2 minimum weight correlation factor
XIM43	I _M	1.0	Ramp 3 minimum weight correlation factor
XIM44	I _M	1.0	Ramp 4 minimum weight correlation factor
XITAA4	I _T	1.0	Ramp 3 aft actuator beam weight correlation factor
XITAH4	T _T	1.0	Ramp 3 aft hinge beam weight correlation factor
XITFA4	T	1.0	Ramp 3 forward actuator beam weight correlation factor
XITFH4	I _T	1.0	Ramp 3 forward hinge beam weight correlation factor
XIT41	I _T	1.0	Ramp 1 transverse beam weight correlation factor
XIT42	T	1.0	Ramp 2 transverse beam weight correlation factor
XIT44	I _T	1.0	Ramp 4 transverse beam weight correlation factor
XK41	к ₁	0.1	Fraction of length of ramp 3 from forward edge to forward actuator location
XK42	к ₂	0.75	Fraction of length of ramp 3 distance between actuators
XK43	К ₃	0.15	Fraction of length of ramp 3 from aft edge to aft actuator location

TABLE 7. FOUR-RAMP SYSTEM VARIABLES (CONCL)

FORTRAN Name	Engrg Symbol	Value	Description
XK44	К ₄	0.9	Fraction of length of ramp 1 from forward edge to actuator location
XP41		0.6	Differential pressure on ramp 1, fraction of ultimate hammershock pressure
XP42		1.0	Differential pressure on ramp 2, fraction of ultimate hammershock pressure
XP43		1.0	Differential pressure on ramp 3, fraction of ultimate hammershock pressure
XP44		0.4	Differential pressure on ramp 4, fraction of ultimate hammershock pressure

Ramp 3 in a four-ramp system is always assumed to be stiffened sheet construction. All of the other ramps may be specified to be either honeycomb or stiffened sheet structure.

Ramp Structure Geometry

Panel lengths and widths are user input data. Panel depths are defined as fractions of length and or width. Ramp 3 actuator beam depth is defined to be a fraction of panel width. Depth of ramps 1, 2, 3, and 4 (H_1 , H_2 , H_3 , and H_A) are calculated as follows:

$$H_1 = Maximum of (XHT4 W_1 or XH41 L_1)$$
 (3.52)

$$H_2$$
 = Maximum of (XHT4 W_2 or XH42 L_2) (153)

$$H_3$$
 = Maximum of (XHI4 W_3 or XH43 L_3) (154)

$$H_{4} = \text{Maximum of (XHT4 W}_{4} \text{ or XH44 L}_{4})$$
 (155)

Actuator beam depths on ramps 1 and 3 (H_{A1}, H_{A3}) are defined as follows:

$$H_{A1} = H_{1}$$
 (156)

$$H_{A3} = XHTA4 W_3 \tag{157}$$

Resolution of Forces

Differential pressure and the resultant forces due to these pressures are calculated by equations 158 through 165. These resultants act at the panel centroids (.5L, .5W).

$$P_1 = PHS XP41 \tag{158}$$

$$P_2 = PHS XP42$$
 (159)

$$P_{3} = PHS XP43 \tag{160}$$

$$P_{A} = PHS XP44 \tag{161}$$

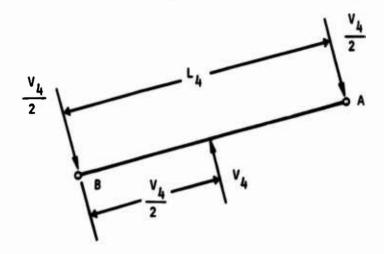
$$V_1 = P_1 L_1 W_1 \tag{162}$$

$$V_2 = P_2 L_2 W_2$$
 (163)

$$V_3 = P_3 L_3 W_3 \tag{164}$$

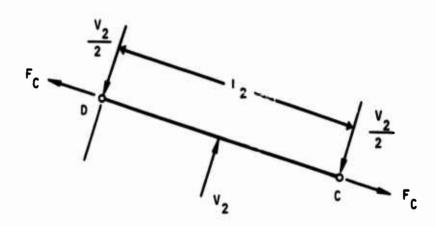
$$V_4 = P_4 L_4 W_4 \tag{165}$$

Ramp 4 Freebody

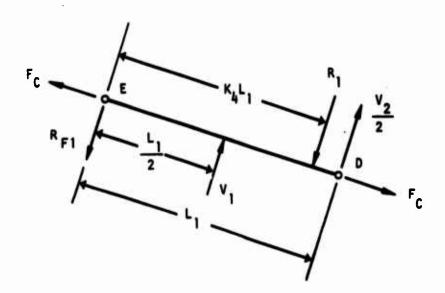


Due to the pin joint at B and the roller at A, reactions at the hinges are normal to the panel as shown in the freebody sketch.

Ramp 2 Freebody



Ramp 1 Freebody

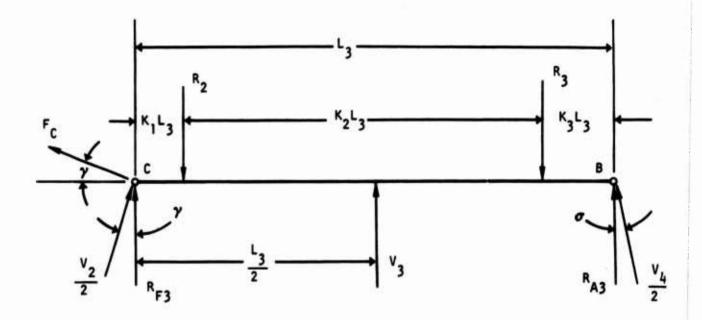


Similar to ramp 1 of a three-ramp system, the reactions normal to the panel are calculated by equations 166 and 167.

$$R_1 = \frac{V_1 + V_2}{2K_4} \tag{166}$$

$$R_{F1} = V_1 \left(1 - \frac{1}{2K_4}\right) + \frac{V_2}{2} \left(1 - \frac{1}{K_4}\right)$$
 (167)

Ramp 3 Freebody



From the freebody diagrams of ramps 2 and 4, reactions at the hinges are determined except for the force, F_C . F_C is determined for longitudinal balance of forces on ramp 3.

$$\Sigma F_{L} = 0 = \frac{V_{4} \sin \sigma}{2} + F_{c} \cos \gamma - \frac{V_{2} \sin \gamma}{2}$$
 (168)

and

$$F_{c} = \frac{V_{2} \tan Y}{2} - \frac{V_{4} \sin \sigma}{2 \cos Y} \tag{169}$$

Reaction at B normal to the panel is given by equation 170.

$$R_{A3} = \frac{V_{4} \cos \sigma}{2} \tag{170}$$

Reaction at C normal to the panel is obtained by equation 171.

$$R_{F3} = F_{c} \sin \gamma + \frac{V_{2} \cos \gamma}{2}$$

$$= \left(V_{2} \sin \gamma - V_{4} \sin \sigma\right) \frac{\tan \gamma}{2} + \frac{V_{2} \cos \gamma}{2} \tag{171}$$

Actuator reactions, \mathbf{R}_2 and \mathbf{R}_3 , are obtained by solving for moment equilibrium.

$$\Sigma M_{R3} = 0 = R_{F3} (K_1 + K_2) L_3 + V_3 (\frac{1}{2} - K_3) L_3 -$$

$$R_{A3} K_3 L_3 - R_2 K_2 L_3$$
(172)

and

$$R_{2} = \frac{R_{F3} \left(K_{1} + K_{2}\right) + V_{3} \left(\frac{1}{2} - K_{3}\right) - R_{A3} K_{3}}{K_{2}}$$
(173)

$$\Sigma M_{R2} = 0 = R_{F3} L_1 L_3 - V_3 \left(\frac{1}{2} - K_1\right) L_3 - R_{A3} \left(K_2 + K_3\right)$$
 (174)

$$L_3 + R_3 K_2 L_3$$

$$R_{3} = \frac{V_{3} \left(\frac{1}{2} - K_{1}\right) + R_{A3} \left(K_{2} + K_{3}\right) - R_{F3} K_{1}}{K_{2}}$$
(175)

Ramp 1 Weight

This ramp is similar to ramp 1 of a three-ramp system.

• Stiffened sheet construction:

$$WT_{L} = \frac{I_{L} P V_{1} L_{1}}{2 K_{CL}} \left(\frac{L_{1}}{2H_{1} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (176)

$$WT_{T} = \frac{I_{T}^{\rho K}W_{1}}{K_{CT}} \left(R_{F1} + \frac{V_{2}}{2} + R_{1}\right) \left(\frac{K_{W}W_{1}}{H_{1}K_{FCY}F_{CY}} + \frac{1}{K_{FSU}F_{SU}}\right)$$
(177)

• Honeycomb construction:

$$WT_{L} = I_{L} L_{1} \left(\frac{\rho V_{1} L_{1}}{4H_{1} F_{CY}} + \frac{\rho W_{1} H_{1}}{1728} + \frac{2\rho W_{1}}{144} \right)$$
 (178)

$$WT_{T} = I_{T} P K_{W} W_{1} \left(R_{F1} + \frac{V_{2}}{2} + R_{1} \right) \left(\frac{K_{W} W_{1}}{H_{1} F_{CY}} + \frac{1}{F_{SU}} \right)$$
 (179)

Ramp 2 Weight

This ramp is similar to ramp 2 of a three-ramp system.

• Stiffened shut construction:

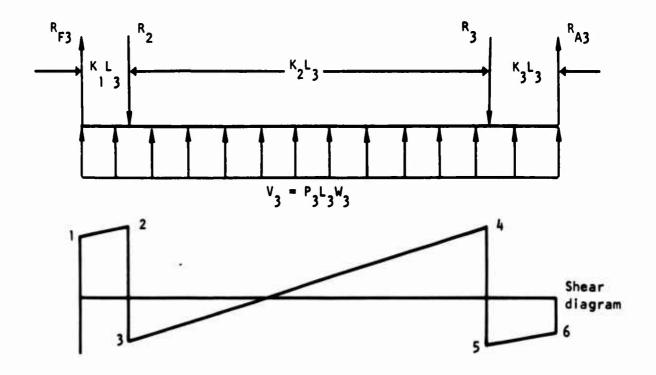
$$WT_{L} = \frac{I_{L} {}^{\rho} V_{2} L_{2}}{2 K_{CL}} \left(\frac{L_{2}}{2 H_{2} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(180)

$$WT_{T} = \frac{I_{T} \circ K_{W} W_{2} V_{2}}{K_{CT}} \left(\frac{K_{W} W_{2}}{H_{2} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (181)

• Honeycomb construction:

$$W\Gamma_{L} = I_{L} L_{2} \left(\frac{\rho V_{2} L_{2}}{4H_{2} F_{CY}} + \frac{\rho_{c} W_{2} H_{2}}{1728} + \frac{2 \rho_{a} W_{2}}{144} \right)$$
 (182)

$$WT_{T} = I_{T} P K_{W} W_{2} V_{2} \left(\frac{K_{W} W_{2}}{H_{2} F_{CY}} + \frac{1}{F_{SU}} \right)$$
 (183)



For weight estimating purposes, the maximum moment is assumed to be the maximum of the bending moment at the actuators and at the panel midspan.

$$M_{R2} = K_1 L_3 \left(R_{F3} + \frac{V_3 K_1}{2} \right)$$
 (184)

$$M_{R3} = K_3 L_3 \left(R_{A3} + \frac{V_3 K_3}{2} \right)$$
 (185)

$$M_{L2} = \frac{L_3}{2} \left(R_{F3} - R_2 \left(1 - 2K_1 \right) + \frac{V_3}{4} \right)$$
 (186)

who is all the second

$$M = Absolute maximum of (MR2, MR3, ML2)$$
 (187)

Design shear is obtained by selecting the absolute maximum shear of the values at points 1 through 6.

$$S_1 = R_{F3} \tag{188}$$

$$S_2 = R_{F3} + K_1 V_3 \tag{189}$$

$$S_3 = S_2 - R_2$$
 (190)

$$S_6 = R_{A3}$$
 (191)

$$S_{5} = R_{A3} + K_{3}V_{3} \tag{192}$$

$$S_A = S_5 - R_3$$
 (193)

$$S = Absolute maximum of (S1, S2, S3, S4, S5, S6) (194)$$

Design shear and bending moment are substituted into equation 85 to calculate panel weight as shown in equation 195.

$$WT_{L} = \frac{I_{L} - L_{3}}{K_{CL}} \left(\frac{2M}{H_{3} - K_{FCY} - F_{CY}} + \frac{S}{K_{FSU} - F_{SU}} \right)$$
 (195)

Hinge and actuator beam weights are calculated by equations 196 through 199.

$$WT_{TFH} = \frac{I_{T} \circ K_{W}W_{3}R_{F3}}{K_{CT}} \left(\frac{K_{W}W_{3}}{H3 K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
 (196)

$$WT_{TAH} = \frac{I_{T} P K_{W} N_{3} R_{A3}}{K_{CT}} \left(\frac{K_{W} N_{3}}{H_{3} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(197)

$$WT_{TFA} = \frac{I_{T} P K_{W}W_{3}R_{2}}{K_{CT}} \left(\frac{K_{W}W_{3}}{H_{A3} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(198)

$$WT_{TAA} = \frac{I_T P K_W W_3 R_3}{K_{CT}} \left(\frac{K_W W_3}{H_{A3} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(199)

Ramp 4 Weight

This ramp is similar to ramp 2.

• Stiffened sheet construction:

$$WT_{L} = \frac{I_{L} \rho V_{4} L_{4}}{2 K_{CL}} \left(\frac{L_{4}}{2H_{4} K_{FCY} F_{CY}} + \frac{1}{K_{FSL} F_{SL}} \right)$$
 (200)

$$WT_{T} = \frac{I_{T} P K_{W} W_{4} V_{4}}{K_{CT}} \left(\frac{K_{W} W_{4}}{H_{4} K_{FCY} F_{CY}} + \frac{1}{K_{FSU} F_{SU}} \right)$$
(201)

• Honeycomb construction:

$$WT_{L} = I_{L}L_{4} \left(\frac{PV_{4}L_{4}}{4H_{A}F_{CY}} + \frac{P_{c}W_{4}H_{4}}{1728} + \frac{2PW_{a}}{144} \right)$$
 (202)

$$WT_{T} = I_{T} P K_{W} W_{4} V_{4} \left(\frac{K_{W} W_{4}}{H_{4} F_{CY}} + \frac{1}{F_{SII}} \right)$$
 (203)

THREE-DIMENSIONAL AXIAL FLOW SYSTEMS (SPIKES)

Several types of spike arrangements are generally used in supersonic aircraft which are functions of inlet performance and operating environment. These include fixed spikes with no area control, translating spikes, and fully collapsing spikes for full area control. In the preliminary design phase of vehicle synthesis, geometry for three-dimensional inlet spike systems is not readily available. The estimating equations derived in Reference 6 account for this fact and, therefore, are based on inlet capture area which would be available in phase zero of configuration synthesis. The equations are the result of correlation with available inlet component weight with the significant design parameters.

Subroutine SPIKE uses equations 204 through 206 from Reference 6 to calculate weight estimates for the different types of three-dimensional spikes. Spike center of gravity is assumed to be at the inlet throat.

• Fixed spike weight, WHFS

WHFS = 12.53
$$(N_i)$$
 (A_i) (204)

• Translating spike weight, WFTS

WFIS = 15.65
$$(N_i)$$
 (A_i) (205)

• Translating and expanding spike weight, WTES

WIES = 5.18
$$(N_i)$$
 (A_i) (206)

where

 $N_i = number of inlets$

 A_i = capture area per inlet, ft²

NACELLE SHELL STRUCTURE

Nacelle weight estimating procedure consists of the evaluation of structural minimums, local panel flutter, and duct-nacelle compatibility. Loads are not evaluated in the current estimating method. This approach has been taken since nacelle shells are normally designed by other considerations. Engines, which produce the greatest impact on loads, are generally supported directly by pylon structure.

Nacelle synthesis and weight estimation calculations are performed in subroutine NACELE. This subroutine calls NCLGEO to calculate contour and segment geometry data.

NACELLE GEOMETRY

Nacelle cross-sectional geometry is defined at as many as 10 longitudinal stations, starting at the inlet lip, station zero, and ending at the last full section of the nacelle. One-dimensional leading edges are defined as follows:

- 1. Horizontal leading edge input zero for perimeter and actual width of leading edge
- 2. Wedge leading edges as would occur on nacelles with two inlet ducts with vertical leading edges input zero for perimeter and depth at leading edge

Detail description of continuous section geometry and contour calculations is identical to that used to define duct geometry. Surface area for one-dimensional leading edge segments are calculated by equation 207 for horizontal leading edges and by equation 208 for wedge leading edges.

$$SFN_1 = \frac{DLXN_1}{2} (W_1 + BUN_2 + 2 BSN_2)$$
 (207)

$$SFN_1 = \frac{DLXN_1}{2} (BUN_2 + BLN_2)$$
 (208)

where

SFN₁ = nacelle leading edge segment surface area

DLXN, = leading edge segment length

AND THE RESIDENCE OF THE PARTY

 W_1 = width of nacelle lip at station 1

 BUN_2 = peripheral length of nacelle upper sector at station 2

 BSN_2 = peripheral length of nacelle side sector at station 2

 BLN_2 = peripheral length of nacelle lower sector at station 2

Curvature of the panels, although not pertinent in the current estimating procedure, are also calculated. The radius of curvature for circular nacelle sections are implicit. However, in the case of noncircular shapes, there is no true radius of curvature. Therefore, a nominal (weighted average) radius of curvature is defined in the following manner:

$$RCSN^2 = [RCSN - RON (1 - cos 45^{\circ})]^2 + (RON sin 45^{\circ} + DON)^2$$
 (209)

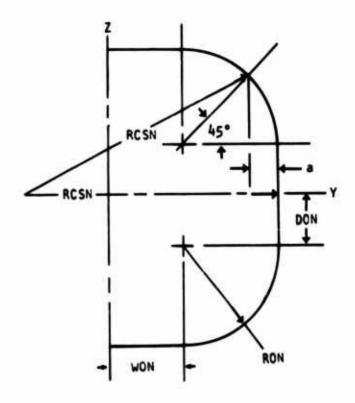
let

$$a = RON (1 - \cos 45^{\circ})$$
 (210)

$$b = RON \sin 45^{\circ} + DON \tag{211}$$

then

$$RCS = \frac{a^2 + b^2}{2a}$$
 (212)

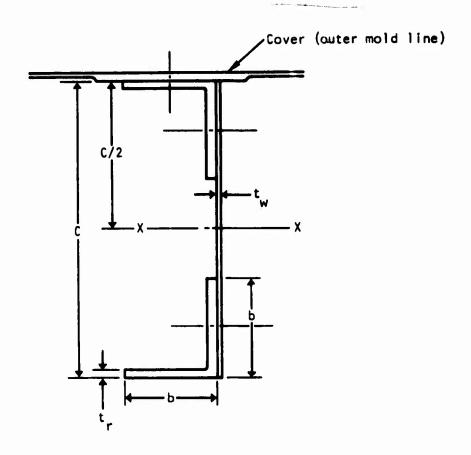


The nominal radius of curvature for the upper (RCUN) and lower (RCLN) sectors are calculated in the same manner. If the corner radius is less than 2 inches, the nominal radius of curvature is assumed to be infinite. A value of zero for curvature is used to designate the flat panel.

NACELLE SYNTHESIS

The nacelle is assumed to consists of an inlet section and an engine compartment section. This distinction is made to evaluate structural arrangement differences in the two sections. In the inlet section, frame weight and spacing are determined for duct design requirements. These data are developed by the duct estimating routines. Frame weight and spacing at nacelle cuts are obtained by interpolating between bounding duct cuts. Should two inlet ducts exist at a nacelle cut, the corresponding nacelle frame is assumed to be equivalent to two duct frames. Frame spacing in the engine compartment section is defined by input nacelle data. These frames are assumed to be constructed as shown in the following sketch. Frame weight is calculated from the user input parameters, frame depth (c), cap flange width (b), cap thickness (t_x) and web thickness (t_x).

The state of the s



Nacelle cover thicknesses at nacelle cuts are established by minimum gage and, for supersonic aircraft, by local panel flutter requirements, if critical. The appropriate frame spacing and side sector panel width (BSN) are used to determine thickness required to prevent local panel flutter at each nacelle cut.

Local Panel Flutter

Critical panel flutter requirements are derived by the program through a process of checking mach-altitude points for each of nine points on the limit speed envelope. The user has the option of inputing his own estimates of critical panel flutter parameters. These user inputs are checked against program-derived values to insure that all reasonably probable panel flutter conditions are adequately surveyed. The foregoing process does not evaluate subsonic flight conditions.

The approach used to insure the prevention of local panel flutter is based on methods described in Reference 7. This approach consists of the determination of the mach number parameter and the baseline design parameter. The baseline panel thickness obtained by this approach can then be revised by correction factors. These correction factors are independently derived to account for in-plane loaded panels, pressure differentials, curvature, and other parameters that influence flutter design.

The two significant parameters (in-plane stress and curvature) are not evaluated in SWEEP. The effect due to neglecting panel loading could introduce optimistic panel sizing, while the omission of curvature effects introduces conservatism in the analysis.

The mach number effects are derived by a curve-fit approximation of Figure 19⁽⁷⁾. The curve-fit equations are as follows:

• For mach 1.0 to 1.4:

$$F(M) = 0.4851674 + 1.66456 (M-1)^{3}$$
 (213)

• For mach 1.4 to 2.0:

F (M) = 0.488412 - 0.4037203 Cos
$$\left(\frac{M-1.4}{0.6}\pi\right)$$
 (214)

+ 0.4849271
$$\sqrt{M^2 - 1}$$

• For mach > 2.0:

$$F(M) = \beta = \sqrt{M^2 - 1}$$
 (215)

The baseline panel design curve ⁽⁷⁾ is shown in Figure 20. The curve used in SWEEP (subroutine NACELE) deviates from the proposed baseline curve for values of L/W less than 2. This difference, although less than the curve presented in NACA TN D-451 which reference 7 states as "excessive over design for some applications," reflects the current design practice.

The curve-fit approximation for this parameter is as follows:

$$\left(\frac{F(M)E}{q}\right)^{1/3} t/L = \emptyset_B = 0.5551841 -$$

$$0.1686944 (L/W) + 0.2169992 (L/W)^{2}$$
 (216)

-0.0007636935 (L/W)³

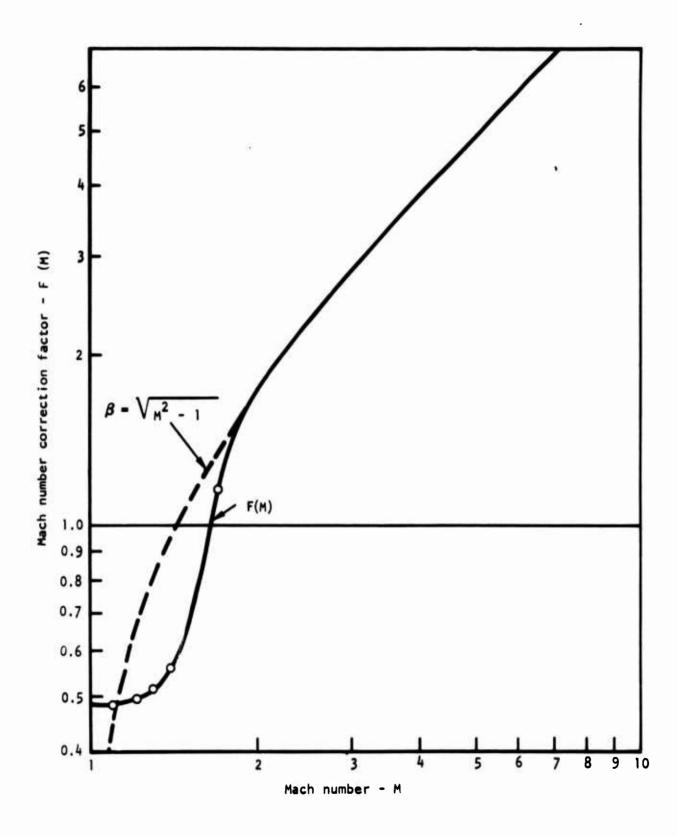


Figure 19. Panel flutter mach number correction factor.

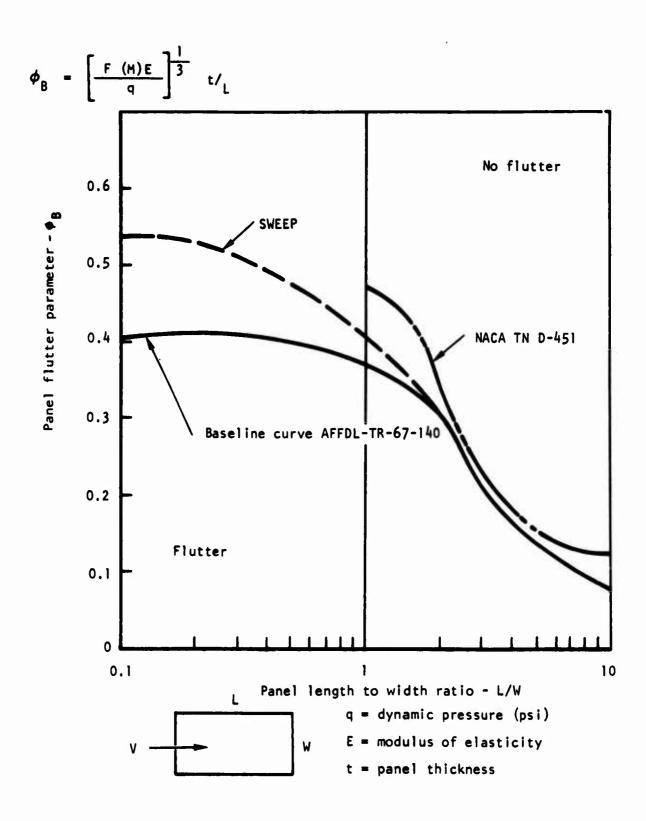


Figure 20. Panel flutter parameter versus aspect ratio.

For values of L/W greater than 10, this curve-fit approach is not valid. The value 10 is substituted for L/W should this condition occur. Although this assumption seems questionable, panels with aspect ratios greater than 10 rarely exist on nacelle structures.

The baseline thickness is then determined

$$t_{b} = \frac{\emptyset_{B}L}{\left[\frac{F(M)E}{q}\right]^{1/3}}$$
 (217)

The critical panel flutter speed is determined by investigating the vehicle flight envelope in terms of mach number and altitude. The flutter design point occurs when q/F(M) E is maximum.

Nacelle Shell Weight

Nacelle component weights are calculated for each nacelle segment. Should the first nacelle segment geometry define a one-dimensional leading edge structure, weight for that segment is not calculated to avoid duplication since the weight for that segment is calculated as part of the inlet duct structure.

Cover weight calculations are based on linear thickness taper between the forward and aft boundaries of segments. Cover panels which are replaced by engine removal doors are deleted in these weight calculations. Frame weight within segments are based on weight per linear inch at the bounding cuts.

Load redistribution structure weight is based on nacelle profile area. This calculation is performed for multiple engine nacelle arrangements where engine loads are reacted by nacelle structure which then transfers the loads to pylons. The weight is calculated at 1 pound per square foot of profile area.

Weight correlation factors are applied to the resultant weights for each of the shell components. Center-of-gravity calculations assume longitudinal segment weight centroids to be midway between bounding cuts.

MISCELLANEOUS STRUCTURE WEIGHT

Miscellaneous air induction system, nacelle, and engine section structure, should they exist, are calculated in subroutines MISCOM and PYLONS. Table 8 is a summary of these components.

TABLE 8. MISCELLANEOUS STRUCTURE COMPONENT WEIGHTS

FORTRAN Symbol	Description	Engine Instl Type	Calculation Routine
WTEM	Engine mount weight, 1b	A11	MISCOM
WTAI	Auxiliary inlet doors weight, 1b	A11	MISCOM
WTBP	Duct bypass doors weight, 1b	A11	MISCOM
WTED	Engine removal doors weight, 1b	Nacelle	MISCOM
WIMD	Miscellaneous doors weight, 1b	Nacelle	MISCOM
WTFW	Firewall weight, 1b	Nacelle	MISCOM
WIEF	Exterior finish weight, lb	Nacelle	MISCOM
WISD	Engine compartment shroud weight, 1b	Nacelle	MISCOM
WIPI	Inboard pylons weight, lb	Nacelle	PYLONS
WIPO	Outboard pylons weight, 1b	Nac ell e	PYLONS
WFTI	Inboard fittings weight, 1b	Nacelle	PYLONS
WFTO	Outboard fittings weight, 1b	Nacelle	PYLONS

ENGINE MOUNTS

Engine mounts and fittings weight is calculated by equation 218. The center of gravity is assumed to be at the engine CG.

$$WTEM = 0.015 W_E$$
 (218)

where

 W_E = engine weight, 1b

AUXILIARY INLET AND DUCT BYPASS DOORS

The determination of duct bypass provisions or auxiliary inlet requirements are not within the scope of this program. However, should data be available for these items in the form of total panel size, the weights are calculated by equations 219 and 220. Center of gravity for the auxiliary inlet is assumed to be located one-third of the inlet length aft of the leading edge. Center of gravity for the duct bypass doors is assumed to be located two-thirds of the inlet length aft of the leading edge.

$$WTAI = 12.0 S_{\Lambda I}$$
 (219)

$$WTBP = 15.0 S_{RP}$$
 (220)

where

S_{AI} = auxiliary inlet panel area, ft²

S_{RP} = by-pass door area, ft²

ENGINE REMOVAL DOORS

Equation 221 is used to calculated engine removal doors weight. This item is calculated when door width is defined by user input. Door length is assumed to extend from the engine face to the end of the nacelle. Center of gravity is assumed to be located at half the door length.

WTED = $2.93 S_{ED}$ (221)

where

S_{FD} = engine removal door area, ft²

MISCELLANEOUS DOORS

Miscellaneous doors weight is calculated by equation 222 if door area is defined by the user. Center of gravity of this item is assumed to be located at half the nacelle length.

WIND = 2.5
$$S_{MD}$$
 (222)

where

S_{MD} = miscellaneous doors area, ft²

FIREWALL

A firewall is located at engine front face station separating the combustion chamber from the inlet. Firewall surface area is calculated by subtracting the duct(s) cross-sectional area at the engine face from the nacelle cross-sectional area at the same location. The weight for this component is estimated at 0.8 pound per square foot.

EXTERIOR FINISH

Nacelle exterior finish is estimated at 0.026 pound per square foot of nacelle surface area and is located at half the nacelle length.

ENGINE COMPARTMENT SHROUD

The requirement of engine compartment shroud is defined by the user. Shroud surface area may be input or, if not available, calculated by equation 223. The shroud is assumed to extend from the engine face to the end of the nacelle.

and a committee of

$$S_{SD} = N L \left[\frac{\pi}{2} (D + 5.0) + H \right] / 144$$
 (223)

where

 S_{SD} = shroud area, ft²

N = number of engines in nacelle

L = shroud length, in.

D = maximum engine diameter, in.

H = nacelle depth at engine front face, in.

Shroud weight to 0.8 pound per square foot and is assumed to be located at half the shroud length.

PYLONS AND NACELLE SUPPORT FITTINGS

Equation 224 is used to calculate pylon weight. Since inboard and outboard pylons may be different, separate calculations are performed for each pylon. The center of gravity is calculated by equation 225.

WTPI =
$$12.0 S_{p}$$
 (224)

$$CG_{p} = CG_{E} + \frac{L}{2} \sin \wedge p \tag{225}$$

where

 S_p = pylon planform area, ft²

 CG_{p} = engine center of gravity, in.

L = pylon length, in.

 \triangle_p = sweep angle of pylon

Fittings (equation 226) at the pylon to wing or fuselage attach points are calculated according to the load and nacelle material properties.

Fittings = Load
$$\left[\frac{141.312 \, P}{F_{\text{tu}} + F_{\text{cy}}} + \frac{78.20 \, P}{F_{\text{su}} + F_{\text{bru}}} + 2.5 \times 10^{-5} \right]$$
 (226)

where

 ρ = material density, 1b/in.³

 F_{til} = ultimate tensile strength, psi

 F_{cy} = compression yield strength, psi

 F_{SII} = ultimate shear strength, psi

F_{bru} ultimate bearing strength, psi

The maximum load is determined by the vehicle maneuver load factor and yaw velocity. Equation 227 is used to determine the maximum load on vertical installations, and equation 228 for horizontal pylons.

Load =
$$(N_2 W_t + \dot{\Psi}^2 Y b W_p/(12 G t) 1.5$$
 (227)

Load =
$$(W_t + W_n b/t)$$
 1.5 N_z (228)

where

 $\dot{\Psi}$ = vehicle yaw velocity, radians/sec

 N_{7} = vehicle vertical maneuver load factor

 W_{+} = weight of nacelle and contents plus pylon, 1b

W_n = weight of nacelle and contents, 1b

Y = lateral coordinate of nacelle installation, in.

b = distance from the nacelle center to the tie point, in.

t = maximum thickness of the pylon, in.

 $G = acceleration of gravity, ft/sec^2$

Section III

PROGRAM DESCRIPTION

GENERAL DISCUSSION

The air induction system module has been developed to estimate weight of air induction system, nacelle, and engine section structure. Methods, equations, and logic discussed in the previous section have been programmed in FORTRAN extended language for the CDC 6600 computer. The module is structured in a single overlay consisting of a control program (AISMN) and 21 subroutines. One of the subroutines (MATLP2) is a material properties data print routine. Module weight summary results are printed by subroutine SUMARY as shown in Figures 3 through 5. Optional output of intermediate calculations are provided within individual data development routines.

Error messages, warning messages, and corrective measures have been built into the program such that most user errors will not result in catastrophic failure. In some cases, the warning is of a nature for which no user action is necessary. In other instances, incompatible data are either corrected, revised, or bypassed. The implications, probable cause, and recommended action associated with the various messages are presented in the subroutine discussions.

LOGIC FLOW

The module subroutine flow diagram is shown in Figure 21. System routines READMS and WRITMS are also shown in this diagram to indicate routines which read and store data in the mass storage file records. Figure 22 shows the logic flow diagram of this module. This diagram shows the major data manipulation and search procedures within this module.

GENERAL MAPS

Data storage and transmittal are accomplished through the use of blank common, labeled common, and mass storage file records. Mass storage file records are read into and written from data regions in common. Certain calculated variables are stored in the program region of individual routines. In this case, these variables are included in the discussion of the applicable routine.

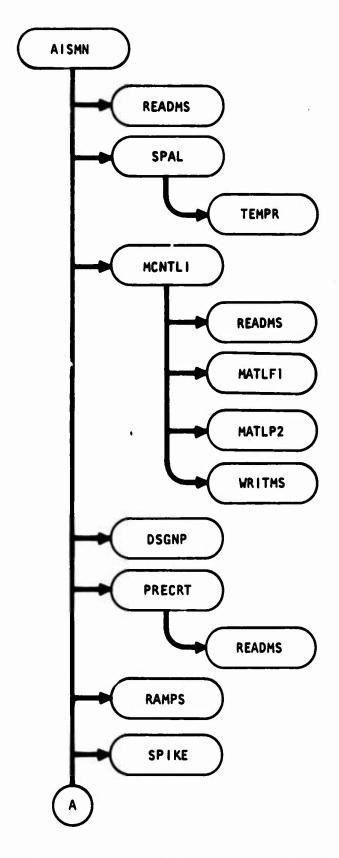


Figure 21. Air induction system module subroutine flow diagram, overlay (7,0).

S. VII 14 LE TO YEAR BUT TO BE SHOWN

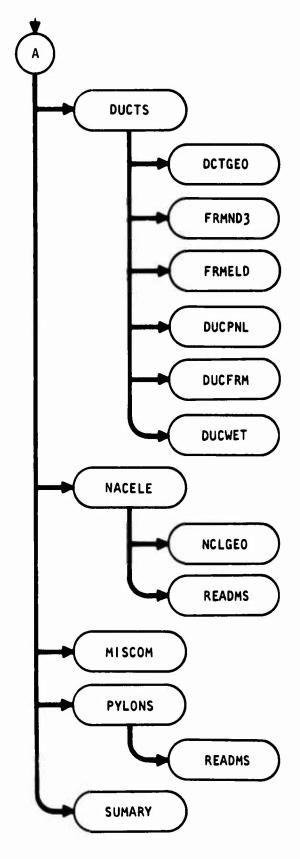


Figure 21. Air induction system module subroutine flow diagram, overlay (7,0) (concl).

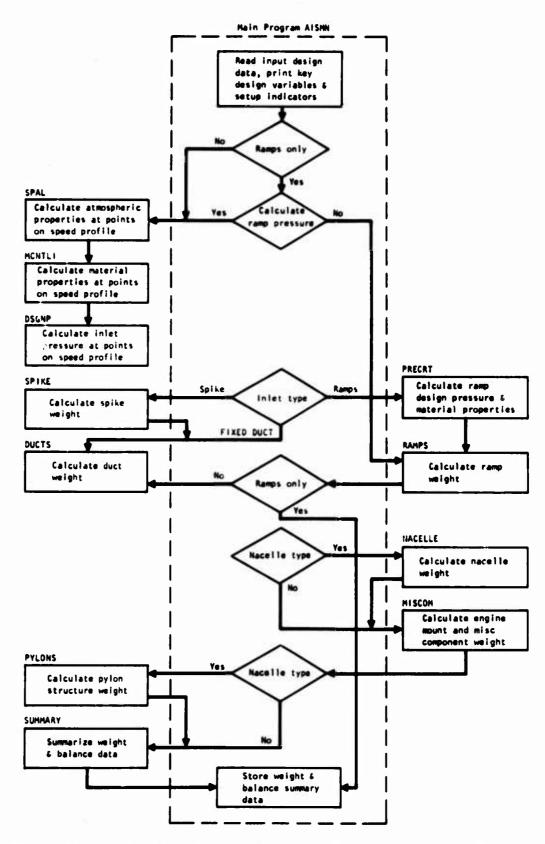


Figure 22. Logic flow diagram for air induction system module.

COMMON

Blank common consists of 4,400 cells which are organized as shown in Table 9. Table 10 presents an alphabetical listing of arrays and variables within the common region. Items in the table are classified according to type as either input (I) or calculated (C). Many items that appear as calculated (C) variables may take on values that are input to the air induction system module. This is a function of whether or not default values or inputs are overridden in the synthesis procedure. However, items designated as input (I) types will always take on values that are input to this module. When variables in Table 10 are subsets of larger arrays, the higher order array is referenced in brackets.

Tables 11 through 25 are maps of those arrays that have specific significane which are not explained in the alphabetical listing.

LABELED COMMON

Labeled common arrays are used to transfer program control words and certain vehicle design data.

- FDAT (Block FDATT) This array is used to store air induction system, nacelle, and engine section (also other components) weight summary data for use in total vehicle summary calculations and output as shown in Table 26.
- IP (Block IPRINT) This array is used to transmit print control indicators to various subroutines as shown in Table 27.
- XMISC (Block MISC) The first location in this block is used to transmit the number of different materials which exist in the material library file records. Locations 85 through 100 are used to transmit alphanumeric case title information.

MASS STORAGE FILE RECORDS

Mass storage file records used by this module are shown in Table 28. Variables in these records are discussed in the blank common region tables.

TABLE 9. COMMON ARRANGEMENT

Common Location	Variable Name and Locations	Variable Name and Locations	Variable Name and Locations	Detail Description Table Reference
1-80	D(1)-D(80)			11
81-270	EQU(1)-EQU(190)			17
271-280	EQU(191)-EQU(200)	DATK(1)-DATK(10)	7	17
281-320	DATS(1)-DATS(40)			16
321-400	DATD(1)-DATD(80)			12
401-520	DATR(1)-DATR(120)			16
521-600	DATN(1)-DATN(80)	:		14
601-640	DATM(1) - DATM(40)		1	13
641-733	DR(1)-DR(93)			15
734-770				Not used
771-1700	F(1)-F(930)			18
1701-1900	SUMM(1)-SUMM(200)			20
1901-2000				Not used
2001-2100	T(1)-T(100)	S(1)-S(100)		Refer to subrou-
				tine discussions
2101-2200	TOT(1)-TOT(100)			24
2201-2210	ALT(1)-ALT(10)			10
2211-2220	TEM(1) - TEM(10)			10
2221-2230	PO(1)-PO(10)			10
2231-2240	G(1)-G(10)			10
2241-2250	CS(1)-CS(10)			10
2251-2260	RHO(1)-RHO(10)			10
2261-2270	VH(1)-VH(10)			10
2271-2280	VL(1)-VL(10)			10
2281-2290	QH(1)-QH(10)			10
2291-2300	QL(1)-QL(10)			10
2301-2310	EMH(1)-EMH(10)			10
2311-2320	EML(1)-EML(10)			10
2321-2330	RATH(1)-RATH(10)			10
2331-2340	RATL(1)-RATL(10)			10
2341-2350	TEMH(1)-TEMH(10)			10
2351-2360	TEML(1)-TEML(10)			10
2361-2370	PTH(1)-PTH(10)			10
2371-2380	PTL(1)-PTL(10)			10
2381-2390	PSH(1)-PSH(10)			10
2391-2400	PSL(1)-PSL(10)			10
2401-2410	R1H(1)-R1H(10)			10
2411-2420	R1L(1)-R1L(10)			10
2421-2430	R2H(1)-R2H(10)			10
2431-2440	R2L(1)-R2L(10)			10
2441-2450	R3H(1)-R3H(10)			10

TABLE 9. COMMON ARRANGEMENT (CONT

Location	Variable Name and Locations	Variable Name and Locations	Variable Name and Locations	Detail Description Table Reference
2451-2460	R3L(1)-R3L(10)			10
2461-2470	PHTH(1)-PHTH(10)			10
2471-2480	PHEH(1)-PHEH(10)			10
2481-2490	PHTL(1)-PHTL(10)			10
2491-2500	PHEL(1)-PHEL(10)			10
2501-2510	PST(1)-PST(10)			10
2511-2520	WOD(1)-WOD(10)		ı	10
2521-2530	ROD(1) - ROD(10)		1	10
2531-2540	DOD(1)-DOD(10)	•		10
2541-2550	BUD(1)-BUD(10)			10
2551-2560	BLD(1)-BLD(10)			10
2561-2570	BSD(1)-BSD(10)			10
2571-2580	DLXD(1)-DLXD(10)			10
2581-2590	SFD(1)-SFD(10)	1 mm (4) 1 mm (4 a)		10
2591-2600	FTUH(1)-FTUH(10)	WTD(1)-WTD(10)		10
2601-2610	FTUL(1)-FTUL(10)	*		10
2611-2620	FCYH(1)-FCYH(10)			10
2621-2630	FCYL(1)-FCYL(10)			10
2631-2640	FSUH(1)-FSUH(10)			10
2641-2650	FSUL(1)-FSUL(10)			10
2651-2660	FMUH(1)-FMUH(10)			10
2661-2670	FMUL(1)-FMUL(10)			10 10
2671-2680	EH(1)-EH(10)			
2681-2690	EL(1)-EL(10)			10 10
2691-2700	FKTH(1) - FKTH(10)			10
2701-2709	FKTL(1)-FKTL(9)	DUOD		10
2710	FKTL(10)	RHOD		10
2711-2720	SFRM(1)-SFRM(10)			10
2721-2730	TC(1)-TC(10)			10
2731-2740	TL(1)-TL(10)			10
2741-2750	FRWT(1)-FRWT(10)			10
2751-2760	WON(1)-WON(10)			10
27(1-2770	RON(1) - RON(10)			10
2771-2780 2781-2790	DON(1)-DON(10) BUN(1)-BUN(10)			10
2781-2790	BLN(1)-BLN(10)			10
2801-2810	BEN(1)-BEN(10) BSN(1)-BSN(10)			10
2811-2820				10
2821-2830				10
2831-2840				10
2841-2850				10

TABLE 9. COMMON ARRANGEMENT (CONCL)

Common	Variable Name	Variable Name	Variable Name and Locations	Detail Description
Location	and Locations	and Locations		Table Reference
2851-2860 2861-2869 2870 2871-2880 2881-2890 2891-2900 2901-2910 2911-2920 2921-2930 2931-3020 3021-3080 3081-3140 3141-3200 3261-3320 3321-3380 3381-3440 3441-3500 3561-3621 3622-3660 3661-3682 3683-3690 3691-3743 3744-3750 3751-3804 3805-3810 3811-3865 3866-3870 3871-3926 3927-3987 3988-4100 4101-4200 4201-4400	WTCN(1)-WTCN(10) WTFN(1)-WTFN(10) WTLN(1)-WTLN(10) DLSP(1)-DLSP(60) BEN(1)-BEN(60) VV(1)-VV(60) TMD(1)-TMD(60) TMD(61)-TMD(120) TMD(121)-TMD(180) TMD(121)-TMD(300) TM(1)-TM(60) TM(61)-TM(121) TM(122)-TM(160) TM(1)-TT(22) TT(23)-TT(30) TMS(1)-TMS(53) TMS(54)-TMS(60) TMS(61)-TMS(114) TMS(115)-TMS(120) TMS(121)-TMS(175) TMS(176)-TMS(180)	AA(1)-AA(60) YB(1)-YB(60) ZB(1)-ZB(60) YDLS(1)-DLS(60) YPB(1)-YPB(60) ZPB(1)-ZPB(60) Y(1)-Y(61) Z(1)-Z(39) Z(40)-Z(61) YP(1)-YP(8) YP(9)-YP(61) ZP(1)-ZP(7) ZP(8)-ZP(61) V(1)-V(6) V(7)-V(61) A(1)-A(5) A(6)-A(61)	TWW(1) - TWW(53) TWW(54) - TWW(60) TCC(1) - TCC(54) TCC(55) - TCC(60) BB2(1) - BB2(55) BB2(56) - BB2(60)	23, 10 23, 10 23, 10 23, 10

The state of the s

TABLE 10. COMON REGION VARIABLE LIST

Subroutine Reference	FRMELD	DUCTS, FRMELD, DUCFRM	RAMPS, AISMN, PYLONS, SUMARY	DUCFRM	RAMPS, AISMN, PYLONS, SUMARY	RAMPS, AISMN, PYLONS, SUMARY	TEMPR	RAMPS	RAMPS	SPAL, TEMPR, INSONP, PRECRT NACELE	DUCFRM	DUCTS, DUCFRM
Description	Static lateral load at frame cuts, lb/(lb/in.)	Unit internal axial load at frame segment centroids, lb/(lb/in.)	Weight aft ramp actuator beam, 1b (TOT)	Frame cap area, in.2	Weight aft ramp actuator beam, 1b (TOT)	Weight aft ramp hinge beam, 1b (TOT)	Altitude divided by 1,000, ft/1,000	Angle between projected face of ramp 1 and ramp 2 for 2-ramp system, deg (DATR)	Angle between projected face of ramp 2 and ramp 3 for 3-ramp system, deg (DATR)	Nine altitudes on speed profile, ft	Minimum frame cap area, in. ²	Frame cap width at frame segment centroids, in.
Type	ວ	၁	၁	၁	၁	ပ	ပ	I	I	ပ	ပ	ပ
Common	3866	3201	2131	2058	2131	2132	2003	444	467	2201	2054	3811
Size	19	09	-	-	٦	Н	A	-	н	10	-	09
Var Name	A	¥	AACT	AC	ACT	AHINGE	ALOFT	ALPHA2	ALPHA3	ALT	AMI	BB2

TABLE 10. COMNON REGION VARIABLE LIST (CONT)

		 								
Subroutine Reference	DUCFRM	DUCTS, FRMELD, DUCFRM	DUCTS, DCTGEO	NACELE, NCLGEO	FRMELD	FRAELD	DUCTS, DCTGEO, DUCMET	NACELE, NCLGEO	DUCTS, DCTGEO, DUCMET	NACELE, NCLGEO
Description	Frame cap width, in.	Unit internal bending moment at frame segment centroids, inlb/(lb/in.)	Lower sector duct panel peripheral length at cuts, in.	Lower sector nacelle panel peripheral length at cuts, in.	Static bending moment at frame cuts, inlb/(lb/in.)	Frame moment redundant, inlb/(lb/in.)	Side sector duct panel peripheral length at cuts, in.	Side sector nacelle panel peripheral length at cuts, in.	Upper sector duct panel peripheral length at cuts, in.	Upper sector nacelle panel peripheral length at cuts, in.
Туре	ე	ပ	ပ	၁	ບ	ပ	၁	ပ	၁	v
Common	2902	3081	2551	2791	3927	2043	2561	2801	2541	2781
Size	1	09	10	10	61	7	10	10	10	10
Var Name	BC2	BEN	BLD	BLN	BM	BWD	BSD	BSN	BUD	BUN

South the state of

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	SPAL	Most	RAMPS	DUCTS, DCTGEO, DUCPNL, DUCMET, NACELE, MISCOM	AISMN, DUCTS, NACELE	SPAL	NACELE, NCLGEO, MISCOM, PYLONS	AISAN, RAMPS, DUCMET, SUMARY
Description	Construction indicator (DATR) 0.0 = standard 1.0 = honeycomb	Speed of sound at nine speed profile altitude, ft/sec	Constants (refer to Table 11)	Adhesive density per honeycomb panel face sheet, psf (DATR)	Duct geometry and design data (refer to Table 12)	Weight correlation constants (refer to EQU array, Table 17)	Speed-altitude profile data (refer to Table 13)	Nacelle geometry and design data (refer to Table 14)	Ramp geometry and design data (refer to Table 15)
Type	I	ပ	н	I	1/C	н	н	1/C	1/C
Common	402	2241	Н.	427	321	271	601	521	401
Size	H	10	2000	7	80	10	40	80	120
Var Name	CONST	ଷ	Q	DADH	DATD	DATK	DAIM	DATN	DATR

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subrutine Reference	AISM, MCNTLI, SPIKE, DUCPNI, DUCFRM, NACELE, MISCOM, PYLONS, SUMARY	RAMPS	RAMPS, PRECKT	FRANDS, FRAELD	FRMELD, DUCFRM	SPAL	DUCTS, DCTGEO, DUCMET	NACELE, NCLOEO	DUCTS, DCTGEO, FRAND3, MISCOM	NACELE, NCLCEO, MISCOM	RAMPS
Description	Air induction system, nacelle, and engine section design data (refer to Table 16)	Honeycomb core density, 1b/ft ³ (DATR)	Ramp material density, 1b/in. ³ (DATR)	Frame segment lengths at duct mold line, in.	Frame segment length at frame centroids, in.	General relationship between limit speed and level-flight maximum speed (DATM)	Duct segment lengths between cuts, in.	Nacelle segment lengths between cuts, in.	Vertical flat length of duct contour at cuts, in.	Vertical flat length of nacelle contour at cuts, in.	Permanent ramp design constants (refer to Table 15)
Type		н	1/C	၁	U	H	၁	ပ	υ	ပ	н
Common	281	426	414	3381	3021	631	2571	2811	2531	2771	641
Size	40	٦	٦	09	09	н	10	10	10	10	93
Var Name	DATS	DCORE	DENS	SIG	DLSP	DLVG	DLXD	DLXN	000	DON	%

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	DUCFRM	DUCFRM	DUCFRM	DUCFRM	DSGNP	MCNTL1, DUCPNL, DUCFRM	MCNTL1, DUCPNL, DUCFRM	NACELE	SPAL	SPAL	SPAL, TEMPR, DSGNP, MCNTLI, PRECRT, SPIKE, DUCPNL, DUCNET, NACELE, MISCOM, PYLONS
Description	Constant, 1.0 (refer to Table 11)	Constant, 12.0 (refer to Table 11)	Constant, 2.0 (refer to Table 11)	Frame material modulus of elasticity, psi	Engine type (refer to DATS array, Table 16)	Duct material modulus of elasticity on MH diagram, psi	Duct material modulus of elasticity on Mediagram, psi	Nacelle material modulus of elasticity, psi	Airflow at engine on M _H diagram, M	Airflow at engine on Mr diagram, M	Equation and physical constants (refer to Table 17)
Туре	1	н	н	ပ	H	ပ	ပ	ပ	၁	၁	I
Common	1	12	2	2051	282	2671	2681	2861	2301	2311	81
Size	1	-	H	H	1	10	10	10	10	10	200
Var Name	DI	D12	D2	ш	EGTP	Ħ	EL	ELN	EMH	ENC	EQU

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	KAMPS	PRECRT	RAMPS	RAMPS, PRECRT	DUCFRM	MCNTL1, DUCFRM	MONTL1, DUCFRM	DUCTS, FRWELD, DUCFRM	AISM	RAMPS	DUCFRM	
Description	Alphanumeric ramp parameter titles (refer to Table 18)	Limit to ultimate design factor (DATR)	Weight forward ramp actuator beam, 1b (TOT)	Ramp material compression yield stress at design pressure, psi (DATR)	Duct frame material compression yield stress, psi	Duct material compression yield stress on MH diagram, psi	Duct material compression yield stress on M diagram, psi	Frame depth, in.	Weight and balance summary (refer to Table 26)	Weight forward ramp hinge beam, 1b (TOT)	Frame buckling coefficient	
r)	I	1/c	ပ	1/0	ပ	ပ	ပ	ပ	ပ	ပ	ပ	
Common	771	416	2130	412	2047	2611	2621	2041	FDATT	2129	2053	
Size	930	-	н	-	~	10	01	-	8	П	Н	
Var Name	IT.	FACT	FACT	RC	RÇ	РСУН	PCYL	£	FDAT	HINGE	FKC	

TABLE 10. COMON REGION VARIABLE LIST (CONT)

Subroutine Reference	MCNTL1, DUCPNL	MCNTL1, DUCPNL	DUCFRM	MCNTL1, LUCFRM	MCNTL1, DUCFRM	NACELE	DUCTS, DUCFRM, NACELE	RAMPS, PRECRT	DUCFRM	MCVTL1, DUCFRM	MCNTL1, DUCFRM
Description	Duct material tensile strength under cyclic loading on $M_{\rm l}$ diagram, fraction of ultimate tensile strength	Duct material tensile strength under cyclic loading on M_{L} diagram, fraction of ultimate tensile strength	Frame material Poisson's ratio	Duct material Poisson's ratio on M _H diagram	Duct material Poisson's ratio on Mg diagram	Weight of one nacelle frame at nacelle cuts, 1b	Weight of one duct frame at duct cuts, lb	Ramp material ultimate shear strength at design pressure, psi (DATR)	Frame material ultimate shear strength, psi	Duct material ultimate shear strength on $M_{\mbox{\scriptsize H}}$ diagram, psi	Duct material ultimate shear strength on Mg diagram, psi
Туре	၁	Ú	ပ	ပ	ပ	ပ	ပ	1/0	ပ	Ü	ပ
Common	2691	2701	2050	2651	2661	2891	2741	413	2048	2631	2641
Size	10	10	Ħ	10	10	10	10	~	H	10	10
Var Name	FKTH	FKTL	FAU	FMH	FMUL	FRWN	FRWT	FSU	PSU	FSUH	FSUL

TABLE 10. COMMON REGION VARLABLE LIST (CONT)

Subroutine Reference	MONTLI, DUCPNIL	MONTLI, DUCPNIL	SPAL	RAMPS	FRVELD	most	DUCIS, FRACID	NACELE	DUCFRM
Description	Duct material ultimate tensile strength on MH diagram, psi	Duct material ultimate tensile strength on M. diagram, psi	Acceleration of gravity at nine speed profile altitudes, ft/sec ²	Angle between projected face of ramp 2 and ramp 3 for 4-ramp system, deg (DAIR)	Frame lateral load redundant, lb/(lb/in.)	Scratch counter, also duct cut counter (ND)	Number of frame cuts (ND)	Engine support-type indicator (ND) 0 = engine directly mounted to pylon or one engine per nacelle 1 = multiple engines per nacelle with engines mounted to nacelle structure	Design pressure point counter (ND)
Type	۲	Ü	ပ	н	υ	ပ	ပ	ပ	ပ
Common	2591	2601	2231	497	2044	4301	4320	4325	4328
Size	01	10	10	~	 1	-	н	H	-
Var Name	HILS	FIUE	ၒ	GAMA	OH.	н	10	Q	IOT

TABLE 10. COMON REGION VARIABLE LIST (CONT)

Subroutine Reference	PRECKT	DUCTS, FRANDS, FRAELD, DUCFRA	DUCTS	MCYTL1	MCNTL1, PRECRT, NACELE, PYLONS	DUCTS, DCTGEO, DUCMET	NACELE, NCLGEO	MCNTL1, MATLP2
Description	Critical design point on speed profile (ND)	Number of frame segments (ND)	Frame spacing search pass counter (ND) 1 = initial spacing pass 2 = second or subsequent spacing pass 3 = final or fixed spacing pass	Material properties library file record number (ND)	Calculated material properties file record number (ND)	Duct leading edge-type indicator (ND) 0 = complete section 1 = vertical lip 2 = horizontal lip	Nacelle leading edge-type indicator (ND) 0 = complete section 1 = vertical lip 2 = horizontal lip	Counter through nine speed profile points (ND)
Type	၁	ပ	υ	ပ	ပ	υ	U	ပ
Common	4317	4319	4321	4293	4294	4314	4326	4307
Size	1	-	-	1	П	r=4	H	-
Var	ICKT	IFF	IFRM	IF3	IF4	160	IGN	11

TABLE 10. COMPON REGION VARIABLE LIST (CONT)

Otherstine B.f.	DUCPAL.	AISM, SPAL, DSGNP, MCNTLL, RAMPS, PRECRT, DUCTS, FRAELD, NACELE, STAMPY	DUCTS. FRANDS. FRANCED	AISW	AISM, DSGNP, MCNTL1, SPIKE, DUCNET, SUMARY		Most	MONTEL	
Description	Duct panel mill indicator (ND) 0 = panel not milled 1 = panel milled	Print controls (refer to Table 27)	Number of frame segments per quadrant (ND)	Number of nacelles (ND)		<pre>5 = horizontal ramp 4 = vertical ramp 5 = translating spike 6 = translating and expanding spike</pre>	Scratch counter (ND)	Counter for MH and ML at each speed profile altitude (ND)	
1, pe	ပ	H	C	ပ	Ú		υ	ပ	
Comon	4322	IPRINT	4318	4311	4312		4302	4308	
Size		8	1	-	-		7	-	
Var Name	IMI	e e	õ	Ê	9 <u>1</u>		י	3	

TABLE 10. COMPON REGION VARIABLE LIST (CONT)

Subroutine Reference	Most	DUCTS, DCTGEO	NACELE, NCLGEO	MCNTL1, MATLP2, FRAND3, FRAELD	MCNTL1, DUCTS, FRAND3, FRANELD	MINTLI, MATLP2	MCNTLI, MATLFI, MATLP2	DUCTS, DCTGEO, DUCPNL, DUCFRM, DUCMET, NACELE, MISCOM	NACELE, NCLGEO, MISCOM
Description	Scratch counter (ND)	<pre>Duct perimeter code (ND) 1 = perimeter input 2 = perimeter correction factor input</pre>	<pre>Nacelle perimeter code (ND) 1 = perimeter input 2 = perimeter correction factor input</pre>	Scratch counter (ND)	Scratch counter, also duct cut counter (ND)	Material identification number (ND)	Scratch counter (ND)	Number of input duct cuts (ND)	Number of input nacelle cuts (ND)
Туре	၁	ပ	၁	U	U	Ú	ပ	ပ	υ
Common	4303	4316	4324	4309	4304	4260	4306	4315	4323
Size	1	H	.ਜ	-	٦	H	н	H	1
Var Name	Ж	KC	KO	X	ы	MATLI	Z	NC	NON

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	A11	NACELE	AISM, MONTL1	DUCFRM	DUCFRM	DSGNP, DUCFIM	DSGNP, DUCPNL, DUCFRM	RAMPS, PRECRT	DSGNP, PRECKT, DUCPNL, DUCFRM	DSGNP, PRECKT, DUCPNL, DUCFRM
Description	Integer array (reier to Table 19)	Speed profile point critical for local panel flutter design (ND)	Number of arrays of material properties in mass storage file, records 41 through 60 (ND)	Frame cap exial load from combined axial and bending load, 1b	Frame axial load, 1b	Hammershock, pressure at engine on M _H diagram, psia	Hammershock, pressure at engine on Mr. diagram, psia	Ultimate absolute hammershock pressure for ramp design, psia	Hammershock pressure at throat on M _H diagram, psia	Hammershock pressure at throat on Mr. disgram, psia
Type	ວ	ပ	ပ	ບ	ပ	υ	ပ	1/0	ပ	ပ
Common	4201	4327	4259	2057	2056	2471	2491	403	2461	2481
Size	200	-	H	H	-	10	10	-	10	10
Var	2	NFLT	NATI	PAA	PAX	НЕН	PHEL	SHA	НШН	PHIL

The second of th

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	DUCFRM	SPAL, DUCPNL, DUCFRM	SPAL, TEMPR	SPAL	SPAL, DUCPNL, DUCFRM	DSGNP, DUCPNL, DUCFRM	SPAL, DSGNP	SPAL, DSGNP	SPAL	SPAL, NACELE
Description	Constant, m (refer to Table 11)	Ambient pressure at nine speed profile altitudes, psf	Ambient pressure at altitude, psf	Static absolute pressure at engine on MH diagram, psia	Static aboslute pressure at engine on M _L diagram, psia	Static absolute pressure at throat on M _L diagram, psia	Total pressure at engine on MH diagram, psia	Total pressure at engine on M _L diagram, psia	Dynamic pressure on MH diagram, psf	Dynamic pressure on M _L diagram, psf
Type	I	U	ပ	ပ	ပ	ပ	U	ပ	ບ	O O
Common	15	2221	2002	2381	2391	2501	2361	2371	2281	2291
Size	1	10	٦	10	01	10	10	10	10	10
Var	PI	&	PRESH	PSH	PSL	PST	HL	PTL	HÒ	ΊÒ

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	SPAL	SPAL	SPAL	NCLGEO	NACELE, NCLGEO	NACELE, NCLGEO	DUCFRM	SPAL	MONTILL, DUCPNIL, DUCFRM, DUCNET	NACELE	MATLP2
Description	General pressure recovery ratio (DATM)	Inlet pressure recovery ratio on MH diagram	Inlet pressure recovery ratio on Mr diagram	Lower sector nacelle panel radius of curvature at cuts, in.	Side sector nacelle panel radius of curvature at cuts, in.	Upper sector nacelle panel radius of curvature at cuts, in.	Frame material density, 1b/in.3	Density of air at nine speed profile altitudes, $1b/ft^3$	Duct material density, 1b/in.3	Nacelle material density, 1b/in.3	Material descriptive title (refer to TAD array, Table 22)
Type	I	ပ	ပ	ပ	ပ	ပ	ບ	ပ	ပ	ပ	н
Common	632	2321	2331	2841	2851	2831	202	2251	2710	2870	3485
Size	1	10	10	70	10	10	Н	10	r	7	16
Var Name	RATG	RATH	RATL	RCIN	RCSN	RCIN	RHO	RHO	RHOD	RHON	RM

Con . I have been have been a subject to the first the said of the

TABLE 10. COMON REGION VARIABLE LIST (CONT)

Subroutine Reference	DUCTS, DCTGEO, FRANDS,	NACELE, NCLGEO, MISCOM	DSGNP	DSGNP	RAMPS	RAMPS	DSGNP	DSGNP	RAMPS	RAMPS	DSGNP
Description	Corner radius of duct contour at cuts, in.	Corner radius of nacelle contour at cuts, in.	Ratio of static pressure at throat to freestream total pressure on $M_{\mbox{\scriptsize H}}$ diagram	Ratio of static pressure at throat to freestream total pressure on $M_{\underline{L}}$ diagram	Weight ramp 1 panel, 1b (TOT)	Weight ramp 1 transverse beams, 1b (TOT)	Ratio of hammershock pressure at engine face to total pressure on MH diagram	Ratio of hammershock pressure at engine face to total pressure on M _L diagram	Weight ramp 2 panel, 1b (TOT)	Weight ramp 2 transverse beams, 1b (TOT)	Ratio of hammershock pressure at inlet throat to total pressure on $M_{\!H}$ diagram
Type	C	၁	ບ	ပ	Ö	၁	ပ	ပ	၁	၁	C
Common	2521	2761	2401	2411	2124	2125	2421	2431	2126	2127	2441
Size	10	10	10	10	1	1	10	10	7	1	10
Var Name	ROD	RON	RIH	RIL	RILONG	RITRAN	RZH	RZL	RZLONG	RZTRAN	R3H

TABLE 10. COMMON REGION VARIABLE LIST (CONT.)

Var	_	Common			
Name	Size	Loc	Type	Description	Subroutine Reference
R3L	10	2451	U	Ratio of hammershock pressure at inlet throat to total pressure on Mr diagram	DSGNP
RSLONG		2128	ပ	Weight ramp 3 panel, 1b (TOT)	RAMPS
RALONG	T	2133	ပ	Weight ramp 4 panel, 1b (TOT)	RAMPS
R4TRAN	-	2134	ပ	Weight ramp 4 transverse beams, 1b (TUT)	RAMPS
v	100	2001	U	Intermediate calculations, refer to sub- routine descriptions	SPAL, DSGNP, PRECRT, SPIKE, DUCTS, DCTGEO, FRAND3, FRMELD, DUCPNL, DUCFRM, DUCMET, NACELE, NCLGEO, MISCOM, PYLONS, SUMARY
SFD	10	2581	ပ	Surface area of duct segments, in. ²	DUCTS, DCTGEO, DUCNET
SFN	10	2821	ပ	Surface area of nacelle segments, in. ²	NACELE, NCLGEO
SFRM	97	2711	ပ	Duct frame spacing at duct cuts, in.	DUCTS, DUCPNL, DUCFRM, DUCMET, NACELE
SFRN	10	2881	ပ	Nacelle frame spacing at nacelle cuts, in.	NACELE
SIGM	-	498	н	Angle between projected face of ramp 3 and ramp 4 for 4-ramp system, deg (DATR)	RAMPS

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	AISMN, SPIKE, DUCTS, NACELE, MISCOM, PYLONS, SUMARY	AISM	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	DUCTS, DUCPAIL, DUCAET
Description	Weight and balance summary (refer to Table 20)	Intermediate calculation	Aluminum front panel minimum skin thickness, in. (DATR)	Steel front panel minimum skin thickness, in. (DATR)	Titanium front panel minimum skin thickness, in. (DATR)	Aluminum rear panel minimum skin thickness, in. (DATR)	Steel rear panel minimum skin thickness, in. (DATR)	Titanium rear panel minimum skin thickness, in. (DATR)	Duct panel field thickness at duct cuts, in.
Type	ပ	ပ	н	н	щ	н	н	н	ပ
Common	1701	2001	205	512	207	503	513	208	2721
Size	200	2000	1	7	г	1	-	1	10
Var Name	SUNN	⊢	TBARFA	TBARFS	TBARFT	TBARRA	TBARRS	TBARRT	TC

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	DUCFRM	DUCFRM	DUCTS, DUCFRM	NACELE	RAMPS	RAMPS	SPAL	SPAL, TEMPR	SPAL, DSGNP, MCNTL1, PRECRT	SPAL, DSGNP, MCNTL1, PRECRT	DUCFRM	DUCTS, DUCPAL, DUCAET	
Description	Aluminum minimum cap thickness, in. (DATR)	Frame cap thickness, in.	Half of frame cap thickness, in.	Frame cap thickness at frame segment centroids, in.	Nacelle panel thickness at macelle cuts, in.	Steel minimum cap thickness, in. (DATR)	Titanium minimum cap thickness, in. (DATR)	Ambient temperature at nine speed profile altitudes, ^O R	Ambient temperature at altitude, OR	Total temperature on MH diagram, OR	Total temperature on M _L diagram, ^{OR}	Intermediate calculation	Duct panel land thickness at duct cuts, in.	
Type	I	ပ	ပ	ပ	ပ	П	н	ပ	ပ	ပ	Ų	ပ	ပ	
Common	499	2061	2063	3751	2871	509	504	2211	2001	2341	2351	2055	2731	
Size	7	1	1	8	10	–	н	10	н	10	10	н	10	
Var	TCA	TCAP	TCAP2	700	ঠ	TCS	TCL	MEIL	TEMALT	TEMH	TIENL	TEME	11	- 14

TABLE 10. COMON REGION VARIABLE LIST (CONT)

Subroutine Reference	MCNTLI, MATLFI, MATLP2	MCNTL1, MATLF1, MATLP2	MCNTL1, PRECRT, NACELE, PYLONS	AISNN, DUCTS, DUCPNL, DUCNET, NACELE, MISCOM, PYLONS, SUMARY	RAMPS	RAMPS	RAMPS	RAMPS	MONTLI, MATLEI	DUCFRM
Description	Calculated material data (refer to Table 21)	Material properties file record data (refer to Table 22)	Calculated material properties (refer to Table 23)	Weight summary data (refer to Table 24)	Two-dimensional variable-geometry ramp structure weight, 1b (TOT)	Aluminum honeycomb panel minimum face sheet thickness, in. (DATR)	Steel honeycomb panel minimum face sheet thickness, in. (DATR)	Titanium honeycomb panel minimum face sheet thickness, in. (DATR)	Intermediate material properties calculations (refer to Table 25)	Frame web thickness, in.
Type	ပ	н	၁	ပ	၁	-	Н	1	ပ	ပ
Common	3501	3201	3691	2101	2120	201	511	206	3661	2059
Size	160	300	180	100	-	т	-	H	30	1
Var	NI	OWI.	ING	TOT	TOTAL	TSA	SZI	TST	Ш	λī

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	RAMPS	DUCFRM	RAMPS	DUCFRM	DUCTS, DUCFRM	DUCTS, DUCFRM	FRMELD	SPAL, DSGNP, PRECRT	SPAL, INGONP, PRECRT, NACELE	FRMELD
Description	Aluminum web minimum thickness, in. (DATR)	Steel web minimum thickness, in. (DATR)	Frame stiffener thickness, in.	Titanium web minimum thickness, in. (DATR)	Frame weight, 1b	Frame web thickness at frame segment centroids, in.	Unit loads (refer to DLSP, BEN, W, and AA)	Static vertical load at frame cuts, 1b/(1b/in.)	Level-flight maximum speed, M_{H} , at nine speed profile altitudes, M	Limit speed, M _L , at nine speed profile altitudes, M	Frame vertical load redundant, lb/(lb/in.)
Type	П	H	ပ	н	ပ	υ		ပ	ပ	ပ	C
Common	200	210	2060	505	2067	3691	3021	3805	2261	2271	2045
Size	1	-	H	Н	н	09	240	19	10	10	1
Var Name	TWA	TWS	TWS	TWI	TWI	MMI	arn	>	HA.	7,	QA

a to an an a little will be to a

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	DUCTS, FRAELD, DUCFRM	PYLONS	PYLONS	SPIKE	SPIKE	DUCTS, DCTCEO, FRANDS, MISCOM	NACELE, NCLGEO, MISCOM	MISCOM	MISCOM	NACELE	DUCTS, DUCMET	MISCOM
Description	Uhit internal shear at frame segment centroids, 1b/(1b/in.)	Weight inboard fittings, 1b (TOT)	Weight outboard fittings, 1b (TOT)	Weight translating spike, 1b (TOT)	Weight fixed spike, 1b (TOT)	Horizontal flat length of duct contour at cuts, in.	Horizontal flat length of nacelle contour at cuts, in.	Weight auxiliary inlets, 1b (TOT)	Weight duct bypass doors, lb (TOT)	Nacelle panel weights within nacelle segments, lb	Duct segment weights, 1b	Weight engine removal doors, 1b (TUT)
Туре	C	ပ	ပ	ပ	ပ	ບ	ပ	ပ	ပ	ບ	ပ	ပ
Common	3141	2153	2154	2136	2135	2511	2751	2141	2142	2901	2591	2143
Size	09	٦	н	н	H	01	10	н	н	10	10	н
Var Name	Μ	WFII	WFTO	WFTS	MHFS	MOD	MON	WTAI	WTBP	MTW	WTD	WTED

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	MISCOM	MISCOM	SPIKE	DUCFRM	NACELE	MISCOM	NACELE	DUCTS, DUCMET	MCDSIM	SNOTA	SNOTA	MISCOM	DUCFRM	
Description	Weight exterior finish, 1b (TOT)	Weight engine mounts, 1b (TOT)	Weight translating and expanding spike, 1b (TOT)	Frame cap weight, 1b	Nacelle frame weights within nacelle segments, lb	Weight firewall, 1b (TOT)	Nacelle load redistribution member weights within nacelle segments, lb	Weight inlet lip, 1b (TOT)	Weight miscellaneous doors, 1b (TOT)	Weight inboard pylon, 1b (TOT)	Weight outboard pylon, lb (TOT)	Weight shroud, 1b (TOT)	Frame stiffener weight, 1b	
Type	ပ	ပ	Ú	ပ	ပ	၁	ပ	Ü	ပ	ပ	ပ	၁	ပ	
Common	2147	2140	2137	2064	2911	2145	2921	2123	2144	2151	2152	2146	2066	
Size	1		~	7	10	-	10	Н	П		1	1	1	
Var Name	WIEF	WIEM	WTES	WTF	WIEN	WTFW	WIIN	WTLP	MIMD	WTPI	WITPO	WTSD	WIST	

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	DUCFRM	RAMPS	RAMPS	RANPS	RAMPS	tion RAMPS	on factor, RAMPS lepth (DATR)	ession RAMPS	ultimate RAMPS	dth of RAMPS	dth of RAMPS
Description	Frame web weight, 1b	Width of ramp 1, in. (DATR)	Width of ramp 2, in. (DATR)	Width of ramp 3, in. (DATR)	Width of ramp 4, in. (DATR)	Longitudinal bending couple correction factor, ratio of available to total beam depth (DATR)	Transverse bending couple correction factor, ratio of available to total beam depth (DATR)	Ratio of allowable stress to compression yield stress (DATR)	Ratio of allowable shear stress to ultimate shear strength (DATR)	Ratio of actuator beam depth to width of ramp 2 for 2-ramp system (DATR)	Ratio of actuator beam depth to width of ramp 3 for 3-ramp system (DATR)
Type	၁	I	Ι	-	I	н	н	н	н	H	н
Common	2065	408	409	410	411	421	425	422	423	443	466
Size	-	-	7	н	Т	H	-	7	1	-	П
Var Name	WIW	WI	W2	W3	W4	XCL	XCT	XFCY	XFSU	XHTA2	XHTA3

TABLE 10. COMICN REGION VARIABLE LIST (CONT)

Var Name	Size	Common	Type	Description	Subroutine Reference
XHTA4	1	496	H	Ratio of actuator beam depth to width of ramp 4 for 4-ramp system (DATR)	RAMPS
XHT2	-	442	H	Ratio of panel depth to ramp width for 2-ramp system (DATR)	RAMPS
XHT3	-	465	н	Ratio of panel depth to ramp width for 3-ramp system (DATR)	RAMPS
XHT4	-	495	H	Ratio of panel depth to ramp width for 4-ramp system (DATR)	RAMPS
XH21	-	440	н	Depth to length ratio for ramp 1 of 2-ramp system (DATR)	RAMPS
XH22	-	441	н	Depth to length ratio for ramp 2 of 2-ramp system (DATR)	RAMPS
XH31	-	462		Depth to length ratio for ramp 1 of 3-ramp system (DATR)	RAMPS
XH32	-	463	н	Depth to length ratio for ramp 2 of 3-ramp system (DATR)	RAMPS
XH33	H	464	н	Depth to length ratio for ramp 3 of 3-ramp system (DATR)	RAMPS
хн41	1	491	ı	Depth to length ratio for ramp 1 of 4-ramp system (DATR)	RAMPS

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS
Description	Depth to length ratio for ramp 2 of 4-ramp system (DATR)	Depth to length ratio for ramp 3 of 4-ramp system (DATR)	Depth to length ratio for ramp 4 of 4-ramp system (DATR)	Ramp 1 longitudinal beam weight index for 2-ramp system (DATR)	Ramp 2 longitudinal beam weight index for 2-ramp system (DATR)	Ramp 1 longitudinal beam weight index for 3-ramp system (DATR)	Ramp 2 longitudinal beam weight index for 3-ramp system (DATR)	Ramp 3 longitudinal beam weight index for 3-ramp system (DATR)	Ramp 1 longitudinal beam weight index for 4-ramp system (DATR)	Ramp 2 longitudinal beam weight index for 4-ramp system (DATR)
Type	I	н	П	н	н	н	н	н	н	н
Common	492	493	494	428	431	445	448	451	468	471
Size	1	H	H	-	٦	٦	H	н	-	1
Var Name	X142	XH43	XH44	XIL21	XI1.22	XIL31	XIL32	XIL33	XII.41	XII.42

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS
Description	Ramp 3 longitudinal beam weight index for 4-ramp system (DATR)	Ramp 4 longitudinal beam weight index for 4-ramp system (DATR)	Ramp 1 minimum weight index for 2-ramp system (DATR)	Ramp 2 minimum weight index for 2-ramp system (DATR)	Ramp 1 minimum weight index for 3-ramp system (DATR)	Ramp 2 minimum weight index for 3-ramp system (DATR)	Ramp 3 minimum weight index for 3-ramp system (DATR)	Ramp 1 minimum weight index for 4-ramp system (DATR)	Ramp 2 minimum weight index for 4-ramp system (DATR)	Ramp 3 minimum weight index for 4-ramp system (DATR)
Type	н	ы	н	н	н	н	н	н	н	ы
Common	474	480	430	435	447	450	455	470	473	479
Size	П	-	Ħ	н	н	Ħ	н	п	н	1
Var Name	XII43	XIIA4	XIM21	XIM22	XIM31	XIM32	XIM33	XIMA1	XIM42	XIM43

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS
Description	Ramp 4 minimum weight index for 4-ramp system (DATR)	Ramp 3 aft actuator beam weight index for 4-ramp system (DATR)	Ramp 2 aft hinge beam weight index for 2-ramp system (DATR)	Ramp 3 aft hinge beam weight index for 3-ramp system (DATR)	Ramp 3 aft hinge beam weight index for 4-ramp system (DATR)	Ramp 2 actuator beam weight index for 2-ramp system (DATR)	Ramp 3 actuator beam weight index for 3-ramp system (DATR)	Ramp 3 fwd actuator beam weight index for 4-ramp system (DATR)	Ramp 2 fwd hinge beam weight index for 2-ramp system (DATR)	Ramp 3 fwd hinge beam weight index for 3-ramp system (DATR)
Туре	I	-	Н	H	I	-	-	H	н	1
Common	482	477	434	454	478	433	453	476	432	452
Size	н	-	-	7	н	-	-	н	-	H
Var Name	XIM44	XITAA4	XITAH2	XITAH3	XITAH4	XITA2	XITA3	XI TFA4	XITHIZ	XI THIS

TABLE 10. COMON REGION VARIABLE LIST (CONT)

_										
Subroutine Reference	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS .	RAMPS	RAMPS	RAMPS	RAMPS
Description	Ramp 3 fwd hinge beam weight index for 4-ramp system (DATR)	Ramp 1 transverse beam weight index for 2-ramp system (DATR)	Ramp 1 transverse beam weight index for 3-ramp system (DATR)	Ramp 2 transverse beam weight index for 3-ramp system (DATR)	Ramp 1 transverse beam weight index for 4-ramp system (DATR)	Ramp 2 transverse beam weight index for 4-ramp system (DATR)	Ramp 4 transverse beam weight index for 4-ramp system (DATR)	Fraction of length of ramp 2 from front to reaction point for 2-ramp system (DATR)	Fraction of length of ramp 2 from back to reaction point for 2-ramp system (DATR)	Fraction of length of ramp 1 from front to reaction point for 3-ramp system (DATR)
Type	Ι	Н	н	н	н	Н	н	н	н	н
Common	475	429	446	449	469	472	481	438	439	459
Size	1	٦	-	1	т	H	т	-г	-	1
Var	ХІТЯН	XIT21	XIT31	XIT32	XIT41	XIT42	XIT44	XK21	XK22	XK31
	Size Loc Type Description	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for RAM 4-ramp system (DATR)	Size Loc Type Description 4 1 475 I Ramp 3 fwd hinge beam weight index for 4-ramp system (DATR) 1 429 I Ramp 1 transverse beam weight index for RAM 2-ramp system (DATR)	Size Loc Type Description 4 1 475 I Ramp 3 fwd hinge beam weight index for 4-ramp system (DATR) 1 429 I Ramp 1 transverse beam weight index for RAW 2-ramp system (DATR) 1 446 I Ramp 1 transverse beam weight index for RAW 3-ramp system (DATR)	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for RAM 4-ramp system (DATR) 1 429 I Ramp 1 transverse beam weight index for RAW 2-ramp system (DATR) 1 446 I Ramp 1 transverse beam weight index for RAW 3-ramp system (DATR) 1 449 I Ramp 2 transverse beam weight index for RAW 3-ramp system (DATR)	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for 4-ramp system (DATR) 1 429 I Ramp 1 transverse beam weight index for RAW 2-ramp system (DATR) 1 446 I Ramp 1 transverse beam weight index for RAW 3-ramp system (DATR) 1 449 I Ramp 2 transverse beam weight index for RAW 3-ramp system (DATR) 1 469 I Ramp 1 transverse beam weight index for RAW 4-ramp system (DATR)	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for RAW 4-ramp system (DATR) 1 429 I Ramp 1 transverse beam weight index for RAW 2-ramp system (DATR) 1 446 I Ramp 1 transverse beam weight index for RAW 3-ramp system (DATR) 1 449 I Ramp 2 transverse beam weight index for RAW 3-ramp system (DATR) 1 469 I Ramp 1 transverse beam weight index for RAW 4-ramp system (DATR) 4-ramp system (DATR) 1 RAW 4-ramp system (DATR) RAW	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for RAW 4-ramp system (DATR) 1 429 I Ramp 1 transverse beam weight index for RAW 2-ramp system (DATR) 1 446 I Ramp 1 transverse beam weight index for RAW 3-ramp system (DATR) 1 449 I Ramp 2 transverse beam weight index for RAW 4-ramp system (DATR) 1 469 I Ramp 1 transverse beam weight index for RAW 4-ramp system (DATR) 1 472 I Ramp 2 transverse beam weight index for RAW 4-ramp system (DATR) 4-ramp system (DATR) 1 481 I Ramp 4 transverse beam weight index for RAW 4-ramp system (DATR)	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for RAW 4-ramp system (DATR) 2-ramp system (DATR) 1 449 I Ramp 1 transverse beam weight index for RAW 3-ramp system (DATR) 1 449 I Ramp 2 transverse beam weight index for RAW 3-ramp system (DATR) 1 469 I Ramp 2 transverse beam weight index for RAW 4-ramp system (DATR) 1 472 I Ramp 2 transverse beam weight index for RAW 4-ramp system (DATR) 1 481 I Ramp 4 transverse beam weight index for RAW 4-ramp system (DATR) 1 481 I Ramp 4 transverse beam weight index for RAW 4-ramp system (DATR) 1 438 I Raction of length of ramp 2 from front to RAW reaction point for 2-ramp system (DATR)	Size Loc Type Description 1 475 I Ramp 3 fwd hinge beam weight index for RAM 2-ramp system (DAIR) 1 446 I Ramp 1 transverse beam weight index for RAM 2-ramp system (DAIR) 1 446 I Ramp 2 transverse beam weight index for RAM 3-ramp system (DAIR) 1 469 I Ramp 2 transverse beam weight index for RAM 3-ramp system (DAIR) 1 469 I Ramp 2 transverse beam weight index for RAM 4-ramp system (DAIR) 1 472 I Ramp 2 transverse beam weight index for RAM 4-ramp system (DAIR) 1 438 I Fraction of length of ramp 2 from front to RAM 1 439 I Fraction of length of ramp 2 from back to RAM 1 439 I Fraction of length of ramp 2 from back to RAM 1 reaction point for 2-ramp system (DAIR)

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	RAMPS	RANDS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	
Description	Fraction of length of ramp 3 from front to reaction point for 3-ramp system (DATR)	Fraction of length of ramp 3 from back to reaction point for 3-ramp system (DATR)	Fraction of length of ramp 3 from front to reaction point for 4-ramp system (DATR)	Fraction of length of ramp 3 between reaction points for 4-ramp system (DATR)	Fraction of length of ramp 3 from back to reaction point for 4-ramp system (DATR)	Fraction of length of ramp 1 from front to reaction point for 4-ramp system (DATR)	Length of ramp 1, in. (DATR)	Length of ramp 2, in. (DATR)	Length of ramp 3, in. (DATR)	Length of ramp 4, in. (DATR)	
Туре	I	П	I	I	I	I	Ι	I	Ι	I	
Common	460	461	487	488	489	490	404	405	406	407	
Size	τ	П	Н	п	1	н	H	Н	н	٦	
Var Name	XK32	XK33	XK41	XK42	XK43	XK44	XL1	XIC2	XL3	XL4	

TABLE 10. COMMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS, PRECRT	AISMN, SPAL, RAMPS, DUCTS, NACELE, SUMARY	RAMPS	DUCPNL, DUCFRM, DUCMET	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS
Description	Material type indicator (DATR) 1 = aluminum 2 = titanium 3 = steel	Number of material file records and alphanumeric case title	Number of ramps (DATR)	Duct cut stations, in. (refer to DATD array, Table 12)	Fraction of ultimate hammershock pressure on ramp 1 of 2-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 2 of 2-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 1 of 3-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 2 of 3-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 3 of 3-ramp system (DATR)
Туре	H	H	I	I	н	н	ı	ı	Ι
Common	415	MISC	401	331	436	437	456	457	458
Size	1	160	F	10	П	H	-	H	1
Var Name	XMAT	XMISC	XNUM	Q.	XP21	XP22	XP31	XP32	XP33

The state of the second state of the second

TABLE 10. COMON REGION VARIABLE LIST (CONT)

Subroutine Reference	RAMPS	RAMPS	RAMPS	RAMPS	RAMPS	FRANDS, FRAELD	FRANDS, FRAELD	FRMELD	FRWELD
Description	Fraction of ultimate hammershock pressure on ramp 1 of 4-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 2 of 4-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 3 of 4-ramp system (DATR)	Fraction of ultimate hammershock pressure on ramp 4 of 4-ramp system (DATR)	Fraction of ramp width for transverse beam reaction points (DATR)	Y-coordinate of frame cuts at duct mold line, in.	Y-centroid of frame segments at duct mold line, in.	Y-coordinate of frame neutral axis at cuts, in.	Y-centroid of frame segments at neutral axis, in.
Type	I	H	н	н	н	ပ	ບ	ပ	U
Common	483	484	485	486	424	3561	3261	3683	3441
Size	τ	н		1	Т	19	09	61	09
Var Name	XP41	XP42	XP43	XP44	MX	>	YB	YP	YPB

TABLE 10. COMPON REGION VARIABLE LIST (CONCL.)

Subroutine Reference	FRANDS, FRAELD	FRAND3, FRAELD	DUCFRM	FRMELD	FRMELD	FRAELD	
Description	2-coordinate of frame cuts at duct mold line, in.	Z-centroid of frame segments at duct mold line, in.	Constant, 0.0 (refer to Table 11)	2-coordinate of frame segment at neutral axis, in.	Z-centroid of frame segments at neutral axis, in.	2-centroid of elastic center, in.	
Type	ပ	ပ	-	ပ	ပ	ပ	
Common	3622	3321	24	3744	3501	2042	
Size	19	9	П	61	09	-	
Var Name	2	ZB	ZERO	Z5	ZPB	S22	

TABLE 11. D ARRAY VARIABLES

Loc	Variable Name	Value	Description	Subroutine Reference
1	D1	1.0	Constant	Most
2	D2	2.0	Constant	Most
3		3.0	Constant	Most
4		4.0	Constant	MATLF1, NACELE, MISCOM
5		5.0	Constant	
6		6.0	Constant	
7		7.0	Constant	
8	1	8.0	Constant	DCTGEO, NCLGEO
9	:	9.0	Constant	
10		10.0	Constant	NACELE, PYLONS
11		11.0	Constant	·
12		12.0	Constant	DUCFRM, PYLONS
13		20.0	Constant	
14		1000.0	Constant	TEMPR, DUCTS
15	PI	3.1415927	Constant, PI	Most
16		0.01745324	Constant, PI/180	PYLONS
17		144.0	Constant	Most
18		24.0	Constant	
19		0.5	Constant	DUCFRM
20		1.5	Constant	
21		0.333333	Constant	DUCFRM, NACELE
22		0.95	Constant	
23		0.25	Constant	
24		0.0	Constant	Most
25	ZERO	1.414214	Constant, square root of 2	NCLGEO
26		32.17405	Constant, acceleration of gravity, Ft/sec ²	SPAL, PYLONS
27	Ī	180.0	Constant	
28		1.732051	Constant, square root of 3	MATLF1
29		2.5	Constant	
30		1.333333	Constant	
31		0.5	Increment for frame spacing search, in.	DUCTS
32			Not used	
			To	
38			Not used	
9				

TABLE 11. D ARRY VARIABLES (CONT)

	Vari a ble			Subroutine
Loc	Name	Value	Description	Reference
39		1.5	Limit to ultimate factor for hammer-shock at M _H , static pressure at M _L , and basic loads	PRECRT, DUCPNL, DUCFRM, PYLONS
40		1.2	Limit to ultimate factor for hammer-shock at M.	PRECRT, DUCPNL DUCFRM
41		5.0	Number of frame seq- ments per quadrant (15 maximum)	DUCTS
42		0.426	Flange crippling coefficient, one edge free	DUCFRM
43		4.0		
44		7.5	Shear crippling coefficient for flat panels	DUCFRM
45		1.0	•	
46] =	0.9	Reduction factor for frame cap compression yield allowable	DUCFRM
47		0.75		
48		0.005	One gage increment to webs for frame stiffeners, in.	DUCFRM
49		2.0	Land width for frame attach, in.	DUCPNL, DUCWET
50		2.0		
51		0.050	Minimum land thick- ness for panel, in.	DUCPNL
52		0.032	Minimum field thick- ness for panel, in.	DUCPNL, NACELE
53		0.145		
54		0.050	Minimum frame cap thickness, in.	DUCFRM

TABLE 11. D ARRAY VARIABLES (CONCL)

Loc	Variable Name		Description	Subroutine Reference
55		0.032	Minimum frame web thickness, in.	DUCFRM
56		1.0	Minimum frame flange width, in.	DUCFRM, NACELE
57		0.050	Minimum nacelle frame cap thickness, in.	NACELE
58		0.025	Minimum nacelle frame web thickness, in.	NACELE
59		1.0		<u> </u>
60		0.9		1
61		0.875		
62		0.3263434		
63	1	0.050		
64			Not used	
•			То	
80			Not used	
81			Refer to Table 9	
2000				

NOTE D array starts at common location 1.

TABLE 12. DATD DUCT INPUT DATA ARRAY VARIABLES

Loc	Variable Name	Description	Subroutine Reference
1 2		NCD, number of cuts through duct KCD, duct geometry-type indicator 1.0 = perimeter input 2.0 = perimeter correction factor input	DUCTS DUCTS
3		Not used	
4		Frame depth, in.	DUCTS
5		Minimum frame spacing, in.	DUCTS
6		Maximum frame spacing, in.	DUCTS
7		Duct panel mill indicator 0.0 = panel not milled 1.0 = panel milled (lands at frames)	DUCPNL
8		Not used	
•		То	
10		Not used	
11	X0(1)	X-station, duct cut 1 referenced from leading edge station (loc 11 = 0.0), in.	DUCTS, DCTGEO, DUCPNL, DUCFRM, DUCWET, NACELE, MISCOM
•	•	То	
20 21	X0(10)	X-station, duct cut 10, in. Y-station, duct cut 1, in. Distance from centerline of vehicle to centerline of duct for fuselage - buried engine concept, or distance from centerline of nacelle to centerline of duct for nacelle - mounted engines	DCTGEO, DUCWET, NACELE, MISCOM
30 31		Y-station, duct cut 10, in. Not used To	
40		Not used	
41		Duct depth at duct cut 1, in.	DUCTS, DCTGEO
•		To	
50		Duct depth at duct cut 10, in.	

TABLE 12. DATD DUCT INPUT DATA ARRAY VARIABLES (CONCL)

Loc	Variable Name	Description	Subroutine Reference
51		Duct width at duct cut 1, in.	DUCTS DCTGEO
•		То	1
60		Duct width at duct cut 10, in.	
61		Duct perimeter, in., or perimeter correction factor at duct cut 1	DUCTS, DCTGEO, DUCPNL,
•		То	
70		Duct perimeter, in., or perimeter correction factor at duct cut 10	
71		Not used	
•		То	
80		Not used	

NOTE DATD array starts at common location 321.

TABLE 13. DATM ARRAY VARIABLES

Loc	Variable Name	Description
1		Level-flight maximum speed (M _H) at sea level with wing fixed or aft, M
•		То
5		Level-flight maximum speed at maximum altitude with wing fixed or aft, M
6		Sea-level altitude with wing fixed or aft, ft
•		То
10		Maximum altitude with wing fixed or aft, ft
11		Increment from level-flight maximum speed to limit speed $(M_{\rm L})$ at sea level
		0.0 = use general increment in location 31
		<1.0 = decimal increment to add to MH
ı		>1.0 = multiplier for M _H
		< 0.0 + fraction of MH to add to MH
•		То
15		Increment from level-flight maximum speed to limit speed at maximum altitude
16		Inlet pressure recovery ratio at MH at sea level
•		То
20		Inlet pressure recovery ratio at $M_{\mbox{\scriptsize H}}$ at maximum altitude

The standard which the

TABLE 13. DATM ARRAY VARIABLES (CONCL)

Loc	Variable Name	Description
21		Inlet pressure recovery ratio at M _L at sea level
•		То
25		Inlet pressure recovery ratio at $M_{ m L}$ at maximum altitude
26		Airflow at engine at sea level, M
•		То
30		Airflow at engine at maximum altitude, M
31	DVLG	General increment from level-flight maximum speed to limit speed
32	RATG	General inlet pressure recovery ratio
33		Not used
•		То
40		Not used

NOTE DATM array starts at common location 601.

TABLE 14. DATN NACELLE DATA ARRAY VARIABLES

Loc	Description	Subroutine Reference
1	NCN, number of nacelle cuts	NACELE
2	KCN, nacelle geometry-type indicator	NACELE
	1 = perimeter input	
	2 = perimeter correction factor input	
3	ICN, engine mounting type	NACELE
Ì	0 = engine supported directly by pylons	
	1 = engine supported by nacelle structure	L
	which is tied to pylons	
5	Not used Not used	
6	Nacelle frame spacing, in.	NACELE
7	Nacelle frame depth, in.	NACELE
8	Engine access door(s) width, in.	NACELE, MISCOM
9	Nacelle maximum depth, in.	PYLONS
10	Nacelle maximum width, in.	PYLONS
11	X-station nacelle cut 1 referenced from leading	NACELE, NCLGEO, MISCOM
	edge station (loc 11 = 0.0), in.	
	То	
20	X-station duct cut 10, in.	
21	Not used	
	То	
40	Not used	
41	Nacelle depth at nacelle cut 1, in. To	NACELE, NCLGEO, MISCOM
50	Nacelle depth at nacelle cut 10, in.	
51	Nacelle width at nacelle cut 1, in. To	NACELE, NCLGEO
60	Nacelle width at nacelle cut 10	
61	Nacelle perimeter, in., or perimeter correction	NACELE, NCLGEO
	factor at nacelle cut 1	
	To	
70	Nacelle perimeter, in., or perimeter correction	
71	factor at nacelle cut 10	NACEL E
72	Mach number for critical panel flutter, M Altitude that corresponds to critical panel	NACELE NACELE
12	flutter mach number, ft	WWILL

TABLE 14. DATN NACELLE DATA ARRAY VARIABLES (CONCL)

Loc	Description	Subroutine Reference
73	Dynamic pressure that corresponds to critical mach number, psf	NACELE
74	Nacelle panel modulus of elasticity at critical flutter condition, psi	NACELE
75	Function of mach number for critical flutter condition	NACELE
76	Not used To	
80	Not used	

TABLE 15. DATR AND DR ARRAY VARIABLES

Loc Name Loc Value Description Reference XNUM	
Construction indicator 0.0 = standard construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = honeycomb construction 1.0 = loations indicator 1.0 = loations 3, 12-16 are specified in input data 1.0 = loations 3, 12-16 are specified in input data 1.0 = loations 3, 12-16 are specified in input data	ubroutine Reference a
Ultimate absolute hammershock pressure (refer to loc 18), psia Length of ramp 1, in. Length of ramp 2, in. Length of ramp 3, in. Length of ramp 4, in. Width of ramp 1, in. Width of ramp 1, in. Width of ramp 2, in. Width of ramp 2, in. Width of ramp 3, in. Width of ramp 4, in. Width of ramp 4, in. Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp addition of landicator 1.0 = aluminum 2.0 = titanium 3.0 = steel PRECRT DUCWET ALSMN ALSMN	WET, SUMARY
Length of ramp 1, in. Length of ramp 2, in. Length of ramp 3, in. Length of ramp 4, in. Midth of ramp 1, in. Width of ramp 1, in. Width of ramp 2, in. Width of ramp 3, in. Width of ramp 3, in. Width of ramp 3, in. Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to loc 18) Factor of safety (limit to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	CRT
Length of ramp 3, in. Length of ramp 4, in. Will length of ramp 1, in. Width of ramp 1, in. Width of ramp 2, in. Width of ramp 3, in. Width of ramp 3, in. Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	WET, SUMARY
Length of ramp 4, in. Width of ramp 1, in. Width of ramp 2, in. Width of ramp 3, in. Width of ramp 4, in. Width of ramp 3, in. Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), lb/in. Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	WET, SUMARY
Width of ramp 1, in.	WET, SUMARY
9 W2 Width of ramp 2, in. Width of ramp 3, in. Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), lb/in. Material-type indicator PRECRT 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	WET, SUMARY
Width of ramp 3, in. Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), lb/in. Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to precrutation or FCT ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	
Width of ramp 4, in. Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), 1b/in. 3 Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to precent to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	
Compression yield stress of ramp material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi DENS Density of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), 1b/in. 3 Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	
material (refer to loc 18), psi Ultimate shear stress of ramp material (refer to loc 18), psi Density of ramp material (refer to loc 18), 1b/in. ³ 15 XMAT Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	SCDT.
material (refer to loc 18), psi Density of ramp material (refer to loc 18), lb/in. ³ Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	
to loc 18), lb/in. 3 Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel FACT or FCT Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	CRT
Material-type indicator 1.0 = aluminum 2.0 = titanium 3.0 = steel Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	CRT
Factor of safety (limit to ultimate factor) (refer to loc 18) Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	CRT
Distance from leading edge of duct to first ramp hinge, in. Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	CRT
Design definition indicator 1.0 = locations 3, 12-16 are specified in input data set	WET, SUMARY
specified in input data set	MN
in locations 3, 12-16 Calculation indicator 1.0 = calculate ramp weights only 0.0 = calculate all component	imn

TABLE 15. DATR AND DR ARRAY VARIABLES (CONT)

DAT	'R Array	DR	Array		
Loc	Variable Name	Loc	Value	Descripti o n	Subroutine Reference ^a
20 21	XCL	1	0.9	Not used Ratio of effective height between axial members to total panel depth	
22	XFCY	2	0.5	(stiffened sheet construction only) Ratio of allowable compression stress to compression yield stress (stiffened sheet construction	
23	XFSU	3	0.5	only) Ratio of allowable shear stress to ultimate shear strength (stiffened sheet construction only)	
24	XW	4	0.25	Ratio of hinge position from panel edge to panel width (0.25 ≤ XW 0.5)	
25	хст	5	0.9	Ratio of effective height between transverse beam caps to total beam depth (stiffened sheet construction	,
26 27	DCORE DADH	6	4.4 0.1	only) Honeycomb core density, 1b/ft ³ Adhesive density per honeycomb	
				panel facesheet, psf	
DAT	R location	s 28	through	44 contain data for two-ramp system	· · · · · · · · · · · · · · · · · · ·
28	XIL21	8	1.0	Ramp 1 panel weight correlation factor	
29	XIT21	9	1.0	Ramp 1 hinge beam weight correlation factor	
30	XIM21	10	1.0	Ramp 1 minimum weight correlation factor	
31	XIL22	11	1.0	Ramp 2 panel weight correlation factor	
32	XITFH2	12	1.0	Ramp 2 forward hinge beam weight correlation factor	
33	XITA2	13	1.0	Ramp 2 actuator beam weight correlation factor	
34	XITAH2	14	1.0	Ramp 2 aft hinge beam weight correlation factor	

TABLE 15. DATR AND DR ARRAY VARIABLES (CONT)

DAT	R Array	DR	Array		
Loc	Variable Name	l.oc	Value	Description	Subroutine Reference ²
35	XIM22	15	1.0	Ramp 2 minimum weight correlation factor	
36	XP21	16	0.5	Differential pressure on ramp 1, fraction of ultimate hammershock	
37	XP22	17	0.4	pressure Differential pressure on ramp 1, fraction of ultimate hammershock	
38	XK21	18	0.2	pressure Fraction of length of ramp 2 from forward edge to actuator location	
39	XK22	19	0.8	Fraction of length of ramp 2 from aft edge to actuator location	
40	XH21	20	0.1	Panel depth to length ratio for ramp 1	1
41	XH2?	21	0.07	Panel depth to length ratio for ramp 2	
42	хнг2	22	0.1	Panel depth to width ratio for each ramp	1
43	XHTA2	23	0.15	Actuator beam depth to panel width ratio for ramp 2	
44	ALPHA2	24	30.0	Angle between projected face of ramp 1 and ramp 2, deg	
DAT	R location	s 45	through	67 contain data for three-ramp system	1
45	XIL31	25	1.0	Ramp 1 panel weight correlation factor	
46	XIT31	26	1.0	Ramp 1 transverse beam weight correlation factor	
47	XIM31	27	1.0	Ramp 1 minimum weight correlation factor	
48	XIL32	28	1.0	Ramp 2 panel weight correlation factor	
49	XIT32	29	1.0	Ramp 2 transverse beam weight correlation factor	
50	XIM32	30	1.0	Ramp 2 minimum weight correlation factor	

TABLE 15. DATR AND DR ARRAY VARIABLES (CONT)

DAT	'R Array	DR.	Array		
	Variable		1/1	Dun ani shi an	Subroutine Reference a
Loc	Name	Loc	Value	Description	Reference
51	XIL33	31	1.0	Ramp 3 panel weight correlation factor	
52	X1TFH3	32	1.0	Ramp 3 forward hinge beam weight correlation factor	
53	XITA3	33	1.0	Ramp 3 actuator beam weight correlatic factor	
54	XITAH3	34	1.0	Ramp 3 aft hinge beam weight correlation factor	
55	XIM33	35	1.0	Ramp 3 minimum weight correlation factor	
56	XP31	36	0.2	Differential pressure on ramp 1, fraction of ultimate hammershock	1
57	XP32	37	0.5	pressure Differential pressure on ramp 2, fraction of ultimate hammershock	
58	XP33	38	0.4	pressure Differential pressure on ramp 3, fraction of ultimate hammershock	
59	XK31	39	0.9	pressure Fraction of length of ramp 1 from forward edge to actuator location	
60	XK32	40	0.2	Fraction of length of ramp 3 from forward edge to actuator location	
61	ХК33	41	0.8	Fraction of length of ramp 3 from aft edge to actuator location	
62	хн31	42	0.2	Panel depth to length ratio for ramp 1	
63	XH32	43	0.1	Panel depth to length ratio for ramp 2	
64	XH33	44	0.07	Panel depth to length ratio for ramp 3	
65	XHT 3	45	0.1	Panel depth to width ratio for each ramp	
66	хнгаз	46	0.15	Actuator beam depth to panel width ratio for ramp 3	
67	ALPHA3	47	30.0	Angle between projected face of ramp 2 and ramp 3, deg	

TABLE 15. DATR AND DR ARRAY VARIABLES (CONT)

DAT	R Array	DR	Array		
Loc	Variable Name	Loc	Value	Description	Subroutine Reference ²
68	XIL41	48	1.0	Ramp 1 panel weight correlation factor	
69	XIT41	49	1.0	Ramp 1 transverse beam weight correlation factor	1
70	XIM41	50	1.0	Ramp 1 minimum weight correlation factor	1
71	XIL42	51	1.0	Ramp 2 panel weight correlation factor	
72	XIT42	52	1.0	Ramp 2 transverse beam weight correlation factor	
73	XIM42	53	1.0	Ramp 2 minimum weight correlation factor	
74	XIL43	54	1.0	Ramp 3 panel weight correlation factor	
75	XITFH4	55	1.0	Ramp 3 forward hinge beam weight correlation factor	
76	XITFA4	56	1.0	Ramp 3 forward actuator beam weight correlation factor	
77	XITAA4	57	1.0	Ramp 3 aft actuator beam weight correlation factor	
78	XITAH4	58	1.0	Ramp 3 aft hinge beam weight correlation factor	
79	XIM43	59	1.0	Ramp 3 minimum weight correlation factor	
80	XIL44	60	1.0	Ramp 4 panel weight correlation factor	
81	XIT44	61	1.0	Ramp 4 transverse beam weight correlation factor	
82	XIM44	62	1.0	Ramp 4 minimum weight correlation factor	,
83	XP41	63	0.6	Differential pressure on ramp 1, fraction of ultimate hammershock	
84	XP42	64	1.0	pressure Differential pressure on ramp 2, fraction of ultimate hammershock	
85	XP43	65	1.0	pressure Differential pressure on ramp 3, fraction of ultimate hammershock pressure	

TABLE 15. DATR and DR ARRAY VARIABLES (CONT)

Loc Name Loc Value Description Reference 86 XP44 66 0.4 Differential pressure on ramp 4, fraction of ultimate hammershock pressure 87 XK41 67 0.1 Fraction of length of ramp 3 from forward edge to forward actuator location 88 XK42 68 0.75 Fraction of length of ramp 3 distance between actuators 89 XK43 69 0.15 Fraction of length of ramp 3 from aft edge to aft actuator location 90 XK44 70 0.9 Fraction of length of ramp 1 from forward edge to actuator location 91 XH41 71 0.1 Panel depth to length ratio for ramp 1 92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 3 95 XHT4 75 0.1 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum rear sheet thickness, in. 102 TBARRA 83 0.04 Aluminum rear sheet thickness, in. 103 TBARRA 83 0.05 Titanium cap thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	DAT	R Array	DR .	Array		
fraction of ultimate hammershock pressure Fraction of length of ramp 3 from forward edge to forward actuator location 88 XK42 68 0.75 Fraction of length of ramp 3 distance between actuators 89 XK43 69 0.15 Fraction of length of ramp 3 from aft edge to aft actuator location 90 XK44 70 0.9 Fraction of length of ramp 1 from forward edge to actuator location 91 XH41 71 0.1 Panel depth to length ratio for ramp 1 92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 4 95 XHT4 75 0.1 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum raer sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	Loc		Loc	Val ue	Description	Subroutine Reference ^a
87 XK41 67 0.1 Fraction of length of ramp 3 from forward edge to forward actuator location 88 XK42 68 0.75 Fraction of length of ramp 3 distance between actuators 89 XK43 69 0.15 Fraction of length of ramp 3 from aft edge to aft actuator location 90 XK44 70 0.9 Fraction of length of ramp 1 from forward edge to actuator location 91 XH41 71 0.1 Panel depth to length ratio for ramp 1 92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 4 95 XHT4 75 0.1 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	86	XP44	66	0.4	fraction of ultimate hammershock	
88 XK42 68 0.75 Fraction of length of ramp 3 distance between actuators 89 XK43 69 0.15 Fraction of length of ramp 3 from aft edge to aft actuator location 90 XK44 70 0.9 Fraction of length of ramp 1 from forward edge to actuator location 91 XH41 71 0.1 Panel depth to length ratio for ramp 2 92 XH42 72 0.1 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 3 95 XHT4 75 0.1 Panel depth to length ratio for ramp 4 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum rear sheet thickness, in. 102 TBARFA 82 0.04 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	87	XK41	67	0.1	Fraction of length of ramp 3 from forward edge to forward actuator	
89 XK43 69 0.15 Fraction of length of ramp 3 from aft edge to aft actuator location Fraction of length of ramp 1 from forward edge to actuator location Panel depth to length ratio for ramp 1 92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 3 95 XHT4 75 0.1 Panel depth to length ratio for ramp 4 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum front sheet thickness, in. 102 TBARFA 82 0.04 Aluminum rear sheet thickness, in. 103 TBARRA 83 0.015 Titanium cap thickness, in.	88	XK42	68	0.75	Fraction of length of ramp 3	
90 XK44 70 0.9 Fraction of length of ramp 1 from forward edge to actuator location 91 XH41 71 0.1 Panel depth to length ratio for ramp 1 92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 4 95 XHT4 75 0.1 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum front sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	89	XK43	69	0.15	Fraction of length of ramp 3 from	
91 XH41 71 0.1 Panel depth to length ratio for ramp 1 92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 3 95 XH74 75 0.1 Panel depth to width ratio for each ramp 4 96 XH7A4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum front sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	90	XK44	70	0.9	Fraction of length of ramp 1 from	
92 XH42 72 0.1 Panel depth to length ratio for ramp 2 93 XH43 73 0.08 Panel depth to length ratio for ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 4 95 XHT4 75 0.1 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GANMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	91	XH41	71	0.1	Panel depth to length ratio for	1
ramp 3 94 XH44 74 0.1 Panel depth to length ratio for ramp 4 95 XHTA4 75 0.1 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	92	XH42	72	0.1	Panel depth to length ratio for	1
ramp 4 Panel depth to width ratio for each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	93	XH43	73	0.08	——————————————————————————————————————	
each ramp 96 XHTA4 76 0.125 Actuator beam depth to panel width ratio for ramp 3 97 GAMMA 77 20.0 Angle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Angle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	94	XH44	74	0.1		
97 GAMMA 77 20.0 Rangle between projected face of ramp 2 and ramp 3, deg 98 SIGMA 78 10.0 Rangle between projected face of ramp 3 and ramp 4, deg DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.					each ramp	
Patrick Properties of the prop					ratio for ramp 3	
DATR locations 99 through 113 contain minimum gage data 99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.					ramp 2 and ramp 3, deg	
99 TCA 79 0.04 Aluminum cap thickness, in. 100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	98	SIGMA	78	10.0		
100 TWA 80 0.02 Aluminum web thickness, in. 101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	DAT	DATR locations 99 through 113 contain minimum gage data				
101 TSA 81 0.015 Aluminum honeycomb face sheet thickness, in. 102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.						
thickness, in. TBARFA 82 0.04 Aluminum front sheet thickness, in. TBARRA 83 0.015 Aluminum rear sheet thickness, in. TCT 84 0.025 Titanium cap thickness, in.	9 1			1		
102 TBARFA 82 0.04 Aluminum front sheet thickness, in. 103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	101	TSA	81	0.015		
103 TBARRA 83 0.015 Aluminum rear sheet thickness, in. 104 TCT 84 0.025 Titanium cap thickness, in.	102	TBARFA	82	0.04		
104 TCT 84 0.025 Titanium cap thickness, in.	1 1	TBARRA				
	104	TCT	84			
105 TWT 85 0.013 Titanium web thickness, in.	105	TWT	85	0.013	Titanium web thickness, in.	

TABLE 15. DATR AND DR ARRAY VARIABLES (CONCL)

DAT	R Array	DR	Array		
Loc	Variable Name	Loc	Value	Description	Subroutine Reference ^a
106	TST	86	0.01	Titanium honeycomb face sheet thickness, in.	
107	TBARFT	87	0.025	Titanium front sheet thickness, in.	
108	TBARAT	88	0.01	Titanium rear sheet thickness, in.	
109	TCS	89	0.02	Steel cap thickness, in.	
110	TWT	90	0.01	Steel web thickness, in.	
111	TST	91	0.01	Steel honeycomb face sheet	
				thickness, in.	
112	TBARFS	92	0.02	Steel front sheet thickness, in.	
113	TBARAS	93	0.01	Steel rear sheet thickness, in.	
114				Not used	
				То	
120				Not used	

NOTE DATR array starts at common location 401, DR array starts at common location 641. If DATR values are not defined in the input data set, DR values are transferred to the corresponding DATR locations.

All variables in these arrays, with the exception of DATR(17), DATR(18), and DATR(19), are used in subroutine RAMPS. DR array is only used in subroutine RAMPS.

TABLE 16. DATS ENGINE SECTION AND AIR INDUCTION SYSTEM INPUT DATA ARRAY VARIABLES

Loc	Description	Subroutine Reference
1	IPT, number of nacelles	AISMN, MISCOM, PYLONS SUMARY
2	EGTP, engine bypass ratio	AISMN, DSGNP
3	IVG, inlet type	AISMN
-	1.0 = fixed duct	
	2.0 = fixed spike	
	3.0 = horizontal ramp	
	4.0 = vertical ramp	
	5.0 = translating spike	
	6.0 = translating and expanding spike	
4	Capture area per inlet, in.	AISMN, SPIKE
5	Number of Inlets	AISMN, SPIKE
6	Distance, leading edge of inlet to throat, in.	AISMN, SPIKE, DUCPNL, DUCFRM
7	Number of engines per vehicle	AISMN, NACELE, MISCOM,
		PYLONS
8	Maximum sea-level static thrust per engine,	AISMN
	1b.	
9	Weight per engine, 1b	AISMN, MISCOM, PYLONS
10	Engine length, in.	AISMN
11	Engine maximum diameter, in.	AISMN, MISCOM
12	Distance from front face to engine center of gravity, in.	AISMN, MISCOM
13	X-station inlet leading edge of inboard engine package, in.	AISMN, SUMARY
14	Y-station inboard nacelle centerline at engine front face, in.	AISMN, PYLONS
15	Z-station inboard nacelle centerline at	AISMN -
1.6	engine front face, in.	ATCHAL CLMADY
16	X-station inlet leading edge of outboard	AISMN, SUMARY
17	engine package, in. Y-station outboard nacelle centerline at	AISMN, PYLONS
1/	engine front face, in.	AISHI, FILUNG
18	Z-station outboard nacelle centerline at	AISMN
10	engine front face, in.	
19	Not used	
20	Pylon, sweep of leading edge, deg	AISMN, PYLONS

TABLE 16. DATS ENGINE SECTION AND AIR INDUCTION SYSTEM INPUT DATA ARRAY VARIABLES (CONCL)

Loc	Description	Subroutine Reference
21	Pylon type of mounting	AISMN, PYLONS
	0 = vertical	
	1 = horizontal	
22	Pylon, chord of inboard, in.	AISMN, PYLONS
23	Pylon, span of inboard, in.	AISMN, PYLONS
24	Pylon, chord of outboard, in.	AISMN, PYLONS
25	Pylon, span of outboard, in.	AISMN, PYLONS
26	Pylon, thickness to chord ratio	AISMN, PYLONS
27	Auxiliary inlet door area per nacelle, ft ²	AISMN, MISCOM
28	Duct bypass door area per nacelle, it	AISMN, MISCOM
29	Miscellaneous door area per nacelle, ft ²	AISMN, MISCOM
30	Shroud indicator	AISMN, MISCOM
	0.0 = no shroud	
	1.0 = shroud	
	>1.0 = shroud area, ft ²	
31	Duct structural material identification	AISMN, MCNTL1
_	number	_
32	Variable-geometry ramps structural	AISMN, MCNTL1
	material identification number	
33	Nacelle structural material identification number	AISMN, MCNTL1
34	Not used	
35	Not used	
36	Yaw velocity, radian/sec	AISMN, PYLONS
37	Maximum vertical maneuver load factor	AISMN, PYLONS
NOTE	DATS array starts at common location 281.	

resident landerprinted and the

TABLE 17. EQU ARRAY VARIABLES

			Subroutine
Loc	Value	Description	Reference
1	36.08924	Altitude, 1,000 ft	TEMPR
2	2116.22	Ambient pressure at sea level, psf	TEMPR
3	0.00687559	Curve fit constant	TEMPR
4	5.25591	Curve fit constant	TEMPR
5	65.61688	Altitude, 1,000 ft	TEMPR
6	20.80556	Curve fit constant	TEMPR
7	472.68	Ambient pressure at 36,089 ft, psf	TEMPR
8	104.9869	Altitude, 1,000 ft	TEMPR
9	114.345	Ambient pressure at 65,617 ft, psf	TEMPR
10	389.97	Curve fit constant	TEMPR
11	-34.1634	Curve fit constant	TEMPR
12	0.548641	Curve fit constant	TEMPR
13	18.131	Ambient pressure at 104,987 ft, psf	TEMPR
14	1,53619	Curve fit constant	TEMPR
15	411.57	Ambient temperature at 104,987 ft, OR	TEMPR
16	-12.2012	Curve fit constant	TEMPR
17	154.19948	Altitude, 1,000 ft	TEMPR
18	518.67	Ambient temperature at sea level, R	TEMPR
19	3.56616	Curve fit constant	TEMPR
20	389.97	Ambient temperature between 36,089 and	TEMPR
		and 65,617 ft, OR	
21	0.0000304	Curve fit constant	SPAL
22	53.3	Gas constant, ft-1b/1b/OR	SPAL
23	1.4	Ratio of specific heats	SPAL
24	0.075	Constant-pressure recovery calculation	SPAL
25	1.35	Constant-pressure recovery calculation	SPAL
26	0.3	Constant airflow at engine, M	SPAL
27	0.5	Constant airflow at engine, M	SPAL
28	460.0	Conversion OR to F	MCNTL1, PRECRT
29	12.53	Fixed spike weight estimate constant	SPIKE
30	15.65	Translating spike weight estimate constant	SPIKE
31	51.8	Translating and expanding spike estimate constant	SPIKE
32	0.8	Constant-static-pressure calculation	DSGNP
33	0.05	Constant-static-pressure calculation	DSGNP
34	400.0	Constant-hammershock pressure calculation	DSGNP
35	1.019056	Constant-hammershock pressure calculation	DSGNP

TABLE 17. EQU ARRAY VARIABLES (CONT)

Loc	Value	Description	Subroutine Reference
36	0.0289156	Constant-hammershock pressure	DSGNP
37	1.350112	calculation Constant-hammershock pressure calculation	DSGNP
38	0.664319	Constant-hammershock pressure calculation	DSGNP
39	1.5	Constant-hammershock pressure calculation	DSGNP
40	0.00602627	Constant-hammershock pressure calculation	DSGNP
41	0.080725	Constant-hammershock pressure calculation	DSGNP
42	3.16503	Constant-hammershock pressure calculation	DSGNP
43	1.588524	Constant-hammershock pressure calculation	DSGNP
44	1100.0	Constant-hammershock pressure calculation	DSGNP
45	2.5	Constant-hammershock pressure calculation	DSGNP
46	0.770476	Constant-hammershock pressure calculation	DSGNP
47	0.1482515	Constant-hammershock pressure calculation	DSGNP
48	4.371758	Constant-hammershock pressure calculation	DSGNP
49	2.114969	Constant-hammershock pressure calculation	DSGNP
50	900.0	Constant-hammershock pressure calculation	DSGNP
51	1.538116	Constant-hammershock pressure calculation	DSGNP
52	0.3029697	Constant-hammershock pressure calculation	DSGNP
53	0.4872335	Constant-hammershock pressure calculation	DSGNP
54	0.4653126	Constant-hammershock pressure calculation	DSGNP
55	700.0	Constant-hammershock pressure calculation	DSGNP

as Service

TABLE 17. EQU ARRAY VARIABLES (CONT)

Loc	Value	Description	Subroutine Reference
56		Not used	
60		To Not used	
61	1.6	Constant-hammershock pressure	DSGNP
01	1.0	calculation	DOGA
62	0.984	Constant-hammershock pressure calculation	DSGNP
63	0.0074	Constant-hammershock pressure calculation	DSGNP
64	0.0263	Constant-hammershock pressure calculation	DSGNP
65		Not used	
•		To Not used	
80 81	0.03	Maximum ratio of deflection to	DUCPNL
91	0.03	frame spacing at inlet throat	DOCFILE
		(deflection criteria), in./in.	
82	0.06	Maximum ratio of deflection to	DUCPNL
		frame spacing aft of inlet throat	
		(deflection criteria), in./in.	
83	0.071853	Panel deflection equation constant	DUCPNL
		for pressure loading	
84	0.666667	Panel deflection equation constant	DUCPNL
		for pressure loading	134 4 (200) 44
85	2.666667	Panel deflection equation constant	DUCPNL
86	1.666667	for pressure loading	DUCPNL
80	1.000007	Panel deflection equation constant for pressure loading	DOCPNL
87	1.3769	Panel thickness at midspan equation	DUCPNL
37	1.5/09	constant for pressure loading	DOC! NO
88	2.484	Panel thickness at midspan equation	DUCPNL
		constant for pressure loading	
89	1.984	Panel thickness at midspan equation	DUCPNL
		constant for pressure loading	
90	4.467	Panel thickness at midspan equation	DUCPNL
	_	constant for pressure loading	W66-5-0-
91	1.646	Panel thickness at edge equation	DUCPNL
0.5	0.004	constant for pressure loading	DA ICADA III
92	0.894	Panel thickness at edge equation	DUCPNL
		constant for pressure loading	

TABLE 17. EQU ARRAY VARIABLES (CONT)

Loc	Value	Description	Subroutine Reference
93	0.394	Panel thickness at edge equation constant for pressure loading	DUCPNL
94	1.288	Panel thickness at edge equation constant for pressure loading	DUCPNL
95	2.5	Maximum land thickness to field thickness ratio	DUCPNL
96	4.0	Duct lip unit weight, psf	DUCWET
97	0.4851674	Constant for calculation of flutter	NACELE
3,	014032074	parameter, function of mach number	
98	1.166456	Constant for calculation of flutter parameter, function of mach number	NACELE
99	0.488412	Constant for calculation of flutter parameter, function of mach number	NACELE
100	0.4037203	Constant for calculation of flutter parameter, function of mach number	NACELE
101	1.4	Constant for calculation of flutter parameter, function of mach number	NACELE
102	0.6	Constant for calculation of flutter parameter, function of mach number	NACELE
103	0.484927	Constant for calculation of flutter parameter, function of mach number	NACELE
104	0.555184	Constant for calculation of cover flutter thickness parameter	NACELE
105	0.1686944	Constant for calculation of cover flutter thickness parameter	NACELE
106	0.02169992	Constant for calculation of cover flutter thickness parameter	NACELE
107	0.000963694	Constant for calculation of cover flutter thickness parameter	NACELE
108	12.0	Pylon unit weight, psf	PYLONS
109	141.3125	Fitting weight calculation parameter	The second secon
110	78.2	Fitting weight calculation parameter	
111	0.000025	Fitting weight calculation parameter	PYLONS
112	0.015	Engine mount weight estimate factor, fraction of engine weight	MISCOM
113	12.0	Auxiliary inlet door unit weight, psf	MISCOM
114	15.0	Duct bypass door unit weight, psf	MISCOM
115	2.93	Engine removal door unit weight, psf	MISCOM
116	2.5	Miscellaneous doors unit weight, psf	
117	0.8	Firewalls and shrouds unit weight, psf	MISCOM

Consult with the service of

TABLE 17. EQU ARRAY VARIABLES (CONCL)

Loc	Value	Description	Subroutine Reference		
118	5.0	Engine compartment clearance constant, in.	MISCOM		
119	0.026	Unit weight of exterior finish, psf	MISCOM		
120	1.0	Nacelle load redistribution structure unit weight, psf	NACELE		
121		Not used To			
190		Not used			
191	1.0	DATK (1), Duct weight index factor	AISMN, DUCTS		
192	1.0	DATK (2), Nacelle frame weight index factor	AISMN, NACELE		
193	1.0	DATK (3), Nacelle cover weight index factor	AISMN, NACELE		
194	1.0	DATK (4), Nacelle longitudinal members weight index factor	AISMN, NACELE		
195		DATK (5), Not used			
		То	nl L		
200		DATK (10), Not used			
NOTE	NOTE EQU array starts at common location 81.				

TABLE 18. F ARRAY RAMP TITLES

1 - 10	Locations	Title Data	Used With AIS Data Loc
21 - 30	1 - 10	21 CL	421
31 - 40	11 - 20	22 PERCENT OF COMPRESSION YIELD	422
41 - 50	21 - 30	23 PERCENT OF SHEAR ULTIMATE	423
51 - 60 26 DENSITY OF CORE (PSF) 426 61 - 70 27 DENSITY OF ADHESIVE (PSF) 427 71 - 80 28 INDEX RAMP 1 LONGITUDINAL 428 81 - 90 29 INDEX RAMP 1 TRANSVERSE 429 91 - 100 30 INDEX RAMP 2 MINIMUM GAGE 430 101 - 110 31 INDEX RAMP 2 LONGITUDINAL 431 111 - 120 32 INDEX RAMP 2 FWD HINGE BEAM 432 121 - 130 33 INDEX RAMP 2 ACTUATOR BEAM 433 131 - 140 34 INDEX RAMP 2 AFT HINGE BEAM 434 141 - 150 35 INDEX RAMP 2 MINIMUM GAGE 435 151 - 160 36 PERCENT HAMMERSHOCK RAMP 1 436 161 - 170 37 PERCENT HAMMERSHOCK RAMP 2 437 171 - 180 38 K21 438 181 - 190 39 K22 439 191 - 200 40 H21 440 201 - 210 41 H22 441 221 - 230 43 HTA2 443 231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 INIMUM GAGE 447 251 - 260 46 INDEX RAMP 2 INDISTRUDINAL 445	31 - 40	24 XW	424
61 - 70	41 - 50	25 CT	425
71 - 80 28 INDEX RAMP 1 LONGITUDINAL 428 81 - 90 29 INDEX RAMP 1 TRANSVERSE 429 91 - 100 30 INDEX RAMP 2 MINIMIM GAGE 430 101 - 110 31 INDEX RAMP 2 MINIMIM GAGE 431 111 - 120 32 INDEX RAMP 2 LONGITUDINAL 431 121 - 130 33 INDEX RAMP 2 FWD HINGE BEAM 433 131 - 140 34 INDEX RAMP 2 AFT HINGE BEAM 434 141 - 150 35 INDEX RAMP 2 MINIMIM GAGE 435 151 - 160 36 PERCENT HAMMERSHOCK RAMP 1 436 161 - 170 37 PERCENT HAMMERSHOCK RAMP 2 437 171 - 180 38 K21 438 181 - 190 39 K22 439 191 - 200 40 H21 440 201 - 210 41 H22 441 211 - 220 42 HT2 442 221 - 230 43 HTA2 443 231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 MINIMUM GAGE 445 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 </td <td></td> <td></td> <td>1</td>			1
81 - 90			
91 - 100			
101 - 110			22.707
111 - 120			
121 - 130			1
131 - 140			
141 - 150			
151 - 160			
161 - 170 37 PERCENT HAMMERSHOCK RAMP 2 437 171 - 180 38 K21 438 181 - 190 39 K22 439 191 - 200 40 H21 440 201 - 210 41 H22 441 211 - 220 42 HT2 442 221 - 230 43 HTA2 443 231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 LONGITUDINAL 445 251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 ACTUATOR BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 37			
171 - 180			
181 - 190 39 K22 439 191 - 200 40 H21 440 201 - 210 41 H22 441 211 - 220 42 HT2 442 221 - 230 43 HTA2 443 231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 LONGITUDINAL 445 251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 3 LONGITUDINAL 451 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 453 331 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
191 - 200			
201 - 210	h-4		
211 - 220 42 HT2 442 221 - 230 43 HTA2 443 231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 LONGITUDINAL 445 251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
221 - 230 43 HTA2 443 231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 LONGITUDINAL 445 251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
231 - 240 44 ANGLE RAMP 1 - RAMP 2 444 241 - 250 45 INDEX RAMP 1 LONGITUDINAL 445 251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			I
241 - 250 45 INDEX RAMP 1 LONGITUDINAL 445 251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
251 - 260 46 INDEX RAMP 1 TRANSVERSE 446 261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
261 - 270 47 INDEX RAMP 1 MINIMUM GAGE 447 271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
271 - 280 48 INDEX RAMP 2 LONGITUDINAL 448 281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
281 - 290 49 INDEX RAMP 2 TRANSVERSE 449 291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
291 - 300 50 INDEX RAMP 2 MINIMUM GAGE 450 301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
301 - 310 51 INDEX RAMP 3 LONGITUDINAL 451 311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
311 - 320 52 INDEX RAMP 3 FWD HINGE BEAM 452 321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
321 - 330 53 INDEX RAMP 3 ACTUATOR BEAM 453 331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			1
331 - 340 54 INDEX RAMP 3 AFT HINGE BEAM 454 341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
341 - 350 55 INDEX RAMP 3 MINIMUM GAGE 455 351 - 360 56 PERCENT HAMMERSHOCK RAMP 1 456 361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
351 - 360	· · · · · · · · · · · · · · · · · · ·		
361 - 370 57 PERCENT HAMMERSHOCK RAMP 2 457			
			1
771 700 FO DEDOTED 140 PEDOTED 140			
371 - 380			
381 - 390			
391 - 400 60 K32 460			
401 - 410	401 - 410	61 K33	461

were maked the state of the

TABLE 18. F ARRAY RAMP TITLES (CONT)

Locations	Title Data	Used With AIS Data Loc
411 - 420	62 H31	462
421 - 430	63 H32	463
431 - 440	64 H33	464
441 - 450	65 HT3	465
451 - 460	66 HTA3	466
461 - 470	67 ANGLE RAMP 2 - RAMP 3	467
471 - 480	68 INDEX RAMP 1 LONGITUDINAL	468
481 - 490	69 INDEX RAMP 1 TRANSVERSE	469
491 - 500	70 INDEX RAMP 1 MINIMUM GAGE	470
501 - 510	71 INDEX RAMP 2 LONGITUDINAL	471
511 - 520	72 INDEX RAMP 2 TRANSVERSE	472
521 - 530	73 INDEX RAMP 2 MINIMUM GAGE	473
531 - 540	74 INDEX RAMP 3 LONGITUDINAL	474
541 - 550	75 INDEX RAMP 3 FWD HINGE BEAM	475
551 - 560	76 INDEX RAMP 3 FWD ACTUATOR BEAM	476
561 - 570	77 INDEX RAMP 3 AFT ACTUATOR BEAM	477
571 - 580	78 INDEX RAMP 3 AFT HINGE BEAM	478
581 - 590	79 INDEX RAMP 3 MINIMUM GAGE	479
591 - 600	80 INDEX RAMP 4 LONGITUDINAL	480
601 - 610	81 INDEX RAMP 4 TRANSVERSE	481
611 - 620	82 INDEX RAMP 4 MINIMUM GAGE	482
621 - 630	83 PERCENT HAMMERSHOCK RAMP 1	483
631 - 640	84 PERCENT HAMMERSHOCK RAMP 2	484
641 - 650	85 PERCENT HAMMERSHOCK RAMP 3	485
651 - 660	86 PERCENT HAMMERSHOCK RAMP 4	486
661 - 670	87 K41	487
671 - 680	88 K42	488
681 - 690	89 K43	489
691 - 700	90 K44	490
701 - 710	91 H41	491
711 - 720	92 H42	492
721 - 730	93 H43	493
731 - 740	94 H44	494
741 - 750	95 HT4	495
751 - 760	96 HTA4	496
761 - 770	97 ANGLE RAMP 2 - RAMP 3	497
771 - 780	98 ANGLY RAMP 3 - RAMP 4	498
781 - 790	99 ALUMINUM TC	499
791 - 800	100 ALUMINUM TW	506
801 - 810	101 ALUMINUM TS 102 ALUMINUM TBARF	507
811 - 820	102 ALUMINUM TBARF	508

TABLE 18. F ARRAY RAMP TITLES (CONCL)

Locations	Title Data	Used With AIS Data Lo
821 - 830	103 ALUMINUM TBARR	509
831 - 840	104 TITANIUM TC	510
841 - 850	105 TITANIUM TW	511
851 - 860	106 TITANIUM TS	512
861 - 870	107 TITANIUM TBARF	513
871 - 880	108 TITANIUM TBARR	514
881 - 890	109 STEEL TC	515
891 - 900	110 STEEL TW	516
901 - 910	111 STEEL TS	517
911 - 920	112 STEEL TBARF	518
921 - 930	113 STEEL TBARR	519

The said the said the said the

TABLE 19. ND ARRAY VARIABLES

Loc	Variable Name	Description	Subroutine Reference
1		Not used	
		To	
58		Not used	
59	NMATL	Number of arrays of material	AISMN, MCNTL1
	ì	properties in mass storage file,	
	1	records 41 through 60	
60	MATLI	Material identification number	MCNTL1,MATLP2
61		Not used	_
•		То	
92	ļ	Not used	
93	IF3	Material properties library file	MCNTL1
		record number	
94	IF4	Calculated material properties	MCNTL1, PRECRT,
_		file record number	NACELE, PYLONS
95		Not used	
•		То	
100		Not used	
101	I	Scratch counter, also duct cut	DUCTS, DUCPNL,
100		counter in routines referenced	DUCFRM
102	J	Scratch counter	Most
103	K	Scratch counter	Most
104	L	Scratch counter, also duct cut	DUCTS, FRMND3,
105		counter in routines referenced Not used	FRMELD
105	N	Scratch counter	MCNETT 1 MATERI
100	'	Scratch counter	MCNTL1,MATLF1, MATLP2
107	11	Counter through nine speed	MCNTL1, MATLP2
107	* *	profile points	PRIVILLE, PRIME E
108	JJ	Counter for MH and ML at	MCNTL1
200		each speed profile altitude	
109	l KK	Scratch counter	MCNTL1,MATLP2,
			FRMND3, FRMELD
110		Not used	, , , , , , , , , , , , , , , , , , , ,
111	ITP	Number of nacelles	AISMN
112	IVG	Inlet-type indicator	AISMN, DSGNP,
		1 = fixed duct	MCNTL1, SPIKE,
		2 = fixed spike	DUCWET, SUMARY
		3 = horizontal ramp	- *
		4 = vertical ramp	
		5 = translating spike	
		6 = translating and	
		expanding spike	

TABLE 19. ND ARRAY VARIABLES (CONT)

Loc	Variable Nam e	Description	Subroutine Reference
113 114	IGD	Not used Duct leading edge-type indicator 0 = complete section 1 = vertical lip	DUCTS,DCTGEO, DUCWET
115	NC	2 = horizontal lip Number of input duct cuts	DUCTS, DCTGEO, DUCPNL, DUCFRM, DUCWET, NACELE, MISCOM
116	KC	Duct perimeter code 1 = perimeter input 2 = perimeter correction factor input	DUCTS, DCTGEO
117	ICRT	Critical design point on speed profile	PRECRT
118	IQ	Number of frame segments per quadrant	DUCTS, FRMND3, FRMELD
119	IFF	Number of frame segments	DUCTS, FRMND3, FRMELD, DUCFRM
120 121	IC IFRM	Number of frame cuts Frame spacing search pass counter 1 = initial spacing 2 = second or subsequent spacing 3 = final or fixed spacing	DUCTS, FRMELD, DUCTS
122	IMIL	Duct panel mill indicator 0 = panel not milled 1 = panel milled	DUCPNL
123	NCN	Number of input nacelle cuts	NACELE,NCLGEO, MISCOM
124	KCN	Nacelle perimeter code 1 = perimeter input 2 = perimeter correction factor input	NACELE, NCLGEO

are maked white is a sile

TABLE 19. ND ARRAY VARIABLES (CONCL)

Loc	Variable Name	Description	Subroutine Reference
125	ICN	Engine support-type indicator 0 = engine directly mounted to pylon or one engine per nacelle 1 = multiple engines per nacelle with engines mounted to nacelle structure	NACELE
126	IGN	Nacelle leading edge-type indicator 0 = complete section 1 - vertical lip 2 = horizontal lip	NACELE, NCLGEO
127	NFLT	Speed profile point critical for local panel flutter design	NACELE
128 129	ICNT	Design pressure point counter Not used To Not used	DUCFRM

NOTE: ND array starts at common location 4201.

TABLE 20. SUMM ARRAY VARIABLES

Loc	Des cription	Subroutine Reference
100	Description	Ve1e1 elice
1	Weight air induction system structure per vehicle, lb	SUMARY, AISMN
2	X-CG air induction system structure, in.	SUMARY, AISMN
3	Weight duct lip, per nacelle in DUCTS, per vehicle in SUMARY, lb	DUCTS, SUMARY
4	X-CG duct lip, relative to inlet leading edge in DUCTS, in vehicle system in SUMARY, in.	DUCTS, SUMARY
5	Weight duct, per nacelle in DUCTS, per vehicle in SUMARY, 1b	DUCTS, SUMARY
6	X-CG duct, relative to inlet leading edge in DUCTS, in vehicle system in SUMARY, in.	DUCTS, SUMARY
7	Weight auxiliary inlet, per nacelle in MISCOM, per vehicle in SUMARY, 1b	MISCOM, SUMARY
8	X-CG auxiliary inlet, relative to inlet leading edge in MISCOM, in vehicle sys- tem in SUMARY, in.	MISCOM, SUMARY
9	Weight duct by pass doors, per nacelle in MISCOM, per vehicle in SUMARY, 1b	MISCOM, SUMARY
10	X-CG duct bypass doors, relative to inlet leading edge in MISCOM, in vehicle system in SUMARY, in.	MISCOM, SUMARY
11	Weight two-dimensional variable- geometry ramp structure per vehicle, 1b	SUMARY
12	X-CG ramp structure, in.	SUMARY
13	Weight fixed spike, per nacelle in SPIKE, per vehicle in SUMARY, 1b	SPIKE, SUMARY
14	X-CG fixed spike, relative to inlet leading edge in SPIKE, in vehicle sys- tem in SUMARY, in.	SPIKE, SUMARY
15	Weight translating spike, per nacelle in SPIKE, per vehicle in SUMARY, 1b	SPIKE, SUMARY
16	X-CG translating spike, relative to inlet leading edge in SPIKE, in vehicle system in SUMARY, in.	SPIKE, SUMARY
17	Weight translating and expanding spike, per nacelle in SPIKE, per vehicle in SUMMARY, 1b	SPIKE, SUMARY

TABLE 20. SUMM ARRAY VARIABLES (CONT)

Loc	Description	Subroutine Reference
18	X-CG translating and expanding spike, relative to inlet leading edge in SPIKE, in vehicle system in SUMARY, in.	SPIKE, SUMARY
19	Not used	
20	Not used	
21	Weight engine mounts, per nacelle in MISCOM, per inboard engine package in SUMARY, 1b	MISCOM, SUMARY
22	X-CG engine mounts, relative to inlet leading edge in MISCOM and PYLONS, in vehicle system in SUMARY, in.	MISCOM, PYLONS, SUMARY
23	Weight engine mounts in outboard nacelle set, 1b	SUMARY
24	X-CG outboard nacelle engine mounts, in.	SUMARY
25	Weight nacelle frames, per nacelle in NACELE, per inboard engine package in SUMARY, 1b	NACELE, SUMARY
26	X-CG nacelle frames, relative to inlet leading edge in NACELE, in vehicle sys- tem in SUMARY, in.	NACELE, SUMARY
27	Weight nacelle frames in outboard nacelle set, 1b	SUMARY
28	X-CG outboard nacelle frames, in.	SUMARY
29	Weight nacelle covers, per nacelle in NACELE, per inboard engine package in SUMARY, 1b	NACELE, SUMARY
30	X-CG nacelle covers, relative to inlet leading edge in NACELE, in vehicle sys- tem in SUMARY, in.	NACELE, SUMARY
31	Weight nacelle frames in outboard nacelle set, 1b	SUMARY
3 2	X-CG outboard nacelle covers, in.	SUMARY
33	Weight nacelle longitudinal members, per nacelle in NACELE, per inboard engine package in SUMARY, 1b	NACELE, SUMARY
34	X-CG nacelle longitudinal members, relative to inlet leading edge in NACELE, in vehicle system in SUMARY, in.	NACELE, SUMARY

TABLE 20. SUMM ARRAY VARIABLES (CONT)

Loc	Description	Subroutine Reference
35	Weight nacelle longitudinal members in outboard nacelle set, lb	SUMARY
36	X-CG outboard nacelle longitudinal members, in.	SUMARY
37	Weight inboard fittings per nacelle in PYLONS, per inboard nacelle set in SUMARY, 1b	PYLONS, SUMARY
38	X-CG inboard fittings, relative to inlet leading edge in PYLONS, in vehicle sys- tem in SUMARY, in.	PYLONS, SUMARY
39	Weight outboard fittings per nacelle in PYLONS, per outboard nacelle set in SUMARY, 1b	PYLONS, SUMARY
40	X-CG outboard fittings, relative to inlet leading edge in PYLONS, in vehicle system in SUMARY, in.	PYLONS, SUMARY
41	Weight inboard pylon, per nacelle in PYLONS, per inboard nacelle set in SUMARY, 1b	PYLONS, SUMARY
42	X-CG inboard pylon, relative to inlet leading edge in PYLONS, in vehicle sys- tem in SUMARY, in.	PYLONS, SUMARY
43	Weight outboard pylon, per nacelle in PYLONS, per outboard nacelle set in SUMARY, 1b	PYLONS, SUMARY
44	X-CG outboard pylon, relative to inlet leading edge in PYLONS, in vehicle system in SUMARY, in.	PYLONS, SUMARY
45	Weight firewall, per na elle in MISCOM, per inboard nacelle set in SUMARY, 1b	MISCOM, SUMARY
46	X-CG firewall, relative to inlet lead- ing edge in MISCOM, in vehicle system in SUMARY, in.	MISCOM, SUMARY
47	Weight firewall in outboard nacelle set, 1b	SUMARY
48	X-CG outboard nacelle firewall, in.	SUMARY
49	Weight shroud, per nacelle in MISCOM, per inboard nacelle set in SUMARY, 1b	MISCOM, SUMARY
50	X-CG shroud, relative to inlet leading edge in MISCOM, in vehicle system in SUMARY, in.	MISCOM, SUMARY

TABLE 20. SUMM ARRAY VARIABLES (CONT)

Loc	Description	Subroutine Reference
51	Weight shroud in outboard nacelle set,	SUMARY
52	X-CG outboard nacelle shroud, in.	SUMARY
53	Not used	
	То	
56	Not used	
57	Weight inboard nacelle and engires section, 1b	SUMARY, AISMN
58	X-CG inboard nacelle and engine	SUMARY
	section, in.	
59	Weight outboard nacelle and engine	SUMARY, AISMN
ļ	section, 1b	
60	X-CG outboard nacelle and engine	SUMARY
	section, in.	
61	Weight nacelles and engine section, 1b	SUMARY
62	X-CG nacelles and engine section, in	SUMARY
63	Not used	
64	Not used	LITERALL STRUCK
65	Weight miscellaneous access doors, per nacelle in MISCOM, per vehicle in SUMARY, 1b	MISCOM, SUMARY
66	X-CG miscellaneous access doors, rela- tive to inlet leading edge in MISCOM, in vehicle system in SUMARY, in.	MISCOM, SUMARY
67	Weight engine removal doors, per nacelle in MISCOM, per vehicle in SUMARY, 1b	MISCOM, SUMARY
68	X-CG engine removal doors, relative to inlet leading edge in MISCOM, in vehicle system in SUMARY, in.	MISCOM, SUMARY
69	Not used	
70	Not used	
71	Weight exterior finish, per nacelle in MISCOM, per vehicle in SUMARY, 1b	MISCOM, SUMARY
72	X-CG exterior finish, relative to inlet leading edge in MISCOM, in vehicle system in SUMARY, in.	MISCOM, SUMARY
73	Weight doors panels and miscellaneous, 1b	SUMARY, AISMN

TABLE 20. SUMM ARRAY VARIABLES (CONCL)

Loc	Description	Subroutine Reference
74	X-CG doors panels and miscellaneous, in.	SUMARY
75	Weight engine section and nacelle group, lb	SUMARY, AISMN
76	X-CG engine section and nacelle group, in.	SUMARY, AISMN
77	Not used	
200	Not used	

TABLE 21. TM ARRAY VARIABLES

Loc	Engrg Symbol	Description	Subroutine Reference
1 2 3	μ A _C	Temperature (design), of Poisson's ratio Constant for compres- sion stress-strain curve	MATLF1,MCNTL1,MATLP2 MATLF1,MCNTL1,MATLP2 MATLF1,MCNTL1,MATLP2
4	B _C	fit, in/in. Constant for compression stress-strain curve fit, in ² ./lb	MATLF1,MCNTL1,MATLP2
5	EC	Compression modulus of elasticity, psi	MATLF1,MCNTL1,MATLP2
6	F _{CY}	Compression yield stress, psi	MATLF1,MCNTL1,MATLP2
7	A _r	Constant for tension stress-strain curve fit, in./in.	MATLF1,MCNTL1,MATLP2
8	B _T	Constant for tension stress-strain curve fit, in. ² /1b	MATLF1,MCNTL1,MATLP2
9	E _T	Tension modulus of elasticity, psi	MATLF1,MCNTL1,MATLP2
10	F _{TY}	Tension yield stress,	MATLF1,MCNTL1,MATLP2
11		Material density, lb/in.3	MATLF1,MCNTL1,MATLP2
12	F _{TU}	Ultimate tensile strength, psi	MATLF1,MCNTL1,MATLP2
13	F _{CPL}	Compressive stress at proportional limit, psi	MATLF1,MCNTL1,MATLP2
14	ERT	Modulus of elasticity at room temperature, psi	MATLF1,MCNTL1,MATLP2
15	G _{RT}	Shear modulus at room temperature, psi	MATLF1,MCNTL1,MATLP2
16	F _{SU}	Ultimate shear strength, psi	MATLF1,MCNTL1,MATLP2
17	F _{BRU}	Ultimate bearing strength, psi	MATLF1,MCNTL1,MATLP2
18	^K FTU	Fraction of ultimate tensile strength at endurance limit for a polished specimen under cyclic load	MATLF1,MCNTL1,MATLP2

TABLE 21. TM ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference
19	K _{FTU}	Fraction of ultimate tension strength for shell-bending fatigue	MATLF1,MCNTL1,MATLP2
20	K _{FTU}	Fraction of ultimate tensile strength under cyclic pressure load	MATLF1,MCNTL1,MATLP2
21-		Not used	
30	<u> </u>	not used	
31	μ	Poisson's ratio (interpolated)	MATLF1,MATLP2
32	€ C1	Compressive strain at point 1 (interpolated), in./in.	MATLF1,MATLP2
33	€ C5	Compressive strain at point 5 (interpolated), in./in.	MATLF1,MATLP2
34	σC1	Compressive stress at point 1 (interpolated),	MATLF1,MATLP2
35	σC2	in./in. Compressive stress at point 2 (interpolated),	MATLF1,MATLP2
3 6	σ _{C3}	psi Compressive stress at point 3 (interpolated),	MATLF1,MATLP2
37	σ _{C4}	psi Compressive stress at point 4 (interpolated),	MATLF1,MATLP2
38	σ _{C5}	psi Compressive stress at point 5 (interpolated), psi	MATLF1,MATLP2
39	€T1	Tensile strain at point 1 (interpolated), in./in.	MATLF1,MATLP2
40	€ T5	Tensile strain at point 5 (interpolated), in./in.	MATLF1,MATLP2
41	σ T1	Tensile stress at point 1 (interpolated), psi	MATLF1,MATLP2

TABLE 21. TM ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference
42	σТ2	Tensile stress at point 2 (interpolated),	MATLF1,MATLP2
43	σT3	psi Tensile stress at point 3 (interpolated),	MATLF1,MATLP2
44	σ T4	psi Tensile stress at point 4 (interpolated),	MATLF1,MATLP2
45	σ _{T5}	<pre>psi Tensile stress at point 5 (interpolated),</pre>	MATLF1,MATLP2
46	F _{TU}	psi Ultimate tensile strength	MATLF1
47	F _{SU}	(interpolated), psi Ultimate shear strength	MATLF1
48	F _{BRU}	<pre>(interpolated), psi Ultimate bearing strength (interpolated),</pre>	MATLF1
49 50	K _{FTU}	psi Not used Fraction of ultimate tensile strength at endurance limit	MATLF1
51	K _{FIU}	(interpolated) Fraction of ultimate tensile strength for	MATLF1
52	K _{FIU}	shell-bending fatigue Fraction of ultimate tensile strength under cyclic pressure load (interpolated)	MATLF1
53	K _{FTU}	Fatigue factor for wing (interpolated)	MATLF1
54	K _{FTU}	Fatigue factor for wing (interpolated)	MATLF1

TABLE 21. TM ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference
55		Temperature of material property data from library at temperature lower than design temperature, ^o F. Data in locations 56 through 79 are in same order as they appear in locations 31 through 54.	MATLF1
56	μ	<u> </u>	MATLF1
57	€C1		MATLF1
58	€C5		MATLF1
59	^o C1		MATLF1
60	C2		MATLF1
61	C3		MATLF1
62	oc4		MATLF1
63 64	°C5		MATLF1 MATLF1
65	^e Tl		MATLF1
66	*T5 *T1		MATLF1
67	σ _{T2}		MATLF1
68	σ _{T3}		MATLF1
69	σ _{T4}		MATLF1
70	σ _{T5}		MATLF1
71	PTU		MATLF1
72	FSU		MATLF1
73 74	FBRU		MATLF1
75	KFTU		MATLF1
76	KFTU		MATLF1
77	KFTU		MATLF1
78	KFTU		MATLF1
79	KFIU		MATLF1
80	1	Temperature of material property data from library at temperature higher than design temperature, ^o F. Data in locations 81	MATLF1

TABLE 21. TM ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference
80		through 104 are in same	
cont		order as they appear in	
		locations 31	
		through 54.	
81	μ		MATLF1
82	€C1		MATLF1
83	°C5		MATLF1
83	σ _{C1}		MATLF1
85	σ _{C2}		MATLF1
86	σ _{C3}		MATLF1
87	σC4		MATLF1
88	σ _{C5}		MATLF1
89	°T1		MATLF1
90	€ T5		MATLF1
91	σ _{T1}		MATLF1
92	σ_{T2}		MATLF1
93	σ Т3		MATLF1
94	σ _{T4}		MATLF1
95	σ _{T5}		MATLF1
96	FTU		MATLF1
97	F _{SU}		MATLF1
98	FBRU		MATLF1
99			
100	KFTU		MATLF1
101	KFTU		MATLF1
102	KFTU		MATLF1
103	KFTU		MATLF1
104	KFIU		MATLF1
105		Not used	
	1		
•			
109	Not us e d		
110	A _{2,5}	Curve fit constant	MATLF1
	2,5	for fit through points 2	
		and 5, in./in.	
111	A _{3,5}	Curve fit constant for	MATLF1
	٠,٠	for through points 3	
		and 5, in./in.	

TABLE 21. TM ARRAY VARIABLES (CONCL)

Loc	Engrg Symbol	Description	Subroutine Reference
112	A _{4,5}	Curve fit constant for fit through points 4 and 5, in./in.	MATLF1
113	B _{2,5}	Curve fit constant for fit through points 2 and 5, in.2/1b	MATLF1
114	B _{3,5}	Curve fit constant for fit through points 3 and 5, in.2/1b	MATLF1
115	B _{4,5}	Curve fit constant for fit through points 4 and 5, in.2/1b	MATLF1
116		Summation of errors squared for curve 2,5	MATLF1
117	I,	Summation of errors squared for curve 3,5	MATLF1
118	I	Summation of errors squared for curve 4,5	MATLF1
119	1	Not used	ı
•			
160		Not used	

NOTE TM array starts at common location 3501. This array is used for interpolation of material data.

TABLE 22. TMD ARRAY VARIABLES

Loc	Variable Name	Engrg Symbol	Description	Subroutine Description
1 2 3	MATLI	ρ E _{RT}	Material identification number Material density, lb/in. ³ Modulus of elasticity at room temperature, psi	MCNTL1 MCNTL1 MCNTL1
4		G _{RT}	Shear modulus at room temperature, psi	MCNTL1
5 6	1 	RA	Reduction area for fatigue Not used	MCNTL1
•				
109 110			Not used Temperature of material for data in locations 111 through 134, OF	MCNTL1,MATLF1
111 112		μ	Poisson's ratio Compressive strain at	MCNTL1, MATLF1 MCNTL1, MATLF1
113		€C1	point 1, in./in. Compressive strain at	MCNTL1,MATLF1
		€C5	point 5, in./in.	
114		σC1	Compression stress at point 1, psi	MCNTL1,MATLF1
115		σC2	Compression stress at point 2, psi	MCNIL1,MATLF1
116		^Ф СЗ	Compression stress at point 3, psi	MCNTL1,MATLF1
117	1	σC4	Compression stress at point 4, psi	MCNTL1,MATLF1
118		σ _{C5}	Compression stress at point 5, psi	MCNTL1,MATLF1
119		€T1	Tensile strain at point 1, in./in.	MCNTL1,MATLF1
120		€T5	Tensile strain at point 5, in./in.	MCNTL1,MATLF1
121		σ _{T1}	Tension stress at point 1, psi	MCNTL1,MATLF1
122	1	σ _{T2}	Tension stress at point 2, psi	MCNTL1,MATLF1

TABLE 22. TMD ARRAY VARIABLES (CONT)

	r			
	Variable	Engrg	D. Warren in A. Lan	Subroutine
Loc	Name	Symbo1	Description	Description
123		σ _{T3}	Tension stress at	MCNTL1,MATLF1
124			point 3, psi Tension stress at	MCNTL1,MATLF1
***	•	σ _{T4}	point 4, psi	
125		σ _{T5}	Tension stress at	MCNTL1,MATLF1
126		F _{TU}	point 5, psi Ultimate tensile strength,	MCNTL1,MATLF1
			psi	ACOUNTY A MARKETA
127		F _{SU}	Ultimate shear strength, psi	MCNTL1,MATLF1
128		F _{BRU}	Ultimate bearing strength,	MCNTL1,MATLF1
129			psi Not used	
130		KFTU	Fraction of ultimate tensile	MCNTL1,MATLF1
131			strength at endurance limit Fraction of ultimate tensile	MCNTL1,MATLF1
131		FIU	strength for shell-bending	1201121,1511211
132		K _{FIU}	Fraction of ultimate tensile	MCNTL1,MATLF1
			strength under cyclic pres- sure load	
133		K FTU KFTU	Fatigue factor for wing	MCNTL1,MATLF1
134		FTU	Fatigue factor for wing	MCNTL1,MATLF1
135			Second temperature, of, of material for data in	MCNTL1,MATLF1
			locations 136 through 159	
136		μ	Refer to description of location 111 through	MCNTL1,MATLF1
1 .1				
159		K _{FIU}	description of location 134	MCNTL1,MATLF1
160		FIU	Third temperature, OF, of	MCNTL1,MATLF1
			material for data in loca- tions 161 through 184	
161	,	μ	Refer to description of	MCNTL1,MATLF1
•		1	location 111 through	
184		K _{FTU}	description of location 134	MCNTL1,MATLF1
			<u> </u>	4

TABLE 22. TMD ARRAY VARIABLES (CONCL)

Loc	Variable Name	Engrg Symbol	Description	Subroutine Description
185		μ	Fourth temperature, ^o F, of material for data in locations 186 through 209 Refer to description of location 111 through	MCNTL1,MATLF1 MCNTL1,MATLF1
209 210		K _{FTU}	description of location 134 Fifth temperature, ^O F, of material for data in loca- tions 211 through 234 Refer to description of	MCNTL1,MATLF1 MCNTL1,MATLF1 MCNTL1,MATLF1
234 235 236		K _{FTU}	description of location 134 Sixth temperature, ^O F, of material for data in locations 236 through 259 Refer to description of location 111 through	MCNTL1,MATLF MCNTL1,MATLF1 MCNTL1,MATLF1
259 260		K _{FTU}	description of location 134 Not used	MCNTL1,MATLF1
284 285	RM(1)		Not used Alphanumeric material descriptive title	MCNTL1,MATLP2
300	RM(16)			MCNTL1,MATLP2

NOTE TMD array starts at common location 3201. This array is part of the permanent data file and is stored in mass storage file records 41 through 60.

TABLE 23. TMS ARRAY VARIABLES

Loc	Engrg Symbol	Description	Subroutine Reference ^a				
	Locations 1 through 90 contain material properties data for the temperature associated with the maximum level-flight speed profile $(M_{\mbox{\scriptsize H}})$						
1		Temperature of duct material, °F, locations 2 through 20 contain duct material data at this temperature					
2	μ	Poisson's ratio					
3	Ac	Constant for compression stress-strain curve fit, in./in.					
4	ВС	Constant for compression stress-strain curve fit, in.2/1b					
5	E _C	Compression modulus of elasticity, psi					
6	F _{CY}	Compression yield stress, psi					
7	A _T	Constant for tension stress-strain curve					
8	B _T	fit, in./in. Constant for tension stress-strain curve fit, in. ² /1b					
9	E _T	Tension modulus of elasticity, psi					
10	F _{TY}	Tension yield stress, psi					
11	ρ	Material density, lb/in. ³					
12	FTU	Ultimate tensile strength, psi					
13	F _{CPL}	Compressive stress at proportional limit, psi					
14	E _{RT}	Modulus of elasticity at room temperature, psi					

. I a rame well-out to

TABLE 23. TMS ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference ^a
15	G _{RT}	Shear modulus at room temperature, psi	
16	F _{SU}	Ultimate shear strength, psi	
1 7	F _{BRU}	Ultimate bearing strength, psi	
18	K _{FIU}	Fraction of ultimate tensile strength at endurance limit	
19	K _{FTU}	Fraction of ultimate tensile strength for shell bending	
20	KFTU	Fraction of ultimate tensile strength under	
21		cyclic pressure load Not used	
•		•	
.			
30 31		Not used Temperature of ramp material, °F, loca- tions 32 through 50 contain ramp mater- ial data at this temperature	
32	μ	•	
33	A _C		
34	BC		
35 36	E _C F _{CY} A _T B _T E _T F _{TY}		PRECRT
30 37	FCY Ar		FRORI
38	B _T		
39	\mathbf{E}_{Γ}		
40	F_{TY}		
41	ρ		PRECRT
42 43	P F _{TU} FCPL		
44	E _{RT}		
45	GRT	l	

TABLE 23. TMS ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference ^a
46 47 48 49 50 51	F _{SU} F _{BRU} K _{FIU} K _{FIU}	Not used	PRECRT
60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81	+ ACCCY THEFF & FIFTH GRIDE	Not used Temperature of nacelle material, °F, loca- tions 62 through 80 contain nacelle material data at this temperature Not used	
90		Not used	

The same of the sa

TABLE 23. TMS ARRAY VARIABLES (CONT)

	Engrg	Dominal	a a
loc	Symbo1	Description	Subroutine Reference ^a
temper	ature asso	ough 180 contain material properties of the country	rofile (M _L). Data are
91 92 93 94 95 96 97 98	μ AC BC EC FCY AT BT	Temperature of duct material, °F, locations 92 through 110 contain duct material data at this temperature	
99 100 101 102 103 104 105 106 107 108 109 110	ET FTY P FCPL ERT GRT FSU FBRU KFTU KFTU KFTU		•
111		Not used	
120 121		Not used Temperature of ramp material, °F, loca- tions 122 through 140 contain ramp material data at this temperature	

TABLE 23. TMS ARRAY VARIABLES (CONT)

Loc	Engrg Symbol	Description	Subroutine Reference ^a
122	μ		
123	A _C		
124	EC		
125	BC		<u> </u>
126	FCY		PRECRT
127	AT		
128	$\mathtt{B}_{\Gamma}^{\mathtt{T}}$		
129	E _T		
130	F _{TY}		
131	ρ		PRECRT
132	FTU		
133	FCPL		[
134	E _{RT}		(
135	G_{RT}		nnuana.
136	F _{SU}		PRECRT
137	FBRU		
138	KFIU		1
139	KFTU		1
140	KFTU	Not word	
141		Not used	
•			
•			
150		Not used	
151		Temperature of nacelle	
151		material, °F, loca-	
		tions 152 through 170	
		contain nacelle material	1
		data at this temperature	
152	μ		
153			
154	ΒĞ		
155	EC		
156	FCY		PYLONS
157	ACC EC CT T		
158	\mathbf{B}_{Γ}		
159	ET		NACELE
160	F _{TY}		
161	ρ		NACELE, PYLONS
162	FTU		PYLONS

a sold taken and the good of the

TABLE 23. TMS ARRAY VARIABLES (CONCL)

Loc	Engrg Symbol	Description	Subroutine Reference ^a
163 164 165 166 167 168 169 170 171	F _{CPL} E _{RT} G _{RT} F _{SU} F _{BRU} K _{FTU} K _{FTU} K _{FTU}	Not used	PYLONS PYLONS

NOTE TMS array starts at common location 3691. This array is calculated for each speed profile altitude and stored in mass storage file records 109 through 117.

^aThis array is defined and written by MCNTL1 and read by PRECRT, NACELE, and PYLONS. Using routines are referenced only when specific variables in this array are used.

TABLE 24. TOT ARRAY VARIABLES

Loc	Variable Name	Description	Subroutine Reference
1		Weight per inch of duct length of duct panels and frames at duct cut for initial frame spacing, lb/in.	DUCTS
2	1	Weight per inch of duct length of duct panels and frames at duct cut for subsequent frame spacing, lb/in.	DUCTS
3		Duct weight per inch of duct length at synthesis cut, 1b/in.	DUCPNL, DUCTS
4		Duct frame weight per inch of duct length at duct cut, lb/in.	DUCFRM, DUCTS
5		Not used	
10		Not used	
11		Duct surface area per nacelle, in.2	DUCTS
12		Nacelle surface area per nacelle, in. ²	NACELE, MISCOM
13		Not used To	
19		Not used	
20	TOTAL	Two-dimensional variable- geometry ramp structure weight per inlet in RAMPS, weight per nacelle in AISMN, 1b	RAMPS,AISMN, SUMARY
21		Duct weight per nacelle, 1b	DUCTS, PYLONS
22	k):	Weight longitudinal members per nacelle, 1b	NACELE, PYLONS
23	WILP	Weight inlet lip per nacelle, lb	DUCWET, DUCTS, PYLONS
24	RILONG	Weight ramp 1 panel per inlet in RAMPS, weight per nacelle in AISMN, 1b	RAMPS, AISMN, PYLONS, SUMARY
25	RITRAN	Weight ramp 1 transverse beams per inlet in RAMPS, weight per nacelle in AISMN, 1b	RAMPS,AISMN, PYLONS,SUMARY
26	R2LONG	Weight ramp 2 panel per inlet in RAMPS, weight per nacelle in AISMN, 1b	RAMPS,AISMN, PYLONS,SUMARY

TABLE 24. TOT ARRAY VARIABLES (CONT)

	Variable		Subroutine
Loc	Name	Description	Reference
27	R2TRAN	Maight now 2 transports home	DAMOS ATSMA
21	RZ I RAIN	Weight ramp 2 transverse beams per inlet in RAMPS, weight per	RAMPS, AISMN, PYLONS, SUMARY
		nacelle in AISMN, 1b	PILONS, SUMMAN
28	R3LONG	Weight ramp 3 panel per inlet	RAMPS, AISMN,
20	1626.16	in RAMPS, weight per nacelle	PYLONS, SUMARY
		in AISMY, 1b	1.201.0,00.111.
29	FHINGE	Weight forward ramp hinge beam	RAMPS, AISMN,
		per inlet in RAMPS, weight per	PYLONS, SUMARY
	1	nacelle in AISMN, 1b	
30	FACT	Weight forward ramp actuator	RAMPS, AISMN,
		beam per inlet in RAMPS, weight	PYLONS, SUMARY
	П	per nacelle in AISMN, 1b	
31	AACT,	Weight aft ramp actuator beam	RAMPS, AISMN,
	ACT	per inlet in RAMPS, weight per	PYLONS, SUMARY
		nacelle in AISMN, 1b	
32	AHINGE	Weight aft ramp hinge beam per	RAMPS, AISMN,
		inlet in RAMPS, per nacelle in	PYLONS, SUMARY
		AISMN, 1b	
33	R4LONG	Weight ramp 4 panel per inlet in	RAMPS, AISMN,
		RAMPS, per nacelle in AISMN, 1b	PYLONS, SUMARY
34	R4TRAN	Weight ramp 4 transverse beams	RAMPS, AISMN,
		per inlet in RAMPS, per nacelle	PYLONS, SUMARY
7.5	L. R. ITTOC	in AISMN, 1b	CDIVE DVI OVE
35	WHFS	Weight fixed spike per nacelle,	SPIKE, PYLONS
76	METER	1b	CDIVE DVIONE
36	WFTS	Weight translating spike per	SPIKE, PYLONS
37	WTES	nacelle,1b Weight translating and expanding	CDINE DAIONE
3/	MIE2		SPIKE, PYLONS
38		spike per nacelle, lb Weight nacelle covers per NACELE,I	
30		_	NACELE, PYLONS
39		nacelle, lb Weight nacelle frames per NACELE,	
33		nacelle, 1b	
40	WIEM	Weight engine mounts per MISCOM,I	
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	nacelle, 1b	
41	WTAI	Weight auxiliary inlets per MISCOM, PYLON	
-		nacelle, 1b	
42	WTBP	Weight duct bypass doors per	MISCOM, PYLONS
		nacelle, 1b	

TABLE 24. TOT ARRAY VARIABLES (CONCL)

Loc	Variable Name	Description	Subroutine Reference
43	WIED	Weight engine removal doors per nacelle, 1b	MISCOM, PYLONS
44	WIMD	Weight miscellaneous doors per nacelle, 1b	MISCOM, PYLONS
45	WIFW	Weight firewall per nacelle, 1b	MISCOM, PYLONS
46	WTSD	Weight shroud per nacelle, 1b	MISCOM, PYLONS
47	WTEF	Weight exterior finish per nacelle, 1b	MISCOM, PYLONS
48		Not used To	
50		Not used	
51	WTPI	Weight inboard pylon per nacelle, lb	PYLONS
52	WTPO	Weight outboard pylon per nacelle, 1b	PYLONS
53	WFTI	Weight inboard fittings per nacelle, 1b	PYLONS
54	WFTO	Weight outboard fittings per nacelle, 1b	PYLONS
55	, i	Not used To	
100		Not used	

NOTE TOT array starts at common location 2101.

and subtraction of

TABLE 25. TT ARRAY VARIABLES

number Material temperature, °F Constant for stress- strain curve fit and interpolation factor, in./in. Constant for stress- strain curve fit, in.2/1b Matlfl E = σ ₁ /ε ₁ Matlfl Strain at point 1 (proportional limit), in./in. Strain at point 2, in./in. Strain at point 3, in./in. Strain at point 4, in./in. Strain at point 5 (yield stress), in./in. The stress at point 1 (proportional limit), in./in. Stress at point 1 (proportional limit), in./in. Stress at point 1 (proportional limit), psi Stress at point 2, psi Stress at point 3, psi Stress at point 4, psi Stress at point 4, psi Stress at point 4, psi Stress at point 5 (yield stress), psi Stress at point 4, psi Stress at point 5 (yield stress), psi Stress at point 4, psi Stress at point 5 (yield stress), psi Matlfl M	Loc	Engrg Symbol	Description	Subroutine Reference
Material temperature, or constant for stress-strain curve fit and interpolation factor, in./in. A B Constant for stress-strain curve fit, in./in. Constant for stress-strain curve fit, in.2/lb Modulus of elasticity, psi Strain at point 1 (proportional limit), in./in. Strain at point 2, in./in. Strain at point 3, in./in. Strain at point 4, in./in. Strain at point 5 MATLF1 In./in. Strain at point 5 (yield stress), in./in. Stress at point 1 (proportional limit), psi Stress at point 2, psi Stress at point 3, psi Stress at point 4, psi Stress at point 4, psi Stress at point 4, psi Stress at point 5 (yield stress), psi Stress at point 5 (yield stress), psi Stress at point 5 (yield stress), psi Stress at point 5 (yield stress), psi MATLF1 MATLF1 MA	1		-	MCNTL1,MATLF1
strain curve fit and interpolation factor, in./in. 4 B Constant for stress-strain curve fit, in.2/lb 5 E = \(\sigma_1 \right) \in \) Modulus of elasticity, psi 6 \(\epsilon_1 \) Strain at point 1 (proportional limit), in./in. 7 \(\epsilon_2 \) Strain at point 2, MATLF1 in./in. 8 \(\epsilon_3 \) Strain at point 3, MATLF1 in./in. 9 \(\epsilon_4 \) Strain at point 4, MATLF1 in./in. 10 \(\epsilon_5 \) Strain at point 5 (yield stress), in./in. 11 \(\sigma_1 \) Stress at point 1 (proportional limit), psi 12 \(\sigma_2 \) Stress at point 2, MATLF1 psi 13 \(\sigma_3 \) Stress at point 3, MATLF1 psi 14 \(\sigma_4 \) Stress at point 4, MATLF1 psi 5 Stress at point 5 (yield stress), psi 15 \(\sigma_5 \) Stress at point 5 (yield stress), psi	2		17. T. T. T. T. T. T. T. T. T. T. T. T. T.	MCNTL1,MATLF1
Gonstant for stress- strain curve fit, in.2/lb Modulus of elasticity, psi Strain at point 1 (proportional limit), in./in. Strain at point 2, in./in. Strain at point 3, in./in. Strain at point 4, in./in. Strain at point 5 (yield stress), in./in. Stress at point 1 (proportional limit), psi 12 \$\sigma_2\$ Stress at point 2, psi Stress at point 3, MATLF1 MATLF1 MATLF1 MATLF1 MATLF1 MATLF1 MATLF1 Stress at point 1 (proportional limit), psi Stress at point 2, psi Stress at point 3, psi Stress at point 4, MATLF1 MATLF1 MATLF1 MATLF1 Stress at point 3, psi Stress at point 4, MATLF1 Stress at point 5 (yield stress), psi	3	⊺ A	Constant for stress- strain curve fit and	
S E = σ ₁ /ε ₁ Modulus of elasticity, psi Strain at point 1 (proportional limit), in./in. Frain at point 2, in./in. Strain at point 3, in./in. Strain at point 4, MATLF1 in./in. Strain at point 5 (yield stress), in./in. Stress at point 1 (proportional limit), psi Stress at point 2, MATLF1 MATLF1 MATLF1 MATLF1 MATLF1 MATLF1 MATLF1 Stress at point 1 (proportional limit), psi Stress at point 3, MATLF1 Stress at point 3, MATLF1 psi Stress at point 4, MATLF1 psi Stress at point 4, MATLF1 psi Stress at point 5 (yield stress), psi	4	В	Constant for stress- strain curve fit,	MATLF1
Strain at point 1 (proportional limit), in./in. 7	5	$E = \sigma_1 / \epsilon_1$	Modulus of elasticity,	MATLF1
Strain at point 2, in./in. Strain at point 3, in./in. Strain at point 3, in./in. Strain at point 4, in./in. Strain at point 5 MATLF1 in./in. Strain at point 5 MATLF1 in./in. Strain at point 5 MATLF1 (yield stress), in./in. Stress at point 1 MATLF1 (proportional limit), psi Stress at point 2, MATLF1 psi Stress at point 3, MATLF1 psi Stress at point 4, MATLF1 psi Stress at point 5 MATLF1 psi Stress at point 5 MATLF1 psi Stress at point 5 MATLF1 psi Stress at point 5 MATLF1 psi Stress at point 5 MATLF1	6	• 1	Strain at point 1 (proportional limit),	MATLF1
Strain at point 3, in./in. 9	7	° 2	Strain at point 2,	MATLF1
Strain at point 5 (yield stress), in./in. Stress at point 1 (proportional limit), psi Stress at point 2, psi Stress at point 3, psi Stress at point 4, psi Stress at point 5 (yield stress), psi	8	* 3	Strain at point 3,	MATLF1
(yield stress), in./in. Stress at point 1 (proportional limit), psi Stress at point 2, psi Stress at point 3, psi Stress at point 4, psi Stress at point 5 (yield stress), psi	9	4		MATLF1
(proportional limit), psi Stress at point 2, psi Stress at point 3, psi Stress at point 4, psi Stress at point 4, psi Stress at point 5 (yield stress), psi	10	5	(yield stress),	MATLF1
Stress at point 2, MATLF1 psi Stress at point 3, MATLF1 psi Stress at point 4, MATLF1 psi Stress at point 5 (yield stress), psi	11	o 1	(proportional limit),	MATLF1
Stress at point 3, MATLF1 psi Stress at point 4, MATLF1 psi Stress at point 5 (yield stress), psi	12	₂ σ ₂	Stress at point 2,	MATLF1
Stress at point 4, MATLF1 psi Stress at point 5 (yield stress), psi	13	3	Stress at point 3,	MATLF1
(yield stress), psi	14	σ ₄	Stress at point 4, psi	MATLF1
1 16 1/E Paginrocal of modulus MATIES			(yield stress), psi	
of elasticity, in.2/1b	16	1/E	Reciprocal of modulus of elasticity, in.2/1b	MATLF1

TABLE 25. TT ARRAY VARIABLES (CONCL)

Loc	Engrg Symbol	Description	Subroutine Reference
17	• 5 - σ/E	Strain increment at yield stress, in./in.	MATLF1
18	ε ₂ - σ ₂ /E,	Strain increment at other points, in./in.	MATLF1
	•3 - σ/E, •4 - σ/E		
19	σ ₅ - σ ₂ ,	Stress increments, psi	MATLF1
	σ ₅ - σ ₃ ,		
20	$ \begin{array}{ccc} \sigma_5 & \sigma_4 \\ (d\sigma_1/d\epsilon_1) & \bullet \end{array} $	Curve fit calculation	MATLF1
	1/ (1/E +	of modulus of elas- ticity at proportional limit, psi	
	ABe ^{Bσ} 1)	imat, psi	
21	$\frac{1 - (d\sigma_1)}{d\epsilon_1}$	Error in calculated value of modulus of elasticity	MATLF1
22	σ _{n/E} +	Calculated strain	MATLF1
	Ae ^{Βσ} n;	at points 1 through 5	
	n = 1,5		
23		Error in calculated value of strains	MATLF1
24		Summation of errors squared which pro-	MATLF1
25		duce best curve fit Material temperature, °F	MCNTL1

NOTE TT array starts at common location 3661. This array is used for tension and compression stress-strain curve fit.

- The said t

TABLE 26. FDAT ARRAY VARIABLES (FDATT BLOCK)

Loc	Description	Subroutine Reference
1	Locations 1 through 50 are used to	
•	store wing, empennage, fuselage, and	
50	landing gear weight data	
51	Air induction system structure weight, 1b	AISMN
52	X-CG air induction system structure, in.	AISMN
53	Inboard nacelle and engine section weight,	AISMN
İ	1b	
54	Outboard nacelle and engine section weight,	AISMN
	1b	
55	Engine section doors, panels, and miscel-	AISMN
	laneous structure weight, 1b	
56	Total engine section and nacelles weight,	AISMN
	1b	
57	X-CG engine section and nacelles, in.	AISMN
58	Not used	
59	Not used	
60	Not used	1

TABLE 27. IP ARRAY VARIABLES (IPRINT BLOCK)

Loc	Description	Figure Reference	Subroutine Reference
1	Locations 1 through 60 are print controls for other program		
60	modules		
61	Output print control of air induction system input design data	23	AISM
62	Output print control of vehicle speed-altitude profile data	24	SPAL
63	Output print control of duct, ramp, and nacelle material properties (refer to Table 21)	25,26,27	MCNTL1 (MATLP2)
64	Output print control of calcu- lated material properties data (refer to Table 23)	28	MCNTL1
65	Output print control of inlet duct design pressure data	29	DSGNP
66	Output print control of ramp design criteria	30	PRECRT
67	Output print control of ramp design constants, reaction forces, and detail weights	31	RAMPS
68	Output print control of duct frame redundants and geometry data	34	FRMELD
69	Output print control of duct frame sizing and unit internal loads data, duct geometry and sizing, and summary weight data	32,33	DUCTS
70	Output print control of nacelle geometry, sizing, and weight summary data	35	NACELE
71	Locations 71 through 80 are		
80	print controls for the fuselage module		

and the second second

TABLE 28. MASS STORAGE FILE RECORDS

Record No.	Variables & Length	Write Routine	Read Routine	Description
28	D(2000)	Input data processing module	AISMN	Input air induction system, nacelle, and engine section design data; refer to first 2,000 locations in Table 9 (locations 1701-1900 are used for calculated variables, SUMM array)
41-60	TMD(300)	Input data processing module	MCNTL1	Permanent file material properties library data; refer to Table 22 for discussion of variables
109-117	TMS (180)	MCNTL1	PRECRT NACELE PYLONS	Duct, ramp, and nacelle material property data at each of 9 flight profile points; refer to Table 23 for discussion of variables

SUBROUTINE DESCRIPTIONS

PROGRAM AISMN

General Description

Deck name:

AISMN

Entry name:

OVERLAY (SHALPHA, 7,0)

Called by:

OLAY00

Subroutines called: SPAL, MCNTL1, DSGNP, PRECRT, RAMPS, SPIKE, DUCTS,

NACELE, MISCOM, PYLONS, SUMARY

This is the control routine for the air induction system weight estimation module. This routine initializes the blank common region and reads the input data from mass storage file record 28. Certain design variables from the input data set are printed by this routine (Figure 23).

Appropriate analysis routines are called, and the resultant weight and balance summaries are stored in the labeled common array, FDAT. This routine is designed to control the evaluation of air induction system, nacelle, and engine section structure or only two-dimensional variable-geometry ramps.

Arrays and Variables Used

DATK Weight correlation factors (refer to EQU array, Table 17)

DATR Ramp geometry and design data (refer to Table 15)

DATS Air induction system, nacelle, and engine section data (refer to Table 16)

ĪP Print control (refer to "Labeled Common Arrays")

SUMM Weight summary data (refer to Table 20) Weight summary data (refer to Table 24) TOT

XMISC Refer to "Labeled Common Arrays"

Arrays and Variables Calculated

FDAT Weight summary data (refer to "Labeled Common Arrays")

ITP Number of nacelles

IVG Inlet type inductor

1 = fixed duct

2 = fixed spike

3 = horizontal ramp

4 = vertical ramp

5 = translating spike

6 = translating and expanding spike

The sale of the sa

AIR INDUCTION SYSTEM CATA

MUMMER OF NACELLES	2.0	c
	c.0	E
2.=F1XED		
INLET TVPE (3.=HOP12. RAMP 4.=VERT. RAMP)	4.0	c
[4. *TRANSL. SPIKE 6. *EXPNO. SPIKE)		
CAPTURE AREA PER INLET	11292.00	S
NUMBER OF INLETS PER AIR VEHICLE	5.0	c
X DISTANCE OF THROAT FROM L.E. OF COM. OR LIP	320.0	000
ALIMATER OF FROILES	3.1	.
THRUST PER ENGINE	782A0.00	S
NEIGHT PER ENGINE	21052.500	200
LENGTH OF FNGIVE	290.030	01.0
DIAMETER OF ENGINE	49.100	200
ENGINE C.G. DISTANCE AFT OF FACE	102.990	900
X AT COM OR LIP. SFT 1	1960.000	000
V AT ENGINE FACE. SET 1	85.000	000
Z AT ENGINE FACE. SET 1	346.0.10	000
Y	0.0	c
V AT ENGINE FACE, SET 2	0.0	c
2 AT ENGINE FACE, SET 2	0.0	c
AVERAGE SWEEP OF PYLON	0.0	c
MOUNTING TYPE (0.=VERT, 1.=MORIZ) IB-PYLON	0-0	c
AVERAGE CHORD OF INRPARO PYLAN	0.0	0
SPAN OF INFOARD PYLON	C-C	c
AVERAGE CHURN OF DUTPOARD PYLON	0.0	0
SPAN OF CUTROARD PYLON	0.0	c
PYLUN THICKNESS TO CHORP PATIN).e	0
AUXILIARY INLET AREA PER NACELLE OR AIR VEHICLF	•	-
FUCT RYPASS AREA PER NACELLE OF AIR VEHICLE	•	.
AREA OF MISCFLLANEOUS DOOPS	•	0.0
		UCC.
NUMBER FOR	13.0	c (
MATERIAL WINDER FOR MATERIAL	13.0	. 0
PRINT CHOICE (1. #MIN., 2. #ADD SPD. PRF., 4. #MAX.)	0.0	c
PITCHING ACCELFRATION	2.0	2.000
K FACTORSOUCTS= 1.00 FRAMES= 1.00 COVERS= 1.00	LONGERONS 1.00	5

Sample output from AISMN of air induction system design data (IP(61)). Figure 23.

NMATL Number of arrays of material properties in mass storage file, records 41 through 60

T(1) Number of inlets per nacelle

TOT Weight summary data (refer to Table 24)

Labeled Common Arrays

FDAT Weight summary data (refer to Table 26)

IP(61) Print/no print indicator

0 = print input design data (Figure 23)

1 = do not print

XMISC(1) Number of arrays of material properties in mass

storage file, records 41 through 60

XMISC(85) Alphanumeric case title

MISC(100)

Mass Storage File Records

Read by routine:

Record 28

Written by routine:

None

Error Messages

None

SUBROUTINE SPAL

General Description

Deck name: SPAL
Entry name: SPAL
Called by: AISMN
Subroutines called: TEMPR

This subroutine expands the input speed-altitude profile data by interpolating between the input points. Profiles examined are level-flight maximum speed, MH, and limit speed, ML, envelopes with the wing fixed or in the aft position.

- 1 , say took to

limit speed at the input points is determined from the input My points and My-My relationship. This relationship is either given for each of the input points or specified as a general relationship, as shown in the following:

Input M _H -M _L Relationship	Description
0.0	M _L equal to M _H
>0.0; <1.0	Decimal to be added to MH
>1.0	Multiplier of MH
<0.0	Fraction of MH to be added to MH

 $M_{\rm H}$ and $M_{\rm L}$ data are input of five altitudes. Intermediate altitudes are obtained by taking points midway between the input altitudes, thus defining nine altitudes. Subroutine TEMPR is called to calculate atmospheric properties at each of these altitudes. Dynamic pressure is then calculated for the input points. Dynamic pressure at the interpolated altitudes is obtained by interpolating between dynamic pressure at the input points, and speed is determined for the dynamic pressure and altitude.

Pressure recovery ratio and airflow at the engine is either input or calculated for the initial five points. Values at the four additional points are obtained by interpolation.

Having determined mach number, pressure recovery ratio, and airflow at the engine for the nine profile points, total temperature, total pressure, and static pressure are then calculated.

Arrays and Variables Used

D	Constants (refer to Table 11)
DATM	Speed-altitude profile data (refer to Table 13)
DVLG	General relationship between limit speed and level flight maximum speed (DATM)
EQU	Equation and physical constants (refer to Table 17)
IP	Print control (refer to "Labeled Common Arrays")
PRESH	S(2), ambient pressure at altitude, psf
RATC	General pressure recovery ratio (DATM)
TEMALT	S(1), ambient temperature at altitude, R
XMISC	Refer to "Labeled Common Arrays"
XMISC	Refer to "Labeled Common Arrays"

Arrays and Variables Calculated

ALT	Nine altitudes of	on speed profile, ft	
CS	Speed of sound a	at nine speed profile altitudes,	ft/sec

EMH Airflow at engine on My diagram, M EMI. Airflow at engine on My diagram, M Acceleration of gravity at nine speed profile altitudes, ft/sec² G PO Ambient pressure at nine speed profile altitudes, psf PSH Static absolute pressure at engine on MH diagram, psia **PSL** Static absolute pressure at engine on My diagram, psia PTH Total pressure at engine on 14 diagram, psia PTL Total pressure at engine on My diagram, psia OH Dynamic pressure on MH diagram, psf OL Dynamic pressure on My diagram, psf RATH Inlet pressure recovery ratio on My diagram RATL Inlet pressure recovery ratio on M diagram RHO Density of air at nine speed profile altitudes, 1b/ft³ TEM Ambient temperature at nine speed profile altitudes, 'R TEMH Total temperature on My diagram, R TEML Total temperature on M₁ diagram, R VH Level-flight maximum speed, MH, at nine speed profile altitudes, M **VL** Limit speed, M_I at nine speed profile altitudes, M

Labeled Common Arrays

IP(62) Print/no print indicator

0 = print speed-altitude profile data (see Figure 24)

1 = do not print

XMISC(85) Case title to XMISC(100)

Mass Storage File Records

None

Error Messages

None

my will be to the

VAPELANTING CONFIGURATION

*** SPEED ALTITUDE PROFILE TABLES ***

		STANDARD	STANDARD ATMOSPHERE	ш	
ALTITUDE	TENDED ATUPF	DENSITY	PRESSURE	ပ	SPEEN NF ST
1043	DES BANKTAF	PCF	PSF	FT/SFC SO	FT/SEC
	519.670	0.0765455	2116.22	32.174	1115.90
14500.0	464.960	0.0489584	1214.52	32.130	1058.09
29909.0	415.251	0.0297103	657.57	32.086	997.10
0.005 = 5	019-685	0.0212501	441.69	32.060	965.RR
46.00.00	7 40. 970	0.0141222	293.56	32.034	965.49
53nn.	347.970	0.0100482	209.60	32.013	965.17
6.0000.9	7 89, 97.0	0.0072060	149.74	31.992	964.85
65000	140.01C	0.0056466	117.78	31.976	964.62
70.00.0	302.375	0.0044318	92.68	31.961	967.36

STRIND

	P2 PS1 16.27 12.00 12.02 19.04 24.28 33.38	16.04
	PT2 PS1 19.30 113.40 10.20 12.79 20.27 25.85 35.83	17.07
	PAM T DEG R 560.63 532.51 523.18 593.10 774.18 927.47	1059.65
	MA PTZ/PTD MA 0.50 1.0000 0.40 1.0000 0.30 0.9947 0.30 0.9612 0.30 0.9612 0.30 0.9555 0.30 0.7951	0.8196
	7 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	93
	0(L) PSF 599-20 599-21 599-21 805-24 1012-27 1011-55 1010-82 781-25	
ш	V.L.) 0 0 0 1 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2	2.92
PRUFILE TABLE	P2 PS1 15.00 9.88 6.88 8.35 112.53 114.90 119.26	11.92
PR UF I	PT2 PS1 17.79 11.72 8.16 9.32 13.34 15.86 20.50	15.69
	78 50 50 50 50 50 50 50 50 50 50 50 50 50	
	42 PT2/PTT 46 0 1.0000 0.50 1.0000 0.40 0.5796 0.30 0.8950 0.30 0.8465	0 0.4465
		£ .
	415.11 415.11 415.17 415.42 530.42 765.42 764.98	472.07
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
	ALT. FEFT 0.0 14500.0 37500.0 46000.0 53000.0	70000

Sample output from SPAL of speed-altitude profile data (IP(62)). Figure 24.

SUBROUTINE TEMPR

General Description

Deck name: TEMPR
Entry name: TEMPR
Called by: SPAL
Subroutines called: None

This subroutine calculates standard atmosphere temperature and pressure by using equation representations which are functions of geopotential altitude. Altitude at which pressure and temperature are to be calculated is determined by the counter, I, which is defined by the calling routine.

Arrays and Variables Used

ALT Nine altitudes on speed profile, ft

D Constants (refer to Table 11)

EQU Equation and physical constants (refer to Table 17)

I Index for speed profile altitude point

Arrays and Variables Calculated

ALOFT S(3), altitude divided by 1,000, ft/1,000

PRESH S(2), ambient pressure at ALT (I), R

TEMALT S(1), ambient temperature at ALT (I), R

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

★*** WARNING MESSAGE ****
ALTITUDE IS BEYOND VALID RANGE OF PRESSURE

A CASE

*** WARNING MESSAGE *** ALTITUDE IS BEYOND VALID RANGE OF TEMPERATURE

These messages are printed for altitude greater than 154,199.48 feet. The pressure and temperature are calculated by the equation for the highest altitude range.

SUBROUTINE MCNTL1

General Description

Deck name: MCNTL1 Entry name: MCNTL1 Called by: AISMN

Subroutines called: MATLF1, MATLP2

This subroutine controls development of material property data for the duct, two-dimensional variable-geometry ramps, and nacelles. Material properties for these components are calculated at each of the nine speed profile altitudes for temperatures associated with level-flight maximum speed and limit speed. This routine reads the material properties library data from mass storage file records 41 through 60, calls subroutine MATLF1 to calculate the material properties at the temperature, and stores this data on mass storage file records 109 through 117. Records 109 through 117 correspond to the nine speed profile altitudes. Certain duct structure material properties are also stored in blank common.

Ducts are assumed to exist on all flight vehicles. Material properties for ramp and nacelle structures are only calculated when they exist.

Arrays and Variables Used

DATS(1) Number of nacelles

DATS(31) Duct structural material identification number

DATS(32) Variable-geometry ramps structural material identification

DATS(33) Nacelle structural material identification number

EQU(28) Conversion R to F, 460 R

IP Print control (refer to "Labeled Common Arrays")

IVG Inlet type indicator

1 = fixed duct

2 = fixed spike

3 = horizontal ramp

4 = vertical ramp

5 = translating spike

6 = translating and expanding spike

NMATL Number of arrays of material properties in mass storage file records 41 through 60

TEMH

Total temperature on M_{L} diagram, $^{\circ}R$ Total temperature on M_{L} diagram, $^{\circ}R$ TEML

TM Calculated material data (refer to Table 21)

Material properties file record data (refer to Table 22) TMD

Arrays and Variables Calculated

EH	Duct material modulus of elasticity on MH diagram, psi
EL	Duct material modulus of elasticity on Mi diagram, psi
FCYH	Duct material compression yield stress on My diagram, psi
FCYL	Duct material compression yield stress on Mg diagram, psi
FKTH	Duct material tensile strength under cyclic loading on MH
	diagram, fraction of ultimate tensile strength
FKTL	Duct material tensile strength under cyclic loading on M _L
	diagram, fraction of ultimate tensile strength
FMUH	Duct material Poisson's ratio on MH diagram
FMUL	Duct material Poisson's ratio on M diagram
FSUH	Duct material ultimate shear strength on MH diagram, psi
FSUL	Duct material ultimate shear strength on M ₁ diagram, psi
FTUH	Duct material ultimate tensile strength on My diagram, psi
FIUL	Duct material ultimate tensile strength on ML diagram, psi
IF3	Material properties library file record number
IF4	Calculated material properties file record number
II	Counter through nine speed profile points
JJ	Counter for M _H and M _L at each speed profile altitude
KK	Structural component counter

- 1 = duct
- 2 = ramps
- 3 = nacelles

MATLI	Material identification number	
RHOD	Duct material density, 1b/in.3	
TMS	Calculated material properties (refer to Table 23	i)
TT(1)	Material identification number	
TT(2)	Material temperature, *F	
TT(25)	Material temperature. F	

Labeled Common Arrays

- IP(63) Print/no print indicator
 - 0 = print material properties of structural components for first profile point by calling MATLP2 (see Figures 25, 26, and 27)
 - 1 = do not print
- IP(64) Print/no print indicator
 - 0 = print material properties in TMS array (see Figure 28)
 - 1 = do not print

Mass Storage File Records

Read by routine:

Records 41 through 60

Written by routine:

Records 109 through 117

Error Messages

• MATL INPUT ERROR. ASSUMED MATL NO. 1 III XXX YYY

The foregoing message appears when the input material number is not within the limits of the material library. The total number of materials on file (III), the material number requested (XXX), and the design temperature (YYY) appear below the printed message. If the program assumption is unacceptable, the input data should be corrected.

• MATL TEMPERATURE ERROR MATL NO. XXX.X REQD YYY.Y DEG. ASSUMED TEMP = ZZZ.Z DEG

The foregoing message appears when the design tempeature (YYY.Y) is less than or equal to zero. The program assumes the lowest temperature on file (ZZZ.Z) and proceeds. If the design temperature is as indicated, and the material properties at that temperature are required, the material library data should be changed to include properties at the design temperature.

1291d1 - Zallya **			6165500.0	F(4) F(Y) 134634.6 137154.1 134634.6 137154.1			0.16361A7F+0A	0-13715412F+06	0-616550005407	0.209249646+00		C*0	
	ø		0.0	13			C	0	· C	0	· C	•	0.0
MATL NO. 13-**-	6AL-4V TI-A+ SHT/PLATE TO .25U IN. REF-TF1.90/1.10 2-22-69 120 HRS AT 290 DEG. MIL-HDBK-5 R DATA		F(47)	£(3) 131121.6 131121.6			0.16943787E-03	0.16361R37E+06	0-16400220F+09	0-69999996+00			0.0
TL NO	-90/1 DATA		37.0	-00			0.16	0.16	0.16	0-69	0	0.0	0.0
DATA. MA	- REF-TF1		E 16361837.0 16361837.0	F(2) 125997.9 125997.9	250000.0		93E-12	87E-03	87E+06	74E+00			0.0
-++- DUCT MATERIAL DATA.	TO .250 IN D DEG. MIL	MU= 0.3304	P 0.16943797E-U3 0.16943747E-03	F(P) 117958.9 117958.9	80577.1 FBRU= 250000.0	1	0.16166793E-12	0.16943787E-03	0-11795887E+06	0-17628774E+JU	0-0	0.0	0.0
-**-DUCT	HT/PLATE	0.1600 MU		EPS(Y) 0.010383 0.010383	FSU= 8057		033E+00	793F-12	412E+06	000E+06		0.0	0.0
	TI-A* S	DENSITY 0.	A 6793F-12 6793F-12		_		0.330390336+00	0.16166	0.13815	0-25000	0.0	0.0	0.0
	6AL -4V	DEN	A 0.16166793F 0.16166793F	EPS(P) 0.007209 0.007209	FTU= 13A154.1								0.0
		67.91			FT	8	0.87808105E+02	3715412E	0.16000003E+JO	0.80577062E+05			0.0
POINT		TEMP.=	COMPRESSION Tension	CCMPRESSION TENSION			0	0.1	0-14	0.0	0.0	0.0	0.0
<u> </u>		F	COMPRES	CCMPRES		=		•	11	91	21	92	50

** ** ***			G(RT) 6165590.0	F(4) F(Y) 134634.6 137154.1 134634.6 137154.1	
10. 13-00-	1.10 2-22-69		F(AT) 16400220.0	F(1) 131121.6 131121.6	
DATA. MATL N	N. REF-TF1.90/ L-HDBK-5 P FAT		F 16361937.0 16361837.0	F(2) 125997.9 125997.9	. 250000.0
-**-RAMP MATFRIAL DATA. MATL NO. 13-**-	641-4V TI-A* SHT/PLATE TO .250 IN. REF-TF1.90/1.10 2-22-69 120 HRS AT 290 DEG. MIL-HDBK-5 P FATA	₩U= 0.3304	0.169437A7E-U3 0.169437A7E-U3) F(P) 83 117558.9 83 117558.9	FSU= #0577.1 FRRU= 250000.0
*	-4V TI-A* CHT/P	DENSITY= 0.1600	1 0.16166793F-12 0.1676673F-12	FPS(P) FPS(V)	FTU= 134154.1 FSU=
1 12	. 149	87.P1			FTU= 1
17100		+F40.E	COMPRESSIEN TENSIEN	CCWPBF4SINN	

Sample output from NATLP2 of ramp material properties data (IP(63)). Figure 26.

0.16361837E+00 0.13715412E+06 0.61655900E+07 0.20924968E+00 0.0

0.16941787E-03 0.16361437E+08 0.16400220F+08 0.699999999E+00 0.0

0.16166793E-12 0.16943787E-03 0.11795897E+06 0.17828774E+00

> 0.16166793F-12 0.13415412F+06 0.25f00000F+06 0.0

> > 0.16C00003E+90 0.40577062E+05 0.0

13. 110190735+00

0.877938135E+32

0.0

0.0

0.0

0.0

000

0.0

0.0

0.0

0.0

ى د د

10 23

1 104				•	-NACELL!	E MATER	NACELLE MATERIAL DATA. MATL NO. 13	MATL	13-44-	:	** WATLP2 - [P(63) **	(63)
		7-149	64L-4V TI-A*	•	PLATE TO AT 290	0 .250 DEG. M	HRS AT 290 DEG. MIL-HOBK-5 B DATA	F1.90/1.	SHT/PLATE TO .250 IN. REF-TF1.90/1.10 2-72-69 HRS AT 290 DEG. MIL-HDBK-5 8 DATA			
TF 40.	87.81	DE	WS ITY.	DEMSITY= 0.1600		*U= 0.3304						
COMPRESSION Tensica		0.161	0.16166793E-1. 0.16166793E-1.	E-12	0.1694	8 0.16943787E-03 0.16943787E-03		E 16361837.0 16361837.0	E(RT) 16400220.0	6165500.0	0.00	
COMPRESSION		EPS(P) 0.007209 0.007209	288	EPS(V) 0.010383 0.010383		F(P) 117956.9 117956.9	129		F(3) 131121.6 131121.6	F(4) 134634.6 134634.6	F(V) 137154.1 137154.1	
	FT	FTU= 138154.1	9154.1	I FSU		.1 FBR	80577.1 FBAU= 250300.0	ç				
-												
1 0.976	0.97809105E+02	+02	0.33	0.330390336+00	8	0.1616	0.161667936-12	0.169	143787E-03	0.1636193	7F+04	
6 0.137	0.137154126+06	90+	0.16	0.161667935-12	-12	0.1694	3787E-03	0.163	161837E+08	0-13715412	2E+06	
	0.16000003E+00	90+	0.13	0.13815412E+06	+06	0.1179	0-11795887E+06	0-164	0-164002205+08	0-61655000F+07	DF +07	
	0.80577062E+05	+02	0.2500	\$000000E+06	8+	0.1762	0-176267746+00	0.694	00-500000000000000	0.203249686+00	1F +00	
21 0.0			0.0			0.0		0.0		0.0		
26 0.0			0.0			0.0		0.0		0.0		
10 0.0	000	00	00	00	00	9	000	00	0 0	0.0		

Figure 27. Sample output from MATLP2 of nacelle material properties data (IP(63)).

Sample output from MCNIL1 of component material properties data (IP(64))Figure

SUBROUTINE MATLF1

General Description

Deck name: MATLF1
Entry name: MATLF1
Called by: MCNTL1
Subroutines called: None

This subroutine interpolates the material file data for properties at the design temperature, and converts the tabulated stress-strain data into an approximation equation based on least squares fit. The curves through points 1, 2, 5 or 1, 3, 5 or 1, 4, 5 of the tabulated data are examined for the best fit.

Arrays and Variables Used

D Constants (refer to Table 11)

TMD Material properties file record date (refer to Table 22)

TT(1) Material identification number

TT(2) Material temperature, °F

Arrays and Variables Calculated

TM Calculated material data (refer to Table 21)

TT Intermediate calculations (refer to Table 25)

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

• *** MATL TEMPERATURE ERROR *** MATL NO. XXX.X THERE IS ONE TEMPERATURE ON FILE REQUITEMP = YYY.Y ASSUMED TEMP = ZZZ.Z

The foregoing message is printed when the file consists of material properties at only one temperature which does not agree with the design

The State of the S

temperature. The routines use the properties in the file. If this assumption is not acceptable, the file data should be corrected.

• *** MATL TEMPERATURE ERROR *** MATL NO. XXX.X TEMPERATURE IS BEYOND RANGE OF TABLE REQD TEMP = YYY.Y LAST TEMP = ZZZ.Z

The foregoing message is printed when the program extrapolates the material file data. This message may be followed by a catastrophic failure. In most cases, the extrapolation should provide acceptable results and no correction would be required. If the extrapolation results in failure or if the results are not satisfactory, the library data should be extended to include the design temperature.

SUBROUTINE MATLP2

General Description

Deck name: MATLP2
Entry name: MATLP2
Called by: MCNTL1
Subroutines called: None

This subroutine is called to print the material properties of the nacelle and air induction system components for the first speed profile point if IP(63) = 0. The curve fit constants and tabulated stress-strain data are presented in the output. (See Figures 25 through 27.)

Arrays and Variables Used

- II Counter through nine speed profile points
- KK Structural component counter
 - 1 = duct
 - 2 = ramps
 - 3 = nacelles

MATLI Material identification number

RM Material descriptive title

TM Calculated material data (refer to Table 21)

TMD Material properties file record data (refer to Table 22)

Arrays and Variables Calculated

None

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

SUBROUTINE DSGNP

General Description

Deck name: DSGNP Entry name: DSGNP Called by: AISMN Subroutines called: None

This subroutine calculates static pressure at the inlet throat and hammershock pressures at both the engine face and the throat for points on the level-flight maximum speed and limit speed envelopes.

Arrays and Variables Used

ALT Nine altitudes on speed profile, ft

D Constants (refer to Table 11)

EGTP Engine type (DATS(1))

0.0 = turbojet +X.X = fanjet by pass ratio

EQU Equation and physical constants (refer to Table 17)

IP Print control (refer to "Labeled Common Arrays")

IVG Inlet type indicator

1 = fixed duct

2 = fixed spike

3 = horizontal ramp

The state of the s

4 = vertical ramo

5 = translating spike

6 = translating and expanding spike

PTH Total pressure at engine on MH diagram, psia

PTL Total pressure at engine on M_{L} diagram, psia

TEMH Total temperature on M_H diagram, R TEML Total temperature on M_I diagram, R

VH Level flight maximum speed, MH, at the nine speed profile altitudes, M

VL Limit speed, M_L, at the nine speed profile altitudes, M

XMISC Refer to "Labeled Common Arrays"

Arrays and Variables Calculated

PHEH Hammershock pressure at engine on MH diagram, psia

PHEL Hammershock pressure at engine on Mr diagram, psia

PHIH Hammershock pressure at throat on MH diagram, psia

PHTL Hammershock pressure at throat on My diagram, psia

PST Static absolute pressure at throat on M diagram, psia

R1H Ratio of static pressure at throat to free-stream total pressure on MH diagram

R1L Ratio of static pressure at throat to free-stream total pressure on $M_{\rm L}$ diagram

R2H Ratio of hammershock pressure at engine face to total pressure on MH diagram

R2L Ratio of hammershock pressure at engine face to total pressure on $\ensuremath{\text{M}_{\text{L}}}$ diagram

R3H Ratio of hammershock pressure at inlet throat to total pressure on Madiagram

R3L Ratio of hammershock pressure at inlet throat to total pressure on $M_{\rm L}$ diagram

S Intermediate calculations

Labeled Common Arrays

IP(65) Print/no print indicator

0 = print inlet pressure data (see Figure 29)

1 = no print

XMISC(85) Alphanumeric case title

to

XMISC(100)

5 (K. 1975	at 1201al - akong th		
	*		
	2 - 1 - 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -		
10N	-,		
		T 10N	
-		RI-SWEEP WING CONFIG	

	BVPASS PATIO	0.0	1 VG	* II	
		TEMP(H)	STATIC (H)	HAMMERSHUCK	CK (H)
AL T	3	DEG RANKINE	PRES. BATIO	FACE	THROAT
0.0	0.53	547.808	0.7735	1.6111	1.5671
14500.0	0.10	512.483	0.7651	1.6311	1.5757
29000.0	0.05	490.204	0.7525	1.6430	1.5661
37500.0	1.38	538.908	0.7309	1.6162	1.4927
46000.0	1.93	680.489	. 0.7035	1.5339	1.3372
53000.0	2.28	796.395	0.6859	1.4720	1.2219
0.00009	2.70	958.545	0.6650	1.3975	1.0793
65000.0	2.70	954.545	0.4650	1.3975	1.0793
10000-0	2.70	964.455	n.6650	1.3950	1.0774
		TEMP(L)	STATICILI	HAMMERSHOCK	טכא נר)
A1 T	*	DEG RANKINE	PRES. RATIO	FACE	
0.0	99-0	560.629	0.7682	1.6036	1.5534
14500.0	0.84	532,513	0.7581	1.6199	1.5540
29000.0	1.14	523.183	0.7430	1.6251	1.5299
37500.0	1.61	593.097	0.7193	1.5446	1.4318
46000.0	2.22	774-162	0.6890	1.4833	1.2430
53000.0	2.63	927.468	0.6687	1.4107	1.1051
600000	3.10	1141.910	0.6448	1.3279	0.9795
65000.0	3.09	1129.007	0.6461	1.3324	0.9487
70000.0	20.2	1059.650	0.6542	1.3574	1.0029
	PRESCHI	PRESCHI	PRESCL	ppes(L)	STATIC
	THROAT-PSIA	ENGINE-PSIA	THRUAT-PSIA	ENGINE-PSIA	PRES THRUAT
0.0	27.885	28.668	29.972	30.942	12.496
14500.0	18-464	19-114	20.926	21.706	6000
29000.0	12.783	13.410	15.601	16.572	7.116
37500.0	11.914	15.065	19.313	29.266	A.644
46000.0	17.832	20.456	25.197	30.067	13.121
53000.0	19.382	23,351	28.561	36.461	16.234
600000	22.124	28.648	33.362	47.196	21.524
65000.0	17.398	22.529	25.588	.5.037	16.371

Figure 29. Sample output from DSGNP of inlet pressure data (IP(65)).

Mass Storage File Records

None

Error Messages

- *** WARNING MESSAGE *** RAM TEMPERATURE EXCEEDED FOR FANJET BPR = XXX.X RAM TEMP = YYY.Y I IMIT = ZZZ.Z
- *** WARNING MESSAGE *** SPEED EXCEEDED FOR ENGINE INLET COMBINATION BPR = XXX.X INLET TYPE = I SPEED = YYY.Y LIMIT = ZZZ.Z

These messages are printed when the condition from which the pressure calculation curves were formulated are exceeded. YYY.Y designates the actual value, and ZZZ.Z designates the applicable range of the data base.

SUBROUTINE PRECRT

General Description

Deck name:

PRECRT

Entry name:

PRECRT

Called by:

AISMN

Subroutines called: None

This routine determines the critical design pressure for two-dimensional variable-geometry ramps. Ramp structural material properties are also determined at the design pressure. Critical design pressure is defined by the condition which produces the maximum ratio of design pressure to material compression yield stress. Design pressure is defined as:

- 1. 1.5 times the hammershock pressure for points on the level flight maximum speed, MH, diagram
- 2. 1.2 times the hammershock pressure for points on the limit speed, M, diagram.

Arrays and Variables Used

ALT Nine altitudes on speed profile, ft D Constants (refer to Table 11) EQU(28) Conversion °R to °F, 460 °R IP Print control, see "Labeled Common Arrays" Hammershock pressure at throat on My diagram, psia PHTH PHTL Hammershock pressure at throat on M diagram, psia TEMH Total temperature on My diagram, R Total temperature on ML diagram, °R TEML TMS Material properties (refer to Table 23) VH Level flight maximum speed, M_H, at the nine speed profile altitudes, M VL Limit speed, M, at the nine speed profile altitudes, M

Arrays and Variables Calculated

DENS DATR(14), ramp material density, 1b/in.⁵ FACT DATR(16), limit to ultimate design factor FCY DATR(12), ramp material compression yield stress at design pressure, psi FSU DATR(13), ramp material ultimate shear strength at design pressure, psi ICRT Critical design point on speed profile Material properties file record number IF4 PHS DATR(3), critical ramp design pressure, psia Intermediate calculations XMAT DATR(15), material type identification

> 1.0 = aluminum 2.0 = titanium 3.0 = steel

Labeled Common Arrays

IP(66) Print/no print indicator

0 = print ramp design point data (see Figure 30) 1 = do not print

245

TIONS ***	•	- 00007	00000)] • [69199		07-1	VI-1466	2013911
*** RAMP DESIGN CONDITIONS ***	POINT	AL TITUDE	SPEED	TEMPERATURE - F	PRESSURE - PSIA	LIMIT TO ULT. FACTOR	COMPRESSION VIELD	INTIMATE SHEAR STRESS	WATERIAL DENSITY

Mass Storage File Records

Read by routine:

Records 109 through 117

Written by routine:

None

Error Messages

None

SUBROUTINE RAMPS

General Description

Deck name: RAMPS
Entry name: RAMPS
Called by: AISMN
Subroutines called: None

This subroutine calculates two-dimensional variable-geometry ramp structure weights for either two-, three-, or four-ramp systems. Methods described in Section II of this volume are used to calculate component weights for either stiffened sheet construction or honeycomb panel structure.

Arrays and Variables Used

ALPHA2 Refer to Table 10 ALPHA3 Refer to Table 10 Refer to Table 10 CONST DADH Refer to Table 10 DATR Refer to Table 15 DCORE Refer to Table 10 DENS Refer to Table 10 DR Refer to Table 15 F Refer to Table 18 FCT Refer to Table 10 FCY Refer to Table 10 Refer to Table 10 FSU Refer to Table 10 GAMMA

```
IP
        Printed control (refer to "Labeled Common Arrays")
PHS
        Refer to Table 10
SIGMAR Refer to Table 10
TBARFA Refer to Table 10
TBARFS Refer to Table 10
TBARRA Refer to Table 10
TRARRS Refer to Table 10
TBARRT Refer to Table 10
TCA
        Refer to Table 10
TCS
        Refer to Table 10
TCT
        Refer to Table 10
TSA
        Refer to Table 10
TSS
        Refer to Table 10
TST
        Refer to Table 10
TWA
        Refer to Table 10
TWS
        Refer to Table 10
TWT
        Refer to Table 10
W1
        Refer to Table 10
W2
        Refer to Table 10
W3
        Refer to Table 10
W4
        Refer to Table 10
XCL
        Refer to Table 10
XCT
        Refer to Table 10
XFCY
        Refer to Table 10
XFSU
       Refer to Table 10
XHTA2
        Refer to Table 10
XHTA3
        Refer to Table 10
XHTA4
      Refer to Table 10
XHT2
        Refer to Table 10
XIII3
        Refer to Table 10
XHT4
        Refer to Table 10
MET
        Refer to Table 10
SHY
        Refer to Table 10
XH31
       Refer to Table 10
XH32
        Refer to Table 10
XH33
        Refer to Table 10
XH41
        Refer to Table 10
       Refer to Table 10
XH-, 2
XH43
        Refer to Table 10
XH44
        Refer to Table 10
XIL41 Refer to Table 10
XIL42
      Refer to Table 10
XIL43
      Refer to Table 10
XIL44
        Refer to Table 10
```

```
XIM21
        Refer to Table 10
XIM22
        Refer to Table 10
XIM31
        Refer to Table 10
XIM32
        Refer to Table 10
XIM33
        Refer to Table 10
XIM41
        Refer to Table 10
XIM42
        Refer to Table 10
XIM43
        Refer to Table 10
        Refer to Table 10
XIM44
XITAA4
        Refer to Table 10
XITAH4
        Refer to Table 10
XITA2
        Refer to Table 10
XITA3
        Refer to Table 10
XITFA4 Refer to Table 10
XITFH2
        Refer to Table 10
XITFH3
        Refer to Table 10
XITHH4
        Refer to Table 10
XIT21
        Refer to Table 10
        Refer to Table 10
XIT31
XIT32
        Refer to Table 10
XIT41
        Refer to Table 10
XIT42
        Refer to Table 10
XIT43
        Refer to Table 10
XK21
        Refer to Table 10
XK22
        Refer to Table 10
XK31
        Refer to Table 10
XK33
        Refer to Table 10
XK41
        Refer to Table 10
XK42
        Refer to Table 10
XK43
        Refer to Table 10
XK44
        Refer to Table 10
XL1
        Refer to Table 10
XL2
        Refer to Table 10
XL3
        Refer to Table 10
XL4
        Refer to Table 10
XMAT
        Refer to Table 10
XNUM
        Refer to Table 10
XP21
        Refer to Table 10
XP22
        Refer to Table 10
XP31
        Refer to Table 10
XP32
        Refer to Table 10
XP33
        Refer to Table 10
XP41
        Refer to Table 10
XP42
        Refer to Table 10
XP43
        Refer to Table 10
XP44
        Refer to Table 10
XW
        Refer to Table 10
```

Arrays and Variables Calculated

AACT Refer to Table 10 ACT Refer to Table 10 AHINGE Refer to Table 10 BNUM Number of transverse members CG Cosine of angle between projected face of ramp 2 and ramp 3 of four-ramp system CS Cosine of angle between projected face of ramp 3 and ramp 4 of four-ramp system FACT Refer to Table 10 FHINGE Refer to Table 10 GAMMAR Angle between projected face of ramp 2 and ramp 3 of four-ramp system, radians HL Panel depth. in HT Panel depth, in. Actuator beam depth, in. HTA Scratch counter Minimum weight calculation counter IND INONE Predefined data usage indicator

0 = predefined data used

1 = certain predefined variables changed by user input, print revised data information

MAT Material type indicator

1 = aluminum

2 = titanium

3 = stee1

N Scratch counter P1 Differential pressure on ramp 1, psig Differential pressure on ramp 2, psig P2 P3 Differential pressure on ramp 3, psig P4 Differential pressure on ramp 4, psig R Actuator reaction for two-ramp system. 1b RA Aft hinge reaction on ramp 2 of two-ramp system, 1b Aft hinge reaction on ramp 3, 1b RA3 RF Forward hinge reaction on ramp 2 of two-ramp system, 1b RF3 Forward hinge reaction on ramp 3, 1b R1 Actuator reaction on ramp 1 of three- or four-ramp system, 1b R1LONG Refer to Table 10

R1TRAN Refer to Table 10 R2 Forward actuator reaction on ramp 3, 1b R2LONG Refer to Table 10 R2TRAN Refer to Table 10 Aft actuator reaction on ramo 3, 1b R3LONG Refer to Table 10 R4LONG Refer to Table 10 R4TRAN Refer to Table 10 SG Sine of angle between projected face of ramp 2 and 3 of four-ramp system SIGMAR Angle between projected face of ramp 3 and ramp 4 of fourramp system, radians SS Sine of angle between projected face of ramp 3 and ramp 4 of four-ramp system TBARF Minimum front sheet thickness, in. TBARR Minimum rear sheet thickness, in. TC Minimum cap thickness, in. Tangent of angle between projected face of ramp 3 and TG ramp 4 of four-ramp system TOTAL Refer to Table 10 TS Minimum honeycomb facesheet thickness, in. TW Minimum web thickness, in. VAVG Design shear, for ramp 3 of four-ramp system, 1b V1 Force on ramp 1 due to differential pressure, 1b V2 Force on ramp 2 due to differential pressure, 1b V3 Force on ramp 3 due to differential pressure, 1b V4 Force on ramp 4 due to differential pressure, 1b W Panel width, in. WTMA Minimum actuator beam weight, 1b WTMH Minimum hinge beam weight. 1b WIML Minimum panel weight, 1b WIML1 Minimum ramp 1 panel weight, 1b WTML2 Minimum ramp 2 panel weight, 1b WTML3 Minimum ramp 3 panel weight, 1b WIML4 Minimum ramp 4 panel weight, 1b WTMT Minimum transverse beam(s) weight, 1b WIMIA Minimum actuator beam weight, 1b WIMT1 Minimum ramp 1 transverse beams weight, 1b WIMT2 Minimum ramp 2 transverse meams weight, 1b WTMT4 Minimum ramp 4 transverse beams weight, 1b XIM Minimum weight correlation factor XL Panel length, in. XMAFT Bending moment at aft actuator location on ramp 3, in.-1b. XMAVG Design bending moment for ramp 3 of four-ramp system, in.-1b.

XMC	Bending moment	at	midspan	on ramp 3, in1b.
XMFWD	Bending moment	at	forward	actuator location on ramp 3, in1b.
21	Shear at point	on	ramp 3,	1b
22	Shear at point	on	ramp 3,	1b
23	Shear at point	on	ramp 3,	1b
24	Shear at point	on	ramp 3,	1b
2.5	Shear at point	on	ramp 3,	1b
26	Shear at point	on	ramp 3,	1b

Labeled Common Arrays

IP (67) Print/no print indicator

0 = print ramp predefined variables, input variables, and weight and load summary (see Figure 31)

1 = do not print

Mass Storage File Records

None

Error Messages

None

SUBROUTINE SPIKE

General Description

Deck name: SPIKE
Entry name: SPIKE
Called by: AISM
Subroutines called: None

This routine calculated the weight of three-dimensional inlet throat area control spikes. Statistical equations are used to calculate these weights.

0.500	0.900 4.400 0.100	1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000 1.000
21 CL 22 PERCENT OF COMPRESSION VIELD 23 PERCENT OF SHEAR ULTIMATE	25 CT 26 DENSITY OF CORE (PSF) 27 DENSITY OF ADMESIVE (PSF) 4* 3 RAMP SYSTEM **	45 INDEX RAMP 1 LONGITUDINAL 46 INDEX RAMP 1 TRANSVERSE 47 INDEX RAMP 1 MINIMUM GAGE 49 INDEX RAMP 2 LONGITUDINAL 49 INDEX RAMP 2 LONGITUDINAL 50 INDEX RAMP 2 MINIMUM GAGE 51 INDEX RAMP 3 ACTUATOR BEAM 53 INDEX RAMP 3 ACTUATOR BEAM 54 INDEX RAMP 3 ACTUATOR BEAM 55 INDEX RAMP 3 ACTUATOR BEAM 56 INDEX RAMP 3 ACTUATOR BEAM 57 PERCENT HAMMERSHOCK RAMP 1 58 PERCENT HAMMERSHOCK RAMP 2 59 K31 60 K32 61 K33 62 H31 63 H33 65 H73

Sample output from RAMPS of design constants, reaction forces, and detail weights (IP(67)). Figure 31.

*
v
۲
J. V.
3
ž
7
3

	. S	0.0.0
	*	0.015
	TAAAT	0+0.0
	TORDE	0.010
MINUTE	ء ن	0.025
	3	0.013
	14	0.010
	THACK	4.024
	TRADE	0.010
	1	0.020
110 STEFL	3	0.010
	٠ <u>٠</u>	0.010
	Takof	0.020
STEFL	69807	0.010

VILLER OF RANDS	3.00
CONST IND (DESTIND, LEHCOMB)	0.0
HAVERSHIPTE PRESSIBE IBS!	40.06
LEUCTH OF AAMP 1 (IN)	F A. 00
LENGTH OF BAMB 2 (TN)	90.00
LFNGTH OF SAMP 3 (I'M)	204.00
LENGTH OF RAND 4 (TV)	0.0
MIDIN OF SAMP 1 (IN)	26.00
WIDTH OF GAMP 2 (IN)	00.96
E ONVO 3	26.00
) 5 Give a di H	0.0
(ligh Ald	A3947.19
Fell (PST)	FF133.15
FFNSTTY OF WATERIAL HIGHTHINI	0.16
MATERIAL (1=AL, 2=TT, 3=ST)	2.00
37F F4	1.20

CHANGES TO RUILT-IN DABAMETERS

** HUUN **

Figure 31. Sample output from RAMPS of design constants, reaction forces, and detail weights (IP(67)) (cont).

	133743. 417161. 99913. 150384.		1451.67 28.40 95.96 42.75	1003.01
REACTION FORCES (LBS)	LAWP I ACTUATOR LAWP 3 ACTUATOR LAWF 3 FWD HINSF LAMF 3 AFT HINGE	RAMP WEIGHTS (LAS)	 TAMP 3 - LONGITIDINAL TAMP 3 - FORWARD HINGE TAMP 3 - ACTUATOR	יחדמן

Sample output from RAMPS of design constants, reaction forces, and detail weights (IP(67)) (concl). Figure 31.

Arrays and Variables Used

D	Constants (refer to Table 11)
DATS(1)	Number of nacelles
DATS(4)	Capture area per inlet, in. ²
DATS(5)	Number of inlets per air vehicle
DATS(6)	Distance, leading edge of inlet to throat, in.
EQU(29)	Fixed spike weight estimate constant
EQU(30)	Translating spike weight estimate constant
EQU(31)	Translating and expanding spike weight estimate constant
IVG	Inlet type

1 = fixed duct

2 = fixed spike

3 = horizontal ramp

4 = vertical ramp

5 = translating spike

6 = translating and expanding spike

Arrays and Variables Calculated

S(1)	Fraction of spike weight per nacelle
SUMM(13)	Weight of fixed spike per nacelle (per vehicle for fuselage mounted engines), lb
SUMM(14)	
SUMM(15)	
	fuselage mounted engines), 1b
SUMM(16)	X-CG of translating spike relative to inlet leading edge, in.
SUMM(17)	
CIRAL(10)	
SUMM(18)	X-CG of translating and expanding spike relative to inlet
	leading edge, in.
WFTS	TOT (36), weight of translating spike per nacelle, 1b
WHFS	TOT (35), weight of fixed spike per nacelle, 1b
WTES	TOT (37), weight of translating and expanding spike per
	nacelle, 1b

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

SUBROUTINE DUCTS

General Description

Deck name: DUCTS
Entry name: DUCTS
Called by: AISMN

Subroutines called: DCTGEO, FRMND3, FRMELD, DUCPNL, DUCFRM, DUCWET

This subroutine controls the inlet duct weight estimating procedure by calling geometry and design synthesis routines. Subroutine DCTGEO is called to calculate geometry data at each of the duct cuts. The routine then controls the synthesis calculations starting at the first complete duct section and proceeding through the last cut. Subroutines FRMND3, FRMLD, DUCPNL, and DUCFRM are called to synthesize duct panel and frame structure at each of the duct cuts. The synthesis cut counter, either I or L, is stored in common for use by these routines.

Duct frame spacing search is performed at each duct cut. The type of program operation is defined by input frame spacing data. If a thousand has been added to the desired frame spacing, a fixed spacing is indicated. Frame spacing search is indicated by an input minimum spacing. The search starts at this minimum and progresses at fixed spacing increments until the combined weight of ducts and frames increases with increased spacing. A final pass is then made at the spacing prior to that which produced an increase in weight. Should the initial spacing or any intermediate spacing exceed the predefined maximum, the search is abbreviated at the maximum spacing. The indicator IFRM is used to direct the search process as follows:

IFRM = 1 Initial spacing pass

IFRM = 2 Second or subsequent spacing pass

IFRM = 3 Final spacing or fixed spacing pass

Subroutine DUCWET is called to calculate duct weight based on the sizing data. DUCWET also calculates the weight of one-dimensional inlet leading structure. Weight correlation factors are applied to the resultant weights which are then summarized in the SUMM array. Duct structure center-of-gravity calculations assume longitudinal segment weight centroids to be midway between bounding cuts. Leading edge structure center of gravity is assumed to be located at two thirds of the leading edge segment length.

and the second s

Arrays and Variables Used

AA BB2 BEN	Unit internal axial load at frame segment centroids, lb/(lb/in.) Frame cap width at frame segment centroids, in. Unit internal bending, moment at frame segment centroids, inlb/(lb/in.)
BLD BSD BUD D DATD DATK(1) DLXD DOD FRIVT	Lower sector duct panel peripheral length at cuts, in. Side sector duct panel peripheral length at cuts, in. Upper sector duct panel peripheral length at cuts, in. Constants (refer to Table 11) Duct geometry and design data (refer to Table 12) Duct weight index factor Duct segment lengths between cuts, in. Vertical flat length of duct contour at cuts, in. Weight of one frame at duct cuts, lb. Duct leading edge type indicator
	<pre>0 = complete section 1 = vertical lip 2 = horizontal lip</pre>
IP ROD SFD TC TCC TL TOT TWW VV WOD WTD WTLP XMISC	Print control, see labeled common arrays Corner radius of duct contour at cuts, in. Surface area of duct segments, in. ² Duct panel field thickness at cuts, in. Frame cap thickness at frame segment centroids, in. Duct panel land thickness at cuts, in. Weight summary data (refer to Table 24) Frame web thickness at frame segment centroids, in. Unit internal shear at frame segment centroids, lb/(lb/in.) Horizontal flat length of duct contour at cuts, in. Duct segment weights, lb. TOT (23), Weight inlet lip per nacelle, lb. Refer to "Labeled Common Arrays"

Arrays and Variables Calculated

FD S(41), frame depth, in.

I Duct synthesis cut counter

IC Number of frame cuts

IFF Number of frame segments

IFRM Frame spacing search pass counter

- IQ Number of frame segments per quadrant
- KC Duct perimeter code
 - 1 = perimeter input
 - 2 = perimeter correction factor input
- Duct synthesis cut counter
- Number of input duct cuts NC
- S(1) Summation of duct weight times X-arms, in.-1b
- SFRM Duct frame spacing at duct cuts, in.
- SUMM Weight summary (refer to Table 20).
- Weight summary (refer to Table 24) TOT

Labeled Common Arrays

IP(69) Print/no print indicator

- 0 = print detail duct frame, geometry, and sizing data (Figures 32 and 33)
- 1 = do not print

XMISC(85) Alphanumeric case title XMISC(100)

Mass Storage File Records

None

Error Messages

None

SUBROUTINE DCTGEO

General Description

Deck name:

DCTGEO

Entry name:

DCTGEO

Called by:

DUCTS

Subroutines called: None

This subroutine calculates shape parameters at the duct cuts and length, and sufface area for segments bounded by cuts. The surface area is calculated for the total number of ducts in the fuselage or, for podded engines, the total number of ducts in a nacelle.

ניסכו אין ניסכו		0.0	00.00	74.50	82.00 56.55		= 044°12
		PL 0.0	40.50	140.50	74.00 56.55		WEIGHT LIP =
		0.0	40.00 84.00	150.50	74.00	PASIC 0.1727 0.1727 0.4152 0.4155 0.5330 1	
5161 131 5	474 *** * 1	0,0	40.00	50.00 56.53	00.0	0.0 0.4319 0.0 0.64319 0.0 0.5182 0.0 0.5536 0.0 0.55941 0.0 0.6496 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.	13610.97
	- SECTION DA'SHAPE CODE =	000	00	17.47	30.00	•	292533.19
	CMETRY 1	000	49.53	49.53	41.00	. 020023	906.00 292
7	** DUCT GE	PER. 90.00	35 4.00 364.00	398.00 430.00	212.00	40000000 40000000000000000000000000000	TOTAL 91
FIGURATIO	* -	0.0	A3.00	148.00	74.00	2 v 4 2 0 0	1
VARI-SWEEP WING CONFIGURATION		04.00	00.00	99.00 82.00	82.00 72.00		
RI-SWEEP		STA. 0.0	190.00	510.00	680.00		
>		11	2 m	4 N	40		

Sample output from DUCTS of unit internal frame loads and frame sizing data (IP(69)). Figure 32.

SECT ION	0N 2		DUCT FRAME			
¥	Tex	זנכ	862	BEN	*	VV.
-	0.6132008E-01	0.32948296-01	0.4477990E+01	-0.2383214E+02	0.4950063E+01	0.4949971E+02
2	0.8843869E-01	0.4595653E-01	0.6000030E+01	0.3137300E+03	0.26957045+02	0.4940971E+02
m	0.9143013E-01		0.600000E+01	0.3337800F+03	-0.2966780F+02	0.4873637F+02
•	0.8843839E-01	0.4127844E-01	0.561U140E+01	-0.1504861E+03	-0.2684973E+02	0.4000003E+02
8	0.6131938E-01	0.8525056E-01	0.6000030E+01	-0.4774431E+03	-0.8940737E+01	0.40000036+02
9	0.6132061E-01	0.8524978E-01	0.6003000E+01	-0.4774390E+03	0.8950286F+01	0.4000003E+02
-	0.8843899E-01	0.41277415-01	0.5610001E+01	-0.1504727E+03	0.2685028E+02	0.4000003E+02
•	0.9143060E-01	0.6849319E-01	0.6003000E+01	0.3337969E+03	J.2966835E+02	0.4873654F+02
•	0.8843869E-01	0.6595963E-01	0.6000000E+01	0.3137500E+03	-0.2695304E+02	0.4950026E+02
2	0.6132008E-01	0.3294656E-01	0.4477757E+01	-0.2381250E+02	-0.8950063E+01	0.49 50026E+02
11	0.61319796-01	0.3294618F-01	0.4477705E+01	-0.2380859E+02	0.A94992RE+01	0.49 50026F+02
12	0.8843851E-01	0.6595963E-01	0.6000000E+01	0.3137500E+03	0.2684990E+02	0.4°50026E+02
F	0.91430725-01	0.69492596-01	0.6000000E+01	0.33379306+03	-0.2966840E+02	0.4973640E+02
+1	0.8843899E-01	0.4127796E-01	0.56100736+01	-0.1504802E+33	-0.2685028E+02	0.39999896+02
15	0.6132061E-01		0.6000000E+01	-0.4774436E+03	-0.8950286E+01	0.39909R9E+07
91	0.6131938E-01	0.9525121E-01	0.6000000E+01	-0.4774482E+03	0.89497376+01	0.3999989E+02
11	0.8843839E-01	0.41278436-01	0.5610142E+01	-0.1504866E+03	0.26849735+02	0.3999999E+02
18	0.9143019E-01	0.684918RE-01	0.6000000E+01	0.3337883E+03	0.2966785E+02	0.4873624E+02
61	0.68439515-01	0.6595850E-01	0.600000E+01	0.31374396+03	-9.2694990F+N2	0.4940971E+02
20	0.6131979E-01	0.3294678E-01	0.4477786E+01	-0.2381642F+02	-0.8949928E+01	0.4949971E+02

** DUCTS - IP(69) **

Data input to this routine consists of depth, width, lateral centroid, and either perimeter or perimeter correction factor at as many as 10 duct stations. The first cut describes geometry at the leading edge, and the last cut describes geometry at the engine face. Perimeter code, KC, is used to designate whether the perimeter or perimeter correction factor is defined, If KC is 1, the perimeter is input at the cuts. If KC is 2, the perimeter correction factor is input data, and the perimeter is calculated and substituted for the correction factors.

Input geometry describes a single duct. If the lateral centroid at a cut is a positive value, two ducts are indicated and the surface area is calculated for the two ducts. Should the lateral centroid at a cut be zero followed by a cut where the lateral centroid is a positive value, this indicates division of a single duct into two ducts. Conversely, two ducts could join to become a single duct. In either case, geometry at the aft cut is used to calculate the surface area for the segment in which the transition occurs.

In most instances, the duct leading edge is a complete section. However, should there be a one-dimensional leading edge, the single dimension is described in the input data set; the perimeter or perimeter correction factor is not input for this station. The second cut would then describe the first complete duct section. The surface area for this leading edge segment is then calculated from the geometry at the two bounding cuts. The segment longitudinal centroid is assumed to be two-thirds of the distance aft of the leading edge. The longitudinal centroid for all other segments or for a continous leading edge segment is assumed to be midway between bounding cuts.

Arrays and Variables Used

D Constants (refer to Table 11)

DATD Duct geometry and design data (refer to Table 12)

KC Duct perimeter code

1 = perimeter input

2 = perimeter correction factor input

NC Number of input duct cuts

Arrays and Variables Calculated

BLD	Lower sector duct panel peripheral length at cuts, in.
BSD	Side sector duct panel peripheral length at cuts, in.
BUD	Upper sector duct panel peripheral length at cuts, in.

DATD(61)- Duct perimeter, in., at cut; calculated when DATD(70) perimeter correction factor input DLXD Duct segment lengths between cuts, in.

DOD Vertical flat length of duct contour at cuts, in.

IGD Duct leading edge type indicator

0 = complete section
1 = vertical lip
2 = horizontal lip

ROD Corner radius of duct contour at cuts, in.

S Intermediate calculations

SFD Surface area of duct segments, in.2

WOD Horizontal flat length of duct contour at cuts, in.

Labled Common Arrays

None

Mass Storage File Records

None

Error Messages

 WARNING FROM DCTGEO IN AIR INDUCTION SYSTEM DUCT LIP GEOMETRY ERROR

The foregoing message is printed when a one-dimensional leading edge is indicated by zero in input location DATD (61) and neither depth or width are defined for the leading edge station. The surface area calculated for the leading edge segment represents two triangular sides and a triangular top.

WARNING FROM DCTGEO IN AIR INDUCTION SYSTEM
 SECTION XX IS RECTANGLE OR ROUNDED RECT. CORRECTION IS Y.YYY

The foregoing warning message appears when the program encounters difficulty in fitting the shape, base on input geometry. XX locates the cut at which the difficulty occurred, and Y.YYY is the scaling factor applied to depth and width. The perimeter is assumed to be the independent variable and is not revised. Should the scaling factor indicate a significant revision, the input data should be examined for possible errors.

a transfer and the second

SUBROUTINE FRANDS

General Description

Deck name:

FRMND3

Entry name:

FRMND3

Called by:

DUCTS

Subroutines called: None

This subroutine calculates the duct frame node coordinates based on rounded rectangle shapes. This routine is entered to perform these calculations at each duct station, starting at the first complete duct section.

Frame synthesis cut coordinates are based on equal length segments along the duct contour. The first cut is taken at the top centerline, which also defines coordinates of the last synthesis cut.

Arrays and Variables Used

- Constants (refer to Table 11)
- DOD Vertical flat length of duct contour at cuts, in.
- IFF Number of frame segments
- IQ Number of frame segments per quadrant
- Duct synthesis cut location counter
- ROD Corner radius of duct contour at cuts, in.
- WOD Horizontal flat length of duct contour at cuts, in.

Arrays and Variables Calculated

- DLS Frame segment lengths at duct mold line, in.
- Intermediate calculations
- Y Y-coordinate of frame cuts at duct mold line, in.
- YB Y-centroid of frame segments at duct mold line, in.
- Z-coordinate of frame cuts at duct mold line, in.
- ZB Z-centroid of frame segments at duct mold line, in.

Labled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

SUBROUTINE FRMELD

General Description

Deck name: FRMELD Entry name: FRMELD Called by: DUCTS Subroutines called: None

This subroutine calculates internal frame loads for a unit pressure loading by the elastic center method. A loading of 1 pound per inch normal to the duct mold line contour is assumed to be reacted by the frame. Unit internal loads are calculated at the neutral axis of frame segments. Inner frame cap coordinates at frame cuts are defined in subroutine FRMND3. These coordinates and frame depth are used to calculate neutral axis coordinates.

Arrays and Variables Used

- D Constants (refer to Table 11)
- DLS Frame segment lengths at duct mold line, in.
- FD S(41), frame depth, in.
- IC Number of frame cuts
- IFF Number of frame segments
- IP Print control, see labeled common arrays
- IQ Number of frame segments per quadrant
- L Duct synthesis cut location counter
- Y Y-coordinate of frame cuts at duct mold line, in.
- YB Y-centroid of frame segments at duct mold line, in.
- Z Z-coordinate of frame cuts at duct mold line, in.
- ZB Z-centroid of frame segments at duct mold line, in.

Arrays and Variables Calculated

- A Static lateral load at frame cuts, 1b/(1b/in.)
- AA Unit internal axial load of frame segment centroids, 1b/(1b/in.)
- BEN Unit internal bending moment at frame segment centroids, in.-lb/(lb/in.)
- BM Static bending moment at frame cuts, in.-1b/(1b/in.)
- BMO S(43), frame moment redundant, in-1b/(1b/in.)
- DLSP Frame segment length at frame centroids, in.
- HO S(44), frame lateral load redundant, 1b/(1b/in.)
- S Intermediate calculations
- V Static vertical load at frame cuts, 1b/(1b/in.)
- VO S(45), frame vertical load redundant, 1b/(1b/in.)
- W Unit internal shear at frame segment centroids, 1b/(1b/in.)
- YP Y-coordinate of frame neutral axis at cuts, in.
- YPB Z-centroid of frame segment at neutral axis, in.
- ZP Z-coordinate of frame neutral axis at cuts, in.
- ZPB A-centroid of frame segment at neutral axis, in.
- ZZS S(42), Z-centroid of elastic center, in.

Labled Common Arrays

IP(68) Print/no print indicator

- 0 = print duct frame redundants and geometry data
- 1 = do not print

Mass Storage File Records

None

Error Messages

None

Figure 34. Sample output from FRWELD of unit redundants and duct frame geometry (IP(68)).

19(68) **		DL SP	17.900	10.486	16.012	16.295	17.900	17.900	18.295	16.812	19.486	17.900	17.900	19.486	16.012	16.295	17.900	17.900	18.295	16.812	19.486	17.900
** FRHELD -		942	52.500	52.275	44.123	27.048	6.450	-8-950	-27.048	-44.123	-52.275	-52.500	-52.500	-52.275	-44.123	-27.049	-8.950	9.950	27.04R	44.123	52.275	52.500
•	60	647	8.950	27.640	40.177	42.987	43.300	43.000	42.987	40.177	27.640	8.950	-8-950	-27.640	-40.177	-42.987	-43.000	-43.000	-42.987	-40.177	-27.640	-8.950
	VC = 0.000	42	52.500	52.500	52.050	36-195	17.900	0.0	-17.900	-36.195	-52.050	-52.500	-52.500	-52.500	-52.050	-36.195	-17.900	0.0	17.900	36-195	52.050	52.500
DATA ***	44.500	4	0.0	17,900	37.381	42.074	44.000	43.000	43.000	42.974	37.381	17.900	0.0	-17.900	-37,381	-42.974	-43.000	-43.000	-43.000	-42.974	-37.341	-17.900
DUCT FRAME D	HJ = 361.572	PLS	17.900	17.900	14.329	17.900	17.930	17.900	17.9.30	14.329	17.930	17.900	17.900	17.930	14.329	17.900	17.930	17.930	17.930	14.329	17.930	17.9.30
1300 ***	RMO =-2702.670 ING PERIMETER =	E *:	40.500	45.500	42.650	26.950	8.950	-9.950	-26.050	-42.650	-40.530	-49.500	-49.500	-44.500	-42.650	-26.850	-4.450	4.950	26.850	42.650	44.500	46.500
	Δ.	×	P.950	26.450	37.900	41.000	40°000	40.000	40.000	27.930	26.950	8.950	-R.950	-24.450	-17.900	-40.000	-40.000	-40.000	-40.000	U00.75-	-26.950	-6.050
	TLL BEDINGANTS	~	43.500	+0.500	49.500	35.900	17.000	0.0	-17.000	-35.AUJ	-40.500	-49.500	-40.500	-49.500	-44.500	-35.400	-17.9430	0.0	17.900	35.990	60.500	005.07
	2 IMETER	>	0.0	17.900	15.400	40.01)	40.00	49.303	40.000	40.000	15.00)	17.000	0.0	-17.941	-35.AQJ	-40°00	-40.000	-40.300	-40.000	-49.000	004.2F-	-17.900
	SECTTEN FULT DED	CUT/SFC		~	i.	4	\$	•	٢	Q.	σ	01	11	دا	13	14	15	91	11	Œ	10	20

SUBROUTINE DUCPNL

General Description

Deck name: DUCPNL
Entry name: DUCPNL
Called by: DUCTS
Subroutines called: None

This subroutine calculates duct panel thickness required to satisfy strength and deflection criteria for either milled or constant thickness construction. The process consists of a systematic evaluation which starts at minimum gage and investigates each of the speed-altitude profile points in search of the designing condition.

This routine is called to perform these calculations at each duct station, starting at the first complete duct section. Throat pressures are used for duct stations forward of the inlet throat. Pressures at duct stations aft of the throat are obtained by interpolating between pressure at the inlet throat and at the engine front face.

Arrays and Variables Used

D	Constants (refer to Table 11)
DATD	Duct geometry and design data (refer to Table 12)
DATS(6)	Distance, leading edge of inlet to throat, in.
EH	Duct material modulus of elasticity on My diagram, psi
EL	Duct material modulus of elasticity on ML diagram, psi
EQU	Equation and physical constants (refer to Table 17)
FKTH	Duct material tensile strength under cyclic loading on MH
	diagram, fraction of ultimate tensile strength
FKTL	Duct material tensile strength under cyclic loading on MI
	diagram, fraction of ultimate tensile strength
FTUH	Duct material ultimate tensile strength on MH diagram, psi
FTUL	Duct material ultimate tensile strength on MI diagram, psi
I	Duct synthesis cut location counter
NC	Number of input duct cuts
PHEH	Hammershock pressure at engine on MH diagram, psia
PHEL	Hammershock pressure at engine on M _L diagram, psia
PHTH	Hammershock pressure at throat on MH diagram, psia
PHTL	Hammershock pressure at throat on M _I diagram, psia
PO	Ambient pressure at nine speed profile altitude, psf
PSL	Static absolute pressure at engine on M _L diagram, psia
PST	Static absolute pressure at throat on M _I diagram, psia
RHOD	Duct material density, 1b/in.3
SFRM	Duct frame spacing at duct cuts, in.
XO	Duct cut stations, in. (refer to DATD)

Arrays and Variables Calculated

IMIL Duct panel mill indicator

- 0 = panel not milled
- 1 = panel milled, lands at frames
- S(1) Interpolation factor for pressure
- S(2) Ultimate tensile strength, psi
- S(3) Fraction of ultimate tensile strength for cyclic loading
- S(4) Modulus of elasticity, psi
- S(5) Limit to ultimate design factor
- S(6) Limit design stress, psi
- S(7) Limit pressure at throat, psig
- S(8) Limit pressure at engine, psig
- S(9) Allowable panel deflection, in.
- S(10) Limit pressure at duct cut, psig
- S(11) Intermediate calculation
- S(20) Intermediate calculation, panel field thickness, in.
- S(21) Intermediate calculation, panel land thickness, in.
- S(22) Intermediate calculation
- TC Duct panel field thickness at duct cuts, in.
- TL Duct panel land thickness at duct cuts, in.
- TOT(3) Duct weight per inch of length at duct cuts, 1b/in.

Labled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

south to a state of the

SUBROUTINE DUCFRM

General Description

Deck name:
Entry name:
Called by:
Subroutines called:
None

This subroutine calculates duct frame weight for a specified frame spacing and duct cut station. Weight is derived from a frame element sizing procedure based on internal loads, material properties, and fabrication minimums.

The sizing procedure consists of a systematic evaluation of internal loads due to static and hammershock pressure at each of the nine speed profile altitudes. The lower limit in the sizing procedure is defined by initializing frame elements to fabrication minimums. Internal loads are obtained by multipling unit internal loads, calculated by subroutine FRMELD, by design pressure and frame spacing, Throat pressures are used for duct stations forward of the inlet throat. Design pressures for stations aft of the throat are obtained by interpolation between pressures at the inlet throat and the engine front face.

Arrays and Variables Used

AA	Unit internal axial load at frame segment centroids, 1b/(1b/in.)
BEN	Unit internal bending moment at frame segment centroids, in1b/
	(lb/in.)
D	Constants (refer to Table 11)
DATS (6) Distance leading edge of inlet to throat, in.
DLSP	Frame segment lengths at frame centroids, in.
D1	D(1), constant 1.0
D2	D(2), constant 2.0
EH	Duct material modulus of elasticity on M _H diagram, psi
EL	
FCYH	Duct material compression yield stress on M _H diagram, psi
FCYL	Duct material compression yield stress on $M_{ m L}$ diagram, psi
FD	S(41), frame depth, in.
FMUH	Duct material Poisson's ratio on M _H diagram
FMUL	Duct material Poisson's ratio on M _L diagram
FSUII	
FSUL	Duct material ultimate shear strength on $M_{ m L}$ diagram, psi
I	Duct synthesis cut location counter
IFF	
NC	
PHEH	Hammershock pressure at engine on M _H diagram, psia

PHEH	Hammershock pressure at engine on M _H diagram, psia
PHEL	Hammershock pressure at engine on M _I diagram, psia
PHTH	Hammershock pressure at throat on MH diagram, psia
PHTL	Hammershock pressure at throat on M _L diagram, psia
Ιq	$D(15)$, constant π
PO	Ambient pressure at nine speed profile altitudes, psf
PSL	Static absolute pressure at engine on M _I diagram, psia
PST	Static absolute pressure at throat on ML diagram, psia
RHOD	Duct material density, 1b/in.3
SFRM	Duct frame spacing at duct cuts, in.
W	Unit internal shear at frame segment centroids 1b/(ln/in.)
XO	Duct cut stations, in. (refer to DATD array Table 12)
ZERO	D(24), constant 0.0

Arrays and Variables Calculated

	3
AC	S(58), frame cap area, in. ²
AMI	S(54), minimum frame cap area, in. ²
BB2	Frame cap width at frame segment centroids, in.
BC2	S(62), frame cap width, in.
E	S(51), frame material modulus of elasticity, psi
FCY	S(47), frame material compression yield stress, psi
FKC	S(48), frame buckling coefficient
FMU	S(50), frame material Poisson's ratio.
FRWT	Weight of one frame at duct cuts, 1b
FSU	S(48), frame material ultimate shear strength, psi
ICNT	Design pressure point counter
PAA	S(57), frame cap axial load from combined axial and bending
	load, 1b
PAX	S(56), frame axal load, 1b
RHO	S(52), frame material density, 1b/in. ³
S	Intermediate calculations
TCAP	S(61), frame cap thickness, in.
TCAP2	S(63), half of frame cap thickness, in.
TCC	Frame cap thickness at frame segment centroids, in.
TEM2	S(55), intermediate calculation
TOT(4)	Frame weight per inch of duct length at duct cut, in.
'TW	S(59), frame web thickness, in.
TWS	S(60), frame stiffener thickness, in.
TWT	S(67), frame weight, 1b
TWW	Frame web thickness at frame segment centroids, in.
WTF	S(64), frame cap weight, 1b
WTST	S(66), frame stiffener weight, 1b
WTW	S(65), frame web weight, 1b

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

SUBROUTINE DUCWET

General Description

Deck name:

DUCWET

Entry name:

DUCWET

Called by:

DUCTS

Subroutines called: None

This subroutine calculates inlet duct weight for each of the duct segments. Duct weight calculation is based on linear thickness taper between forward and aft boundaries of segments.

Structural arrangement is evaluated so that calculated weights account for the total duct weight in a single nacelle or, for fuselage buried engine concepts, the total duct weight in the vehicle. These calculations account for:

- 1. One-dimensional inlet lip
- 2. Variable geometry ramps
- One or two ducts and the transition from two ducts to one

One-dimensional inlet lip structure weight is calculated on a unit weight basis. Surface area for the first inlet segment is used to calculate this structure. Variable-geometry ramps are assumed to form part of duct wall. Should ramps exist, that portion of duct which is covered by ramps is deleted in the calculation of duct panel weights. One or two ducts may exist in a nacelle or fuselage. On some configurations, the inlet system may consist

of two ducts which combine to form a single duct. Weight calculation for the segment in which this geometric transition occurs is performed by using geometry and sizing data at the aft boundary of the affected segment.

Arrays and Variables Used

Side sector duct panel peripheral length at cuts, in.
Upper sector duct panel peripheral length at cuts, in.
Constants (refer to Table 11).
Duct geometry and design data (refer to Table 12)
Ramp geometry and design data (refer to Table 15)
Duct segment lengths between cuts, in.
Duct lip unit weight, psf
Duct leading edge type indicator
<pre>0 = complete section</pre>
1 = vertical lip
2 = horizontal lip
Inlet type indicator
<pre>1 = fixed duct</pre>
2 = fixed spike
3 = horizontal ramp
4 = vertical ramp
5 = translating spike
6 = translating and expanding spike
Number of input duct cuts 7
Duct material density, lb/in.
Surface area of duct segments, in.2
Duct frame spacing at duct cuts, in.
Duct panel field thickness at duct cuts, in.
Duct panel land thickness at duct cuts, in.
Duct cut stations, in. (refer to DATD array Table 12)

Arrays and Variables Calculated

S	Intermediate calculations
WID	Duct segment weights, 1b
WILP	TOT(23), weight inlet lip per nacelle, 1b

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

SUBROUTINE NACELE

General Description

Deck name: NACELE
Entry name: NACELE
Called by: AISMN
Subroutines called: NCLGEO

This subroutine is called to estimate nacelle shell structure for externally mounted engine installations. Weight and balance data for nacelle panels, frames, and load redistribution members are calculated in this routine. The estimating procedure consists of the evaluation of structural minimums, local panel flutter, and duct-nacelle compatibility. Subroutine NCLGEO is called to develop the required nacelle geometry data.

The nacelle is assumed to consist of an inlet section and an engine compartment section. This distinction is made to evaluate structural arrangement differences in the two sections. In the inlet section, frame weight and spacing are determined for duct design requirements. These data are developed by the duct estimating routines. Frame weight and spacing at nacelle cuts are obtained by interpolating between bounding duct cuts. Should two inlet ducts exist at a nacelle cut, the corresponding nacelle frame is assumed to be equivalent to two duct frames. Frame spacing in the engine compartment section is defined by input nacelle data. Frame weight in the engine compartment is calculated from predefined shape and minimum thickness.

Nacelle cover thicknesses at nacelle cuts are established by minimum gage and, for supersonic aircraft, by local panel flutter requirements if critical. Critical panel flutter requirements are obtained by a systematic evaluation of mach number, dynamic pressure, and material modulus of elasticity at each of the nine speed-altitude profile points. The appropriate frame spacing is used to determine thickness required to prevent local panel flutter at each nacelle cut.

Nacelle component weights are calculated for each nacelle segment. Should the first nacelle segment geometry define a one-dimensional leading edge structure, weight for that segment is not calculated to avoid duplication since the weight for that segment is calculated as part of the inlet duct structure.

Cover weight calculations are based on linear thickness taper between the forward and aft boundaries of segments. Cover panels which are replaced by engine removal doors are deleted in these weight calculations. Frame weight within segments are based on weight per linear inch at the bounding cuts.

Load redistribution structure weight is based on nacelle profile area. This calculation is performed for multiple engine nacelle arrangements where engine loads are reacted by nacelle structure which then transfers the loads to pylons.

Weight correlation factors are applied to the resultant weights which are then summarized in the SUMM array. Center-of-gravity calculations assume longitudinal segment weight centroids to be midway between bounding cuts.

Arrays and Variables Used

ALT	Nine altitudes on speed profile, ft
BLN	Lower sector nacelle panel peripheral length at cuts, in.
BSN	Side sector nacelle panel peripheral length at cuts, in.
BUN	Upper sector nacelle panel peripheral length at cuts, in.
D	Constants (refer to Table 11)
DATD	Duct geometry and design data (refer to Table 12)
DATK	Weight correlation factors (refer to EQU array, Table 17)
DATN	Nacelle geometry and design data (refer to Table 14)
DATS	Air induction system, nacelle, and engine section design
	data (refer to Table 16)
DLXN	Nacelle segment lengths between cuts, in.
DON	Vertical flat length of nacelle contour at cuts, in.
EQU	Equation and physical constants (refer to Table 17)
FRWT	Weight of one duct frame at duct cuts, 1b
IGN	Nacelle leading edge type indicator
	0 = complete section
	1 = vertical lip
	2 = horizontal lip
IP	Print control (refer to "Labeled Common Arrays")
NC	Number of input duct cuts
QL	Dynamic pressure on M _I diagram, psf

RCSN	Side sector nacelle panel radius of curvature at cuts, in.
RCUN	Upper sector nacelle panel radius of curvature at cuts, in.
RON	Corner radius of nacelle contour at cuts, in.
SFN	Surface area of nacelle segments, in. ²
SFRM	Duct frame spacing at duct cuts, in.
IMS	Material properties (refer to Table 23)
VL	Limit speed, M _L , at nine speed profile altitudes, M
WON	Horizontal flat length of nacelle contour at cuts, in.
XMISC	Refer to "Labeled Common Arrays"

Arrays and Variables Calculated

DATN	Nacelle flutter design data (refer to Table 14)
ELN	Nacelle material modulus of elasticity, psi
FRWN	Weight of one nacelle frame at nacelle cuts, 1b
ICN	Engine support type indicator
	0 = engine directly mounted to pylon or one
	engine per nacelle
	1 = multiple engines per nacelle with engines
	mounted to nacelle structure
IF4	Calculated material properties file record number
KCN	Nacelle perimeter code
	1 = perimeter input
	2 = perimeter correction factor input
NCN	Number of input nacelle cuts
NFLT	Speed profile point critical for local panel flutter design
RHON	Nacelle material density, 1b/in. ³
SFRN	Nacelle frame spacing at nacelle cuts, in.
SUMM	Weight summary data (refer to Table 20)
TCN	Nacelle panel thickness at nacelle cuts, in.
TOT	Weight summary data (refer to Table 24)
WICN	Nacelle panel weights within nacelle segments, 1b
WIFN	Nacelle frame weights within nacelle segments, 1b
WILN	Nacelle load redistribution member weights within
	nacelle segments, 1b
	West Control of the C

Labeled Common Arrays

```
(IP(70) Print/no print indicator

0 = print nacelle geometry and weight data (Figure 35)

1 = do not print

XMISC(85) Alphanumeric case title

XMISC(100)
```

*
101101
•
NACELE
:
1973
UCT
er.

1973		
•		
	7	
	S CINFIGURATIO	
	VAPI-SEFFE WING CONFIGURATION	

INIR GENE	WEEP WING CONFIGURATION	RATION			5	5 (ICT 1973				TE NACELE - 1PC
		AN ***	*** NACELLE GEUMETPY - SECTION PATA ***	ETPY - 5	ECTION	LATA **	•			
		116	LIP TYPE = 1	SHAPE	SHAPE CODE =	-				
nEDIM	#Tū1#	ø to	00	80	C B	90	Ä	88	RCU	RCS
0.00	0.0	0.0	0.0	٥.)	0.0	0.0	0.0	0.0	0.0	0.0
110.0	120.0	420.0	55.0	0.0	50.0	100.0	100.0	110.0	0.0	0.0
113.3	114.3	440.3	50.3	4.7		112.0	112.0	104.0	1134.6	1054.6
110.0	149.0	440.0	34.1	21.0		139.0	139.0	101.0	377.9	197.4
110.0	168.0	528.0	39.7	16.3		161.0	161.0	103.0	659.3	266.4
110.)	164.1	528.0	39.7	16.3		161.0	161.0	103.0	6.99.3	266.4
110.0	170.0	52R.O	25.9	29.1		166.5	166.5	97.5	386.6	130.4
106.0	142.0	530.0		26.8	64.2	170.5	170.5	94.5	444.5	133.8
05.0	162.0	500.0		29.0	63.0	170.0	170.0	40.0	422.8	91.4
		CUT	STA.	F 8 . SP .	FR.WT.	T. COVER	F. P.			
		-		0.0		0	20			
			150.00	10-30	93.72		26			
		•	240.00	13.00	93.69		26			
		•	\$10.00	10.00	109.48		25			
		ĸ	679.00	10.00	240.00		25			
		•	640.00	10.00	157.71		25			
		•	AC6.00	10.00	47.51		24			
		E	1010.00	20.00	21.6		21			
		0	1097.00	20.30	20.16	6 0.0811				
	S EG	LENGTH	APEA		MT COVER	NT FP	, 14 14	WT LONGERON		
	-	190.00	19300.00		0.0	0.0		0.0		
	2	00.00	38 700.00		263.62	843.34	*	0.0		
	۳	730.00	105800.00		719.78	2336.49	•	0.0		
	4	169.00	95176.00	3	575.11	2953.11	_	0.0		
	v	1.00			3.59	19.89	o	0.0		
	9	126.00	66528.00		452.07	1292.84	•	0.0		
	1	204.00	107916.00	7	1075.64	595.98	•	0.0		
	•	77.00	39655.00		517.64	90.R5	.	0.0		
	TOTAL	1087.00	463303.00		3611.64	8122.53	_ per	0.0		

Sample output from NACELE of nacelle detail geometry and weight data (IP(70)). Figure 35.

510.0 510.0 510.0 640.0 640.0 1010.0

£-04460460

Mass Storage File Records

Read by routine:

Records 109 through 117

Written by routine:

None

Error Messages

None

SUBROUTINE NCLGEO

General Description

Deck name: NCLGEO
Entry name: NCLGEO
Called by: NACELE
Subroutines called: None

This routine calculates shape parameters at the nacelle cuts, and length and surface area for segments bounded by cuts. These calculations are based on a family of shapes that may be defined by straight lines and circular arcs.

Data input to this routine consist of depth, width, and either perimeter or perimeter correction factor at as many as 10 nacelle stations. The first cut describes geometry at the inlet leading edge, and the last cut describes geometry at the last full nacelle section. Perimeter code, KCN, is used to designate whether the perimeter or perimeter correction factor is defined. If KCN is 1, the perimeter is input at the cuts. If KCN is 2, the perimeter correction factor is input data, and the perimeter is calculated and substituted for the correction factors.

For one-dimensional leading edges, the single dimension is described at the first cut; the perimeter or perimeter correction factor is not input for this station. The second cut describes the first complete nacelle section. The surface area for this segment is not calculated, since it is already accounted for in the duct calculations.

Arrays and Variables Used

D Constants (refer to Table 11)

DATN Nacelle geometry and design data (refer to Table 14)

KCN Nacelle perimeter code

1 = perimeter input

2 = perimeter correction factor input

NCN Number of input nacelle cuts

Arrays and Variables Calculated

BLN Lower sector nacelle panel peripheral length at cuts, in. Side sector nacelle panel peripheral length at cuts, in. **RSN** BUN Upper sector nacelle panel peripheral length at cuts, in. DATN(61) - Nacelle perimeter at cut, in., calculated when perimeter Correction factor input DATN(70) DLXN Nacelle segment lengths between cuts, in. Vertical flat length of nacelle contour at cuts. in. DON IGN Nacelle leading-edge-type indicator 0 = complete section 1 = vertical lip 2 = horizontal lip Lower sector nacelle panel radius of curvature at cuts, in. RCLN RCSN Side sector nacelle panel radius of curvature at cuts. in. RCUN Upper sector nacelle panel radius of curvature at cuts, in. RON Corner radius of nacelle contour at cuts, in. S Intermediate calculations Surface area of nacelle segments, in.2 SFN WON Horizontal flat length of nacelle contour at cuts, in.

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

•WARNING FROM NCLGEO IN AIR INDUCTION SYSTEM NACELLE LIP GEOMETRY ERROR

The foregoing message is printed when a one-dimensional leading edge is indicated by zero in input location DATN961) and neither depth or width are

defined for the leading edge station. Unit inertias are calculated for this segment, assuming a horizontal lip-type configuration.

• WARNING FROM NCLGEO IN AIR INDUCTION SYSTEM SECTION XX IS RECTANGLE OR ROUNDED RECT. CORRECTION IS Y.YYY

The foregoing warning message appears when the program encounters some difficulty in fitting the shape, based on input geometry. XX locates the cut at which the difficulty occurred, and Y.YYY is the scaling factor applied to depth and width. The perimeter is assumed to be the independent variable and is not revised. Should the scaling factor indicate a significant revision, input data should be examined for possible errors.

The state of the

SUBROUTINE MISCOM

General Description

Deck name: MISCOM
Entry name: MISCOM
Called by: AISMN
Subroutines called: None

This subroutine is called to calculate weight and balance data for miscellaneous nacelle and engine section components. Following is a list of components which are considered in this routine.

Engine mounts
Duct by pass doors
Auxiliary inlet doors
Engine removal doors
Miscellaneous access doors
Firewall
Nacelle exterior finish
Engine compartment shroud

Statistical equations and rule-of-thumb methods are used to compute weight and balance data for all of the foregoing items. Engine mounts calculations are performed for all propulsion system arrangements. Tests are made to determine whether calculations for the other components are required.

Arrays and Variables Used

D Constants (refer to Table 11)
DATD Duct geometry and design data (refer to Table 12)

DATN	Nacelle geometry and design data (refer to Table 14)
DATS	Air induction system, nacelle, and engine section
	design data (refer to Table 16)
DOD	Vertical flat length of duct contour at cuts, in.
DON	Vertical flat length of nacelle contour at cuts, in.
EQU	Equation and physical constants (refer to Table 17)
NC	Number of input duct cuts
ROD	Corner radius of duct contour at cuts, in.
RON	Corner radius of nacelle contour at cuts, in.
TOT (12)	Nacelle surface area per nacelle, in.2
WOD	Horizontal flat length of duct contour at cuts, in.
WON	Horizontal flat length of nacelle contour at cuts, in.

Arrays and Variables Calculated

NCN	Number of input nacelle cuts
S	Intermediate calculations
SUMM	Weight summary data (refer to Table 20)
WTAI	TOT(41), weight auxiliary inlets per nacelle, 1b
WTBP	TOT (42), weight duct by pass doors per nacelle, 1b
WTED	TOT (43), weight engine removal doors per nacelle, 1b
WTEF	TOT(47), weight engine mounts per nacelle, 1b
WTEM	TOT(40), weight engine mounts per nacelle, 1b
WIFW	TOT(45), weight firewall per nacelle, 1b
WIMD	TOT (44), weight miscellaneous doors per nacelle, 1b
WISD	TOT (46), weight engine compartment shroud per nacelle, 1b

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

Proceedings of the State of the

SUBROUTINE PYLONS

Ceneral Description

Deck name: PYLONS
Entry name: PYLONS
Called by: AISMN
Subroutines called: None

This subroutine is called to calculate weight and balance data for pylons and nacelle attach fittings. Separate weight calculations are performed for inboard and outboard pylons should they exist. Attach fitting weights are calculated for the nacelle and content inertia loads. Centers of gravity for these components are based on engine center of gravity and pylon span and sweep angle.

Arrays and Variables Used

D	Constants (refer to Table 11)
DATN	Nacelle geometry and design data (refer to Table 14)
DATS	Air induction system, nacelle, and engine section design
	data (refer to Table 16)
EQU	Equation and physical constants (refer to Table 17)
SUMM(22)	X-CG of inboard engine mounts relative to inlet leading
	edge, in.
TMS	Material properties (refer to Table 23)
TŌT	Weight summary data (refer to Table 24)

Arrays and Variables Calculated

IF4	Material properties file record number
S	Intermediate calculations
SUM	Weight summary data (refer to Table 20)
WFTI	TOT(53), weight inboard fittings per nacelle, 1b
WFTO	TOT(54), weight outboard fittings per nacelle, 1b
WIPI	TOT (51), weight inboard pylons per nacelle, 1b
WIPO	TOT(52), weight outboard pylons per nacelle, 1b

Labeled Common Arrays

None

Mass Storage File Records

Read by routine:

Record 109

Written by routine:

None

Error Messages

None

SUBROUTINE SUMARY

General Description

Deck name:

SUMARY

Entry name:

SUMARY

Called by:

AISMN

Subroutines called: None

This subroutine performs computations which summarize weight and balance data for the air induction system, nacelle, and engine section structure. These summary results are printed as shown in Figures 3, 4, and 5.

Data provided to this routine are for component details in the inlet coordinate system. These detail data are combined to account for the proper number of items, such as number of ramps or nacelles, and to compute required balance data in the vehicle coordinate system. Summary results are organized for transfer to the labeled common array FDAT by module control routine, AISMN.

Arrays and Variables Used

DATR Ramp geometry and design data (refer to Table 15)

DATS Air induction system, nacelle, and engine section

design data (refer to Table 16)

IVG Inlet type indicator

1 = fixed duct

2 = fixed spike

of the contribution of the state of the stat

3 = horizontal ramp

4 = vertical ramp

5 = translating spike

6 = translating and expanding spike

SUMM Weight summary data (refer to Table 20)

TOT Weight summary data (refer to Table 24)

Arrays and Variables Calculated

S Intermediate calculations

SIMM Weight summary data (refer to Table 20)

Labeled Common Arrays

None

Mass Storage File Records

None

Error Messages

None

Section IV

REFERENCES

- United States Committee on Extension of the Standard Atmosphere, U.S. Standard Atmosphere, 1962, Library of Congress Catalog No. 551, U.S. Government Printing Office, Washington, D.C., December 1962
- 2. Military Specification MIL-E-5008C, "Engines, Aircraft, Turbojets, and Turbofan, Model Specification For (Outline and Instructions For Preparation)"
- 3. Young, L. C., "Hammershock Status Survey," TFD-71-1486, North American Rockwell Corporation, Los Angeles, 1971
- 4. Roark, Raymond J., Formulas for Stress and Strain, McGraw-Hill, New York, 1954
- 5. Bruhn, E. F., Analysis and Design of Flight Vehicle Structures, Tri State Offset Company, Ohio, 1965
- 6. Crosthwait, E. L., Kennon, I. G. Jr., and Roland, H. L.,
 "Preliminary Design Methodology For Air-Induction Systems", SEG-TR-67-1,
 Air Force Systems Command, WPAFB, Ohio, 1967
- 7. Lemley, C. E., "Design Criteria for Prediction and Prevention of Panel Flutter," Volume I, AFFDL-TR-67-140, Air Force Flight Dynamics Laboratory, WPAFB, Ohio, 1962

The still lines - we

APPENDIX A

AIR INDUCTION SYSTEM MODULE

FLOW CHARTS AND

FORTRAN LISTS

APPENDIX A

AUTOFLOW DESCRIPTION

The AUTOFLOW documentation system is a series of software packages owned and maintained by Applied Data Research, Inc. Rockwell International has leased a software system for use in producing flow charts on their IBM 370 system. The flow charts are drawn on a CRT, and a photograph is taken and printed on paper by Microfilm Services.

Because the AUTOFLOW system used is IBM-oriented, the function of the BUFFERIN and BUFFEROUT statements is not recognized, but these statements appear in proper order in note boxes. Also, the PROGRAM name does not appear on the main program, and library routines READMS and WRITMS are listed as undefined external references.

The AUTOFLOW product requested for this present document includes the listing, a cross-reference list, and the flow charts.

LISTING

AUTOFLOW produces an 80-column listing of all the cards in the program. The cards are sequenced and grouped by routine.

CROSS-REFERENCE LIST

This list is broken into two parts.- procedural statements and nonprocedual statements. The procedural statements cross-reference list gives the interconnections which will appear on the flow charts. The presentation lists the following from left to right:

- The card identification from columns 73 through 80 of this card, or card sequence number. When sequence number is used in place of card identification, it is enclosed in parentheses.
- The page and box number where this card is displayed in a flow chart.
- The FORTRAN statement number from columns 1 through 5 of this card.
- The card identification from columns 73 through 80 of the card referring to this card, or sequence number.
- The page and box number where the card referring to this card is displayed in a flow chart.

(The last two items are repeated for each reference until the list is exhausted.)

Those cards which are not referred to in the procedural list are listed between the flow charts. Typical in the lists are type statements, dimension statements, equivalence statements, common block statements, format statements, and data statements. This comprises the nonprocedural statements used in FORTRAN.

FLOW CHARTS

The flow charts produced by AUTOFLOW use USASI conventional symbols. Since the flow charts are mechanically drawn from the program source deck, there are no omissions or vague generalizations about the processing within the boxes.

Every box on each page is uniquely numbered and may be referred to from elsewhere in the program. The source of a reference to a box will be indicated by showing the page and box number. If the number is followed by an asterisk, there are multiple references to this point, and the others may be found by using the cross-reference list.

10.13

The most-often-used symbol is the decision box. Like all boxes, its box number is above and to the right of the box. Its FORTRAN statement number is above and to the left of the box. The decision choices for the paths are printed.



The unconditional transfer connecter has its page number destination printed above or to the left of the box number destination within the connecter. If there is a FORTRAN statement number at the destination, it is printed below the connecter.



The exit box example shows a connecter from page 9, box 15.



The subroutine call box includes the calling sequence. The page and box numbers of the flow chart of the called subroutine are shown on the left-hand side of the box. The page number is above the box number.



The note box encloses comments of a functional nature,



as differentiated from the 21 column comments, which are left justified without a box, that show the comment cards included in the FORTRAN deck.

FIGHT FOR ALM FIGHT FOR ALM FO

The process box is used to enclose FORTRAN arithmetic statements.



Input and output are shown as communicating with a device. The list used follows, if appropriate:



The computed CV TV becomes a branch table showing the page and box number of each of the ordered brances.



The column connecters and initial connecters are the only boxes without external box numbers. The function of the initial connecter is always clear, but the label given is the symbol in the next FORTRAN card, which is often blank.

The column connecter identifies the page and box number to which it connects.



TABLE OF CONTENTS

FOR

AUTOFLOW CHART SET

SE/SE/TH TABLE OF CONTROLS NO REPORTACES AUTORIZED GHART SET - SHEEP PAGE IS
CARD TO PAGE/SON HAVE REPORTACES ISSUINCE SEGMENT SET - SHEEP

SAUDH HOTELE MITSAUH RIA SAUDH HARTRY

OWNT TITLE - INTRODUCTORY CONDITS

OWRT TITLE - PROCEDURES

10000-01 2.00 1010 (0000-6) 2.63 (8000-6) 2.03 (000001) 2.00 2.00 (000051) 2.00 20 (000005) 2.00 14 1000001 2.11 9003 10001151 2-21 900 (000003) 2.10 10001221 1.0 . (8881/73) 1.8 W (000121) 2.23 (000186) 3.63 67 (800120) (000126) 3.03 (000185) 3.65 3.00 100 (051000) 3.00 101 3.05 100 (000182) 2.24 (000120) 3.04 (000130) (888138) 3.11 1000120 3.00 (00013D) 3.13 190 10001301 3.13 (000130) 3.19 (000180) 3.63 (000126) 3.65 (000126) 3.63 (888151) 9.01 800 180011421 1.02 300 (000185) 3.03 18001441 1.00 210 (000)1931 9.83 18001961 5.65 EM 18801471 4.67 270 (000146) 4.00 10001401 1.00 100 (000151) 9.10 1015 (000132) 3.07 (800105) 9.15 1000 100010-1 9.19 (00010-) 4.15

(800753) 80.00-X

CHART TITLE - HOH-PROCEDURAL STATEMENTS

OWNT TITLE - INTRODUCTORY COMPONS

OWNT TITLE - SUSPOUTINE OCTORS

10.13

18001701 8.81 GCTGED

O. CE 10 (000001) 0.05 10001001 0.63 0.D. 12 ... 19 (000100) 0.01 1.00 80 0.07 (0000711) 0.00 30 (00000+) 0.07 (000000) 0.00 (000218) 0.10 30 (000216) 0.11 35 (000208) 0.01 37 (000211) 0.00 (00000) 0.00 | 10002101 | 0.02 | 100 | 1000221 | 0.06 | 100 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 10 (000001) 0.07 10000001 9.63 10000277 0.05 (800030) 9.07 (000013) 0.19 (000010) 0.11 (000210) 9.01 (000000) 9.80 10005579 10.00 (000000) 10.00 10002711 10.00 (000003) 9.80 (000000) 10.00 (000003) 11.02 (000000) [1.05 (00027c) [].0c 10.00 10.10 000 10.11 800 10.10 270 (000000) 10.13

292

#0000011 10.00

EVENT	140.	. or compars 40	POODON	AUTOF	LOI OWET S	E1 - 9607		PARE	
CARD 10	PAGE /GOL	MPE		WINDOWS	-	ENDEL 10.	40 PASE/SOLI		
10000071	10.15	(0000	21 10-10						
-	11.01 20	100007	10.63						
-	11.00 00	7 (00000	11.01						
-	11.03 80		11.01						
10002731	11.0 M	100027	10.00						
******	11.00 20	10000	10.13						
-	11.00 30		10.18	(000000) 1	0.19				

OWET TITLE - HON-PROCEDURAL STATISHING

OWNT TITLE - INTRODUCTORY CONCENTS

OWAT TITLE - SUPPORTINE DOOP

(000332)	19.01	0	(800)25)	3.62-X								
(0007+0)	14.02		(000300)	16.17								
(000300)	19.66	10	(0003-0)	14.0								
(00030-)	18.61	26	(0003+0)	14.00								
(000306)	15.00	*	100030-1	15.01								
(000300)	15.65											
(000301)	15.67	90	(000362)	14.00	(800350)	15.00	10000001	15.00	(000000)	16.0	(000371)	16.00
(000305)	16.01	20	(00035+)	15.61								
(000387)	10.00		(000305)	10.01								
(000370)	16.05	20										
(806373)	16.07	**	10003051	16.01								
10003701	10.10	*										
(000303)	16.12	-	(000301?	15.67								
(00630-1)	16.13	•										
(000300)	16.15		(886391)	18.07	(000303)	16.12						
(000300)	16.17	800	18063771	16.00	(000370)	16.11						
1000-011	18.19		(889+86)	17.01								
(800-86)	17.01	210										
(000-00)	17.63	1000										
(000+33)	17.16	999	(800-00)	17.02								

OURT TITLE - HON-PROCES PAL STATEMENTS

OWRT TITLE - IMPRODUCTORY CONFINTS

OVER SHITURES - SUFFER THE

-	80.01	0.0794	10007721	80.66-X		
-		130				
-		190	(600 + (*)	80.01		
-		190	(000-07)	20.03		
-	80.07		(000007)	20.00		
10000071		170				
10000111	20.10		(000072)	21.13		
-	20.11	200				
10000471		-	10000711	B1.18		
000130	20.16	24	10000711	81.18		
10000-51		200	10005211	80.15	(000535)	20.17
4000-71			10000701	@1.11		
-		***				
-	20.27	*18	(000000)			
-	81.01	•	10000071			
-0000001	21.03		(000000)	21.01		
10000011	81.00			81.63		
-	#1.W		-	21.00		
10000001	21.10	****				
-0005701	21.11	-	10000271	21.00		
-	21.13		10000711	81.18		
-	81.18		-	21.18		
-	81.10	616				

OWET TITLE - HON-PROCEDURAL STANDARDE

OURT TIRE - IMPRODUCTORY CONSTITUTION

OWNT TITLE - BUSTONTHE BUCTHE

- in a shall

65/89/7h TABLE OF CONTINUES AND RETURNICES AUTORNOLOURT SET - SEEP PASE 3 SEPTEMBERS (SOLECE SEALDER NO. MG PASE/SOX) CASE 10 PAGE/SOL MANE (886887) 81.61 SUCPIL (866771) 20.01-X 10000271 21-02 130 10000001 21.03 110 (000525) 25.01 (800632) 25.05 200 10000301 21-02 (00000-1 25.21 (000535) 21.05 (0000)6) 0-.00 316 (0000-6) D-.10 305 (0000m) (h.00 (000000) Pr.12 330 10000521 25.15 2-0 (0000-0) Pt.11 (00000+) 24.17 (000053) 25.15 (000057) 2-.20 (000000) \$1.10 (000007) 81.80 1000000) 27.22 (000003) 25.20 (000001) 24.23 300 (000000) 21.27 (000057) 21.25 (000007) 25.01 (\$00000) 25.11 (000000) 25.03 (000007) 25.01 (800671) 25.04 300 (000003) 25.20 (000079) 25.00 (800880) 25.00 (000001) 25.00 200 (000000) 21-22 (000000) Pr.27 (000000) #5.11 300 (000000) 25.03 (000000) 25.13 304 (000001) 25.18 305 (000001) 85.16 (000000) 25.15 (000000) 25.10 (000001) 25.16 (000003) #5.20 (00000E) #8.10 (800C9+) 25.21 400 CHART TURE - MON-PROCESSION STATEMENTS OWRT TITLE - INTRODUCTORY CONDITS OWNT TITLE - SUSPOUTINE BUCTS 10007471 88.0: OLCTS 10001%) 4.02-X (800755) 88.04 (000700) 40.10 18007571 80.06 10 (808738) 80.87 80 (000756) 80.65 (800762) 88.11 200 (80070+) 20.12 250 (8007811 80.19 10007071 29.01 300 (000783) 80.11 (000770) 80.00 (000703) 80.11 (000700) 29.02 310 10007701 29.03 400 (000705) 80.12 (800707) 80.01 (800700) 89.18 (800774) 29.07 418 (800775) 20.00 420 (800779) 29.00 430 (000774) 20.87 (800701) 29.11 446 (80870+) 29.12 498 (800700) 89.10 (800788) 20.13 400 1000773) 80.05 (000700) 80.10 (800700) 89.14 401 (800788) 29.18 500 (000757) 20.05 (000700) 29.13 (800000) 29.22 (00000+) 20.01 (00000-1 30.01 502 (800018) 30.04 9003 (800835) 30.21 67 (800037) 30.23 00 (00003-) 30.86 (00000) 20.03 (8008301 30.24 5004 OWRY TITLE - HON-PROCEDURAL STATEMENTS CHART TITLE - INTRODUCTORY CONFIDITS OUPT TITLE - SUBMOUTINE BUDGET (8000-7) 33.01 DUDGT 1000700) 40.19-X (000077) 23.02 10 (000075) 33.01 (000075) 23.01 (800000) 23.05 10000011 33.05 10000011 33.05 18 (80080-) 33.07 80 (000075) SS.01 (000075) 35.01 (000075) 33.01 (000076) 23.01 (000000) 23.00 20 (000001) Bo.11 100 (0000E) 33.00

10000211 D.10

(000002) 33.12

63/89/7s	TABLE OF CO	HTEHTS 40 REFERENCES	AUTOFLON CHART SET - SHEEP	PAGE .
C460 10	PART-88H NAC		REFERENCES ISSUACE SEQUENCE IN- AND PAGE/SMIT	
10000011	35.15 180	(00000) 25.13		
(000005)	23.15 110	(00000-) 33.12		
(000007)	35.16 119			
(000000)	30.17 116			
(000003)	Dr. 81 188	(000001) 33.19		
(00000)	P. 00 100			
(000000)	20.03 186			
(00000)	D.D. 198	(1121) P. 12	(000000) 25.15 (000007) 25.16 (000000) 25.17 (00000	D 30.01
(000010)	20.00 100			
10000111	D.07 100			
10000131	21.00 170	(000000) 24.00		
(000010)	D.00 300	(000010) 205		
(000021)	21.10 100	(800017) 31.12		

OWNT TITLE - HON-PROCEDURAL STATE-ONT

OWAT TIPLE - INTRODUCTORY CONSIDERS

OWNT TITLE - SUSPONTING FREELD

(000030)	37.81	THE .	(000750)	80.00-X
(000001)	37.00		(000002)	37.63
(000002)	27.03	10		
(800087)	37.00		(000073)	37.00
(000073)	37.00	90		
(800077)	37.11		(000000)	37.18
(000000)	37.18	*		
(000000)	37.14		(000000)	37.16
(000000)	37.10			
(004000)	37.10		(000000)	37.80
(8000)	37.80	70		
1000001-1	77.23		(000000)	37.5
10000001	37.8	78		
10000001	37.88		(001001)	37.87
(001001)	37.87	66		
(801863)	37.80		(001010)	30.01
(00100-)	27.30		(001000)	37.32
10010001	37.32			
(001010)	20.01	000		
10010121	30.03		(001010)	30.00
18010161	30.00	700		
(401421)	30.00		(00)027)	3 .11
(00)(027)	38.11			
(801830)	30.13	•		
(6010-6)	38.17	•	(001000)	20.12

OURT TITLE - HON-PROCEDURAL STATEOGRE

GUST TITLE - INTRODUCTORY CONSCIONS

OHRT TITLE - SUSPENTINE FROME

(00(0-0)	51.01	/19903	(000700)	89.87-K			
(001003)	41.66						
10010001	41.07	3					
(001000)	41.00	•	(001005)	41.86			
(001000)	11.00		(001801)	91.10			
(001001)	41.10						
100100-1	41.18	100	10010021	41.0	(001007)	41.87	
10010001	\$1.13	100					
(001000)	91.16	103					
(001100)	41.16	180	(001007)	91.19			
(801168)	41.10	183					
10011001	41.80	124	1001100	41.17			
10011171	41.83		(001180)	11.0			
10011001	41.00	180					
(00) (03)	11.88	800	(001001)	41.18	10010001	91.10	10011001 11.10
100110-1	41.87	805					
10011001	48.81	200					
10011201	12.85		(00) (30)	W.D.			

STATE OF	TABLE OF CONTENTS AND REFERENCES	AUTOTUBN CHAT SET - SHEEP	PAGE 9
CARD 10	PAGE/BOX NAVE	REFERENCES (SOURCE SEGUEDICE III). MIO PARE/SON)	
(00) (35)	12.0 DD		
10011371	42.65 200 (00(123) 41.85	(00)127) 91.80	
(00) (%2)	100(116) 12.00		
(801148)	12.00 101		
(801198)	NE. 12 (80(151) NE. 13		
(001151)	N2.13 N42		
(80119-)	N2.16 (001197) N2.17		
(001157)	12.17 143		
1001190	12.19 (00(10E) 12.21		
(00) (02)	NE.21 500		

THE STREET STREET, STR

OWNT TITLE - HON-PROCEDURAL STATEMENTS

GUAT TITLE - INTRODUCTORY CONSUMS

OWNT TITLE - SUBMOUTINE HATLE!

		MATLE 1		83.19-X	
(00)171)			(001-05)	89.14-X	
2011917	46.01	100			
(00) (02)	45.00		(801182)	46.03	
10011831	46.63	101			
(001198)	46.0	100			
(001107)	45.05		(001100)	46.66	
(001100)	45.00	103			
(001200)	45.00	31			
10012013	46.00	*			
(001207)	45.10	100	(001190)	46.07	
(001200)	₩.11		(818100)	45.14	
(001210)	46.13	107			
(115100)	95.19	110			
(801217)	45.19	100	(001200)	48.12	
(001219)	46.82	100	(815100)	45.13	(00)216) 46.16
(001221)	45.89		(801882)	¥5.88	
(001822)	46.65	121			
(00)805)	45.29		(00)800)	¥5.30	
(001800)	45.30	182	·	40.20	
(001820)	45.31	130	(801200)	45.00	
(80)230)	45.22	137	(00)206)	45.18	
(00(2)1)		131	100	70.10	
	46. N				
(8018-5)	46.37		(801240)	46.35	
(8018-4-1	45.36	133			
(0012-0)	48.40	130	(0012-3)	16.30	
(0012-7)	46.42	135			
(0012-0)	45.43	130	(801246)	45.41	
(001623)	46.01	140			
(001896)	46.03		(901294)	16.0	
(001250)	46.0	191			
(001230)	46.00	142	(801302)	46.85	
(001,000)	46.87	143			
(001800)	46.80		(001602)	46.20	
(001273)	46.00	199			
(001277)	48 .11	196			
(001801)	46.19		(80180+)	46.16	
100180-1	46.16	146			
(001307)	46.17	197			
(001200)	46.10	198			
(001200)	40.10	140	(001807)	46.17	
10012021	₩.20	190	(001200)	46.10	
10010001	46.22	191			
(001300)	46.00		(001301)	4.5	
(801301)	46.85	198			
(00)305)	40.85	193	(001,200)	16.21	
(001311)	46.27	190			

OVAT TITLE - NON-PROCEDURAL STATEMENTS

OWNT TITLE - IMPRODUCTORY CONDUCTS

OVER TITLE - SUPPORTING HARLIE

(80(818) 40.01 MALPS (80(487) 91.01-X

THE OF CONDITS HE REPURCES A/10/LOU CHUST SET - 9607 -CARD 10 PASE/SCH HAVE PETENDEES (SMARE SENDEE 10. 40 PARE/SSK) 1001240) 40.02 20 (841230) 10.01 10012401 VO.D. 20 (00)330) 40.01 (001300) W.86 W 10012201 10.41 (001301) 49.00 ISS 10013171 10.03 (40)2401 14.46 100120-1 10-10 107 10013701 40.14 180 (001371) 40.15 121 (001301) 40.00 803 10012001 10.00 10013061 40.85 (00(300) W.SS SP 10012071 10.05 000 100(200) 10.00 (001302) 40.31 (001300) 40.31 807 (40,20) 40,20 100

THE RESERVE OF THE PARTY OF THE

me of the state of

OWET TITLE - HON-PROCEDURAL STATEMENTS

OWRT TITLE - INTRODUCTORY CONSTITUTE

GUST TIRE - SEROUTHE HOME!

(801464) W.S. (DIR.) (000124) 3.01-K 10011201 12.00 (801927) 91.17 (801100) Dr.05 1001530 M.43 (001990) W.D. 16 (001994) W.87 (801943) 12.05 -10015201 12.00 (80196) \$2.00 # 10014171 2.10 (001WG) \$2.11 (CO1990) W.11 Pr (001100) 92.12 30 ---(001402) 92.15 100 (88)990) 92.67 (001461) \$2.13 (001402) 92.15 -----------4601487) M.19 W (MINE) \$2.17 (0)(C) E.M E (0)140) W.81 Pr (001400) 12.30 (00100) TE.M -(801482) 55.81 (00110E) 05.01 75 10019077 12.10 (001465) W.G. 110 (001400) 92.16 (881961) 80.80 (00140) M.D. 113 40011400 W.60 111 1001101 W.G (MINT) M.M 116 18011081 95.00 (601970) W.11 186 (801978) 83.10 (001406) \$5.14 187 ----(801480) 12.81 (401401) \$5.10 (801480) 95.10 (001405) W.19 ISI (M(NM) 95.21 100 1001-051 15.22 102 91.01 9001 ----(MINE) E.S. 19:12: 19:13: 19:13: 19:13: 19:13:

(001-00) 0.00 00 (001-00) 0.00

(001900) 91.00 310 (001907) 91.00 (001910) 91.12 (001910) 91.12 300 (001911) 91.12 330 (001902) 91.01 (001927) 91.17 400

GUST TITLE - NON-PROCEDURAL STATEMENTS

BUST TIRE - MIRELETORY CONSULTS

COURT TITLE - SUBMOUTINE INISCON

| CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONTROL | CONT

\$2/81/74					
(001575) 97.07 300 (001971) 97.05 (001975) 97.05 (001975) 97.00 300 (001975) 97.00 (001975) 97.00 (001982) 97.11 328 (001982) 97.12 328 (001982) 97.13 300 (001982) 97.13 300 (001982) 97.13 400 (001982) 97.13 (001982) 97.15 (001982)	2/89/74	TABLE	OF CONTONS AND REFERENCES	AUTOFLEN CHAFT SET - SHEEP	PAGE 7
100 1576 \$7.00 200 100 1576 \$7.07 100 1576 \$7.07 100 1576 \$7.10 200 100 1576 \$7.00 100 1580 \$7.11 230 100 1576 \$7.00 100 1580 \$7.12 100 100 1580 \$7.12 100 100 1580 \$7.12 100 1580 \$7.15 100 100 1580 \$7.12 100 1580 \$7.15 100 1580 \$7	MO 10	PAGE/BOX	WE	REPERDICES (SOURCE SEGURICE NO. MG PAGE/SON)	
(00190) 97.00 300 (001970) 97.07 (00190) 97.11 330 (00190) 97.11 330 (00190) 97.12 400 (001970) 97.00 (001901) 97.10 (00190) 97.14 400 (001901) 97.13 (00190) 97.15 900 (001901) 97.13 (00190) 90.01 900 (001901) 97.13 (00190) 90.03 930 (00190) 90.05 901 (001001) 90.02 (00100) 90.00 901 (001001) 90.00 (00100) 90.00 901 (001001) 90.00 (00100) 90.00 904 (001001) 90.00 (00100) 90.00 904 (001001) 90.00 (00100) 90.00 904 (001001) 90.00 (00100) 90.00 904 (001001) 90.00 (00100) 90.00 904 (001001) 90.00 (00100) 90.17 902	0019751	97.07 800	(001971) \$7.05		
(001901) 97.10 320 (001970) 97.00 (001901) 97.10 (001902) 97.11 330 (001903) 97.12 (001903) 97.13 400 (001903) 97.10 (001903) 97.15 400 (001903) 97.13 (001903) 97.15 400 (001903) 97.13 (001903) 97.15 400 (001903) 97.15 (001903) 97.	9015761	97.00 MS			
(001902) 97.11 330 (001903) 97.13 400	00 (979)	97.00 300	(881975) 97.87		
(001900) 97.13 400 (001970) 97.00 (001901) 97.10 (001901) 97.15 600 (001900) 97.13 (001903) 90.01 900 (001901) 97.15 (001903) 90.03 930 (001903) 90.05 910 (001901) 90.00 (001903) 90.05 911 (001003) 90.07 (001001) 90.05 911 (001003) 90.07 (001001) 90.05 904 (001001) 90.05 (001002) 90.15 900 (001000) 90.14 (001002) 90.15 900 (001000) 90.14	19013	97.10 200	(601970) 97.00		
100 100 97, 1	19021	97.11 230			
(801891) 97.15 900 (801985) 97.13 (801985) 97.13 (801985) 90.01 920 (801981) 97.15 (801985) 90.03 90.03 90.00 (801987) 90.02 (801987) 90.02 (801887) 90.05 91 (801887) 90.07 (801887) 90.07 912 (801887) 90.07 912 (801887) 90.05 (801887) 90.05 (801887) 90.05 (801887) 90.15 900 (801887) 90.05 (801887) 90.15 900 (801887) 90.15 900 (801887) 90.15 900 (801887) 90.15 900 (801887) 90.15 900 (801887) 90.16 (801887) 90.16 (801887) 90.16	90 (906)	97.13 400	(001579) 57.00	(801901) 97.10	
(801923) 90.01 920 (801901) 97.15 (801903) 90.03 930 (801903) 90.04 940 (801904) 90.02 (801803) 90.05 941 (801803) 90.07 (801804) 90.05 942 (801804) 90.05 944 (801801) 90.05 (801822) 90.15 950 (801804) 90.14 (801823) 90.17 952 (801823) 90.17 952	1019001	57.15 100	(001905) \$7.13		
(001955) 90.03 936 (001950) 90.05 940 (001955) 90.02 (001001) 90.05 941 (001003) 90.07 (001001) 90.00 944 (001001) 90.05 (001002) 90.15 950 (001001) 90.14 (001023) 90.17 952 (001023) 90.17 952 (001023) 90.19 970 (001025) 90.16	101901)	97.15 900	10019061 57.13		
(90190) 90.9 910 (00190) 90.00 (00100) 10.00 (00100) 90.00 (00100) 90.00 (00100) 90.00 (00100) 90.00 (00100) 90.00 (00100) 90.00 (00100) 90.00 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100) 90.10 (00100)	901903)	20.01 200	(001901) 57.15		
(001001) \$0.05 \$11 (001003) \$0.07 (001001) \$0.07 (001001) \$0.05 (001001) \$0.05 (001001) \$0.05 (001001) \$0.15 \$0.0 (001001) \$0.15 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.0 (001001) \$0.15 \$0.1	101905	90.03 \$30			
(001002) 90.07 942 (001001) 90.08 944 (001001) 90.08 (001022) 90.15 950 (001000) 90.14 (001023) 90.17 952 (001023) 90.19 970 (001024) 90.16	1900	10.0 Pe	(00190+) 90.00		
(001001) 90.00 904 (001001) 90.00 (001002) 90.15 950 (001000) 90.14 (001000) 90.17 950 (001000) 90.19 970 (001000) 90.16	0010011	20.05 201	(801003) 90.07		
(001022) \$0.15 \$50 (001020) \$0.14 (001020) \$0.17 \$52 (001020) \$0.19 \$70 (001020) \$0.16	1900100	20.07 94			
(001629) \$0.17 \$22 (001629) \$0.19 \$70 (001624) \$0.16	10100-1	10.00 PM	(001001) 90.00		
(801629) \$0.19 \$70 (80162+) \$0.16	1010253	10.15 500	(001000) 30.19		
	1016251	10.17 100			
(801632) 99.80 600 (801901) 97.19 (801909) 39.39	1016291	90.19 970	(80162+) 90.16		
	101632)	10.20 600	(001901) \$7.15	(001000) 10.19	

OVER TITLE - NON-PROCEDURAL STATEMENTS

OWRT TITLE - INTRODUCTORY CONFENIES

OWRY TITLE - SUBROUTINE NUCLE (00104)) 61.01 MCDLE 10001941 4.04-X (001000) 61.05 (4001400) 61.03 40017001 63.00 (861703) 61.60 (001707) 01.12 10 (001700) 01-13 12 (001707) 01.12 (8017(1) 62.61 80 10017071 61.18 1001711) 02.01 (001713) 02.02 22 (001717) 03.01 88 40017111 02.01 (001710) 63.00 30 (801716) 81.13 (001715) 62.62 (001700) 63.00 22 (30)702) 63.66 40 (001719) 03.63 (001706) 01.11 (001700) 63.00 100 (601721) 63.65 (801731) 65.11 1001720 03.12 (001732) 63.12 110 (801734) 63.13 180 (00)738) 63.19 6881797) 95.88 (801737) 63.15 130 (001725) 03.19 (001730) 63.16 132 (801730) 63.17 136 (801742) 63.19 137 (80)744) 65.80 140 (8174) 63.21 (91) (0017h7) 63.82 (801740) 65.82 142 (001740) 01.01 194 (601746) 63.21 (001751) Dr.65 NG (801792) 00.00 146 (801780) 01.00 (801783) 0-.65 197 (80170+) 01-85 NO -10017001 00.01 190 (801738) 63.19 (861763) 65.62 800 (8017-1) 63.10 (8017-3) 63.19 (801787) 61.67 (80(704) 65.65 210 (001706) 05.65 211 (801767) 65.65 212 (801785) 65.00 (001770) 05.10 (001773) 05.11 230 10017031 88.02 (0)(774) (5.12 80) (8)7751 65.13 80· (001776) 65.15 888 (80)7021 05.10 800 100177-1 05.12 (001778) 05.13 (80170-) 65.17 800 10017021 05.16 (001700) 00-01 800 (801782) 65.16 (0)(702) 05.03 800 (801786) 66.17 (00)700) 05.05 805 (60(770) 65.15 (801788) 65.01 (80)707) 68.66 300 10017201 03.16 (41773) 46.11 (001700) 65.15 (001703) 66.04 ********** (80)003) 05.00

(001012) 05.13 300

	TABLE OF CONTENTS AND RE	TOTOLES AUTOLISI OURT SET - SIESP	PAGE
CARD 10	PARE/ROK NAVE	REPROTEES ISSUADE SENDEE IO. NO PAGE/GOLD	
(01010)	CO.10 (CO1010)	6.10	
(001000)	06.19 G001		
(0010-01	06.45 TOOR (001010)	40.10	

OURT TITLE - IMPROJETORY CONDUCTS

OVER TITLE - SURGITIVE HOLIES

100100-1	60.01	10,00	10010001	61.60-X				
10010701	60.00	10	10010771	80.01				
(001000)	60.63		10010021	00.00				
(001001)	80. Pr	· W						
10010021		15	(001000)	00.63				
100100-1	69.66	80	(601677)					
10010001	89.67		(0010-1)	70.21				
(001007)	60.60	20	(00)(005)	89.67				
(00)000)	99.00	20	(801687)	₩.₩				
(001003)	60.10	-						
18010971		**	(001002)	₩.₩				
(001000)	70.01	*	1001007)					
10010011	70.00	100	1001000)	60.67				
(001905)	70.00	101						
10019101	70.00	100	100190-1	70.65				
(001013)	70.00	100						
(001917)	70.00	1000	(001900)	70.65				
(00)(02)	70.11	110	(001918)	70.07				
(00)02+)	70.13	111						
(80(885)	70.19	118	(80(923)	70.12				
(001000)	70.16	119						
(001027)	70.16	116	(001986)	70.19				
(00100+)	70.10	110						
(0010-1)	70.21	200	(001000)	60.11	(001001)	70.01	(001053)	70.16
(0019-6)	71.01	205	10010131	70.45				
(0019:0)	71.63	210						
10015501	71.00	-	10019171	71.00				
(80168)	71.66	200	(0019-3)	70.83	(001010)	71.63		
(001003)	71.00		(001000)	71.07				
(401905)	71.07	200						

OURT TITLE - HON-PROCESURAL STATEMENTS

GHAT TITLE - IMPRODUCTORY CONFORTS

OMET TITLE - SUBSCITUTE PRECENT

(00)985)	70.01	PRECET	(000180)	3.66-X		
(001000)	70.03		1000017)	2.13		
(001000)	P. 07	16				
10000077	7.00	80	(001000)	71.00		
(000000)	20.11	20				
(800017)	P. 13	₩	(000000)	Pr. 10		
(\$100(3)	Po. 10	*				
(000005)	70.10	90				
(000000)	70.19	**	1000000	P. 15	(00000)	70.17
10000311	7.8					
(00000)	70.23	70	******	35.81		
(000000)	2.0	1000				
(0000)	P.88	9000	(00000-1	2.8		

OVER TITLE - HON-PROCESSING, STATE-SHITS

OWAL TITLE - INTRODUCTORY CONDUCTS

OURT TITLE - SUBMITTIE PLOS

| 1000000 | 77.01 | PN.DG | 1000177 | 1.07-0 | 10000720 | 77.02 | 10 | 10000720 | 77.01 | 10000720 | 77.01 |

1 - Sep. 3

60 H		APPE OL CONS	DITS 40 R	and cer	_	107L0H CHI 105 100A			PAGE/BBII)		ı	ME	•
******	77.00		(000070)	77.66									
******			(000072)		(000077)	77.00	10000701	77.66					
*****	77.00	200											
*****			(000000)	77.12									

******		1000	10001101										
-	100000000	1271	1000110	****									
-			(002102)	77.42									
*****			(000000)										
*******	10.00	0.70.700	(002100)										
(000117) (000183)		사용하다 사람들	(002110)	79.02									
	10.07		(002182)	3.6									
-			10021191										
GUST 117	W - 10	HANGEBURL S	:ADDIS										
CHART TIT	LE - 100	HEDUCTORY CO	10/13										
-	T · M	MOUTINE RAY	*										
(002137)	01.01	RAPS	(000130)	3.60-K									
1000001	81.02	9001											
(000010)			(000530)	₩.₩									
(000018)													
10002131			(000211)										
1000017)			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,										
(000000)	01.11	•	(000210)	01.00									
(0000023)	91.18	615											
(000000)			(000000)	01.11									
(00000)				-									
40000101			(000210)	W									
(00000)			(000000)	01.11									
(000000)	W.	670											
	2.55	•	(00000)										
(000000)		•		11:12	1000010	11:12	123217	11:12	(000003)	01.18	10000000	80.1	*
(000000)	₩.#	100	(STATE)	21-27	10002171	01.10	10000031	01.18	(000000)	81.P	10002107	42.0	ı.
(000000)	82.12	9002											
100000-1			(00000)	62.10									
******	82.16	801											
(000000)			(0000)	62.15									
	8.81	101		• •									
(000276)		401	(000077)		(00027)	W .40							
1000357)			(00000)										
(00000)	65.	402	(000277)	CE. 25									
1000000)	65.65	405	10002771	e .5									
10000001	65.60		(00000)		(000001)	6.0							
(005301) (00540)	66.07 66.10		(00000)		40000111								
U granana					1000	K:B		B:E		E:12	(002300)	.	•
(000313)	0.01		(0005(1)										
(0005) 7) (000532)	9.E		10001701 10001701										
	D. W		10003177										
(000000)	D1.67		10001781										
(000200)			(000300)										
******			(000-75)										
(002307) (002302)			(00000)										
(000)			(000100)										
(000-00)			(000)70)										
(000-00)	0.0		1000-01)										
(000)(7)	6.6 1		10001701										
(000 vn@)	Ø.66		10001101										
(0007-0)	9.01		10001001										
(000)(1)			10000										

83/89/7h	148.6		ANTIFLEM CHAT SET - SEEP	PAGE 18
C440 10	PAGE /BOX	ME	REPERDICES (SOURCE SEGURICE NO. 440 PARE/SIX)	
1002-701	60.00 610	(M212) 2:11	(002361) 01-06 (002376) 01-31 (000106) 01-10	
10001731	CD-10 018	(000-00) 00-10		
(888-78)	60-12 G00	(000005) 01.05	(882780) (h.15 (88250) 88.88	
(000-00)	80.15 896	(000-00) 05.13		
(882-87)	65.20 MI	10004001 00.10		
(000703)	67.81 888	(007-05) 05.10		
10003001	67.63 ET	(000001) 00.21		
(000700)	87.16 900			
(00500)	67.17 316	(000007) 00.07		
(000001)	60.61 200	10050077 00.07		
(000000)	00.00 EM	(000070) 07.80		
(000015)	69.15 900	7		
(000037)	69.61 100	(002-00) 00.13		
(000001)	60.15 110	(000070) 00.19		
(000000)	00.21 NO	10000701 00.14		
10027101	00.27 VX	(000007) 00.80	•	
(8027-2)	90.67 900	•		
(002700)	99.15 990	10000271 07.00	10000171 07.16 10005191 00.13 (000025) 00.00	1002741) 90.00

OURT TITLE - NEW-PROCESURAL STATEMENTS

DWRT TITLE - INTRODUCTORY CONDUCTS

OWNT TITLE - SURBUTINE SPAL

(002775)	99.01	PA	10001231	2.88-X								
(000012)		2	10000101									
(000012)	91.00		(00000-)	85.02								
(000013)	91.63	•										
(000015)		•	(\$10000)	91.00								
(000017)		10	(816891)		(000015)							
(000001)	91.00	18										
(000023)	65.8 1	16	(000000)	D. 87								
(0000071)			(000000)									
(000027)			1000000)	5.0								
(000000)	6.6	•										
(000000)	95.07		(000000)	65 .10								
(000000)		100										
(0000-17	6. 12		(00000)	6 .13								
(88884)												
(0000-0)			(000001)	6.8								
(00000)	3.17											
(000003)			10000101	3.16								
(00000)			(000000)									
(000000)												
(800000)	W.81		(000000)	3.19								
(000001)			(000000)									
(00000)	8.0		(000015)									
10000571		100	25-50-00									
(00000)												
(000000)												
(000071)			(00000)	5.27								
(000078)		179	10000701	5.20								
(900073)		172										
(000075)		170	10000721	W.00								
(60075)		179	100007+1	8.66								
10000771	68.68	170										
10000701	8.07	100										
(000000)		200	19000761		(000007)	88.16	10000000	80.0 1	******	97.62	(000001)	W.65
(000007)	₩.₩	310										
(000000)	99.11	318										
(0000002)	99.13	316										
(000000)	8. P	100	19889771									
(000001)	66.16	100	(000070)	8.07								
(000000)	8.16	105										
(000012)	99.17	200	(000000)									
(00000)	65.10	30	(900000)	65.10	(000001)	99.10						
(800000)	90.10											
(000007)	46.61											
(000000)	95.88	200	(000000)	68.13	10000193	6.17	(00000)	69.10	(000000)	99.00		
(000000)	4.8											

10

66/69/Pr	74	el e cour	MS 40 R	orpoets	~	107.0H OHR	1 961 - 960			•
2000 10	ME /80	344			1000	190AG	TEADER 10.	MD PAE/884	1	
100000-1		100	10000011	66.16						
10000001	97.01		(000000)							
(000000)	- 113	U.25	(00000+)	₩						
(000000)	• • • • • • • • • • • • • • • • • • • •	-	10000071							
(000015)		140	(000000)		(000011)	96.67				
(000000)			(000000)	97.11						
10000001										
10000017			10020271	97.18						
Guer 1 17		MICHAL I	VASTAGRAFIA.							
	_									
CHRT TIT	LE - IM	MENCHANY COM	IDM							
OVR 1 111	r - m	WANT PIN	•							
(000000)	100.01	800	(000000)	100.05						
(000000)			10001511	9.01-E						
(000000)										
10050001			(000000)							
100300-1			10023001							
(003007)	100.00	900	(003001)	100.01	(000000)	100.00				
OVET TIT	u - 🖦	-	TATOOMS							
OURT 111	LE - 10H	NEDLETURY COS	ors							
-	u - 10	-	RY							
10030171	163.01	SAME	10001101	4.60-K						
(003046)			10030**1	165.68	(00304)	165-66				
(003017)			(0030-6)	168.00						
(003003)										
(003000)	163.00	20	(003002)	105.07						
(003000)			10030-01		1000000)					
(00300+)		70	(0000m) (000000)		(46664)	165.62	(0030-A) 105.0	(00,000	·)60.02	
10030001			1003071)							
10030711		_								
(003076)		•	(000073)							
	10.00	•	(000077)	107.00						
10000011		100								
10030021										
(003001)		800	(0031073)	105.80	(000001)	10.05				
(003105)		210		104.13						
(883188)	100.16	212								
(003(00)			(00010-)	10.15						
(003100)			(000)(00)							
(003) 101										
(003) (9)	10.0	316	(000117)	101.00						
(003180)			(000185)	10.00						
(003153)			(005121)							
(003155)			(000100)							
(005127)		200								
(003180)		300	(000100)							
10001201		_	(888137)	10.51						
(000136)			(000175)	101.37						
10031301			ar section (Co.	W-17-4						
10061371		***	(000135)							
(005100)			(000100)							
(000100)			(000100)							

BE/SE/TH TABLE OF CONTENTS AND REFERENCES AUTORISM CHART SET - SHEEP PAGE 12

CARD 10 PAGE/SEN NAME REFERENCES (SOURCE SEGURDEE NO. AND PAGE/SEN)

OURT TITLE - HON-PROCEDURAL STATEMENTS

GHAT TITLE - INTROJUCTORY CONDITS

OURT TITLE - SUBMOUTINE TENT

10000071 100.01 30 (003051) 100.03 (003050) 100.05 (000000) 05.07-1 (003000) 100.02 70/70 10030901 100.01 10 10032551 100.05 80 (803051) 100.03 (00000) 110.01 14 (003098) 100.05 10033011 110.02 50 (003090) 110.01 (003076) 111.03 10030001 111.01 90 (002000) 110.01 10033571 111.03 57 (003071) 111.0- 100 (003050) 100.01 (003053) 100.04 (003003) 110.02 (003000) 111.02 10032761 111.00 116 (003274) 111.05 (000070) 112.01 186 100327-1 111.00 (003000) 112-02 125 (003274) 111.05 (003270) 112.01 1003000) 112.03 190 (003270) 112.01 1000001 118.01 146 (003002) 112.03 1003071 113.01 100 (007000) 118-03 1000000 113.03 GIO (003502) 113.0- 630 (003277) 111.05 (003001) 118.07 (003000) 118.09 (003000) 113.02

OURT TITLE - NON-PROCEDURAL STATEMENTS

一一 小 四次

00/00/Th	148.E W	DIADOSTICS	4/10/LAI GURT SET - 9/69*	PAGE 1
LEC	4101	OLAMOSTIC		
6490 10	PAGE/GOX			
(60000)	8.00	WESTERNED THEM		
(0000)11	8.00	MOD, HED - JEWIS.	CHINA APPEC	
10001021	4.13	WATCOOM ED SWITH		
10011751	₩.00	MOD. HED - JETOR.	CHOMA REPORT	
10019121	D. 13	- 14174	CHONA, NOTROCK	
100170-1	01.00	MED HED - 45-04	CITCHIA REPORT	
10019861	2.0	967 HED - 1666	CHEMA METERIAL	
(00000)	77. P	MELIND - 4544.	CHEMA REPORT	

Reproduced from best available copy.

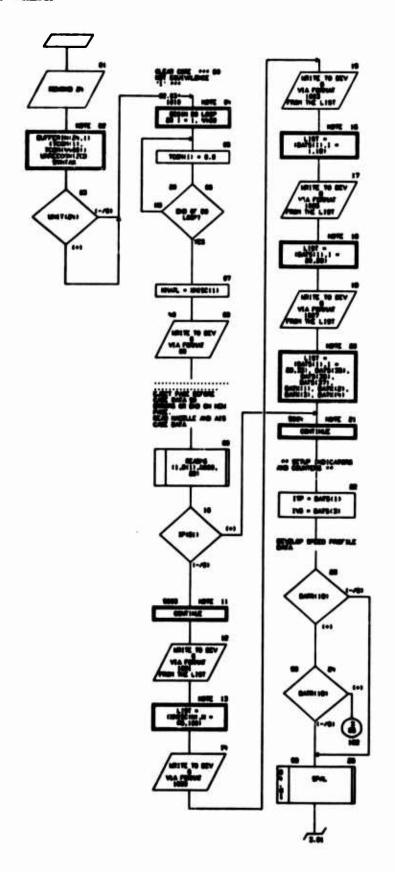
PROGRAM FLOW CHARTS

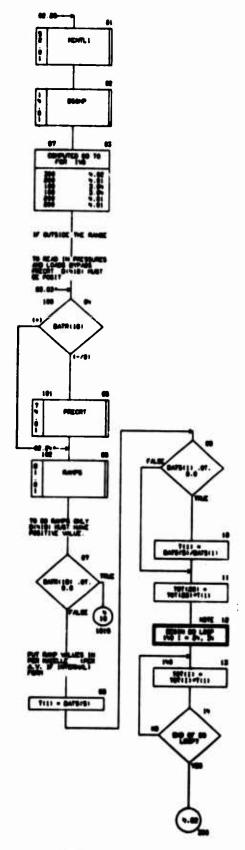
OF

AIR INDUCTION SYSTEM MODULE

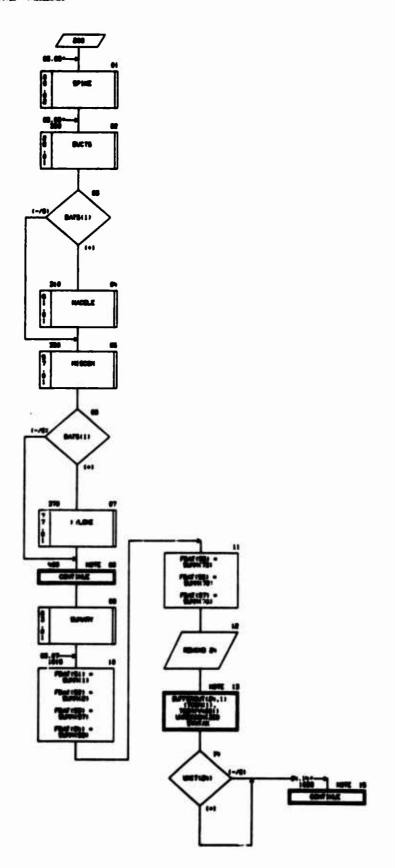
OP-OD/TH

** AIR INDUCTION SYSTEM, INCOLUE AND GRANE SECTION CONTINUE **
INTITION DE MARCH 1979





OURT TIRLE - PROCESURES



data aminima

PRODUCE ALTON

```
-
        COPPOR MISCAPHISCIAGO
       COPON / | FRINT/ | PIGG!
       CONTRACT / FRATIGO
       ---
       (000.00, (001)38, (0000) ,1 (0000)0 (001)001
       ---
       DANDERSON BATSINGS
        ---
       SHEEDS ON SATRELESS (SECTION)
       DIFERENCE
                         BAR(110)
       -
       88/1WLDGE (0(1701),8/99(1))
       (100(1),700((501))
       CENTAL, 198101 330, WINDS
       COULWLDCE (01271) ,BAR((11)
       MANUAL DES (01771) - $1111
        COVINGDOE (T(101),707(11)
       CONTINUENCE (IO(SE), IPAGE)
       COUNTDICE HOUSE, HOWE,
       BBUINGDCC: (10(91), 1/1), (10(92), 1/2), (10(93), 1/3), (10(91), 1/4)
       COUNTRIES (10(111),179),(10(112),170)
       COUNTY COLLEGE (COLLEGE)
        POPME ( INC.)
1001
      FORMETIME, CER. 201- ALSON - (PIGL) **/801,E: '8/201,GAL91
      FORMET IND, NOW, ESHAIR INSUCTION SYSTEM BATALE
      PRINTING, IGHNEED OF MICELES, 162, 79.1 /
        IGK, IDGYPASS BATIO, TOP, F10.2 /
        27K,3HK1.-FINED DUCT 2.-FINED SPINE) /
         MILIONINET THE IS. HERIZ. ROP .- HORT. ROP ), THE FULL /
        27K, DINS.-TRACK. STIE 8.-CP40.STIE1 /
        HELENCAPINE AREA PER INLET, THE FIG. 2
        HER, SHOWNER OF MALETS FOR AND VEHICLE, THE. PS.I /
        HON, HOME DISTANCE OF THROAT FROM L.E. OF COLL OR LIP., TOP., F11.3/
        IGK. I THURER OF DOINES, THE, 79.1 /
        18K, 17KMANAT FER EMBIE, 182, F10.2 /
        ICK, ITHE ION FER DOINE, TEP, FILLS /
        101,104,040 of Dolle, 102, FI1.3 /
        161,1001/FTER & DOILE, TER, FIL.3 /
        MILEMONIE C.O., DISTAGE AT OF FACE, TOP, FILLS /
        161.234 AF COL. GR LIP. 927 1, 162, F11.3 /
        161.23W AT DOINE FACE, SET 1, 162, F11.3 /
         101,236 AT DOINE FACE, SET 1, 702, F11.3 /
        101,834 AF COL CE LIP. SET 2, THE, F11.3 /
        104,834 AF DOINE FACE, SET 2, 182, F11.3 /
        IGN.294 AF DOINE FACE, SET 2, 700, FILLS 1
1000 FORWEL IOI. SOUNGAME SHEEP OF PILON, 192, FIG.2 /
        181, 484934THS THE 16.44ERT, 1.46ERED 18-PILOUTES, FO.1 /
        101, 2014CRAE GOTO OF THEMS PLON, 102, F10.2 /
        16K, 2H6FM 67 H6045 PLSH, 162, F10.2 /
        IOI, SHANDWEE CHOICE OF GUIDDING PRICH, TOP, FIG.2 /
        101, 2007AI OF GUTCOVO PILOI, TOP, FID.2 /
        ICH, SOPPLEN THICOCUS TO COME RATIO, THE, FILLS /
        HER, WHALKILIAMY HALET AREA FOR INCOLLE OR AIR VOIIGLE.
               100. FIL.3 /
        161, 130LET SIPASS AREA FOR INCOLLE OF AIR VOIGLE, THE, F11.2 )
1007 FORMER IGH, ETHIREA OF HISCOLARCOUS SCORE, TOP, FILLS /
        ICH, SDORGE HOICARRIS.-40,1.-451-CAE,67 1.-DROED ARAI.
              TE. FIL.3 /
```

and the second s

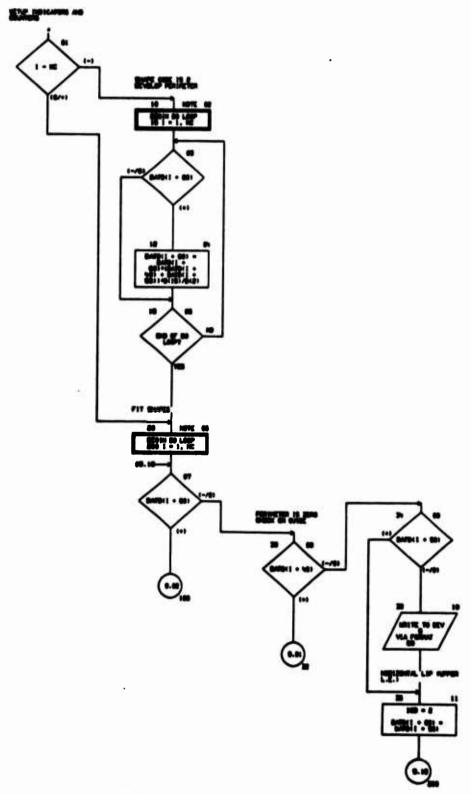
OURT TITLE - HOLFREEDING, STATEGETS

101. SECURENTAL MARCE FOR DUTTE, TOP. 70.1 /
101. SECURENTAL MARCE FOR MARCE. TOP. 70.1 /
101. SECURENTAL MARCE FOR MARLES. TOP. FO.1 /
101. SECTION GOICE (1.-MM.,2.-MED STD.FEF., ... 9.-MML.),
TOP. FO.1 /
101. SECTION ACCESSAFION, TOP. F11.3 /
101. SECTION. LEAD FACTOR, TOP. F11.3 /
101. SECTION. LEAD FACTOR, TOP. F11.3 /
101. SECTION. LEAD FACTOR, TOP. F11.3 /
101. SECTION. LEAD FACTOR, TOP. F11.3 /
101. SECTION. LEAD FACTOR, TOP. F11.3 /
101. SECTION. LEAD FACTOR. TOP. F11.3 /
101. SECTION. LEAD FACTOR. TOP. F11.3 /
101. SECTION. LEAD FACTOR. TOP. F11.3 /
101. SECTION. LEAD FACTOR. TOP. F11.3 /

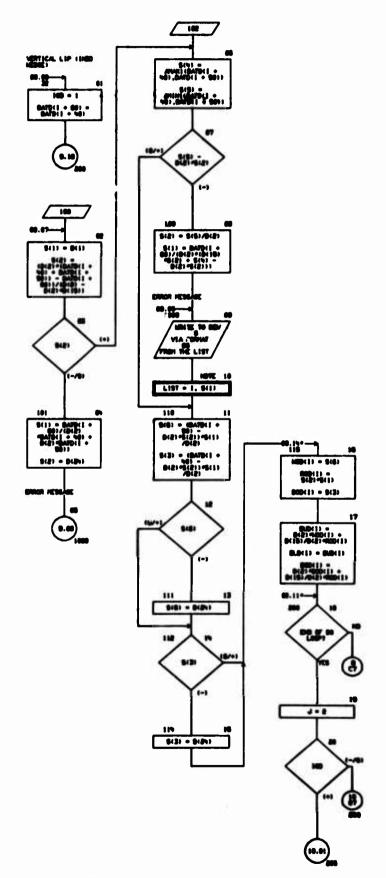
SANDATA AUTORIONI SINTE SEE AND HOLICE OF THE BEST AND HOLICE OF THE BEST OF T

OURT TIRLE - IMPRODUCTIONY CONDUCTS



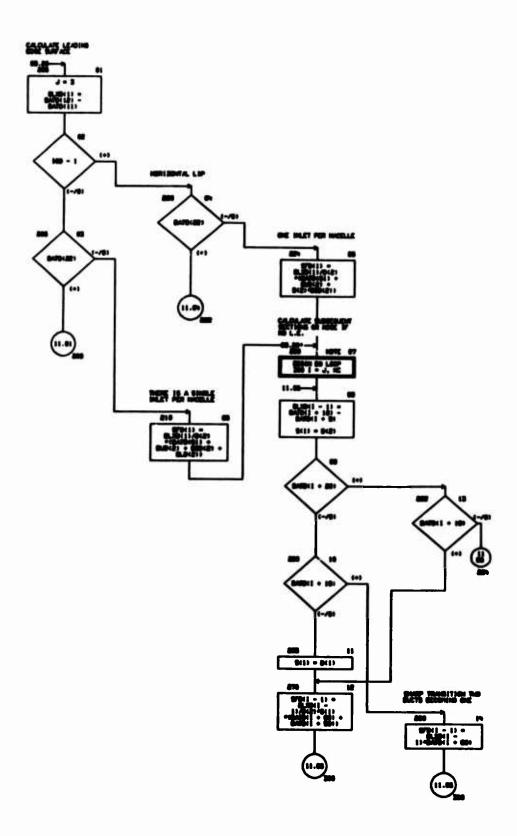


The second second second



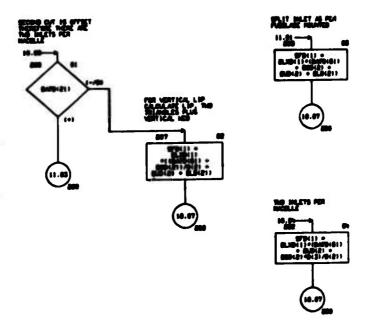
The stage has a

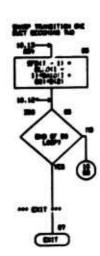
GHET TIRE - RESERVING ACTION



A VERVE

AMERITARY - REPORTED BY 1988





n 1 tillar

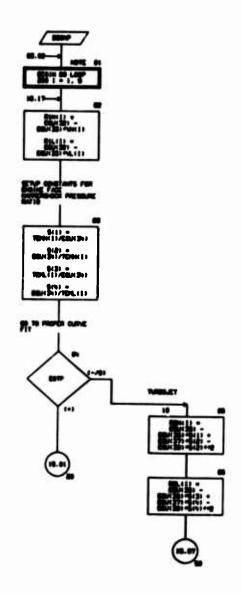
00100 100H14001 SINDIGION 0400001, T400001, 0041001, 4040001 SION \$11001 1013000, 10130,00, 1013000, 1013000, 1013000, 1013000 10130000 ----48-11,7001-00111 (11000, (1001), ((11001), 0,0(1)), ((1001), 000(1)) -----(31,10(1)00, (31,10),100),100(1)00 (31,10)

PERMIT WARMING FROM OCTODO IN AIR MOLETION SYSTEM / 30K. -----

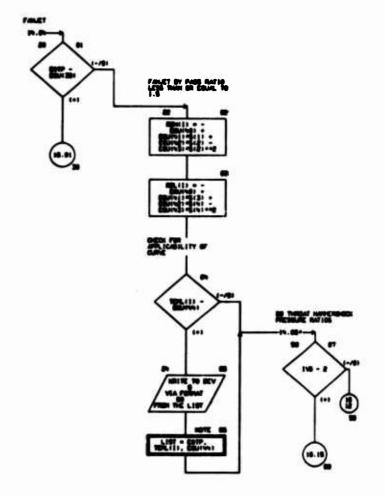
PERMIT MARGINING PROMISETED IN AIR MOLETION SYSTEM / INC. P8.3 1

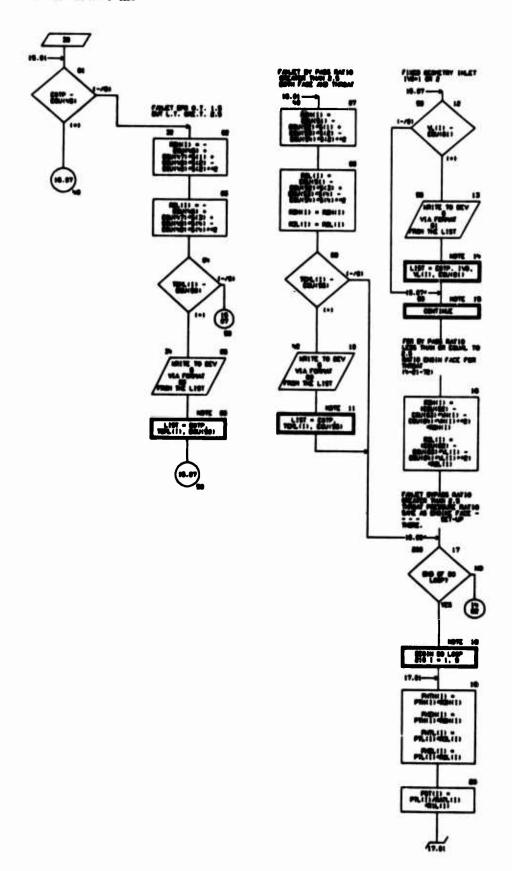
ANTOFOLIO COURT OLT - SIGNY - AND HOLETICH SYSTEM HOLE. PAGE 11

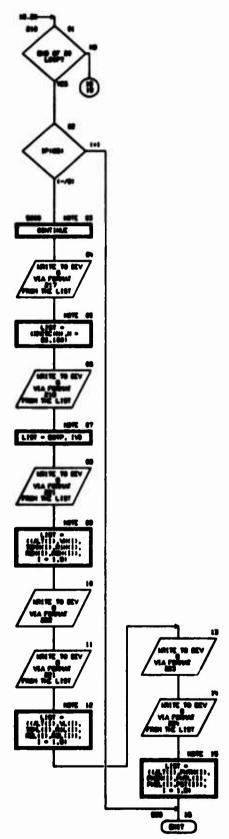
GUST TITLE - INTRODUCTORY CONDUCTS



GHET TIRE - RESOUTING MANE







the state of the s

-

217 210

```
COOK MEL MISCION
(008-01, (001)38, (00017, (0008-0 1018-010)
-
  Sc 1801.
                                                          BATSINGI.
   WHI 101.
                                                          W.1101.
                                                                                                                         100H 101.
    TEL:101.
                                                          PRH 101,
                                                                                                                        PR.1101.
                                                                                                                        BOL (10) .
  PR.(10).
                                                          @MM 100 .
  ₩H 101,
                                                          ML(10).
                                                                                                                        MH 101,
  ML(10),
                                                          PHRM 181,
                                                                                                                         POH 101.
  P. (10)
                                                                                                                        PRT 1 101
                                                          POT_. 181.
    . 845,1101
  -
(40111,700H14011)
CONTANTOCE
                                                          101161,PII.
                                                                                                                         101011,00/(11),
 COLORD LOADS (11), IGATS (2) COTP)
  00/04/LDL: (0(730),717LE(1))
----
(1(271).M.(1)).
                                                                                                                        4712817, 2701111.
(1070 ALO), 6 (200 ALO),
                                                                                                                        (T(501) .010(1)).
(T(911),81,(1)), (T(92),890(1)),
                                                                                                                        COMMITTEE CO.
 (T($01),#B(1)),
                                                         (Tri61),48,(11),
                                                                                                                         (TP$(),###()),
(707)1,50H)), (700)1,58L())1,
                                                                                                                       ITMOD, PICE (11).
(T(901), P$T(1)),
                                                          (11(201),848,(11)
CONVIDER (TOO), AT(1))
----
80/IVILDEE #0(112),1901, #0(113),#97)
PRINCIPAL AND AND ADDRESS OF THE OWN AND ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF THE ADDRESS OF
 NAME TOPOTATION CHICAGO POR PARLET BYR -,75.1/10K.
18.6% TIM JE. S.C. - TO INDE
PRINCIPAL AND AND ADDRESS OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF T
ADOPTED DECEMBER FOR DOLLE MALET COOKING HOUSES.
9678 -,75.1,31,134HLET THE +,13,31,76763 +,75.8,31,
134.WIT STED -,75.81
  FURNETHI ,640,51,20++ 000F - IP(6) --/1X,64(0)
FORWERING, SE, SOCIED PROFILE SESSON CONTAINS,
              / MG. 201, INSTRUCT CATIO -, 178.2, 201, 19140 -, 112 /
    HO, WILL THEFIND, Mr. BOTATICHE, LOL, 1900HERDECK HE /
    164, 34LT, 134, 344, 64, 11460 ROKHE, 64, 114763, RATIO,
  GE, WFACE, 11X, OFFICEAT 1
PROMPI CK, 1713.1, 1714.2, 1717.3, 3716.4 1
FERRIF (MO. VAR. THTOPIL) OF COSTATICIL) LIER, IMPROVEDENCE (L) /
    ICH, DALT, IDI, DAL, CI, INCCO ROCKE, CC, INCTES. BATIO.
  GE, WEARE, LIE, OFFICER 1
PERSONALING, SEE, TOTESHIN, SE, TOTESHIN, SE, TOTESHLI, SE,
  ROTESALI, 161, OCTAFIC / STL, IMPROME-PAIA, SK.
  INDONE-FEIA, DE, IMPROAT-FEIA, DE, IMPONE-FEIA, DE,
```

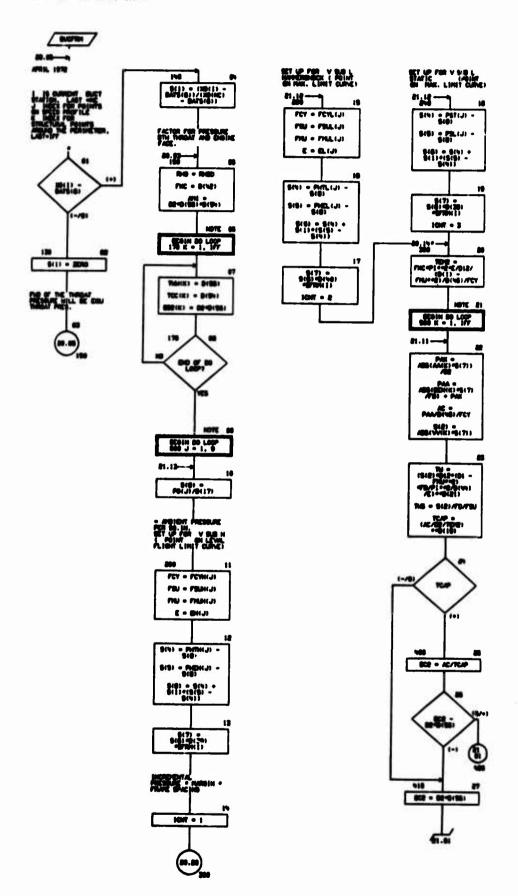
INFRES THEAT I

PROME CL. W13.1. W15.3. 4716.31

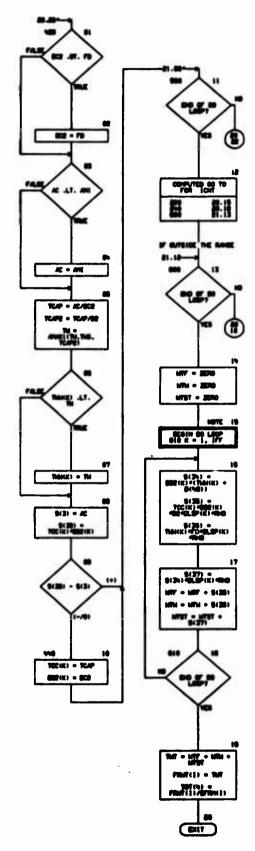
CUNTY TO

APPENDI OVAT SET - SEEP AIR HOLETION SYSTEM MOLLE PARE 19

COURT TITLE - INTRODUCTORY COVERNS



W. Barth



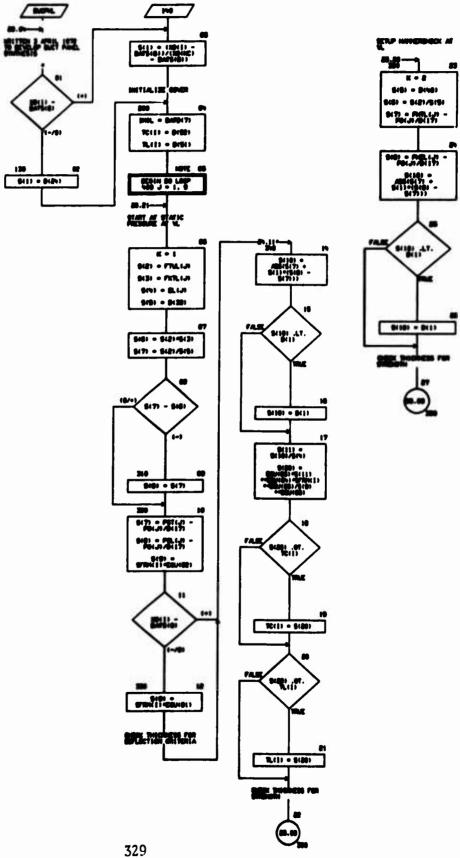
2. on the state of the state of

BUST TITLE - HON-PROCEDURAL STATEMENTS

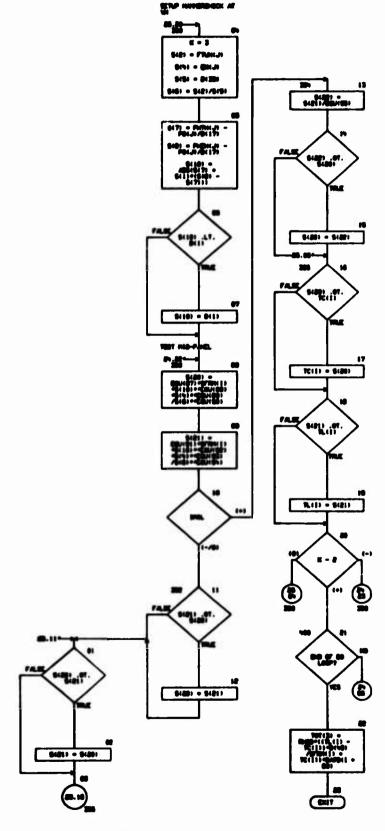
```
(000) DI, (001) DI, (0000) T, (0000) DIDERTHO
   -
  1011107, (01107 ,070110) HOLDE
     HON MAINEN, 8.91001. 60
         Mariano, 1001801, 8881801
BAFSINGS, BAFSINGS, 100181
         PERMISO, PERLISO, PROMISO, PRACISO.
PRINCIPI.
         PRALIST. DHIST.
                            B.(100)
   DEIGH POLIST, POLIST, PARKET, PORIST.
RM.1101. RELIEF. PETITO
CONTINUEDCE (0(1),700(1)),(T(1),700(100(1),(00(1),700(4)01)),
mm(1),700H1489(1)
CONT. DCE
                ......
                                (0121.52).
m.
                1001,011,
                                 (40. cm)
. (28, (80)
                18(7).07).
                                (818) ,881 .
 . 190, 1910
                (D(181,D(8).
                                 @(111.BL11.
. 1810, 18110
                (0(151,P1).
                                 (0124) ,2000)
MANAGE
                 ($4861),8475(1)), ($1321),8479(1)),
 .....
COM WLDEE
                eren, sein,
                                 (T(1001),(LD(1))
MANUAL DEE
                 G(1),/91.
                                ($(97) .FCY) .
($P(0) ,/B/I ,
                ($190) ,FUT.
                                 (S(S1), C),
(90E) .00) .
                ($150) ,FHC1.
                                (S(91),#NL),
 (BIB), TOE),
                 ($1961,940),
                                 (S(S7),PAN).
(9/98) ,AC) ,
                ($490), Tet.
                                ($100) , TAS) ,
                ($400) ,002) .
(BISI), PC#1,
                                ($(68),TC/PE),
(9491),1071,
                (B106) ,MNO ,
                                 (1816), (EB) (I
(BIRT) , RAT)
                44.0(181),W(1)), ((4.0(101),A4(1))
etendi),FCL(1)), (T(001),FST(1)), (T(011),FCN(1)),
(TOME) , FOR (1)). (TOME) , TANNED , (TOME) , FRA (1)).
(T4881),FRANCIS), (T4881),FRA.(1)), (T4871),BH(1)),
(T4881),EL(1)),
                 (T(710) ,DGD)
BULVILDEE
                 (T(1881), Rel(1)), (T(1781), PCC(1)),
BOWWLDCE
                 000(1911, I),
                                 merice), Ji.
 00(100), K),
                ## (115), #C),
                               (ID(119), 177)
DELIVE DOS
                (1001,1007)
```

SEFENTS AFFECTION COURT SET - SHEEP AIR INDUCTION SYSTEM MODILE PARK 21

GHAT TITLE - INTRODUCTORY CONDITS



a de milita



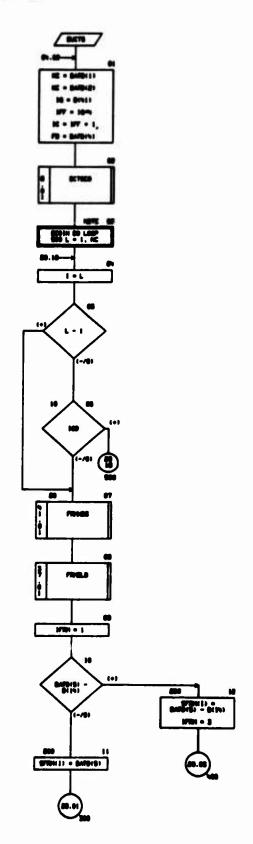
85/80/7h

OURT TITLE - ION-PROCESSIAL STATEMENTS

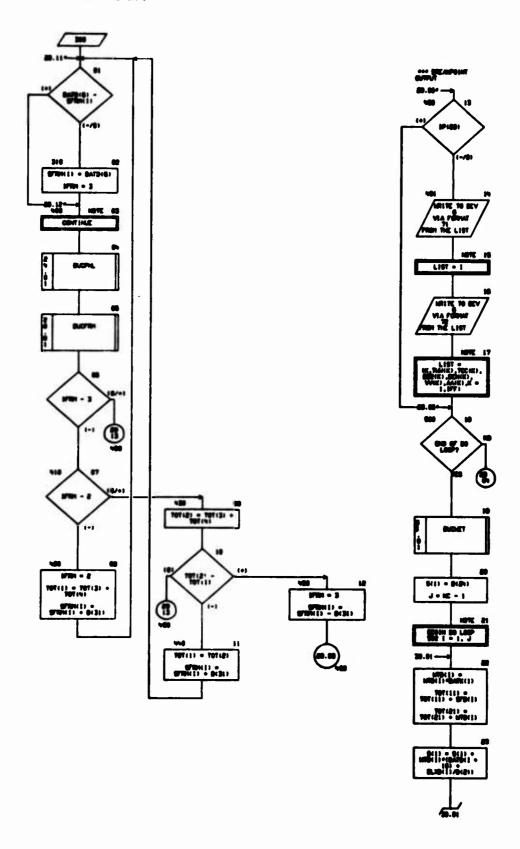
· 005/01, (001)38, (0000)7, (0000)0 and 101101, 1001010, 10110100 2011 511001,107(100) 1881 PO 101, PR. 1101, PRIMITO, PROMISO, PRIMITO, 1011 PRIMITO, 1001, PRIMITO, 1001, PRIMITO, PRIMITO, PRIMITO, ONE SALE SALES - 101 '15' 101 '15' 101 WELLS . TODAY 40111 CHARGE (000) 100H111 (7000),0,(10),(7000),(700(1)),(7070(1)),(7010,(1)),(707,(10),000) SEATURA CE (TEET) , PO(1)1 , (T(201) , PE. (1)1 , (T(401) , PARILLE) , (1970),688(1)),(1980),688(1)),(1980),688(1)), (11901), (10017) CONTRACTOR (T(7)1), STOR(1)), (T(70)), TC(1)), (T(70)), T (1)) CS,(CS)(OH, OL, (S)(OH, (1, (10))OH SSCLAVING --------

A . And the first

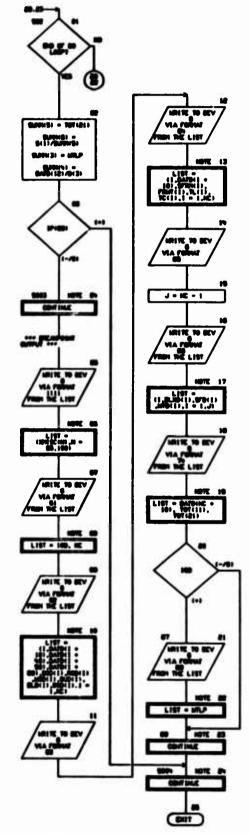
SAME AND INTERIOR POST AND INTERIOR PARTY OF THE POST OF THE PARTY OF



the state of the s



•



OVER TIRE - HOLFREEDING STATEOUTS

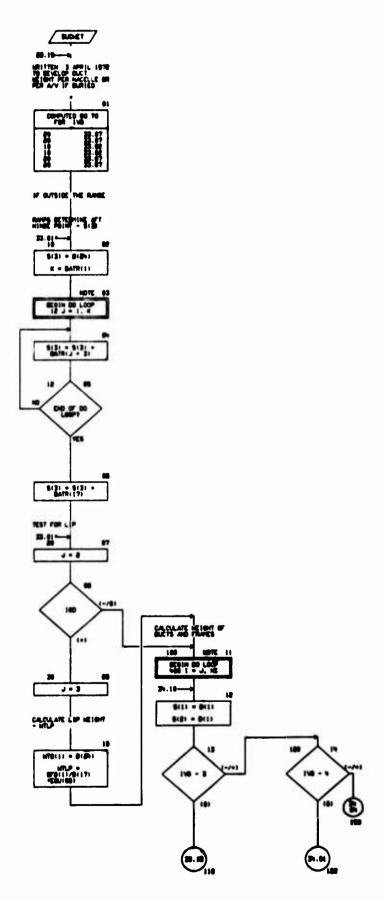
COTO MONTHS ---· 1001-04, 1001-30, 1000-17, 1000-10 1010-0 --5500 Sci00 , 107(100) DESIGN TERLETEN, BARRISON -101 1000, 101 10.0, 101 10.0, 101 1000, 101 1000, 101 1000 10100 101 16714, 101 1670, 101 161LB 161G-CH DIFFER TO 101 P. 101 P. 100 P. -### 11,700W-\$111 CONTRACTOR INCOME. \$\$190,000 @(271),\$48((1)), @(730),\$174.E((1)) GENTALDEE (\$1170) 2,500(11) -MANUAL OF STATES AND APPRICATE ----SMINGERS (1971),830(1)),(1991),870(1)),(1991),470(1)) CONTRACTOR (TOTAL), (CO), (CO), (CO), (CO), (TOTAL), (TOTAL) CONTROL OF CT (10001), TANCED), CT (1701), TOSCODO, CT (1001), COD(1)) ----00/14/LDGE ((0(01),371) CA. (401)001, (3, 4301)001, (4, 4301)001, (1, 4101)001 200A4V/400 ----400(100,077),00(100,100) ----PERSON I 1114 ,001,001-- BACTS - 191001: **/ GER, JOSEFF FRANCIAN, TREETION, 13, //GH, HK, GH, SITHM. ME, 2000, ME, 2000, ME, 2001, ME, 2004, 191, 2004 PERMIT (17,0E17.7) PUBLICUE, 30, 30, 30000 DUCT GENETRY - SECTION DATA ***/ FR. 104.19 THE -,15,4K, 1004FE COR -,13//GK, 367,4K,467A,4K,5667M,4K,5666M,SL,4678A,GK,560,7K, 100.M,000.M,00/.M,00.,M,000 F0000F(110,1070.8) PERMIT 241,2007, NI, WEIA., NI, OFFI. P., 21, OFFI. NT., 21, WL40,31,004(t) PROMPIESE, 17, 379.2, 579.51 FERWIT / 201,3400,141,04,0471,04,444EA,51,047 404S 1 FEBUR (345, 17, 3711.2) FERWEL / 301,94974.JF(1.2.)

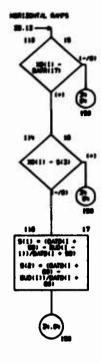
PERMIT (30-,705, LENE)OFF LIP -,70.2 1

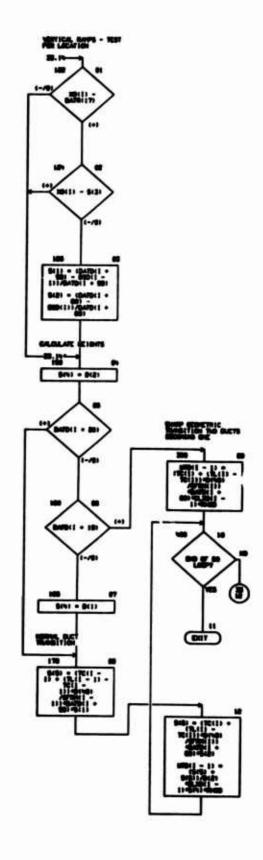
....

AUTOFLEN CHART SET - DEEP AIR INDLETION

OURT TITLE - SUBSOUTINE BUDGET





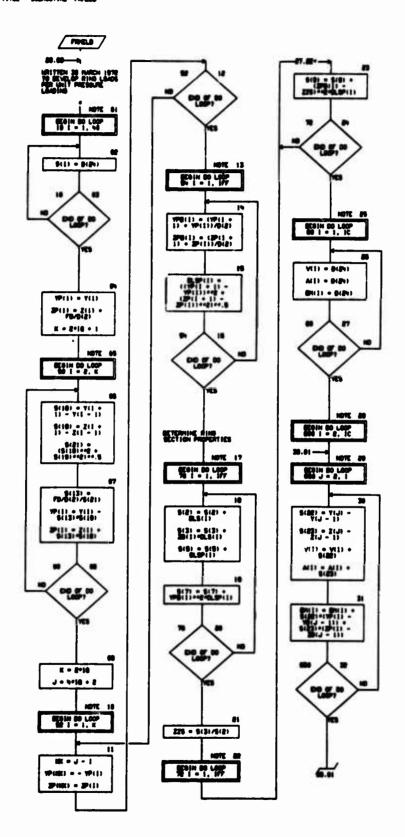


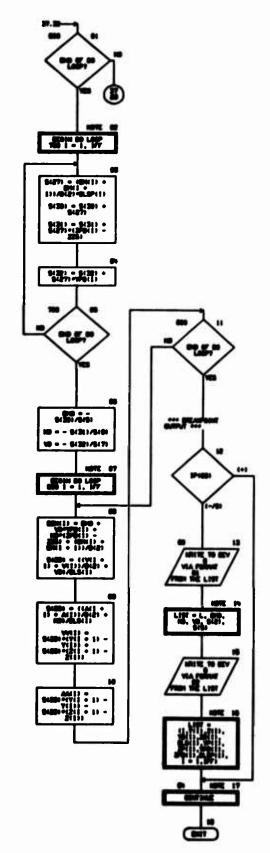
OVER TITLE - HON-PROCEDURAL STATEMENTS

-(1003)01, (101)30, (1000), (10008)@ (101),(0(200) ---(0110K; (051187AB; 10010AB (01201) ----(1) (Te. (4) (5) (5) (6) (6) (6) (6) (6) (6) (6) ---##(11,700K%01)) CONTRACTOR (0101) .COV(1)) CONTROL (0120), (0400), (1970), (0400), (0470(1), (0470(1)), (0470(1)) CONTINUEDCE (T(1),\$(1)),(T(10)),TOT(1)) -----BOUNDER (T(941),000(11),(T(981),800(11),(T(971),000(11), (1001),50(1)) CENTRALIDECE (TOPS) AND (11) GMINILDES (1(7)8),040) CHANGE (T(711), STR(1)), (T(721), TC(1)), (T(731), TL(1)), (11701),FB#(11) (N, (201) OH, (L, (201) OH, (1, (101) OH 33) C, (101) OH CH. (211)00. (001, (411)00. (041, (511)00 30GJW1480

ANUTAN OVER 427 - SARP AND MALETIAN SYSTEM MEALE PAGE 36

AMERICAN AND AND ASSESSMENT ASSESSMENT





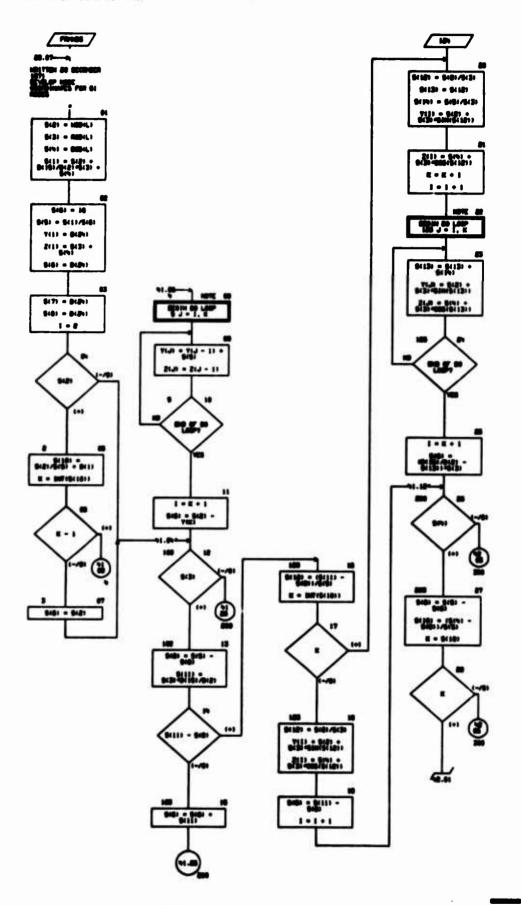
OURT TITLE - HON-PROCEDURAL STATEOUTS

-----1008-01, (001-138, (0008-7, (0008-0 1019-0110 -910610: YIGH , 21611, WIGH , 221611 (18M8, (18M, (18W HEIBCHIE) SENIMARICE 1811), TOBNIETE, ETELE, TOBNISSO(11, 180(1), TOBNIS10(1), MB(11,700H(\0011) , (OL, (4912), (ORD, (2012), (2013), (07, (1912) 23/04/402 191961,101 (T(1801),AA(1)) CONTINUEDCE (TABLE), 10(11), (TABLE), 20(11), (TABLE), 8.5(11), (f(1941),99(1)),(f(1981),29(1)) COUNTRACT (T11901), V(1)), (T11002), 2(1)), (T11003), W(1)). (7(1740),20(1)) COLUMN DEE .C.(+01)00.(3,(8)(00),0.,(9)100) (30,100),001 CONTINUE (ICTIS), SPET) COLVEDEZ (10(110),10),(0(110),177),(00(120),1C) FROMTI INI , NEK, 224--- BLET FRANE DATA ---, 234, 21H- 17001 - 171001 --/AK, RECTION, 13. M. ISUNT RESUGNITS, SK, SERVE +, FS. 3, SK, MHO +, FS. 3, SK, MMO +, FS.SAIL, INDUCT PORHETER -,FS.S,NIL, INCHES PORHETER -,FS.S//EX, TO/7/E6.St, 1117,St, ME,St,DMB,St,DGB,Tt,DGLS,St.DMP,St.DGP. 74,3476,74,3676,74,46LS1

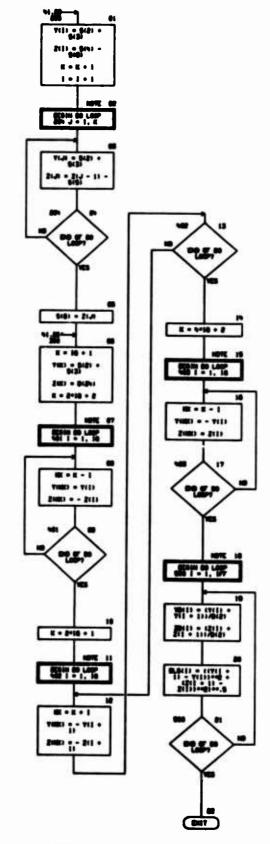
FORWEIG. 10710.31

APPLEM SHOT SET - SEEP AIR HOLETION SYSTEM POLICE. PACE

GUEST TITLE - INTROLETORY CONDUITS



and the second of the second o



OVER TITLE - HEN-PRESENTAL STATEMENTS

CONTROL TODAY - TODAY

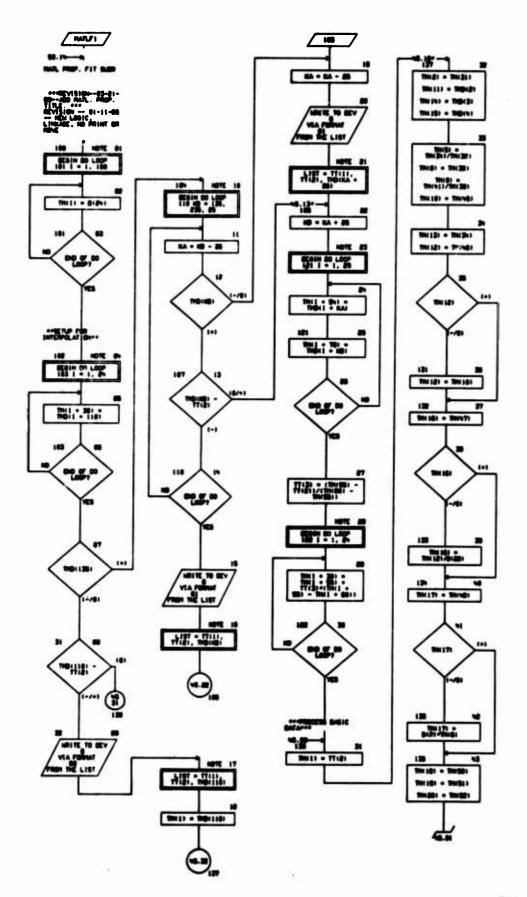
CENTALDEE (10(110),10),10),110(110),377)

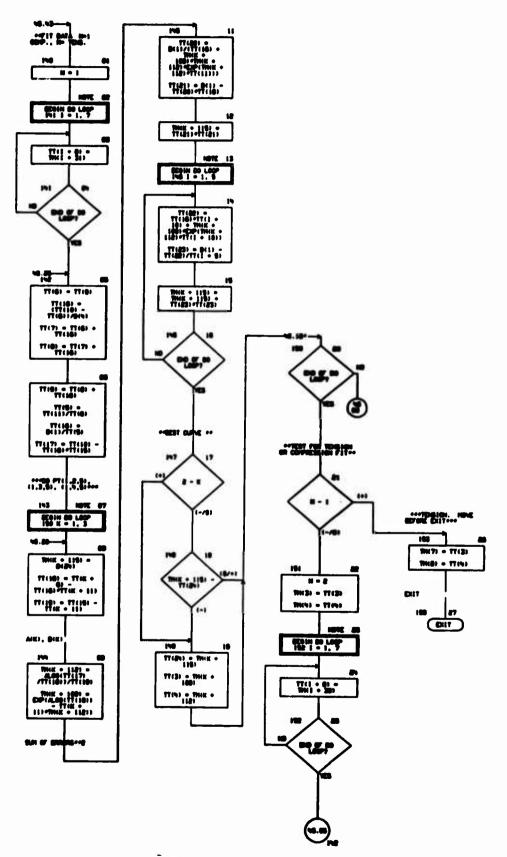
-	-		-

A STATE OF THE PERSON OF THE P

MISSIAN CHART OUT - SAILE AND INSLETION OVERTON HERALE PARK WE

CAMPE TIRE - INCOME THE COMPANY





State of the state of the

CONTROL PROPERTY.

911E-616: TO:2001,TH:1061,TT:201

CONTINUES (0:1),700H(1),17(1),700H(300(1),(00(1),700H(4(0))),

(((00/1),700((\0)))

CONTINUE MOCIO13, 13, (100(103), II), (100(104), I.), (100(100), III)

PRINTER, 2011-1911, 2011-19 PAR. TOPCHAVE STER ***,//SI, DOAD, NO.,
PS.1,DOI TIGHE 19 OK TOPCHAVE OI FILE,/101,124CED. TOP. **.

F7.1.3K,19468JED TOP. +,F7.11

BI FORWERS HAR TOPCHARGE DOOR ***, //GK, BOYATL NO. .

FS.1,SK,SEMPERATURE IS SEVEN RAISE OF TABLE,/ISK,

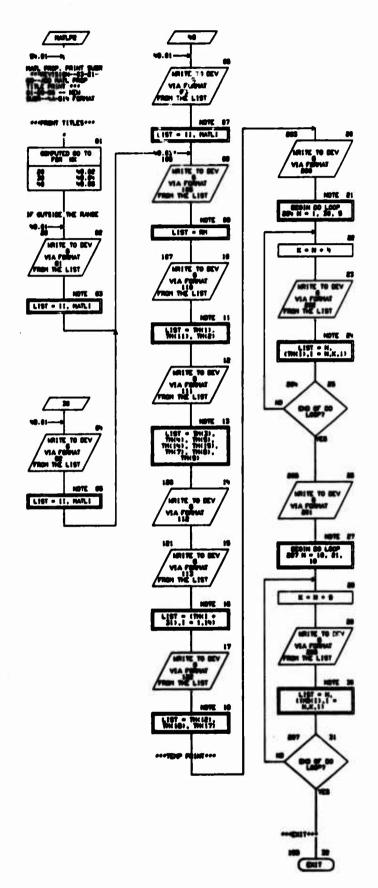
13600. 10P. +,F7.1,3K,134,6T 10P. +,F7.11

09/09/7

the same

DART TIRE - INTRODUCTION CONSTACTS

OVER TITLE - SUBMOUTHE MATURE



10081-04, 1001 130, 1000017, 1000010 1000 101 HS. 1001 HT. 1001 AH 101 ## (11,700H1480(1) (1,000, (10100), (2010), (00100) 20(0,001) 00,100100, (X, (801)001, 0, (901)001, (1, (101)001 200, (X) PERMIT IN . SE. SPONT . 13.451.451-**-GUT HARRIA. SAFA. . BOURL 18.,15,40-00-,121,2100-100,FE - 171951 -01 PROMESME, SK, BOOME, 13, SEL, SEL-FF-ROP MATERIAL BATA. . BOURL 18-.12,00-00-,121,51000 MILES - 191831 003 FERROR (MI., SI, SPEME, 13, SIX, SSH-00-MICELLE MARRIAL BAFA. , BOUR, 10., (3,40---, (1X,810-- MRLPS - 19165) --) FERNT (ME,EX,EAS/ICK,EAS) PERMITTED TEP.-70.8,101 EDELTY-77.9,01 HJ-77.9,//801 116 C(1700 (1703) PERMIT (101 COPPESSION 111,8210.6,3714.1,7101 TESSION 111 Æ10.0./19.11 FEBUT (1884) **875471** (FS(Y) F#1 F(B) F(8) fm) F(Y) PERSON (101 COPPESSION 1X,8712.6,8712.1,7101 TOISION 113 .W18.4.W18.11 790WF 18040 FR0-F0.1,60 F00-F0.1,70 F000-F0.1) FERRIT 100 TO FRONT 188 180 FROMF (30 31,38,5236.0) FEBRUE (30 31,18,1670.4)

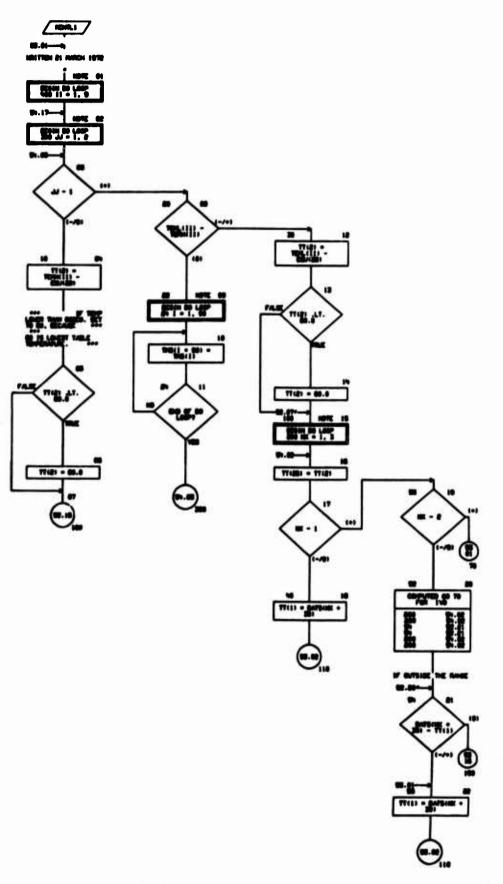
SUPPLY TO

APPLIES DUST SET - BEEP AIR HOLETION SYSTEM PROALE PAGE SI

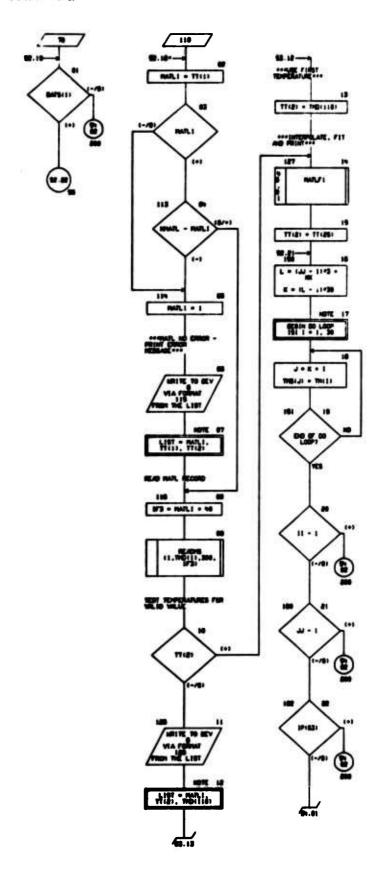
GUST TITLE - INTROJUCTORY CONQUITS

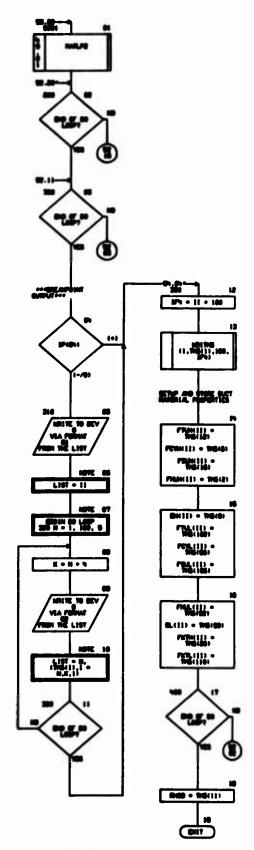
of the second for the second second

OUR TIRE - DESCRIPTION INTO



OURT TIRLE - BLENGUTING HOURLE





115

81

21000 KD/LI - 19(84) 00/1 FURNATION 31,13,9210.01

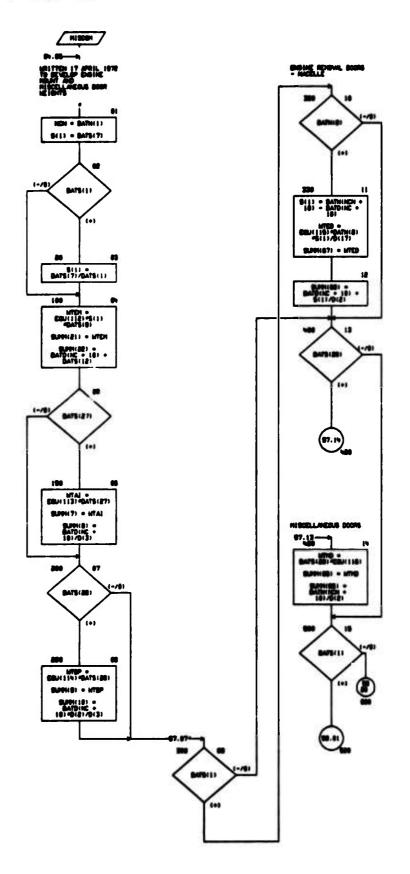
--------DESCRIPTION TO SELECT TO SERVICE STATE OF THE SERVI -DISPOSICE TO: 2001, THE (801, TT (201, THE (100) BIRDSIGH FRAKISH, FRAKISH, FERMISH, FERLISH, FRAKISH, FRAKISH, PRINTED, PRINTED, DRIVE, D. (10) , PRINCED) , PRINCED) 88/1WLDCE (011),708H111,47111,708H200111,480111,700H101011, 40(11,700H(5011) ((1)403, ((0)0) 20GJW1400 COMPANION STATEMENT CHIVALDEE (1(341),1004(1)),47435(),704(1)) CONTINUED (TELEGIS, TOUTS), CTC15013, THC133, CTC16013, TTC133, (TIMBLE, TOB(11)) CONTRACT (TICOL), (TICOL), (TICOL), (TICOL), (TICOL), (TICOL), (TICOL), 41(621) /CVL(11) . (1(631) ./BJ((11) . (1(641) ./BL(11) . (T(651),/NG/((1)),(T(661),/NGL(1)),(T(671),(D((1)), (T1001) ,0,(1)) ,(T1001) ,(T(101) ,(T(701) ,/T(11) CONTINUE (717101 -000) ES/IWLDCE (10(53),173),(10(94),174) CLIPAR, (001001, LTANS, (001001 PARL1) SM/WLDGE (10(101),1),100(102),J),(00(103),K),(10(104),L) 60,100110012001WIND CONTINUES (10(187), 11), (10(180), JJ), (10(109), 10() CONTRACT (10(112),1V6) ----13,76.1,76.11 FURNAT (30+ ""PLATE TOPPERATURE EUROR. MATE NO., Ph. I, OH REED., F7.1,304 8E9. 4883/ED TOP-,F7.1,94 8E9.1 FERMITIMI, SI, SOUTHS REGION PROFILE POINT -, 13,56K,

AND AND THE PROPERTY OF THE PR

OUST TITLE - MEMBERSH COMME

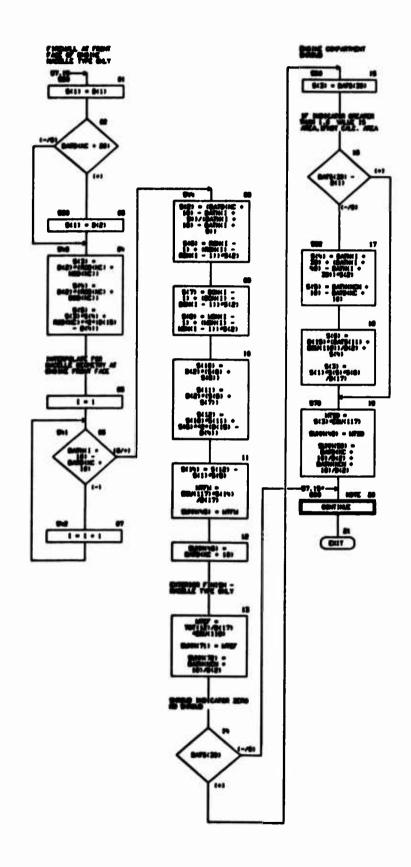
in Links

BUST TITLE - SUBSOUTINE HESCON



4, 47, 8

OUST TIRE - DEROUTHE HISCON



CHIEF TIRE - HON-PROCESSAL STATE-OFF

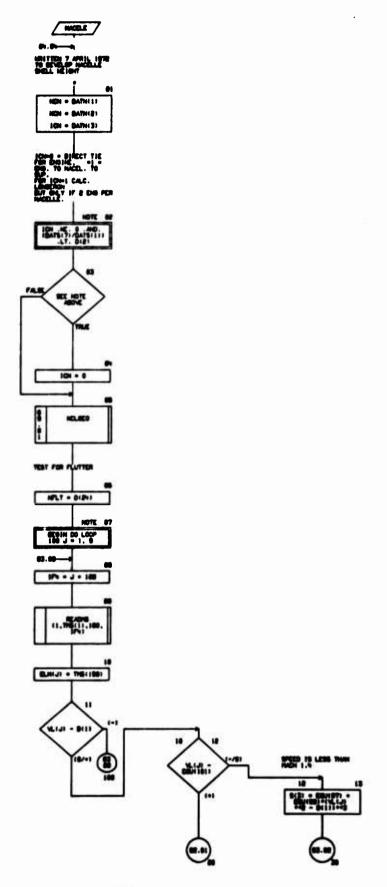
CONTROL CTC7911,000(111,4TC7911,000(111,4TC77111,000(111

65/89/R

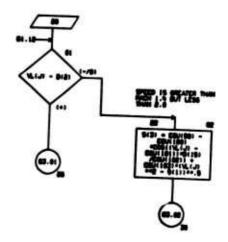
FIFTAN OURT OLT - DOED AND MARKETING STATES MAKE I MAKE AN

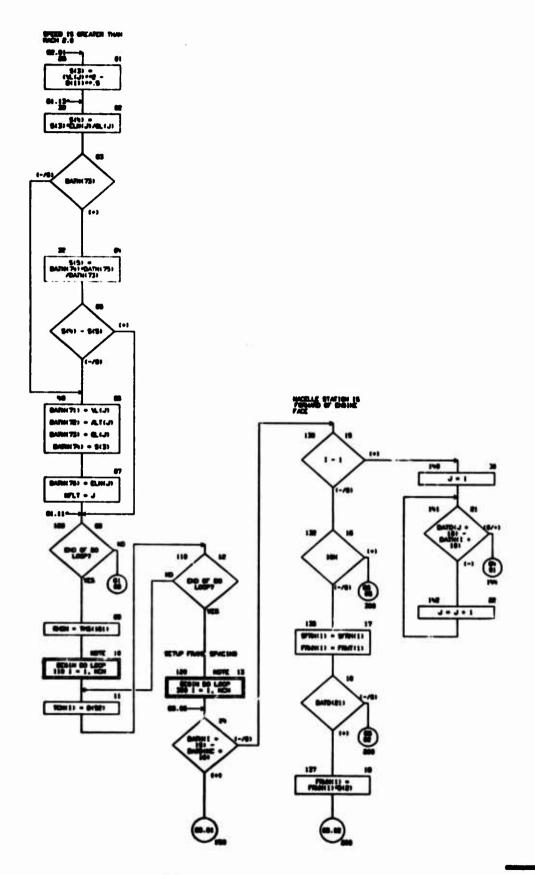
CHET TIRE - MERINGHAY CONDUCT

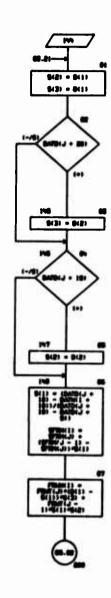
enterent de la company de la c

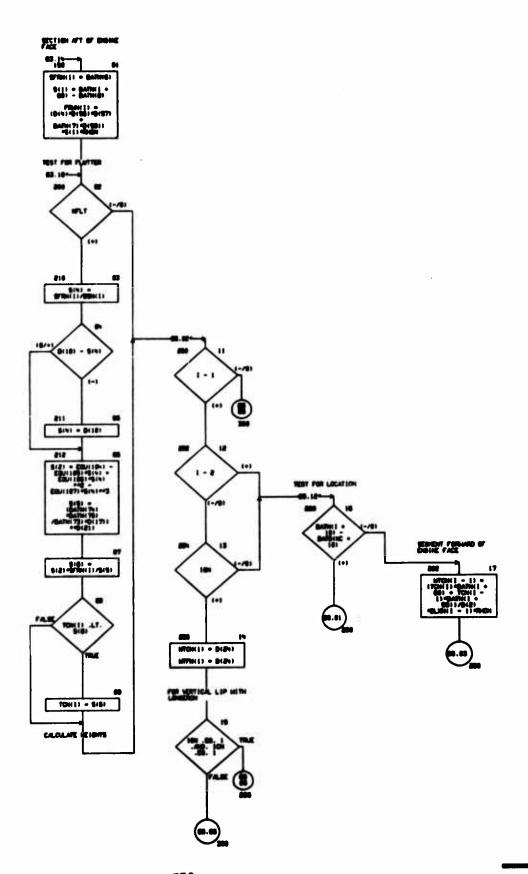


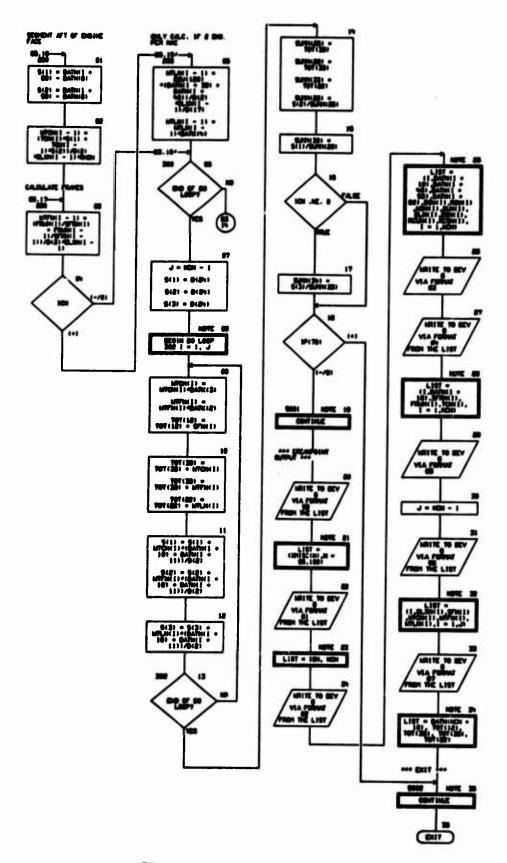
GUST TIRE - BERRYTINE MICH.











```
-
----
 ----
 ------
(00)175AB, (00)45AB, (00) 1485 (01)2AB((00)
 -
-
-
 -
 -
 SHEESIGH TIRLE(36), GAR(150)
 60006101 AT(10) .4L(16) .4L(16)
 101 H.B. 101 H.B. 101 H.B. 101 H.B. 101 H.B. 101 H.B. 101 H.B.
 ----
191 M23R, 181 M23R, 181 M72 MB2FH8
 ---
(01) HITTHL, (01) HOTHL, (01) HOTHL, (01) HOTHL (01) HOTHL (01)
-
WANTED CE ($411,700H(11),4741),700H(800(1),480(1),700H(4101)),
  ### (1100 MADE)
 ((1970, (1980), ((1900, (1900), (1900), (1900) 330, (1900)
CONTRACOS IDEAN ANTONIO
 CONTROL (01271), $45(11)), (01781), $1742(1))
ENIVEDED 4017011,92001111
 MANUAL (TID),$401
 CONTRACTOR (TOTAL)
 MANUAL (1480), (1470), (1470), (1480), (1480), (1480)
 COLUMN AUGE (11761), MONESO, (11761), MONESO, (11771), CONESO,
(T1780), 888(11), (T1780), 838(11)
CENTURE, C10011, CC110011 200.011 200.0111
 CONTRACTOR (TODE) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, GT (GS) -, G
CHINADES (TODA), DANS)
 SMINLOS SOLIVINO
 CENTURE CT0713, TOH 113, CT0813, STEK 133, CT0813, FT06K 131,
 (113011), (110011), (110011), (10011)
 CONTRACTOR (THEIR)
 CONTRACTO (T(1601), RE(1601)
----
CONTRACT CONTRACTOR
 CENTWILDES (10(101),1),400(102),J)
CONTINUED (1981-1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (1981-1981) - (
 00(185),100,00(186),100,00(187),1FLT)
  FORWERHI .BALO, BE, BINTO INCELE - 191701 --/IX.BALO)
FORWELDO, DAT, TOPOS MICELLE GEOFERNY - GESTION BATA ***/
                                  /SR.10LIP THE -. 13,4X,18004FE COSE -. 13//SK.
DOJT. M. WETA. . DK. DEEPTH. DK. DWIOTH, NK. WFCR. . DK. DCO. DK.
FEBRAT (17,1879.1)
PROMIT! SELECTION, NEW TALL AND SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTION OF THE SELECTIO
FERNICES, 17, 379.2, 79.41
FERMIT SELECTION, BLECOM, CI, WHEA, SI, BOT COVER, WI, BOT FR.
   SK, I HANT LONGSTON I
FORWEIGH, 17,9F11.21
```

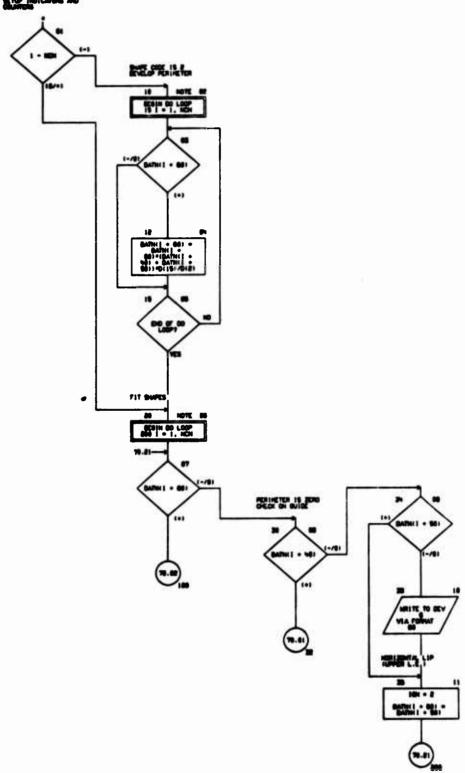
FWW1/881,980FAL,9711.21

ANDTEN GUST SET - MEET AND INDUSTRIES STRICT PRANTE PARK SE

and a control that have

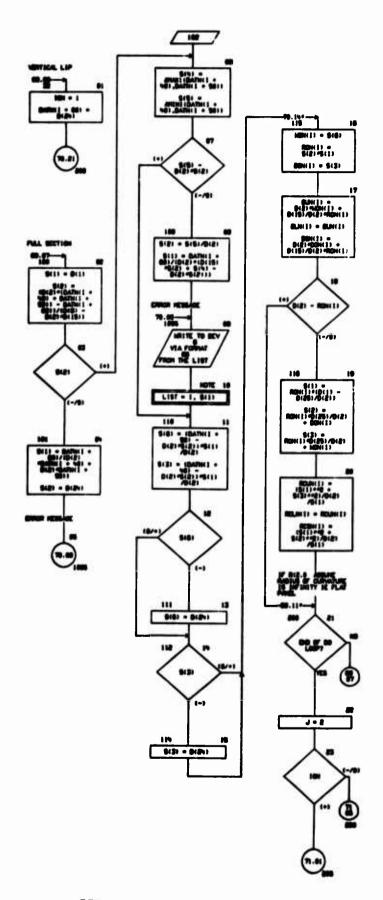
CHARLE - MANAGEMENT CONTRACTOR

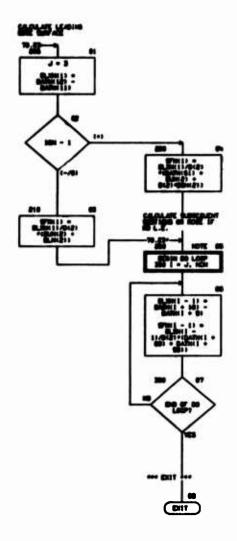




and a supplied to the property of

OWNT TITLE - SUSPENTINE HELIES





· pr string no topology days

-----101 MOR. 101 M.B. 101 M.B. 101 MOR. 101 MOR. 101 MOR MOREOUS (01)HEDR. (01)HLDR. (01)HLDR. (01)HTD. (01)HELD HOLDICH(0) SOUTHLESCE (0(1),TCOH(1)),(T(1),TCOH(2001)),(SC(1),TCOH(4101)), ### (11,700H(\\$011) SSUIWLDGE (01921).DATH(1)) MUIVILDEE (T(1),\$(1)) SERVICED CE (1751),409((1)),(1(761),809((1)),(1(771),009((1)), (T(30), \$44(1), (T(30), \$4(1)), (T(30), \$60(1)) SSMWILDGE (T1811),0L30(1)),(T1821),9FH(1)),(T1831),RCHH(1)), (T(0:1),RC()(()),(T(05)),RC()(()) CENTWLDCE (10(181),1),((0(182),J) 001, 081100, 0001, 041100, 0001, 081100 300JWIU8

PERMIT WHOMPHING FROM NOLECO IN AIR INDUCTION SYSTEM / NOW, ADDRESS LIP SECRETRY ENGR 1

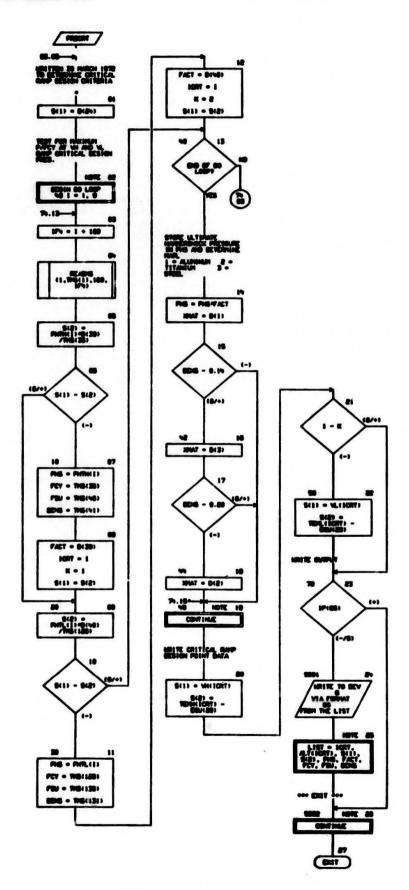
PERMATE WHIRMHING FROM HOLDED IN AIR INDUCTION SYSTEM / IIX. THEETIGN. IIS. 304 IS RECTARBLE OR ROUNCED RECT., INCONTECTION 18, 178.3 1

82/82/R

APPLIEN CHAFT SET - BEEP AIR HIGHETION SYSTEM REDALE PAGE TO

GHAT TITLE - INTRODUCTORY COVERTS

OURT TIRE - SEROUTHE PRECE



GHAT TITLE - HON-PROCESSAL STATEMENTS

----1005104 (001)30, (0006)7, (0006)0 (001)0010 -------51-D-510+ \$1100 000000 AT(10),W(10),V(10),TDW(10),TDL(10) (61) JNA, (61) MAN IDEBURG -###WLDICE (0(1),708)(1)),(T(1),708)(801)),(\$C(1),708)(9101)), ### (11,700H14001) ENIWLDCE (0101),EQU(1)) CONTINUEDE (04901), DATE(1)), (DATE(3), PIG), (DATE(12), PEY), (BARK 15) , FB/1 , 40ATR(14) , 60-60 , 40ATR(16) , MATE (16) , FACT) CHIWLDEE (T(1).\$(1)) BEHWLDEE (T(801),ALT(1)),(T(801),M(1)),(T(871),AL(1)), (T(3:1), T(3:1), (T(3:1), T(3:1)) CONTINUED (TOS), PRINCED, (TOS), PARELLED SUIWLDEE (7(1801),7(6(1)) CONTINUED (10:10:1),10,000(100),J1,00(100),J1,00(117),100(117),100(117) ENIMADEE (10(90),1740E),(10(91),171)

2000 FREST - 19(00) 00// 46K,900HF,86K,1404K,04LT1T48C,14K,F10.804K,94FED,17k, FIG. SAGE, IDITOPERATURE - F. TILFIG. BAGE, IDPRESSURE - PSIA, THEFIG. & MOR. SOLLINIT TO ULT. FACTOR, SHIFTO. & MOR. INCOPPENSION VIELD, SK, FIG. 2 MON, SINGLY INVAFE DEAR STREET. FILEAGE, IGHNTORIAL SDGITY, IIX,FE.31

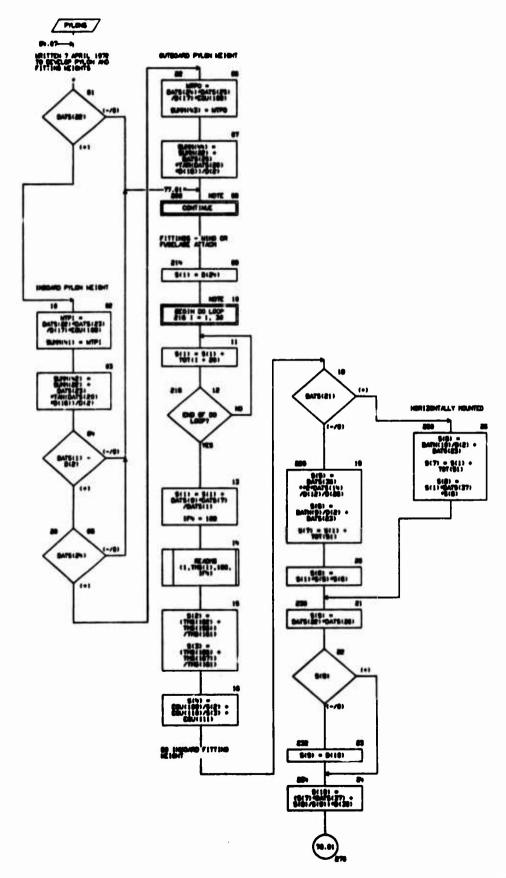
FROM ! IMI, -OK, 30H--- RAP DESIGN CONDITIONS ---, ICK,

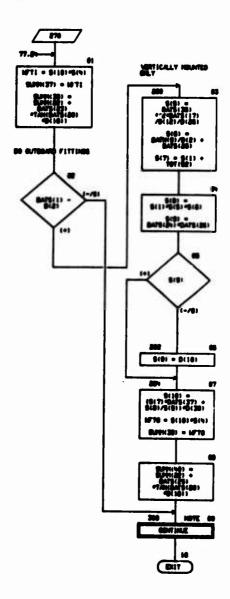
AFFORDS GURT SET - SHEEP AND INQUESTION SYSTEM ROOLE PAGE 76

65/65/7h

CHART TITLE - MIRROR PROPERTY CONSTRUCTS

OURT TITLE - SUPPORTINE PAINS





and the state of

| DIRECTION COLUMN: DATE (0) , DA

(1,(161)00,(71,(4610) 300JW|U00

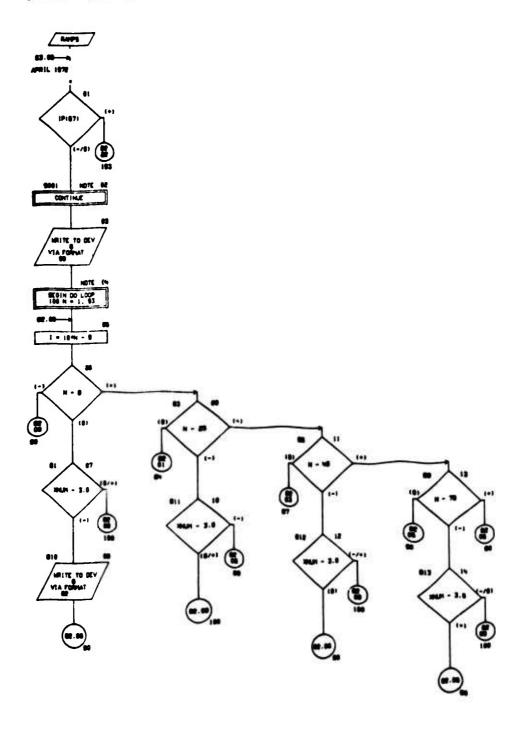
SE COLOR

The second	GET - 0.000	AND DESCRIPTION OVERTHER MADE OF	DATE OF

OMET TITLE - MERCHANT COMMITS

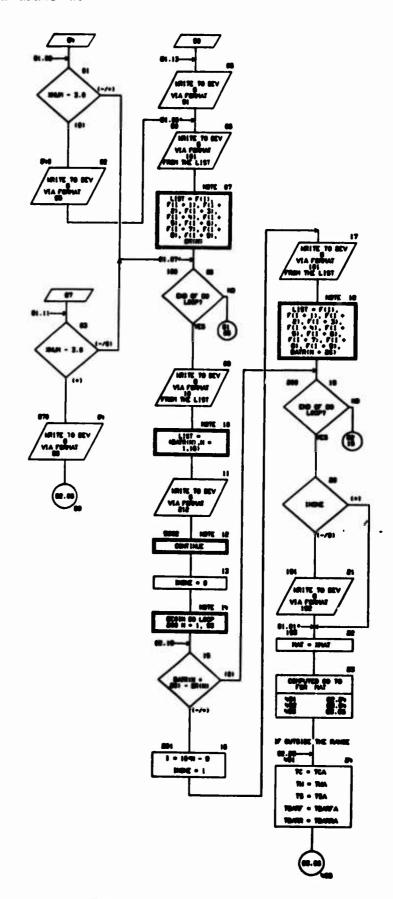
BATTAT BUTS

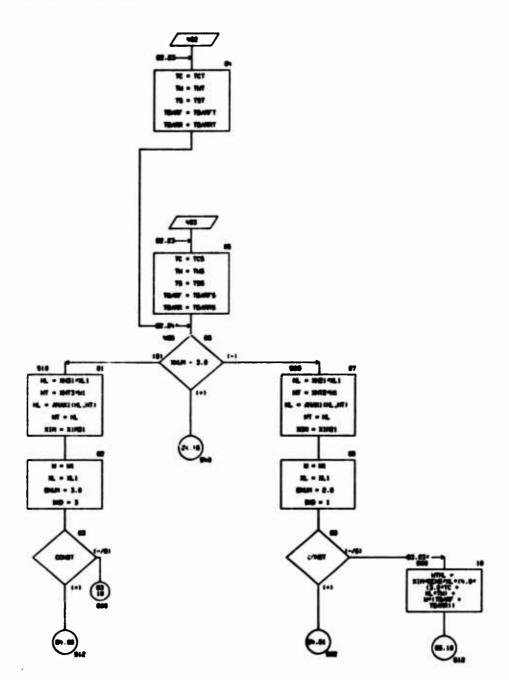
OWET TITLE - SUBMOUTINE RAPP



and one dispersion

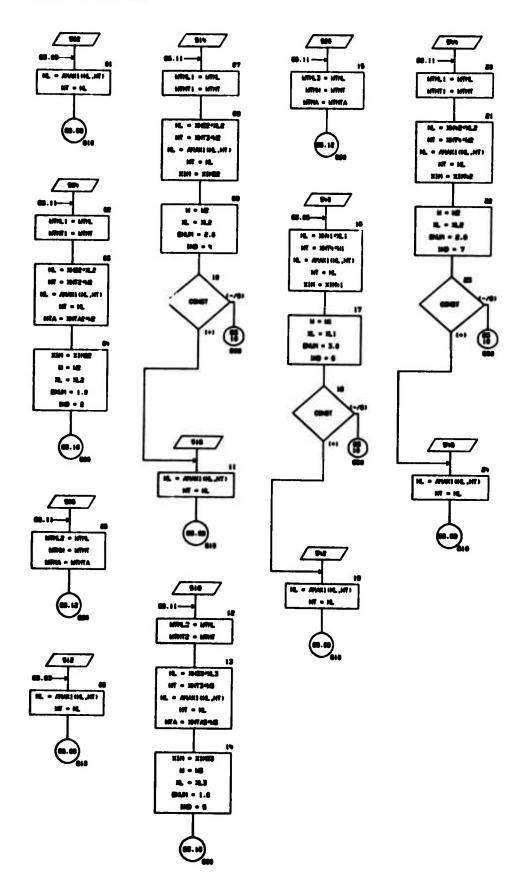
OURT TITLE - SERBITINE BUFF

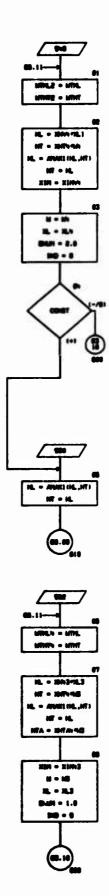


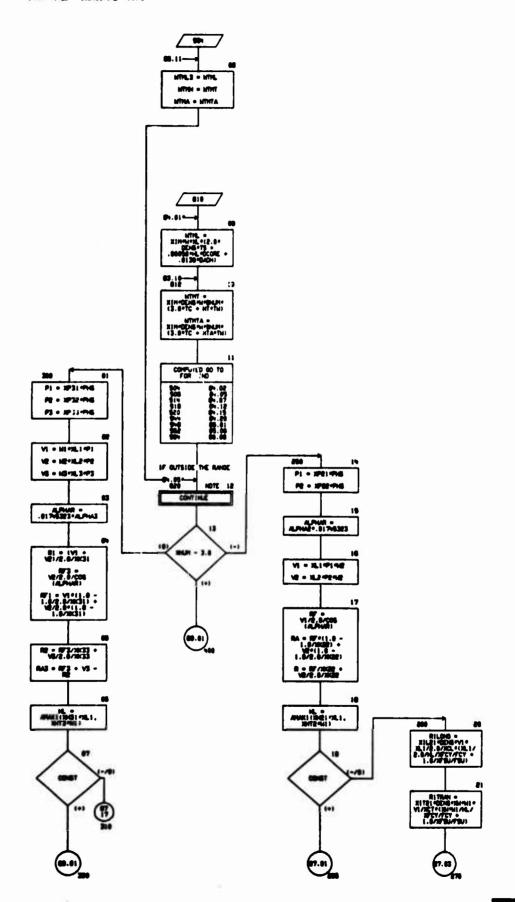


A Wald

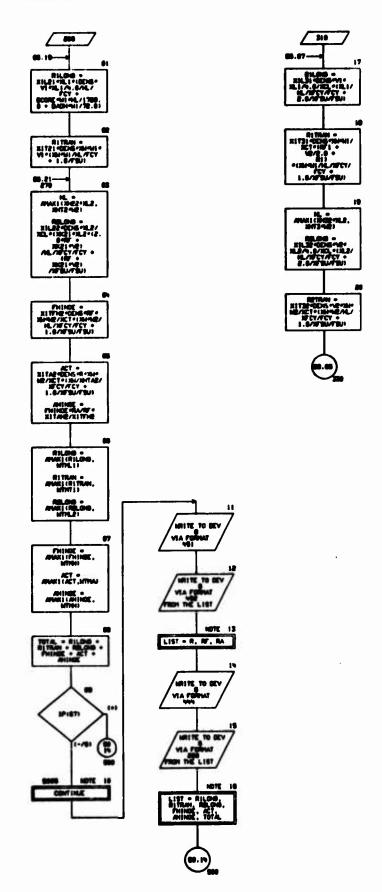
OURT TIRE - SERVING RUPS



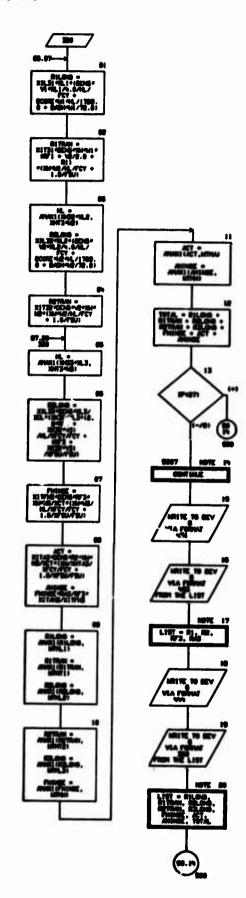


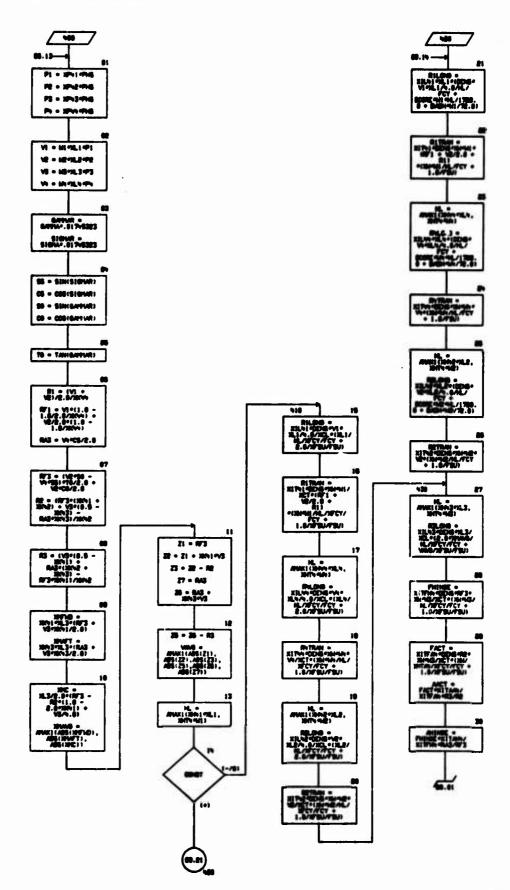


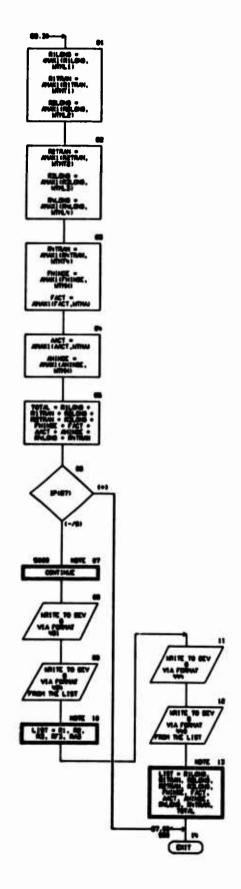
SALES LES



was the state of the state of the







```
COPPEN TODHI WIGO
COPON / |PRINT/ |P(80)
914D@104 0(2006), T(2006), DC(100), ID(200)
9040-6104 F18361, SATR(188), SRISSI, TITLE(36)
---
CONTINUEDEE (0(1),TCOM(1)),(T(1),TCOM(8001)),(C(1),TCOM(9101)).
  (00(11.T00)(5801))
COLUMNIC
                    (DATR(1).0(901)). (DR(1).0(0)1)).
 (TITLE(1).0(736)), (F(1).0(771))
CALIVALDICE
                   COURT DATES IN COURT DATES 211.
 . (18 1874G, SATH, 111 1874G, 115) , (16 1874G, 201)
 CHLS .BATRC 611, CHL9 .BATRC 711, CHL .BATRC 611,
  .((1) 18740, All ,(16) 18748, Bit ,(10 18746, SH
 . (14) 19748, 8400 , (18) 19848, UPS , (15) 19748, SATRI 1911.
 (181 )STRE (181), (FCT .BATRE (B))
                   CHES STREE, COTO, CHES STREE, LOSS
COLINIDEE
 (189 ) STAR (85), (168 ) SAFRE $11), (167 , BATRE $5)),
 1000FE .GATR( 801), (GAD) .GATR( 271), (XIL2) .GATR( 201).
 (KITE ) MARK, SAIRI , (KEE ) MARK, 1991X) , (KEE ) MARK, 1971X) ,
 (MITTIE BATRE 30), (MITAE BATRE 35)), (MITAE BATRE 30)),
 (XINGE ,GATRE 351), (1981 ,SATRE 351), (1998 ,GATRE 371),
 (1881 .SATR( 381), (1882 .SATR( 381), (1881 .SATR( 481),
 (184 )ATR( 41)), (1942 ,BATR( 42)), (1942 ,BATR( 43)),
 CALPINE, BATRE WILL, CKILSE , BATRE WELL, CKITSE , BATRE WELL,
 (KIPS) ,BATR( 471), (KILSE ,BATR( 401), (KITSE ,BATR( 401)
CONTWLDCE
                   (KIND .BATRE SOI), (KILIS .BATRE SEI),
 (HITTIG, BATE! SE), (HITAS, BATE! SE), (HITAG, BATE! SI),
 (KINSS ,BATR( 951), (1973) ,BATR( 951), (1978 ,BATR( 971),
 (100 )RIAG, $20), (100 )RIAG, (201), (100 )RIAG, EEQ1),
 (163 )STAG, SDE), (198 )STAG, (118 )STAG, (BATR( 631),
 , (189 ) STAG, EATH) , (189 ) STAG, ETHE) , (199 ) STAG, EDIC)
 (ALPHAS, BATR( 87)), (HILA) .BATR( 88)), (KITH) .BATR( 88)).
 (XIII-1 ,BATR( 701), (XILAE ,BATR( 711), (XIT-2 ,BATR( 701),
 CHIEF .BATE ( 731) . CHIEF .BATE ( 741) . CHIMA .BATE ( 751) .
 (KIWAS, SAIRC 781), (KITAM, SAIRC 771), (KITAM, SAIRC 781)
                   IXING ,BATRE 701), (XILVA ,BATRE 601),
CONTACT OF
 CKETWO JEATRE BEEF, CHIES JERAS, CHIES JERAS, CHIES JATRE GEFF.
 (160 187AS, 6470, (160 187AS, E490, (160 187AS, SATEL
 (100 ) SAFE ( 871), (100 SAFE ( 801), (1003 ,SAFE ( 801),
 (1804 )SATRE 801), (100 )SRRB, (100 )SRRB, (100 )SRRB, (1001),
 (188 ) STAGE, 4781) , (169 ) STAGE, 4881) , (188 ) STAGE, $461) ,
 (1997AN ,BATRE 961), (849NA ,BATRE 971), (810NA ,BATRE 981),
 (100) STREET, (100) STREET, (100 )STREET, ASTR. (101).
 (TBAFA,BATR(182)), (TBAFRA,BAFR(183)), (TCT .BATR(184)),
 THE .BATR(1681), CTST .BATR(1681), CTBART, BATR(1671),
 (1847,0479(188)), (108 .8479(188)), (108 .8479(118)),
 CTES .BATRILLIII. CTEAUTS.BATRILLEII. CTEAUS.BATRILLEII
EBJIWLDICE (T(101), TOT(1)), (TOT(80), TOTAL), (TOT(80), RILDIG),
(TOT (85) .81 TRAN) . (TOT (85) .88.000) . (TOT (87) .82TRAN) .
(107(30), (20,000), (101(40), (101(10E), (101(30), FACT),
(101(31),AACT,ACT),(101(3E),AHMEEL,(101(33),RHLGHEL),
(107 (20) .D-1040)
EBUI-WLENCE (10(113), 1PRT), (10(98), 1PAGE)
PROMITING. 184, 18401LT-IN PARKETERS.SEK.SEN- RAPS - 191871 **
FORMAT /181.1800 2 RAP SYSTEM **/ )
PROMIT: /18K,18H** 3 RAP SYSTEM **/ 1
FORWARD / 19K,19H* + RAFF 9/5701 ** /1
FORMER INL, LOW, LOW- MINISTER CARES ... SEX,
  88100 BAPS - 191671 00/1
 PROMPTION, 1049, F10.2 )
FEBUT://ISK.10HINFUT BATA//
  IGE, SHOWERS OF SUPE
                                      J10.8/
```

.

```
AFFECTION OVER SET - SEEP AIR HOLETION SYSTEM MOLE
```

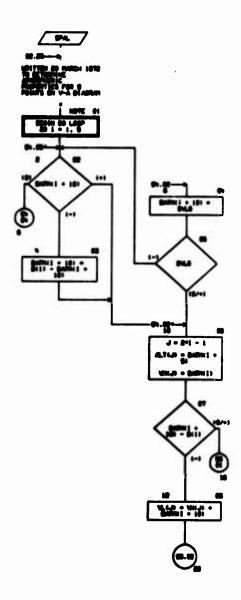
The same public

PARE 100

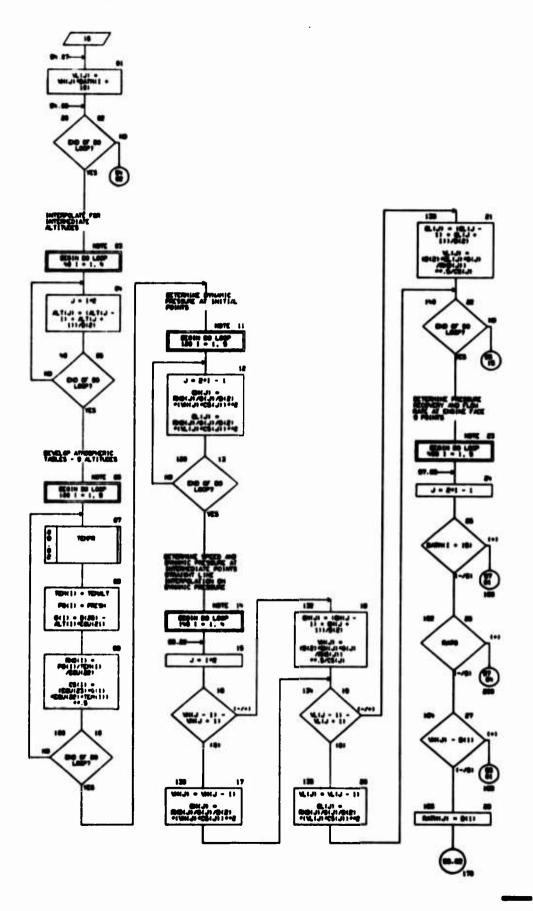
```
181,390067 NO 19-570,140091
                                         J10.21
           ISK, SBOUNGSBOOK MESSURE (PSI)
                                         J10.2/
           ----
                                          J10.8/
           101,304,000H & Rep & 1911
                                          J10.4/
           IM. MODER & MP 3 (30)
                                         J10.0
           ----
                                         J10.8/
           100,304000H OF ROP 1 1340
                                         F10.00
          ----
                                         J10.2
          101,304107H OF ROP 3 1300
                                         J10.2/
          101,300H07H OF ANT 4 (3H)
                                         J10.2
          161,38F(7 (FSI)
                                         J10.2
          101,30FD/ (PSI)
                                         510.E
          IN. MEDILITY OF HARRIAL HARD MITTIELE
         ISS. SOCIETY TO ILL THATE FACTOR FIG. BY
                                       J10.20 1
   PROMITIES, SOCIETES TO BUILT-IN PARAMETERS/S
   PROME BELIEF HOE **)
   FORMET IN 181,210ELETTON FERCES (LES) , ESC. 200-- 2005 - 19-127 --
   PERMITTER, SERVICE & ACTUATOR
                                       $10.W
        HEL TOROP & FAD HINGE
                                       J10.0
         101,700AF & AT HERE
                                       J10.01
   FERMI //194,180/07 ICIOMS (LES)/)
  FEMALE ISSUED I - LONG TORNE.
                                         J10.0
           IN. MARY I - MARKING
                                         J10.0
           100.100/F # - LOGIROWS
                                         J10.0
          IN. MART I - FRANCE HINGE
                                         J10.0
          101,300AFF 2 - ACTUATOR
                                        J10.8/
          101,300,00 2 - AT HINE
                                         J10.2//
          161,3000TA MEIOR
 FORMILIES, MORET I ACTUALDS
                                        J10.81
                                      J10.0
                                      J10.0/
       161,300.0P 1 70 HINE
                                      510.W
       101,300AF 3 AT HINGE
                                      J10.01
 PORME 101,200,00 1 - LOGINGING.
                                        J10.8/
         (M.3000F) - TANDENE
                                        J10.0
         IGE, SORRY 2 - LOGI ROING
                                        J10.0
         ISC, SORAP 2 - THEOLOGY
                                        J10.2/
         100,3000F 3 - LOGINGING
         101,300AF 3 - FEMAND HINES
                                        J10.0
                                       510.D
         ICH, SPORT 3 - ACTUARDS
                                       $10.D
         161,300AP 3 - AT HIME
                                       J10.01
        ICE, SOUTH
                                       510.DI
PORMITIES, MORNEY I ACTUATOR
                                    510.W
      IST, MORRY I FIG ACTUARDS
                                    510.W
      101,33000F 1 AT ACRUSON
                                    J10.0
      161,300.0F 1 NO HINE
                                    J10.0
      101,200AF 2 AT HINGS
                                    J10.01
        IRLEDROP I - LOGIRONA
                                      J10.2
        IST, MARY I - MADENE
                                      J10.2
       MILES - LOSITORING
                                      J10.8/
       101,700AF 2 - TARROWE
                                      510.D
        ICK, SEGRET 3 - LOSITOWAL
                                      J10.0/
       ISK, SDRAF 1 - FORMID HINCE
                                      J10.0/
       ICK, SORAP 3 - FORMS ACTUARDS
                                      J10.8/
       101,300AP 3 - AT ACTUATOR
                                      510.00
       100,300,00F 3 - AFT HOME
                                     $10.0
       IST, SORREP 4 - LOSS TABLES.
                                     J10.0
      100,30000 4 - 1000-DM
                                     $10.00
      101,200014
                                     J10.8/1
```

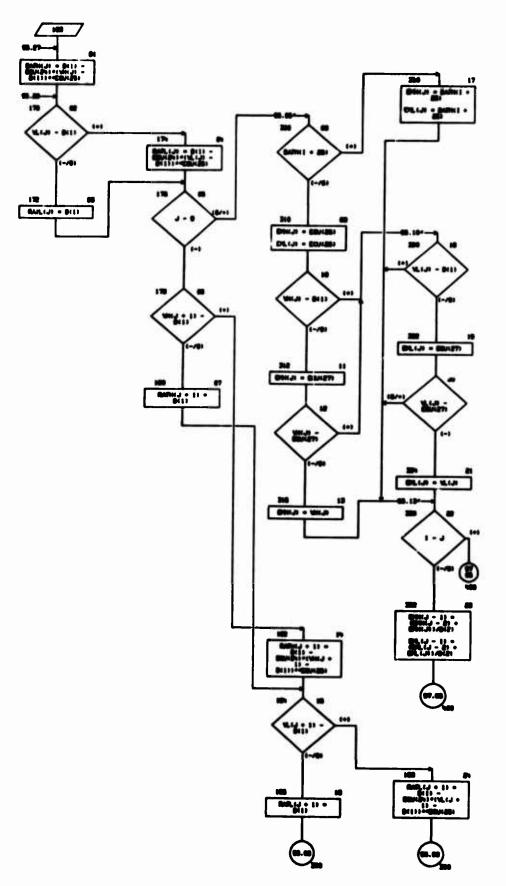
B-00-7s A-700-LDI DVDT CET - DGDP AIR HIDLETION SYSTEM HEBLE PAGE (

OWNT TIRE - INTRODUCTORY CONCOURS

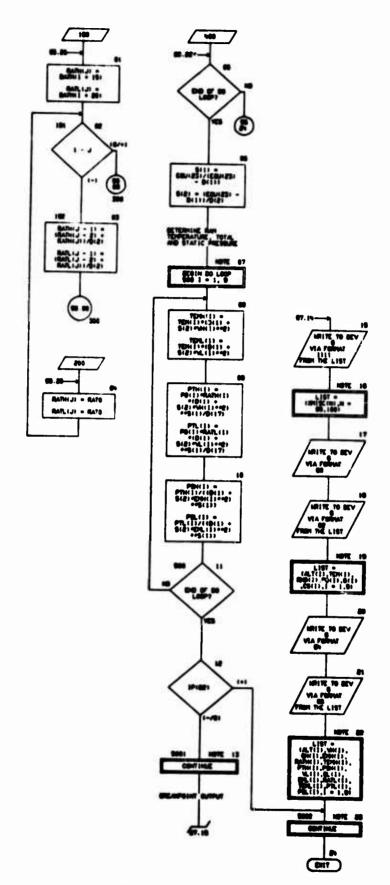


ato he manded





100 CO 10



the different states

60000 /HSE/ 1005(100)

COOK / | FRINT/ | FIGO

(000) Dt. (001) 38, (0000) T, (0000) B (001) DC

-

-

60-DS ION \$11001

101100R, (01123, 10110, 101100, (01100, (01174, 101100), (0110110)

Ballet 101 , Raff_ (101 , TD0H 101 , TDE_ (101 , PTH(101 , PTL(101 , PDH 101 ,

-

SPECION TITLE IN

MB(11,700M*80111

((1)HMAG, ((00)-0) 22-0-1-120

ISTAR, (SENTAS), (BARG, (16 HRAS) SEGUENTES

55414.055(0:750:,TITLE(I))

CONTRACTO TODASCOO

MESON, (5/2) , (7,004,7) , (5/2) ,FRESH

(1)00, (100, (100, (100), (100), (100), (100)

, ((1), JC, (1)(1), ((1)(0), (10)(1), ((1), L), (10)(1),

(T(321), AARH()), (T(381), AAR, (1)), (T(301), T(901)).

(T(301), TUR. (1)), (T(301), PR(1)), (T(371), PR. (1)),

(TCD1),/D((1)),(TCP(1),/B,(1))

BUTWLDGE HORSE, IPAGE)

1111 FEBUT (MI ,8410 , 16K , 18H++ SP4L - 1P168) ++/1K,8410)

PERMITHER SHEET, STATE OF THE PARTIES OF THE PARTIE

/AGL. 1007/10/70 ARGENGE//ISLOW,TIREC, SL.

PAGES OF \$800/17K,WFSET,SL,1HGSS BANKING,7K,300F,1GK.

300 .01.001/00 10,71,001/00:

PRINTERE,F11.1.F18.3.91.F10.7. F18.8.F11.3.F19.21

PROVE ! ! ! AGE. I SPRE' NE TALE! AN.

WILT., 21, 407401, 41, 446101, 21, 200, 21, 7072/710, 21,

9001 T.M. 3078, M. 5078, M. MANLI , M. MOLLI , M. 500, SK.

1010/010,01,000H T,NL,0010,NL,000/NL,

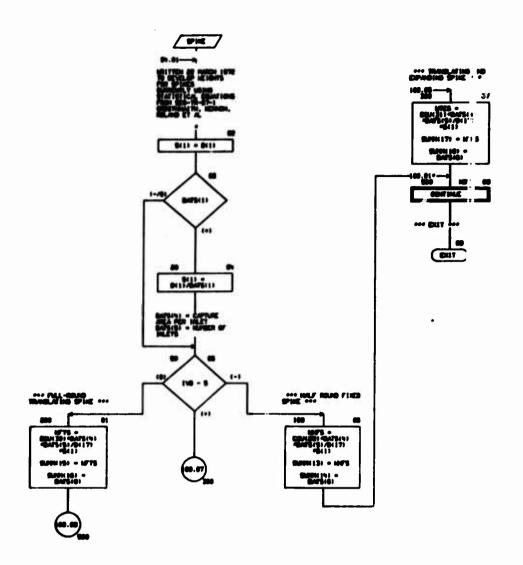
W.BON.GI, DFF .W.BON. (12,0000 0.W.DFS) .W.DFL()

FORMER 10.1.F0.2,F0.2,F0.2,F1.4,F0.2,F7.2,F7.2,F7.2,F0.2,F0.2,

F7.5.50.2.87.21

BUTS AFFECT OWNT SET - DEEP AND MOUCHON SYSTEM FRANCE PARC

OURT TITLE - IMPRODUCTORY CONTROLS



-

DIFEREN SATSING)

-

BIFDS184 \$11001

BIFDGIO: 101(100)

GBUINALDICE (8(1), TCOH(3)), (T(1), TCOH(8081)), (BC(1), TCOH(4181)),

MD(11,700H(N26)1)

CONTWILDICE (0(0)).COV(1))

COLUMN (1881) (SATS(11)

CONTINUEDICE (0(1701), \$401(1))

COVINLENCE (T(1),\$(1))

CONTINUEDECE (TELOTI, TOTEL) 1, (101:36) , (

(101 (37) ,MES)

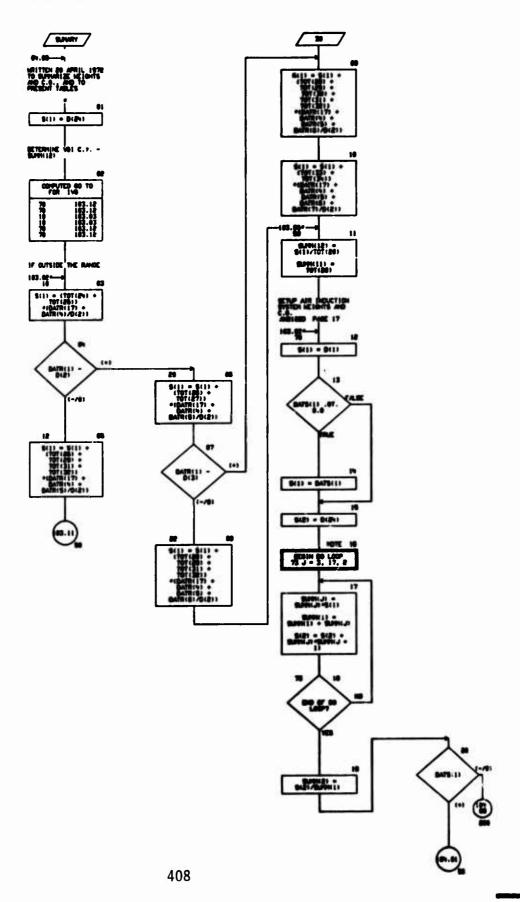
SEVINILDICE (10(112),110)

AUTOFLON CHART SET - SHEEP AIR INDUCTION SYSTEM HOULE PAGE 100

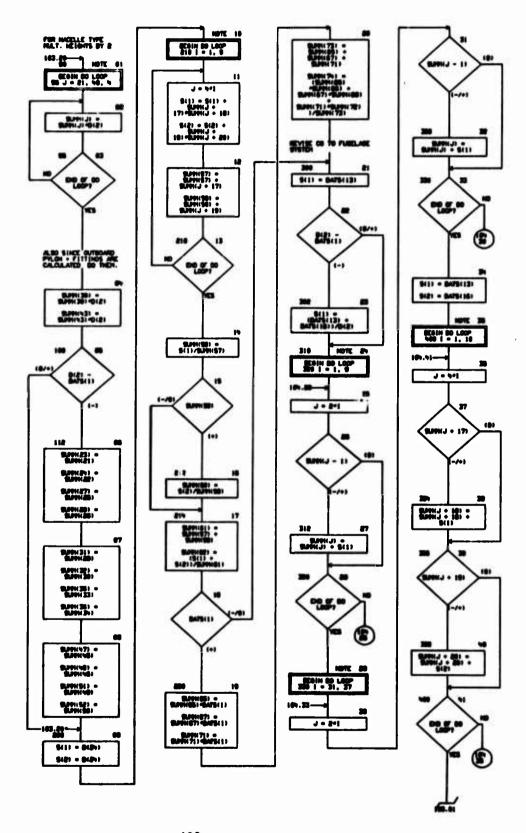
OWRT TITLE - INTRODUCTORY CONENTS

CONTROL OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF T

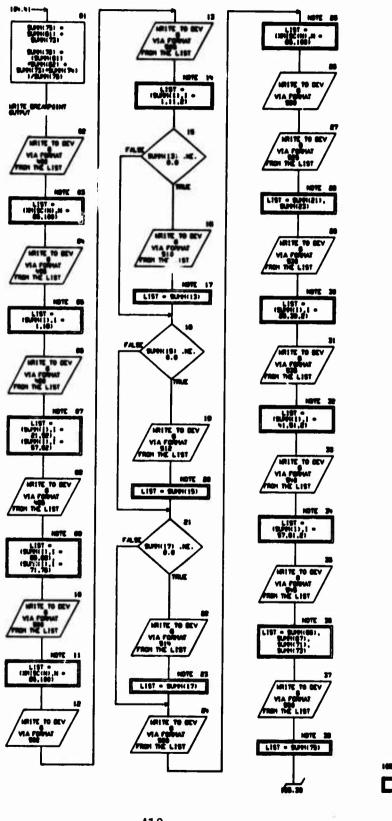
OVER TITLE - SUBSCUTINE SURVEY



PAGE 184



Dilt



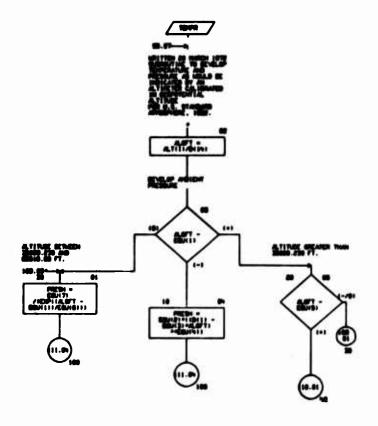
```
CONTROL TODAY (MAG)
----
----
(008)@1, (001)38, (0008)7, (0008)@ 101@(201)
1061 HTAB, (04) 27A9 1018/2910
SHOPSION TIRE (M)
----
DISTRICT $11001.707(100)
CONTINUEDICE (0(1), TCSH(1)), (T(1), TCSH(8001)), (BC(1), TCSH(9101)),
110111,TC01(1201)
EMPLOYEE (D(201) .DATE(11) . (D(461) .DATE(11)
CONTINUEDES (0(736),717LE(1))
COMMUNICATE (DC1701) (0.00111)
BOUNDE (111),8(1)),(1(181),101(1))
SELECTION APPEARS
CL.(181)QH.(1,11)HQH 32HJWILED
COLUMN TO THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PART
BOULEN CHEE (MELLIS) . 1887)
FORMATCHI, SAIS, 17K, IBH++ SENAY ++/IX ,SAIS//
  BEK,STNA. 1. S. . DOINE SECTION OR MACRILE GROUP METONT . C.O. .
   THELPOWRY // SEX, DOT. , 7K, WC. 6. , 85X, DOT. , 7K, WC. 6. 1
FORMATION, SOMAIR INDUCTION SYSTEM, 105, STILL &/SK, LIMINGET MEDIC.
  746.8711.87 SK.118418 SUCTING.746.8711.8 /
  SI, SEHINTAGE SOORS + 67. PEDWILSH, TVS, 8711.8 /
  GK.80-GYPAGE GOORS . GP. REDVINISH.TVS.8711.2 /
  BLETHMALALE GEORGINY STRUCTURE, THE BY 11.2 /
  BI, SOULE ROUND FIRED SPINE, THE, STILLE /
  SCARPULL SOUR TRACLATING SPINE, TVS. SFILE /
  SI.SOFILL TRAS. + CIPIO. SPINE, THE .STITLE / 1
FEBRUARINEN, THINGGING, IGH, G-GUTSONG, IGH, G-FTGT/L. //
  NEK, 367., 7K, WE.S., 11K, 36F. 7K, WE.S., 13K, 36F. 7K, WE.S./
  St. 13-00016 HOLMES, T33, 8711.8, T90, 8711.8/
  SK. 1000AMEASS + FRACES, 733, 8711.2, 750, 8711.2/
  SK.89-CONSTING + STIFFIGNS,733,8F11.8,750,8F11.8/
  St. 04.000706.735.2711.2.730.2711.2/
  GI, 8/1771466, 733.//11.2.700.//11.2/
  St. SPASS.735.8(1).2.750.8(1).2/
  GI, GFIRDMLL.135,811.2,790,8/11.2 /
  CL. COCCO, 733, F11.9, 700, F11.9 /
  91.104014. DO.SEC.ANC..733,811.2,780,811.2,765.811.2/)
FERNATION, IBMCCESS BOORS, TVS. 8711.2 /
  GI, 18-04-HE GOOMS, THE STILL SE, 19-00/TERIOR FINISH, THE STILLS
/BL. I HTOTAL HISC. . 708. # 11.2 //
  91.30(1014. Dib.92), Auc.400.0 . HISC., 198. #711.0 1
 FORWELINI, SAIS, 174, 1844 SAWRY --/1X, SAIS)
PROMITING, SOK, NOW . . PROPULSION OROUP ...
                                  / 20t. 200-
PROMPLING, LTK, SOME INQUETION SYSTEM, TTO, IF IS.E / SHK.
 I INDICET MEDIC. TOT. IF IE.E / BUIL LINAR BUETING, TOT. IF IE.E /
  SIX, DAILINFACE SOURS - SPERATING RECHANISM, 167, IF12.2 /
 BIX, DISTRICT SCORE + GESTATING RECOUNTSM. TOT. IF IZ.Z / ZNX.
 PROMINELE GEOGRAP STRUCTURE, 767, IF IS. 8 1
FORMS (100, 824, 8040LF ROJO FINED SPINE, 767, 1518.8 )
PROMETURE . REAL PROPERTY PROPERTY OF THE . TOT. IF IE. 21
FORMS (140, 831, DIFFAL TRACLATING + CIPAGING SPINE, 107, F18.21
FERNATURE, SEX. SHENGINE SECTION OR MACEL
LE GROUP.
                                                        / 834. BIH--
                                                                  •. //
  105, $4000000, T30, DOLTONO, T00, DOTOTAL)
PODMF(MB, 174, 13456HE HEATS, 700, 8712.2 )
PROMETERS, ITC. I TRANSCLLE STRUCTURE / DAK, ID-GLUBERGS - PROFES
    700. #12.8 / 84K, SHCONGRING + STIFFDIERS, 700, #12.2 /
```

DA. DEDGETOS, 100, #18.2 / DA. DFITTINGS, 100, #12.2)

+ 1000 (100)

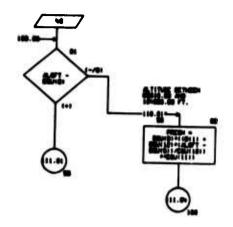
69/99/74 ARGULET GHOT ET - SAEP ARE INSULTION SYSTEM MEDIAL PARE IN

OVER TITLE - IMPRODUCTORY CONFIDERS

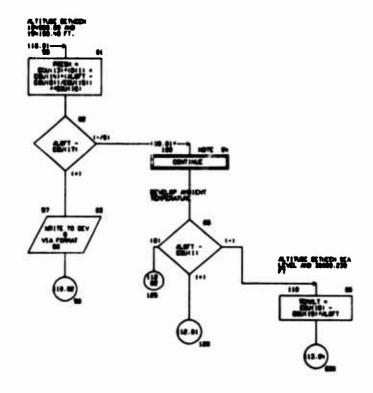


· · ·

OURT TITLE - SUSPENTING TEXPE



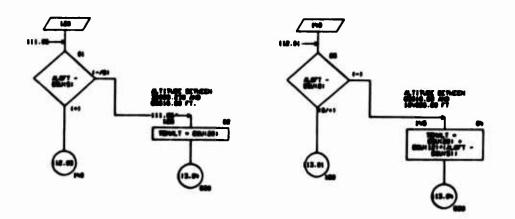
QUAT TITLE - SUBSCUTINE TEPPE



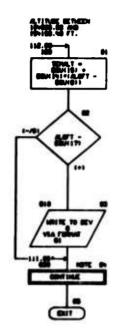
PARE LIE

and a property

OWNT TITLE - SATISFIE TOWN



SHOP TITLE BEEN THE TRAIN



SPORT

AFFUL OWN SET - SEEP AIR HOLETON SYSTEM MEALE PAGE 114

CHART TITLE - HON-PROCEDURAL STATEMENTS

CONTRACTOR ALTERNATION (CONTRACTOR) (CONTRAC

30-320

FEBRUT 1148 ,GK.,231+++ MIDNING PESSAGE +++, 16X.

FORTRAN LISTING

OF

AIR INDUCTION SYSTEM MODULE

The second second

```
63/89/74
                            INPUT LISTING
                                                                                                   AUTOFLOW OWRT SET - SIEEP AIR INSUCTION SYSTEM MEDILE
   -
         14
                                   300 CALL BLETS
                                                                                                                                                           CO11500
                                                                                                                                                            G001 (530
                                          MIGATS(11) 200,200,210
         193
         199
                                 310 CALL INCOLE
                                                                                                                                                           8801 1910
                                 200 CALL HISCON
                                                                                                                                                           80011900
         146
                                                                                                                                                           00011900
         146
                                          MIRATELLE NO. 300, 270
         197
                                  370 CALL PAGE
                                                                                                                                                           00011570
                                   JAINTHED OF
                                                                                                                                                           80011900
         140
         140
                                          CALL SUMMY
                                                                                                                                                           80011900
         190
                                 1015 (DAT(51) - 820H 1)
        191
         192
                                         FDAT(92) - 9490( 2)
         193
                                          FBAT(53) - SUP(157)
                                         FRAT (St.) . 0.004(St.)
        19
                                          FDAT (98) - 9JPH(73)
         196
                                         FBAT (96) - 9491(76)
                                          FBAT(57) - SLPOK(76)
        167
         199
         190
                               c
         160
                                          ROHNO 24
         161
                               C
                                          SUFFER OUT (20,1)(TCOH(1),TCOH(W60))
         188
         163
                                          |F (LP(|T(P+) ) | 020 , | 020 , | 020
         10
         166
                               c
                                 -
         167
                                         00
                                                                                                                                                           80011020
         140
                               c
         100
                               C certification contraction co
                                                                       SURPLY INC. SCHOOL
        170
         171
                               172
                               c
        173
                                          BAROUT INC OCTORA
                                                                                                                                                            .....
        170
                                       IRITTOI ES IMPON 1972
                                                                                                                                                           -
                                         176
                                                                                                                                                           -
                              c
        176
                               C
                                                                                                                                                            -
        177
                                          -
                                                                                                                                                           00120050
        170
                              C
                                                                                                                                                            -
        170
                                          (005)QI, (001)3Q, (0025)7, (0005)Q (018/QHIQ
                                                                                                                                                           80120070
        180
                                         DINDS (ON DATE (SE)
                                                                                                                                                           101
                                          91/EDG (0H $1109)
                                          19170FF, (8174.B, (8170.B, (8170.B, (8170.B), (8170.B), (8170.B)
                                                                                                                                                           00120100
        163
                                         ##DEION (LID (10) ,970(10)
                                                                                                                                                           .
         165
                                         EDJIWILDEE (0(1),700(1)),(7(1),700(1001)),(01(1),700((101)), 00100130
        100
                                        100(11,7000(NB)11)
                                         CHIMLDICE IDIZELI ,BATO(1))
                                                                                                                                                           -
        100
                                         COMMEDICE (TILL) SILL)
                                                                                                                                                           00100100
        100
                                          ENJIMADEE (T($11),100(1)),(T($21),000(1)),(T($31),000(1)),
        190
                                        117(941),000(1),17(951),000(1),17(951),090(1)
                                                                                                                                                           -
        101
                                         COULVILDEE (T(57)).0L/0(1)),(T(50)).970(1))
                                                                                                                                                           BEL20190
        192
                                          (L.(91)00,(1,(101)00 DOLLED,J)
                                                                                                                                                           00120200
        160
                                         CBUIWALDCE (1001,1401,1001,1001,1001,1001)
                                                                                                                                                           ......
        190
                              c
                                                                                                                                                           .
        100
                                              SETUP INDICATORS AND COLUTERS
                                                                                                                                                           00120230
        166
                                          1F(1 - NC) 10.20.20
                                                                                                                                                           -
        197
                                             BUFE CODE IS & BEVELOP PORIFETOR
        100
                                    10 00 15 1-1,40
                                                                                                                                                           -
        199
                                         IF (QATO(1-06)) 19.15.16
                                                                                                                                                           80120270
                                     12:01(2:10-1(00-1)071A + (00-1)071A(0-100-1)071A + (10-1)071A 51
        801
                                   IS CONTINUE
                                                                                                                                                           GD1/20000
        800
                                            FIT SWEET
                                                                                                                                                           60156300
                                    34,1+1 008 00 0E
                                                                                                                                                           *******
        -
                                          M (BATB(1-001) 30.30.100
                                                                                                                                                           GB120700
        805
                                              PERIFETER IS JERO CHECK ON OUISE
                                   30 IF (OATD(140)) 3.3.3.2
                                                                                                                                                           GD126210
        207
                              e
                                              VERTICAL LIP (1980 HEDGE)
                                                                                                                                                           GD149300
                                   32 160 - 1
                                                                                                                                                           60180300
        .
                                         DATE(1400) + BATE(1440)
                                                                                                                                                           00100770
        210
                                         60 70 200
                                                                                                                                                           .
        811
                                    34 1F (DATD(1+661) 30,30,30
                                                                                                                                                           80129300
```

-

- Vernigh

20 IMITE (8.00)

62/89/Th	INPUT LISTING	AUTOFLEN CHIEF SEEP	AIR INDUCTION
C400 10	••••	ентить	****
213	OF FORMER	MARGARINE FROM SCIECO IN AIR INDUCTION SYSTEM / 30K.	00120-10
810	1 290,07	LIP SCOPETRY ENGR)	00120-20
815		BITAL LIP (UPPER L.E.)	00120-30
816 817	38 100 = 2 0A70(1+0	01 - BATD([-90]	00120400
210	00 10 20		00100-00
819	100 5(1) - 0		00120-70
200 201		D(2)*(DATD(1**0) + BATD(1**0)) - BATD(1**0))/	00120+00 00120+00
-		101,101,102	00120000
863		AFB(1:481/1842) *BATB(1:40) + B(2:48AFB(1:480))	80180510
-	\$(2) - 0	(P)	00120000 00120030
-		PESSAGE	00180010
887	00 TO 100		80189888
***		((80°) 10TAB) (180°) 10TAB) (180°) 10TAB) 11MM ((180°) 10TAB, (180°) 10TAB) 11MM	00120010
236		- 0(2)*5(2)) 100,110,110	00100000
25 1	100 \$(2) - \$		00120030
æ	\$(1) = B	ATD(14001/1012)*(0(15)*512) + 514) - 8(2)*5(2)1)	001200+0 00120000
<i>D</i>		ESME	(0) (0000)
270	1000 HRITE(6,0	161 1, Sci)	00100070
236 237		WHIGH WIND FROM SCIECE IN AIR HOUSTION SYSTEM / INX.	
230	2 170.3 t	ION, 118, WIN IS RECTARRE OR ROLDED RECT., COMPECTIO	80180700
230	118 5(8) - (1	9AT0(1950) - 9(2)-5(2))-5(1)/9(2)	
		MTB(140) - 9(2) 45(2)) 45(1) 70(2)	80180780
P1	111 S(G) = D	111.112.112 (8s)	60120730 60120740
203	112 IF(\$(3))		00180700
***	119 5(3) - 8		00180700
246 246	119 100(1) =	\$(\$) -\$(1)	60126770 60126786
807	800(1) •		00180700
240	8.0(1) =	D(2) 4(D)(1) • D(191/0(2) 4(D)(1)	00120000
240 250	BL0(1) =	6.0(1) 0(2) (000(1) + 0(15)/9(2) (000(1)	60180010
-	See CONTINUE	SIEL-GOODILL A BUILDINGS AND IT	GE 180620
-	1 - 8		001000+0
#5	73.	250,230,205 ATE LEADING EDGE SUFFACE	00120000 00120000
_	205 J - 3		GD 180070
-	8130 (1)	- GATO(12) - BATD(11)	00100000
87) 800,200,000 N2)) 210,210,000	40100000
=		DELT ETU.ETU.EUS DEUT IS OFFSET THEREFORE THERE ARE THO INLETS FOR INC	00180000 DLC00180005
200		211) 887,807,800	00180007
85 4		DITICAL LIP CALCULATE LIP. THE TRIMBULES PLUS VERTICAL	
200	00 TO 00	BLDC11*((QATD(G11 + BBC(2)1/0(2) + BLD(2) + BLD(2)1	00150620
		HLET AS PER PUBLIAGE HOLATED	00150035
-		BLID(1)*(BATD(61) + 800(2) + 840(2) + 840(2))	0012000
887	00 10 am	IS A SINGLE HLET FOR INCOLLE	00189036 00189030
-		BLB(11/0(21+(8470(81) + 840(21 + 840(21 + 840(21)	001500+0
-	60 TO SEC		00100000
870 871		BITAL LIP BEIL BEN, BEN, BOR	00120000 00100000
678		LETS FER MODILE	00150005
em		BLIGHT1*(DATB(G11 + BUB(E) + BBB(E)*D(3)/D(E))	0012000
87n 870	00 70 (00 C 00C H) HET FER WEBLE	00120000 00120007
m		BLD(1)/0(2)*(8AfD(61) + BL6(2) + 8(2) (90)(2))	00120007
877		HE SUBSCRIGHT SECTIONS OF MORE IF NO L.C.	00120070
7	800 00 300 I		00180000
270 800	8(1) = 0) = 0478(1+10) - 0478(1+0) (2)	00181000
201		[-0011 800,800,800	0181010
-	-	[+10++ 205,205,200	00181000
455	800 S411 - D	(1)	00181030

```
APPEAR OUT ST - SEEP AIR INDUCTION SYSTEM HEDLE
CLAN'S
            MANUEL LISTING
 -
              ....
                                            -
                #70 970(1-1) + $LED((-1)/$(#)/$(1)/$($ATD(1:48) + $ATD(1:48))
                                                                         -
   -
                                                                         .
                     SWE WHEITIGH THE BUCTS GECONING DE
                                                                         00121000
   887
                ### 979(5-1) - $LIB(1-1) @ATD(1-00)
                                                                         -
                                                                         .....
    -
                   00 TO 300
   -
                200 M (BAFB(1+191) 20+,20+,276
                                                                         0012107
                     SHE MARITIM OF SUCT SCOMES THE
                                                                         .....
   801
               ## 979(1-1) - #.J9(1-1)-@A79(1-64)-9(2)
                                                                         ......
   200
                JAN CONTINUE
                                                                         G0121GG0
                     --- Dil ---
                                                                         -
   -
                   KIND
                                                                         60181100
   ***
                   -
                                                                         COLUMN 1110
              C ........
   887
   200
                                  -
              200
    301
                   SUPPLY INC BOOP
                                                                          00070010
   300
                                                                         00070000
              c
    203
                   ----
                                                                         00070020
    *
                   ----
   -
   -
                   COURSE / 1501967 151801
    207
   300
                   0000001 (001) 28, (0000) , (0000) 001 (00) , (01000)
                                                                         2017000
    -
                   SINDSIGN ATLIES
                                                                         -
   310
                   -
                                     DEM 8001,
                                                                         00070070
                  1 5(100).
                                     BATSINGS.
   311
                                                                         -
   312
                  2 WHI 181 .
                                     W.(IO).
                                                       TD0H 101.
   313
                  3 TOL(18).
                                     PTM 181,
                                                       PTL(10).
                                                                         00070100
   314
                  9 PR.(10).
                                     @IM(16).
                                                       BM.(10).
                                                                         00070110
                  5 MM(18),
   319
                                     ML(18),
                                                       RDK 101,
                                                                         00070180
                                     POTH 181.
   316
                  6 RR. (10).
                                                                         00070130
                                                       P(D)(10).
   317
                  7 PML (18).
                                     POL(10).
                                                       P81(10)
                  7 . MATL(18)
   310
                                                                         *********
   319
                   SPECIO TILEIN
                                                                         G0070190
   200
                                                                         00070100
                   SEMINALDICE (0(1),700H(1)),(7(1),700H(8001)),(80(1),708H(9101)), 60070170
   221
   -
                  1400111,7004140111
   223
                  BUIWLDCE
                                     (0(15),P().
                                                       (0(01),EM/(1)).
                                                                         00070100
   -
                  14942011,0AFS(11).
                                    (91812),ESTP)
                                                                         60070000
                   CONTINUED CE ($1750), TITLE (1))
                                                                         80070210
   300
                   CONTINUEDES (TIET,SIET)
                                                                         *****
   27
                  CEVIANTDO
                                     (TIBS)),W((1)),
                                                       (T($71),V.(1)).
                                                                         800 TRESO
   -
                  (**C$61),**D8(1)), (*C$6),**DL(1)),
                                                      (7(3811,PTH(1)).
                                                                         -
   20
                  2(T(371),PTL(1)).
                                    (T(201),PL(1)).
                                                       (T(401),R10(1)).
                                                                         20070230
   330
                  3(T(011),RIL(1)),
                                     (T(%21),###(171,
                                                       (1030,00.00),
                                                                         00070000
   331
                  94749411.RDH(111.
                                    (T(981).68.(1)).
                                                       (T(981).PM(11).
                                                                         00070270
   110
                  $(T($71)_P(D((1)).
                                     (11981),MM,(11),
                                                       (TINGE),AGLIER),
                                                                         4017000
   333
                  6(T($01),P$T())),
                                      4712011,8AFL(1)
                                                                         ....
                  ENIMADEE (TIME).ALT(1))
   334
                                                                         00070300
   100
                   CONTINUEDICE HOUSE , APAGE
                                                                         00070310
   136
                   CONTINUENT (10(101),1),((0(102),J)
                                                                         00070300
                  (0070330
   237
   130
   230
                  ....
                                                                         ....
   210
                  #1M(1) - CON(30) - CON(33) *M(1)
                                                                         6007000
                   BIL(1) - COU(30) - COU(30) -L(1)
                                                                         00070370
   N
                    SETUP CONSTANTS FOR DIGINE FACE INVESTIGACE PRESSURE NATIO
                                                                         00070200
   3-3
                  $411 - TOOK (1/08/434)
                                                                         00070300
   200
                   5421 - CEMPO/TON()
                                                                         -
   246
                  4431 - TOL(1)/68/(3+)
                                                                         600700-10
   24
                   5(9) - COMBO/TOL(1)
   2-7
                    SO TO PROPER CURVE FIT
                                                                         *******
   240
                   MICHTEL 10.10.20
                                                                         -
   200
                                                                         00070100
   200
                18 REN(1) - CEN(2) - CEN(2) (S(1) - CEN(27)(S(2) - CEN(20)(S(2) (S)
   301
                  ME.(1) - CO.(3) - CO.(3) -(3) -(3) - CO.(3) -(4) - CO.(3) -(4) -(4) -(4)
                  ...
                                                                         G0070-00
   203
                  PALET
                                                                         000701-00
                80 1F480TF - 98X(30+) 82,82,30
```

APPLIES GUST EET - SEEP AIR HOLETION SYSTEM MODALE

MENT LISTING

-

```
APPLIES OURT ET - DEP AN MORTION SYSTEM MERALE
                                MENT LISTING
SEASON TO
    -
                                       AND PRODUCEME, AND DESCRIPTION, OR DESCRIPTION, OR DESCRIPTION.
                                                                                                                                                                                               -
          4
          47
                                               1 TOTESALI, ICK, GISTATIC / ETK. IMPROSAL-PSIA, SK.
                                                                                                                                                                                               -
                                               & IMPONETSIA, SE, IMPONETSIA, SE, IMPONETSIA, SE,
          •
                                               3 100000 Date 1
          41
                                                                                                                                                                                               -
                                                  1815(6,484) ((A,T(1),AM(1),AM(1),AM(1),AM(1),AM(1),PST(1)),
          120
                                                                                                                                                                                               .
                                                1 1-1.00
          1
                                                                                                                                                                                               -
                                       En PERMI CE, W13.1, W15.3, W16.31
          1
                                                                                                                                                                                                0007117B
          -
                                                                                                                                                                                                -
                                                  .
          1
          100
                                     487
                                                                                        DESCRIPTION OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF THE PERSON OF T
          100
                                     1
          ***
                                                    DESCRIPTION OF THE PARTY.
          41
                                                                                                 4701L 1010
          77
                                   •
                                                  GROWN TERRITORIES
          **
          ***
                                                  (000) QL (001) 30, (0000) , (0000) QL (100) ,QL (100)
          ***
          497
                                                    ----
          ***
                                                  DISPOSION TOTALON, 970H 101, FRAT (10)
                                                                                                                                                                                               .
                                                    $1005101 U.$12101, ELF101, ED1101, WICO.
          480
                                                1 AMOD), TRANSCI, TOCHOD, MEDICOL
                                                                                                                                                                                                -
          461
                                                    DIFFIGURE BATS(10), BATS(80), 30(10)
                                                                                                                                                                                               -
          4
                                                    SHEGICK FEMALOI, FEMALOI, FRANCISI, FRANCISI,
                                                                                                                                                                                                00100130
          463
                                                1 PROMISE. PRACISE. BRISE. BLISE
                                                                                                                                                                                               .
                                                    PIRES POLIS, FELTIS, MINIST, RENIST.
          •
                                                                                                                                                                                               CO100190
           48
                                                1 MM_(18), MG_(18), PST(18)
          48
                                                                                                                                                                                               60100170
                                   E
          467
                                                  GRANDAGE (8(1).7000(1)).(7(1).7000(10).00(1).7000(1).00(1).
           •
                                                100(1),709(4001)
          40
                                   .
          ***
                                                                                                                                                                                              0010010
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
00100000
0010000
0010000
0010000
0010000
0010000
0010000
0010000
00100000
                                                   (B(1),B().
                                                                                                                                          WH. 401.
          41
                                                                                             . (40, (410)
                                               1 10(3),00),
                                                                                                                                         (40, 400)
          *
                                               8 (8(6) .M).
                                                                                                (917) .97) .
                                                                                                                                          .000
          45
                                               3 10191,061.
                                                                                              10(10),010),
                                                                                                                                          @(11),B(1).
          •
                                              * ($10,151.0)
                                                                                                (B) (B) ,P1) ,
                                                                                                                                          101211,2000
          •
                                                   SENT WILD CL
                                                                                                (01801),8475(1)), (01201,849(1)),
          *
                                               1 (04/0(11), 10(11)
          47
                                                CONTINUED CO
                                                                                              (T(1), $(1)),
                                                                                                                                          (71)001),44,0(11)
          •
                                                                                              (5(41),70),
                                                   STATE OF THE PARTY.
                                                                                                                                          MAN JEVI.
          •
                                                1 (9(10),/50).
                                                                                              ($1901,710).
                                                                                                                                         ($($1), E),
          979
                                              2 (S(S), (SO),
                                                                                             ($153) ,766) ,
                                                                                                                                        ($1$01,48E),
                                              3 (9(95),70(2),
          471
                                                                                             ($190) .PAKI.
                                                                                                                                        ($197) .PAAL .
          97
                                               * (9(90),AC),
                                                                                              ($190, Tel) ,
                                                                                                                                        (5480), TAS),
          975
                                               5 (9(6)),TC4P),
                                                                                              (9168) ,802) ,
                                                                                                                                        16480 , TEAFEI ,
                                                                                                                                          (1870, (2012)
          470
                                               6 (9(0x) /3T).
                                                                                              ($105) "MA
          17
                                               7 ($167) . 766)
          -
                                                   MARKET BERTEITE. | MARKET STREET,
          977
                                               1 (448(1811,WILIT, (448(1811,AMITT
          170
                                                  ###WLDGE (7(101),797(1)),(7(7)1),###(1)),(7(7)1),###(1))
                                                                                             (1(821),70(1)), (1(80),76,(1)),
          170
                                                   MINIST THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY OF THE PARTY O
          4
                                               I (Ted) Amil)), (Ted) Amil), (Ted) Amil)),
          101
                                               & (Trion, AGL(1)), (T(901), AT(1)), (T(011), AC(1)),
          *
                                               3 (7001) /CR.(1)), (71031) /94(1)), (7001) /94(1)),
           40
                                               4 (1006) /1400)), (1106) /164(1)), (1107) /80(1),
          •
                                               5 (7(66(),6,(1)).
                                                                                             (1(7)0),800)
                                                   BANK BEE
                                                                                              (T(1881), Nakt)), (T(1781), NCC(1)),
          40
                                                1 (7(10(1),000(1))
          47
                                                   GRAINILIDES
                                                                                             ### (104), II.
                                                                                                                                          MR(180). J.
          •
                                               1 (00(100), 10),
                                                                                             (0011191, 02),
                                                                                                                                          48(116), MT)
                                                                                             (1001,1001)
          400
          401
                                    .
                                                           1 15 04000 BUT STATION, LIGHT 4E
          **
                                                          J HOEK FOR POWER ON SPEED PROFILE
          -
                                                           II INCE FOR STRUCTURE FORMER ARRAGE THE FORMETTER, LAST-MYROLOGICA
                                    .
          -
                                                   M(10(1) - 8475(61) 130,130, NO
                                                                               FOR OF THE THEORY PRESENCE WILL BE DON THOMAT FREE, BOYOUTH
                                    .
```

****	HFVF L19FH0	4/19/AH GHAT 901 - 9/09	
C400 100	••••	contents	****
407		10 100	CO100000
-	C 961	1 - (18(1) - BATSIBITI (18(16) - BATSIBIT FACTOR PUR PRESBUTE BTG THERE AND BROISE FACE.	60165660 60166660
***	100 00 -		CO1COS10
101		ener Moter other	(D10000)
900		H-1, NY	001000-0
**		MK) - 0195) C(K) - 0196)	(D10000)
900		PHE - 82-01901	60166670
100	170 CONT 100		60100000 60100000
900	•		CO100700
510 511			60100710 60100700
942	•	- ANYON PRESSURE FOR SO. IN.	00100720
913	6 ET IP 10	r v 900 m	NC) 40105746 40105788
915		u - Flakus	CO100700
917		y = Premjr = Brijs	60165770 60165760
910		1 - FMHJ1 - \$181	60160700
910		61 - MBHJ1 - 5181 61 - 5141 - 5151-15151-51411	CO100010
C	941	7) - \$461-\$4301-\$70K()	60160000
123	(DESIDERAL MESSAE + HASHI + FARE SPACING IF + 1	60100000 60100000
-			**********
-	C ET 10 fm	* V 9.0 L NATURALES (POINT ON NAS. LIMIT (LINE)	CD100000 CD100070
927		Y = FEILLIA	*********
100		u = 1984.cm u = 1984.cm	00100000 00100000
-	•	- 8.00	80168010
***		hi- Milua - 8181 Si- Milua - 8181	60100000 60100000
163		B1- \$60 • \$(2)*(\$(\$)-\$(0))	G01000-0
-		71- \$161-61161-970H [1 NF - 2	
-	· • •		CD100079
967 986	C 121 19 18	T V S.O. L. STATIC IPOINT ON NAK. LIMIT CANE)	90100000 90100000
-		hi- PST(J) - \$40)	CO101000
946 941		51- PB_(J) -6181 51- \$401 - \$411-45(\$1-\$4011	2010 1010
*	941	71- \$481-\$1201-\$7701(1)	CO101030
94) 944	t 10	M • 3	60101010 80101600
***		FIE + PI-4E + E/DIE /(B(1)-FIU-4E)/B(18)/FCY	CD101000
946 947	•	900 Int. 177	00101079 00101000
•••		PMA = 4884820HK1-\$(7)/70) + PMK	CD101000
*** ***		#E = PAA #61461 #FCY \$481= ##S(VVIK) =\$(7))	00101100 00101110
954		# - ##################################	
(S)		R6 - 941/79/790 RAP- (ACABL/TDB) (-9119)	60161130 60161140
-	•		001011100
=	***	#(TCP) 110, 110, 100	60161 160 60161 170
987	26	F-602 - 62-912011 - 110, 100, 100	
-	*10	802 - 80-01501 17-902 - 67 - 701 602 - 70	60161 160 60161 200
-		BUE 41. MIL) AC - MIL	60161810
904		TUP - TUPME	60161200 60161230
-		THE - AMERICAN, THE STEEP I	601012-0
		97 (Name) .L.T. This Thoritis = This	60161800 60161800
		State Securi Capital	60101270
987		F(\$130 - \$(3)) 440,446, 500	60101000

```
400 10
                        ****
                                                                                                                                             ....
                                               100 IKI . TCAP
                                                                                                                                       -
                                              -
                                                                                                                                       60161700
                                         SAIL THEO
                                                                                                                                       .....
    271
                                        66 TO (APR. D.S. 660), 100ff
                                                                                                                                       -
   170
                          JANITHON DOD
                                                                                                                                       00101330
    973
                                                                                                                                       60161 2×0
    570
                                  MT . 200
                                                                                                                                       -
   170
                                  MN . 200
                                                                                                                                       -
                                  MTST- 2010
                                                                                                                                       GD101270
    877
                                  00 618 K-1.1FF
                                                                                                                                       60161 TO
   970
                                         $(De) = # (E)*(Take) = $(16)
                                                                                                                                       -
    570
                                          $(30) + 700(K) 488(K) 484-0.9*(K) 480
    -
                                         5130 - TMIK) 49-8-9-101-100
                                                                                                                                       .....
    -
                                         $1271 . $13-1-0 PHO ----
                                                                                                                                      -
    -
                                          MT - MT - $1261
                                         MIN - MIN - 51301
    183
                                                                                                                                       #161996
    -
                                         MET- MEST- 8(27)
                                                                                                                                       -
    •
                          3.41740 018
                                  THE - MIT - MIN - MIST
                                                                                                                                       00101170
    997
                                FB(11) - D(T
                                                                                                                                       -
                                 107(9) - FB((1)/9/2011)
                                                                                                                                       00161401
                                                                                                                                       .
    -
                                  88
                                                                                                                                      -
    -
                       c
    -
                       Commence of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of th
    -
                                                            SAMPLE DATE.
    -
                       -
    -
                                 BARROUTINE BACTHA
                                                                                                                                      -
    997
                       e
                               MITTER S APRIL 1978
    -
                                TO SENGLAP BLET PAREL SYMMESTS
                                                                                                                                       00190430
    -
                                                                                                                                      -
    -
                                CORRECT TODAY (MARC)
                                                                                                                                      -
    -
                       E
    1005/QH, (001130, (0006)T, (0006)@ HD18/QHIB
                                                                                                                                      80190070
    883
                                DISTRICT CONTROL
                                                                                                                                      -
   -
                                6110K, (6916748, 19718748 (8120718
                                 914D-6104 $(100),707(100)
                                                                                                                                      .
   .
                                9HDG101 FT(01:10) ,FT(L:10) ,D((10) ,D,(10) ,F(T(:10) ,F(T(:10)
                                                                                                                                      -
   887
                                •
                               IPST ( 10)
                                                                                                                                      GD1GD130
   .
                                SUSPECION STREETS . SECTION . T. CLAN
                                                                                                                                      -
   -
                       c
    861
                                SEMINALINEE (8(1), TERM(1)), (7(1), TERM(2001)), (80(1), TERM(181)), 80(50(60
   842
                               1400(11.700H/s08111
                                                                                                                                      -
   813
                                EBJIWILDEE 101011,089(11)
   819
                                00190100
   819
                                CONTRACTOR (TILL) SCILL) CT(181) TOT(11)
                                                                                                                                      -
   616
                                ENIMADEE (1:501), FRANCES, (1:001), FRA, (1)), (1:07)1, (0:11),
   617
                               #1710017.03.(177,(170017,F1710117),(1707),(1707),(1707),(1707),(1707),(1707)
   610
                               CONTINUEDED (TOPO) . POLICO . (TOPO) . PR. (10) . (TOPO) . POPULO .
                                                                                                                                     80190030
   619
                              HTMTH, MONISS, LTMON, MITCHESS, LTMON, MOLCHIS,
                                                                                                                                      .
   .
                               117(901),P$7(1))
                                                                                                                                      .
   CONTINUEDES: (T(7)1), STEN(1)), (T(781), TC(1)), (T(791), TL(1))
                                                                                                                                      -
                                CSVIVILIDES 118(1011,11,110)(1021,41,110(1031,K)
   -
                                                                                                                                      00190270
   825
                                ----
   ----
                                                                                                                                      .
   ¢
                                                                                                                                      -
   -
                                IF(10(1) - BATS(6)) 130,130,190
   627
                          130 0111 - 018-1
                                                                                                                                      .
                                00 TO 800
                                                                                                                                      .
   •
                          148 S(1) + (38(1) - BATS(8))/(38(1C) - BATS(8))
                                                                                                                                      -
   -
   681
                                   IMITIALIE CONCR
                                                                                                                                      .
   •
                          888 1884 . BATR(T)
                                                                                                                                      COLUMN
   10111 - 8(92)
                                                                                                                                      -
                                7411 - 0191)
                                                                                                                                      -
   •
                                ---
                                                                                                                                      40150-44
   •
                                  SHAFE ALL SHAFE AN AMARIE AN AMARIE
                                                                                                                                      .
                                . .
                                                                                                                                      -
                                BIR . FRA.(J)
                                                                                                                                      00100-30
```

APPELON OWN SET - SHEEP AND INCLUSION SYSTEM MEDIAL

AND A STATE OF THE PERSON OF T

STATE OF

HARM LISTING

```
***
                         HOUT LISTING
                                                                                        AUTOFLEN CHART SET - SHEEP AND INSUCTION SYSTEM HOULE
  -
                                     5(3) - PKTLIJI
       -
                                    $(%) - (L.IJ)
                                                                                                                                            .
                                    5(5) . 0(30)
       .
                                                                                                                                            -
                                     5(6) - 5(2)-5(3)
                                                                                                                                            00190-70
       0.3
                                    $(7) - $(2)/$($)
                                                                                                                                            00100-00
                                                                                                                                            -
       -
                                    1F($(7) - $(6)) 318,320,326
                              319 $161 . $171
                                                                                                                                            ....
       -
                              20 5(7) - PST(J) - PO(J)/0(17)
                                                                                                                                            .
                                    101 . PLU: - POUI/01/71
                                                                                                                                            .
       917
                                     5:91 - STRICE! -COJIGE!
                                                                                                                                            00190530
       010
                                     IF (30(1) - 0ATS(8)) 330,330,340
                                                                                                                                            ....
       •
                              236 $181 . STREET, SCALIGET
                                                                                                                                           -
                                      OCC THICHESE FOR DEPLECTION CRITERIA
                                                                                                                                            -
       est
                              346 $(16) + 485($(7) + $(1)+($(6)-$(7)) )
                                                                                                                                            00190570
       -
                                     #($(16).LT.D(1)) $(16) . 0(1)
                                                                                                                                           00190075
                                     S(11) - S(18)/S(5)
                                                                                                                                            -
       •
                                     $126) - EQUIEST-SCITT-COURSE-SFRICTI-COURSE/SCOT-COURSE
                                                                                                                                            80190900
       -
                                                                                                                                            -
                                     17($(80) .61. TC(11) TC(1) . S(80)
       657
                                     IF($(20) .01. TL(1)) TL(1) = $(20)
                                                                                                                                           -
                                      ----
       -
                                                                                                                                            ......
                                                                                                                                           00190030
       .
                                     60 70 300
       -
                                        SETUP HATTERBOOK AT VL
                                                                                                                                            GS1960+6
       61
                               30 K - 2
                                                                                                                                            .....
                                                                                                                                           80194004
       $($) . B($6)
       883
                                     $161 - $121/$(9)
                                                                                                                                            00150070
       .
                                     $(7) = MAL(J) - #0(J)/9(17)
                                                                                                                                            80150000
                                    5(8) - MEL(J) - PO(J)/9(17)
                                                                                                                                           -
       .
                                     $(18) = #5($(7) + $(1)+($(8)-$(7)) 1
                                                                                                                                            00190700
       687
                                     1F($(18).LT.D(1)) $(18) . D(1)
                                                                                                                                            00190700
       .
                                         DECK THICKERS FOR STRENGTH
                                                                                                                                           60196710
                                     60 TO 380
                                                                                                                                            80190700
       679
                                       METUP HAVERBOOK AT MI
                                                                                                                                            00190730
                           c
                              300 K - 3
                                                                                                                                           88198746
       671
       678
                                    $121 - FTM(J)
                                                                                                                                            00190750
       873
                                     $141 - Dicut
                                                                                                                                            00190700
                                    S(S) + 0(30)
       17
                                                                                                                                           60190770
       875
                                     $161 . $(2)/$($)
                                                                                                                                            40194704
                                     9(7) • PATHICU) • POCUT/0(17)
       678
                                                                                                                                            00190700
                                     $(8) . PEH(J) - PO(J)/0(17)
       677
                                                                                                                                           00190000
       679
                                     $(18) - 485($(7) - $(1)*($(8)-$(7)) )
                                                                                                                                            -
       679
                                     IF($(101.LT.0(1)) S(10) - 0(1)
                                                                                                                                            .....
       .
                                      TEST HID-PARE
                                                                                                                                           -
       601
                               300 $(20) - COJ(27)-979((1)-5(10)--COJ(00)-5(4)--COJ(00)/
                                                                                                                                            80194830
       15(8) **COU(90)
                                                                                                                                            .....
       883
                                                                                                                                           46194404
                                    $(21) + ($(41) ****(1) *$(18) **($) *$($) *$($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) **($) 
       •
                                   15(6) **COJ($4)
                                                                                                                                            -
       .
                                                                                                                                            00190070
                                     IF (IMIL) 302,302,304
       300 ($($(2)) .07. $(20)) $(20) + $(2))
                                                                                                                                           00190000
       887
                                     IF($($6) .07. $(21)) $(21) - $(20)
                                                                                                                                           GD190000
       -
                                     60 70 306
                                                                                                                                            .....
       •
                               The S(M) + S(21)/COV(M)
                                                                                                                                           .
                                     IF($(82) .67. $(80)) $(80) - $(82)
                                                                                                                                            -
       .
                               30 IF($(80) .07. TC(1)) TC(1) - $(80)
                                                                                                                                            90150000
                                     William .at. Retto Rett . 8(21)
       CO 1900-0
       -
                                     IF (K - 21 300,300,400
                                                                                                                                            80150000
       -
                               SMITHED COP
                                                                                                                                            -
       •
                                    101(3) - 0-00-((7L(1) - 10(1)) -0(40)/9/10(1) - 10(1)) -0A(0(1-00) -00150076
       .
                                     ENN
                                                                                                                                            00120000
       887
       •
       -
                            700
                                                               SUPPORT HE BUCTS
                           701
        70
        703
                                      BARROUTINE BUCTS
                                                                                                                                             ....
                                                                                                                                            .
        70
                           e
        700
                                     CORONA TODAY NAME !
                                                                                                                                            60110030
                                     COVER / IPRINT/ IPIGG!
        788
                                                                                                                                            .
        787
                           •
                                     COPTO /MISC/ 1019211001
        700
```

66-66/Th	10VF (.117100 AND AND ENT ET - DED A	-
C400 100	****	60179775	****
710		01,000 Pt. (1001) 71,0000 Pt. (1001) Pt. (1001)	
711		productive system	CO110000
71.3		500000 51001,10711001	60116660
710		OMBOIN TILETS: OMBISSO OMBOIN STREET	COLICOS
710		DISCOUNT (001001,0001001,0001001,0001001,0001001,0001001	CD1 101 10
717		DATE: 01.00 101.00 101.00 101	********
710		DOMESION TOTAL TALLED ATMITTED	60116130 60116110
700		50*DG1G+ Tel+60+,752*90+,800*00+	-
101	84	1904: 10HO, 10HO, 10HO	COLUMN
188 183	•	**************************************	60110170 60110160
-		11011,100110011	60110100
*		**************************************	COL14000
=		**************************************	60116880
-		**************************************	001 (CE20)
720		Charles (101),000	6011600
784		SERVICE (TOTAL) ARLP)	
100		COMMUNICATE (T1812),460-(2)7,47402(1,400-(1)),4740(1),600-(1)),	CD1 10270
70		117(904), (MD11), (17(904), (MD11), (17(904), (MD11)) (MD11), (17(904), (MD11), (17(904), (17(904), (17(904), (1904)))	COL 10000
786		(700), (700), (700), (707), (107), (700), (700), (700)	
		CONTRACT (1(1001),48-01))	60116010
797 780		######################################	601 16500 601 16500
-		MANUAL HOUSE HOUSE	
™ Ni		**************************************	COL 16500
₩.		10. (10.11.17.17.10.10.10.10.10.10.10.10.10.10.10.10.10.	00110070
745		######################################	90110000
70 76		148(1)0,377,48(180),1C) 68/(4L862 48(18),1784	60116500 60116466
740	¢		6011014
M		15 • 809(1)	00110720
₩		15 • 0(10(2) 16 • 0(1)	
700		M7 - No.	
701		10 • 107 • 1 70 • 100(0)	
7		CAL SCHED	60110/70 60110/60
-		80 900 L-1,60	-
78		1 + L 17 L - 11 10,10,20	CD110700
197	10	17 (100) 80.00.000	601 16010
700		EAL FINES	601 10000
70		CAL FRED	
194		M'GARDISI - BC(411 800,600,600	601 16550
*	***	970H() = 040H() 00 TO 300	
			601 H000
700		1701 • 3	CO110070
706 787	-	69 70 469 \$7(\$47949 - \$7(\$1(1)) 310,310,469	CO110000
**			40116700
***			60110710
770 771	•		601:0700 601:0700
770		CAL BIOTH	60110740
778 770			60:16780
776			601 16700 601 16770
770		10(1) - 10(3) - 10(4)	60116/ED
777			601 16760 601 16860
770	100	Laurence - Company - Special -	
₩		Britaria: - 101(1)) 440,400,400	

THE WAR

**	HPVF L19FHQ	AMPLEI GURT SET - SEEP	
640 10	****	co-monts	****
701	WG 107(1) •	THE CONTRACTOR OF THE CONTRACT	00110000
76	970m11 4	• 970H11 • 013H	6011600 6011600
-	100 (701 - 3		60116000
7	970H (1 4	- 970x(1) - 043(1 D	601 16570 601 16550
787		FOUR OFFICE	60110000
70	100 FIFE		(1)
700		11.501.501 SICTS - 191001/	
70s	1	901,100167 FMG/AL, 74567101,13,7461, HK.BL, DMM C. HILDGO, INL. 24001, 191,0007, 191,0004	. 00110000 00110000
700		77. (E., TANKI) , TOE OEI , (1905), (1905) , (1905) , (AAKE) ,(1915) , (197	
-	TO PERMIT	7,Æ17.79	601 10000
700	CAL BID	C7	(D) 10000 (D) 10070
797	9(1) • 0		601 10000
700	00 902 I		
•••	MT0(1) •	MT0(E)*0AU(())	40111440
		- 101611 - 610611 - 101621 - 610611	G01 11010 G01 11000
400		(1) + MD(1)*(BMD(1*(0)*(B,18)(1)*(B(2))	60 (1) 600
85	SECONTINE	107431	60111646 60111660
-		\$(1)/ \$(0)/\$(COLUMN
007	9,0013) ·	- MLP - BANK 121/0131	60 1 1 1 67 0 60 1 1 1 600
_		P3653.5055,500	
010	9003 COFFILE		200
016			60 111600
013		10,604, XI/** 189141 - 87348 **1348, III	<u> </u>
019	OF PERMITTE	01) - 180,82 40,381,381+++ 8,67 4686787 - 4867168 8474 +++/	CO 111130
010	1	27K,10C.17 TIPE -,13,4K,10404PE 688E -,13/6K,	60111190
017		, wata, , wa, base in, wa, bana in, da, water, , da, dago, ia, bao, ia, dago, ia, dago, ia, dago	CO 11100 CO 11170
010		En (1,845)(1-10),845)(1-10),845)(1-10),845)(1-10),	60111160
600 601	## PERMIT	19(1), (+), (1), (1), (1), (1), (1), (1), (1), (1	60111160 60111600
-	1011 75 10.0		CO 113610
-	M /MW//	34,30f,46,46f4,46,6f1,9f,32,8f1,4f.,2t, t,986it	
-		Der (1,000)(100),970(1),760(1),76(1),76(1),10(1),10(1)	001110-0
	0. 700W/3	M,17,59.2,59.9) Mi	
-		21.363,41,01.0011.01,4415A,91,047 (942) 1	60111676
-	J = 10 -		604 1 1600 604 1 1600
	65 FERWICE		60 111 200
-	- 7001.001	Po BANDAR-101,107(11),107(21) / 301,040741,37(1,2-)	60111310 6011130
-	F(100)		6011350
-	67 1817E (6,6	10) 18LP 14+,188,1845[L-8 L)P +,70.2	00111740 00111780
	OD COM MAE		60111200
_	SON CONTINE		CO 11170
•	••		60111700
•••	e		
9-3	6 1111111111111111111111111111111111111	nararra diagrama (na mangana na mangana na mangana na mangana na mangana na mangana na mangana na mangana na m Tangan na mangana na mangana na mangana na mangana na mangana na mangana na mangana na mangana na mangana na m	************
•		***************************************	18133311111
•	C -	C 8007	CO1 70010
0.7	C MRITTEN	3 AFRIL 1672	60170000
₩ ₩	6 10 800A	IP DUT NEIGHT FOR INCOLUE OR FOR ANY IF GURIOD	601 70030 601 70040
•	COVER TO	COSti web?	601 TO 600
684	6		60170000

-	MANA FIREMO	AND LAN OURT SET - SASP	AND HOLETON SYSTEM PARALE
440 10	••••		****
Ξ	90000 90 90000 00	10001, 100001, 0011301130011, 100001	80170070 60170000
-	1 . 1 . 2 . 2 . 2 . 2	101001, 84M1 (88) , 101 (8)	60170000
=		1001 ,707 (100) 01 101 ,000 (101 ,00 101 ,070 (101)	60170100 60170110
607	01/05(0) 97	Dec 101 , 701 101 , 12, 101 , 7247 101	COL TOLON
=	evesion in	h ioi	60170130 60170100
600	140:11,700:0	10(1),700H(()),47(1),700H(800()),480((),700H(40)	0170190 01170190
=			0170170
		494 1940 1940 1940 1940 1940 1940 1940 1940 1940 1940 1940 1940 1940 1940 1940 	00 70 00 00 70 00
•	440000000000000000000000000000000000000	(197(B) ,AR.P)	6017000
667	1171001,000	(110 16), 0.0 (8)), (11 18 8), ,000 (1)), (11 17 5), 0.18 (3)). (8)	, 00170010 00170000
-		(71 99 (1), 469 (1)) (71 7 (0), 409(0)	60170230 60170240
•		(707)11. (Fibic) 11.(70 3) 1.(707)1.(707)1.(1.0)1.	GO: Thatso
671 672	1117111 July	152) # # (1 0 12,[1],# # (1 02 2,40,# # (1 03 1,#2	001 70000 001 70270
•	CONTRACT	(11. 121. 190) , (10. 110) , 100) , (10. 115) ,(10.)	00170000
*	e 1940,00,	10,10,20,201,110	601 70000 601 70000
-		PHIC AT HEIGE POINT - \$131	60170010
•	10 0(3) - 0(2))		601 70000 601 70000
670 680	1.14 91 00 1212 • G10	A BASSA WELL	601 70010 601 70000
•	LE CONTINUE		601 70000
-	9(3) = \$(3) C 1007 FM L		601 70070 601 70000
			80170000
-	17(100) 100. 30 J = 3	100,30	60170400 60170410
607	70000000	LIP IEION - INLP	80170-00
=	MR - 97911	ni 1 /0 (171 -(0) (1 0))	60170100 60170170
	C CARLAR	CION O' OLCTO NO PRINCIS	00170100 00170100
-	9(1) - 9(1)	-	GD1 70000
-	9(8) + 9(1) 2F(1)0 + 3)	MD, 110, MD	60170010 60170000
-	C HERISONAL	APPS	00170000
65		MR(17:) 980,180,119 K3)) 116,116,186	6017604 60176600
		(1-00) - 0.0(1-1))/0.00(1-00)	00170000
***	00 TO 100	KI-001 - 0.0(11)/0/(0/(-00)	60170070 60170000
901 982	100 P(100 - V)	190, ISE, 190 1475 - 1657 FOR LECATION	601 70000 601 70000
•	MR (FIRE) - 0	MR(17)) 100,100,104	00170010
•		(3))	60 70000 60 70030
**		KI-001 - 000(11)/0/070(1+001	001700-0
667 668	100 SIN1 • SIS1	as opens	00170000 00170000
***	17:04(0x10x1)-01	111 160,160,170	60170070 60170000
91	105 Sm) = B(1)		00170000
910		7 Medition - • (T.(-) - TC(-) -0140/9784(-) •	601 70700 601 70710
-	104701 1-001-1	RED .	60170700
915)	8) 90(70720 80(70740
917	00 10 100		60170700
910		ETRIC TANBITION THE SUCTS SECONING OIL TE() + (TL() - TE())	80) 70700 11 • 80) 70777
	10.10(1-1)40 100 00FME		601 79700 601 79700
-	SAN COLUMN		00170000

```
6/8/2
                          HEVE LISTUR
                                                                                            ANTOLIN GUST SET - BASP
                                                                                                                                             AIR INDUCTION SYSTEM MISSALE
   CARD 100
                             ****
       903
                            C consensation contraction con
                                                                   SATISFIE FROM
                             SERVINE FROM
                                      IN17701 30 NACH 1972
       951
                                        C
        •
       .
                                      ----
       •
                            •
       •
                                      87
                                      ---
                                                                                                                                                  -
        1001AA, (001W, (401GB, (001GB, M1GB), AA(GB)
                                                                                                                                                  -
       -
                                      01/T00101 10:001,20:001,005: :,170:001,270:001
                                                                                                                                                  .
       94
                                      -
       -
                                      CIRNO, CIDIA, CIDIV IDIDIDICE
                                                                                                                                                  -
       •
                            C
                                                                                                                                                  -
       913
                                      SEMINALDICE (8(1),700H(1)),(7(1),700H(8001)),(80(1),700HH(81)), 80(40140
                                 100(1),700((00)))
       -
                                                                                                                                                  -
       946
                                      CONTINUENCE (T(1),5(1))
       946
                                      CONTINUEDEZ (6141), FD1, (6142), 2291, (6143), ED01, (6144), ED1,
                                                                                                                                                  -
       917
                                     1101101.101
                                                                                                                                                  -
       m
                                      ENJIWEDGE (T(1001),8LSP(1)),(T(1001),8D(1)),(T(191),W(1)),
                                                                                                                                                 00140100
       910
                                     117(1801),AA(1))
                                                                                                                                                  -
       •
                                     CONTINUEDEE (TCISSI), VOCIDI, (TCISSI), 20(1)), (TCISSI), 8,5(1)),
                                                                                                                                                  ......
       .
                                     ((1) PR. (100(1)), ((1) PR. (1) PR. (1)
       1
                                     COLINIADE (T(1901), V(1)), (T(1002), 2(1)), (T(1003), VP(1)),
                                                                                                                                                  -
       63
                                    107(1740).29(1))
                                                                                                                                                  -
       -
                                     COMMUNICE (TERES), VIEST, CT(1888) , ACED, CT(1887) , BNC131
                                                                                                                                                  -
                                     CONTINUE
                                                                           (IO(102),J), (IO(103),K), (IO(104),J),
                                                                                                                                                  -
       •
                                    1 (0004 1000 100)
                                                                                                                                                 60116270
       887
                                     88/1WLDCE (18(1)3),1997)
                                                                                                                                                  -
                                     SEMINALDEE (18(110),10),(18(110),177),(18(120),16)
                                                                                                                                                 -
       •
                           c
                                                                                                                                                  -
       -
                                     80 10 1-1,40
                                     9(1) - 9(20)
       -
                                 16 CONTINUE
       883
                                     W(1) - Y(1)
                                     2111 - 2111 - 78/8(2)
       -
                                     H . 2-10 . 1
       .
                                     1,5×1 00 00
                                     8(18) - Y([+[] - Y([+])
       ***
                                     S(19) . 2(1+1) - 2(1-1)
      -
                                     8421) - ($4101-0 - $4101-0) --.$
                                     9(13) - 79/9(2)/9(2))
                                                                                                                                                 -
      871
                                     WILL . VILL - 8(13)-8(18)
                                                                                                                                                  -
      **
                                     #111 - 2(1) + 9(13) 9(10)
                                                                                                                                                  -
                                SAITHED DE
                                                                                                                                                  *****
      -
                                     E . 2-14
                                                                                                                                                  -
      978
                                     4 - 9410 - 2
                                     M 101,E
                                                                                                                                                 0010170
      877
                                     M - J - I
                                                                                                                                                 -
                                     W(III) . . W(I)
      -
                                                                                                                                                  -
                                     2000 - 200
                                                                                                                                                 80114880
      .
                                                                                                                                                 -
                                SE CONTINUE
      -
                                     80 Po 1-1.07
                                     WB(1) = (W(1+1) + W(1))/B(2)
                                                                                                                                                  .
                                     20(1) - (2(1-1) - 2(1)/6(2)
                                     6.00(1) = ((10(10)) = 10(1))+00 + (20(10)) = 20(1)1+00(10+0)
                                                                                                                                                 0014000
0014000
0014000
0014000
0014000
0014000
                                DI CONTINUE
                                     CETERNINE RING SECTION PROPERTIES
                                     M 70 1-1.17
                                     9(2) . 9(2) . B.9(1)
                                     9(3) = 9(3) + 29(1)-9L9(1)
                                     B(B) - B(B) - B.SP(1)
                                     8(7) - 8(7) - W8(1)-446.0*(1)
                                TO CONTINUE
```

200 - 9(3)/9(2)

```
4/10/LON OWNT SET - SKEP
                                                                             AIR INDUCTION SYSTEM HOULE
85-86-74
              HOUT LISTING
  -
                     00 ₩ 1-1.N7
                                                                                00110000
    -
                     $(0) - $(0) + (270(1) - 275) *-2*GLSP(1)
                                                                                .....
    -
                  TO CONTINUE
                                                                                -
    897
                     00 00 1-1.1C
    -
                     WILL . B(20)
                                                                                -
    -
                     A(1) . B(2)
                                                                                001-0700
   1000
                     BH11 - BIBH
                                                                                .....
   1001
                  SE CONTINUE
                                                                                60156786
   1000
                     00 000 1-2.IC
                                                                                00140730
   1003
                     ....
                                                                                .
   100
                     S(20) - Y(J) - Y(J-1)
                                                                                00110730
   1000
                     $(23) - Z(J) - 2(J-1)
                                                                                80110700
   1986
                     VII) - VII) - S(82)
                                                                                80140770
                     MII - MII - S(83)
   1007
                                                                                80140700
   1000
                     BH(1) - BH(1) + S(201+(17(1) - 19(J-1)) + S(23)+(27(1) - 25(J-1)) 00140700
   1000
                 -
   1010
                 -
                                                                                ......
   1011
                     80 700 to 1,177
                                                                                0011-0020
   1018
                     $(27) + ($1(1) + $1(1+1))/$(2)-$L$P(1)
                                                                                00140030
   1013
                     5(30) + 5(30) + 5(27)
                                                                                -
   1619
                     $(31) a $(31) a $(27) a(290(1) - 276)
                                                                                86150006
   1015
                     $(32) + $(32) + $(27)*(F9(1)
                                                                                00140000
   1016
                  700 CONTINUE
                                                                                00140070
   1017
                     BB - - $(30)/$($)
                                                                                -
   1010
                     10 - - 9/311/5(9)
                                                                                00140000
   1019
                     W - - 8(32)/5(7)
                                                                                .
   1000
                     80 800 101.1/7
                                                                                .....
   1001
                     @DICE1 - 840 + 10*178(1) + 10*(278(1) - 225) +
                                                                                80140920
   1000
                    1004(1) + 04(1-11)/0(2)
                                                                                80148030
   1023
                                                                                86148848
                     $(80) = ((V((+1) + V(1))/0(2) + V0)/0.$(1)
   100
                     $(80) = ((A(1+1) + A(1))/0(2) + 10)/(L$(1)
                                                                                80140656
   1025
                     W(1) . $(80)*(Y(1+1) - Y(1)) . $(80)*(Z(1+1) - Z(1))
                                                                               86140988
                     AA(1) - $(20)*(Y(1+1) - Y(1)) - $(20)*(Z(1+1) - Z(1))
   1000
                                                                               00140070
   1027
                 BOR CONTINUE
                                                                               -
   1600
                       --- BEAGOINT OUTPUT ---
                                                                               80140000
   1000
                     17 ( 19 (00) 100 .00 .00 .00
   1424
                  68 MITE(6,61) L.00,00,V0,S(2),S(5)
                                                                               00141010
                  OF POPULTUHE, NEX. 22H*** DUCT FRAME DATA ***, 23K.
   1631
                    1 21Mer FRED - 191661 --
   1030
                                                       /AX. THECTION, 13.
                                                                               80191888
   1033
                    INK.184MT #EDUGMTS,3X,9490 -,FS.3,3X,W400 -,FS.3,3X,WA0 -,
   100
                    879.34K, IS-OUT PORINETER -,79.3,4K, ISBNING PERINETER -,F9.3//2K, SOINISHS
   1635
                    $74CUT/EE6,59: 147,58: 142,58.349,68:,3429,71: 34CLS.81.349,81,3429, 80141880
   1636
                                                                               001-1000
                    474,3076,7/.3/2/8,74,440LSP1
   1057
                    MR17E(6,00) (1,Y(1),E(1),Y0(1),30(1),MLS(1),YP(1),3P(1),
                                                                               00141070
                    1470(1).20(1).0.0(1),(-1,177)
   1030
                                                                               60141000
   1630
                  E FORMT(10,10718.3)
                                                                               88191888
                  -
   1010
                                                                               00111100
                                                                               40191110
   10-1
                    ETURN
   104
                     00
                                                                               .
   10-2
               1804
   1016
                                    SAROTHE FROM
               10-6
   1817
               ¢
   10-0
                     SUBSCUTINE FRANCE
                                                                               00120010
   1940
                    MRITTON 80 DECEMBER 1971
                                                                               00130000
   1000
                    SEVELAP HODE COORDINATES FOR SI HODES
                                                                               00130030
               E
   1651
               £
                                                                               w01200+0
                                                                               GD1 2000
   1483
               c
                                                                               00120000
   100
                    COC. OR. (00130, (0000), (1000), (0000)
                                                                               06130070
                     90'06IĞ 9(100)
                                                                               801 2000
   1000
                     $11000, (81)000, (81)00M (0100018)
                                                                               8012000
   1007
                     01/00/01 10/001,20/001,0L$(00)
                                                                               00130100
                     01005(01 YIO) .ZIGI)
   1000
   1000
              e
                                                                               00170100
   1000
                     $549MLDICE (0(1).700KL)).(T(1).700M2061)).(DC(1).700M(9161)). $6126120
   1001
   1000
                                                                               80120190
               e
   1003
                     CONTRACTOR (T(1),$(1))
                                                                               ....
                     (1)000,(168)7),((1)000,(198)),((1)00),((183)),000(1))
```

A series of the series

03/89/7h	INFUT LISTING	ANTICAL DIVET SET - BEEP	AIR INDUCTION SYSTEM
C/FD 100	****	COMPATS	••••
1005		80. ,18 000,070 32 00 ,3 0000,070 33 00 ,845 000	00130130
1005 1007	ESUIVALDICE (TIES	017,4117,411 002 1,21133,41173,41174,418 40011 02 1,41,4 00 11 3 1,43,4001 0 11 0 11,41,	001 30 , 90 001 30200
1000	1400(100),400)		60130510
1000		101,101,00(1)91,177	00130000
1676 1671	9(2) = 100(L) 9(3) = 800(L)		00120020
1072	5(%) - 800(L)		00120290
1673 1670	S(E) - S(E) + D(1)	81/0(2)/5(3) + 5(4)	80130000 80130070
1075	\$(\$) - \$(1)/\$(6)		60120600
1076	V(1) = 0(80)		00130000
1677 1678	2(1) = 5(3) + 5(4) 5(6) = 0(24)	•	00130360 00130310
1070	9(7) - D(24)		00130320
1001	\$(8) - D(20) L - 2		00130330 00130340
1000	17(5(2)) 100,100,1	•	00130300
1003	2 S(10) - S(2)/S(5)	+ 9(1)	00120200
100-	K = 1M7(8(10)) M/(K-1) 3.3.4		00120370 00120200
1000	3 8(6) - 8(2)		00130300
1007	60 TO 100		00130-00
1000	* 80 S J-1,K * Y(J-11 + S ((S)	00130+10 00130+20
1000	Z(J) • Z(J-1)		00130430
1001	S CONTINUE		80130~0 80130~80
1003	5(6) - 5(2) - Y(K)	•	00130100
100-	100 17(\$(3)) 200,200,1		00130-70
31000 31000	102 S(B) = 5(5) - 5(6) S(11) = 5(3) (0(15)		00130+00
1007	1F(\$()) - \$(8))	83,163,129	00130000
1000	163 \$(6) - \$(6) + \$(1) 60 To ass	•	00130010 00130000
1100	180 \$(10) = (\$(11) - \$	1(8)1/5(5)	00130630
1101	E - INT(\$(10))		001309+0
11 62 11 63	16(12) - \$(0)/\$(3)		00130000 00130000
110	T(1) - \$(2) + \$(3)		00130570
1105	Z(1) = S(4) + S(3) S(6) = S(11) - S(6		00120000 00120000
1107	1 - 1-1		60120000
1100	60 TO 200		00130010
1100	124 S(12) + S(8)/S(3) S(13) + S(12)		00130000 00130030
****	\$(14) - \$(\$)/\$(3)		001300+0
1112	7(1) - 5(2) + 5(3) 2(1) - 5(4) + 5(3)		80130000 80130000
1119	E - Fel		00120070
1115	1 • 1•1		00130000
111 6 1117	90 135 - 1,14 91 - 1(13) + 91	141	00130000 00130700
1110	7(J) = 5(2) + 5(3)		40130710
1112 14 30	Z(J) • \$(4) • \$(3)	409619(13))	00130700 00130730
1121	1 . K-1		60130700
1182	(\$10\-(10) = (\$10\-(10)		00120700
1125	878 1F(6(41) 300,300,2 883 9(8) = 5(9) - 5(8)		00130700 00130770
1186	\$(48) = (\$(%) - \$(011/5(5)	60130700
1162	8: = \$(18) 8'-K! 300,300,8 88		00130700 00130000
1180	808 Y(1) - 8(2) + 8(3)		00120010
1100	Z(1) - \$(4) - \$(8)		001 30000 001 50000
11 30	E - E-1		001 20030 001 200+0
1132	N, 1-4 +05 00		00130000
1120	YIJI = 8121 + 8131 ZIJI = ZIJ-11 - 81	1 0	00130000 00130070
1125	an continue	- -	60130000

```
88/88/To
             HATUT LISTING
                                                AUTORION CHART SET - SMEEP AND INDUCTION SYSTEM HODALE
 -
               ....
                                              CONTENTS
                                                                                ....
   1138
                    5161 - Z(J)
                 300 K - 10 + 1
   1137
                                                                            -
   1130
                    YER - 5(2) - 5(3)
                                                                            80130010
   1130
                    Z(K) - 8(8)
                                                                            -
   1110
                    K - 2-10 - 2
                                                                            20120020
   1191
                    .....
                                                                            8013004
   1100
                    M . K-1
                                                                            60130656
   1193
                    Y0000 - Y013
                                                                            GD | 30004
   -
                    740C1 a -7(1)
                                                                            G01 300 70
   1145
                 NO CONTINUE
                                                                            60 i 30000
                    K . 2-10 . 1
                                                                            -
   1196
   1197
                    .....
                                                                            00131000
                    Attech - Act+1)
   1190
                                                                            .....
   1190
                                                                            80131026
                    Zenc: - - Zel+1)
   1190
                                                                            G0131630
   1151
                 WE CONTINUE
                                                                            80131040
   1198
                    K - 9-10 + 8
                                                                            60131600
   1153
                    00 MES 1-1.10
                                                                            -
   119
                                                                            00131070
   1196
                    Y(MX) - - Y(1)
                                                                            60131000
                    Z(000) - Z(1)
   119
                                                                            00131000
   1157
                 WE CONTINUE
                                                                            .
                    00 100 I-1,1FF
   1199
                                                                            .....
   1199
                    W(1) - (Y(1) + Y(1+1))/D(2)
                                                                            CO131120
   1100
                    2011 = (2(1) + 2(1+1))/0(2)
                                                                            88131120
   1161
                    GLS(1) - ((Y(1+1) - Y(1))+02 + (Z(1+1) - Z(1))+02)++,$
                                                                            GB1 31 194
   1102
                 SOO CONTINUE
                                                                            00131150
   1163
                    RETURN
                                                                            CO13:100
   1101
                                                                            00131170
   1100
   1165
               1167
                                    SUBSTITUTE HATUFI
   1160
               1100
   113
                    SURROUTINE HATLE!
   117
   1173
                    ****EVISION-49-21-60--ACD NATL. PROP. TITLE. ***
   1170
              £
                    REVISION -- 81-11-65 -- NEW LODIC, LINKARE, NO PRINT OR HOME
   1175
  1178
              c
   1177
   1170
              C
  1170
                    CONTON TODAYAGE
  1100
   1101
                    000310H, (001130, (000517, (000517 HD(2001
   1102
                    DIFEREIGN THE (300) , TH(160) , TT(30)
                                                                            CO (100 | 33)
  1163
  110
                    EBJIWLENCE (0(1),700H(1)),(7(1),700H(8001)),(00(1),700H(401)), 80080198
                   EMPERATOR (TORI), TOO), (TORI), TOO), (TORI), TOO)
  1100
                                                                            .
   1100
                                                                            00050170
                    EN/WLDCE ((0181),1),((0183),(),((0104),L),((0180),()
                                                                            00050100
  1107
   1100
                                                                            00050190
  1100
   1100
  1101
                100 00 101 1-1-100
   -
                    BK11 - B(20)
                101 CONTINUE
  1195
  1100
  114
                            -----
  1195
                HOR DO 165 1-1.45
                    TH 1-301 - TO(1-110)
  1107
                TAMENOUS COL
  1199
                    F(RO(130)) 31,31,100
   1100
                 31 M(100(110) - 17(8)) 32.130.32
   1801
                 # MRITE (8,60) TT(1),TT(2),T(0(110)
                 80 FORMATINE-, 1911, 3800-1- MATL TOPPORATURE ENGR ---, //EX, 0-PARL NO. , 80086530
                   FE.1.34 THERE IS DE TOPEMBUE ON FILE, /18K, 134EED. TOP.
                   $77.1,24, SUSSUED TOP. +,F7.11
                    MK11 - MO:1101
                   00 TO 127
```

```
63/89/7h
             HEVT LISTING
                                                AUTOFLOW CHART SET - BACEP AIR INDUCTION SYSTEM MODILE
 C460 NO
               ****
                                              CONTENTS
                    TT(#1) . B(1) - TT(#0) -TT(10)
                                                                            -
   LETTE
   1270
                    MIK-1181 -TT(811-TT(81)
                                                                            00051150
   1800
                    8, 1-1 841 00
                                                                            -
                    TT(80) + TT(16)+TT(1+16) + TH(K+106)+CIP(TH(K+118)+TT(1+16))
                                                                            00051170
   1801
                    TT(23) . 5(1) - TT(28)/TT(1-6)
   1200
                                                                            00051100
                    THER-118: - THER-118: - 17:23:-17:23:
                                                                            60651100
               THE CONTINUE
                                                                            00001000
   180
   1805
                                                                            -
   1800
                            **EST O.EVE **
                                                                            -
               c
   1807
                197 IF(2 - K) 198,198,198
                                                                            ......
   1800
               148 IF (THIR-119) - IT(241) 148,180,190
                                                                            800512+0
   1800
               198 TT(24) - TH(K-115)
                                                                            G0051850
   1800
                    TT(3) . TH(K-189)
                                                                            G005 ! 200
                                                                            G0051270
   1201
                    17(4) . THIS-118)
               ---
   1800
                                                                            00051800
   1.003
               c
                                                                            .....
                            **TEST FOR TENSION OR COMPRESSION FIT**
                                                                             00051200
   120
                                                                            00051310
                    IFIN - 11 191,191,193
   1200
   1896
                 191 H - 2
                                                                            60651320
                   TM(3) . TT(3)
                                                                            00051330
   1897
   1200
                    TH(%) . TT(%)
                                                                            G0001200
                    60 192 1-1.7
                                                                            90051300
   1200
   1300
                    Tritedi - THILE TO
                                                                            80051706
               192 CONTINUE
                                                                            00051370
   1201
   1202
                    60 TO INE
                                                                            -
   1303
                                                                            80061300
               c
                           ***TENETICH. HONE REFORE EXIT***
   1300
               c
                                                                            -
               193 THEFT - TT(3)
                                                                            ....
   1306
                    THERE . TT(%)
   1200
                                                                            80751920
   1307
                                                                            8005:430
   1200
                                                                            88851998
               c
   1300
                                                                            -
                                                                            .....
   1310
               c
                    DIIT
   130
                -
                                                                            00051170
                                                                            00051100
   1312
                    00
   1313
               C
   1314
               * ......
                                   ---
   1319
               1316
   1347
               c
   1310
                     MATL PROP. PRINT SURE
   1319
               C
   120
                    ***EVISION--03-21-60--400 MATL PROP TITLE PRINT ***
   121
              c
                    120
               C
   1223
               ¢
   130
               c
   1305
                    -
   1200
              c
   127
                    (805) QH, (801) 30, (8005) T, (8005) Q (601) (801) (801)
                                                                            ******
   1200
                    DIVERSIGN TYD(200) .TH(160) .RH(16)
   1379
               c
                                                                            *****
                    EQUIVALENCE (0(1), TCOH(1)), (T(1), TCOH(2001)), (DC(1), TCOH(4(01)), 80080130
   1200
   1331
                   100011,70000480111
                                                                            -
                    EMPLOYEE (TC1201), THOCH 1, (TC1501), THOCH 1, (THOCES), RHC111
                                                                            00000190
   1330
   1333
                    CENTIVILENCE (10/98) (PASE) (10/98) (NATLE)
                                                                            -
                    COLUMN DEE (10(101),1),10(100),0,10(103),0),10(103),0),10(100),0)
                                                                            80000170
   120
   1335
                    EBUINGE (10(187), 21), (10(188),(6)
                                                                            -
   1330
                                                                            -
              E
   1227
               c
                           ---
   1330
                    80 70(86.30,56) JR
   1230
   1240
                 1.7AM. 11 110.0137181 88
                 OF PODMATCHE, SK. DEPOINT, 13,80%. 294-11-DUCT MATERIAL DATA. .
   1201
   174
                   10047L 10. .13.44----.131,214-- HATLPE - 1P(63) -->
   1203
                 OF PROMATIONS, SELECTION, 13.881, 281-**-RAP MATERIAL DATA. .
   120
                   100WR 10. . 13. WH- **- . 131.81H** PARLPS - 191631 **)
   1240
                 65 PORMATCINI, SK. SEPOINT, 13.81H.88H-**-NACELLE MATERIAL DATA. .
                   100ML 10. 13.40----,11X.81H-- MATLPS - 191631 --1
   134
                    . 10 100
   1207
   124
                 I JAN II (SO. B) TI MAR I
```

1000 Th	HEVT LI	STINS AUTOLISI CHITI SET - SIED AL	-
6400 10	****	content	****
1240	_ (10 10 105	***********
1300	**	M(1E)0.431 11,704L1	**********
1301		MITE 18,165101	**********
136		780AF (110.81.8A10/101.8A10)	00000370
130		MITC -6.01017MI12. WH \$11,7MI2)	00000000
180	C		**********
1300		**************************************	
1367 1360	1	A 9 E	00000-00
1200	-	• • • • • • • • • • • • • • • • • • • •	20000-20
1300	1	Æ10.0,F19.11	-
1354	C	0	*********
1362 1363	۱ د	#11E +6.11117M31,7M41,7M81,7M1141,7M1191,7M171,7M01,7M01	00000-00
120	ě		000000
1300	118 (PODWE (1000 CPS(P) CPS(Y) FIP)	*********
1200	•	Fig. Fig. Fig. Fig.)	**********
1367 1366		/804AT (104 - CD/PRESSION 1X,8712.8,5712.1,710H - 106SION - 1: ,8712.6,5712.1)	*******
1300	16		0000000
1370	186 (ALT: 46,1321	
1371		M17E (G, 813) (Th(2+36) , 1+1 , 14)	***********
1372 1373		STE 16, LEP THE LEP, THE 181 , THE 179	
1370		TOPIAT 1290 FTU-F9.1.01 F9U-F9.1.31 FBU-F9.1	
1376	c		*********
1776	C	10.242.24207	00000000
1377 1370		erefter familiere familier for fai	*******
1770		2014 (ad 110)	00000000
1300	202 1	**************************************	*******
1201		A175 (6,800)	********
176		19 80+ 10-1,30,5 L = 18 + 9	0000000
130		#17C +6.502+00,4700(2),6=0,8C,2)	*******
1200	80- 0	MATHEMA	-
1306	c		00000700
1367 1360		#17E +6,201) '88NAT (BI 3E,12,16F8.%)	60000718 60000700
1200		10 807 10-10,21 .10	81001730
1200	•	· · · ·	80000710
1201		#(1% 10,30010, (Trg(1),140,K,1)	00000700
1300	207 (3JM 1985	60000700 60000770
130	è	••• Calto	0000700
1365	100 (ETVIN	00000700
1300		10	*******
1397 1380	E 1111		
1200	C	SUBMINITING HONTLS	
1980	C >>>>	***************************************	1111111
1901	٠,		
PAGE PAGE	٠,	MENDATHE NORTH	000-000
P		ALL INDIA 1815	800-0030
1466	c		******
1000		2010H 100H44001	(001-0000
1467 1460	. '	MONTH / IPRIMT / IPIGO)	
Nee		(905) (BL 2006) 1, (906) 1, (906) (BL 2006)	000-0070
P-10	1	HIDSIGN COMMON	********
PH			*******
PHZ E101			000-0110
m		HEDBIOL FTUH 101, FTAL (101, FCHI (101, FCAL (101, FBAH (101, FBAH (101,	
P19		(011,717, (011H77), (011,0), (0110,0), (011,0)7, (011,0)7	000-0120
mid	٠.		********
PH PH PH PH PH PH PH PH PH PH PH PH PH P		1801 WILDIGE - 184 () 7, 700 M () 7, 47 () 7, 700 M (888) 77, 182 () 7, 700 M (881) 7, 180 M (881) 7, 180 M (881) 7	000-0100
PIE		(11 N.B.C. (1818., 1884, 11)	0000170

83/8V7	HPVF LISTING	ATOLOH OWIT ET - SED	
CARD NO	••••	contons	••••
1420		DICE (DIAMIT, DATS(1))	800+6186
1948		DICE (T(\$+1).709+(1)),(T(\$61),704.(1))	000+0100
1923	11711001	DCE (TC1801), MDC1)), (TC1901), MC1), (TC1901), TTC1)),), MGC1)	000-0210
Nh.	CONTINUE	DISC (11801),FTUH(1)),(11801),FTUL(1)),(11811),FCW(1))	
NES		FCVL(133, (T(6513,F500)(133, (T(6)13,F500,(133)	000-0530
1986 1987		,716,0(122, (174 0 612,716,6122, (1767)2,(20(112), ,0, (122, (174 0 612,716)6422, (1747)612,7167), (122	999+07+0 999+0750
(INE		DICE (7(7)8),/0(0)	800-0500
1980	60/1 /4/4	DCE (10(93),1F3),110(91),1F1)	800+0270
1930		DCC ((0)(0);,(1),((0)(0);,(4),(1); DCC ((0)(10);,1),((0)(10);,(1,(0)(10);,(1),(10)(10);,(1);	000-0200
NSE NO		DCE ((B) (B) (B)	000-6200
1923	CONTINUE	DICE (18(187), 11), (19(188), JJJ, (18(188), JC)	880-0318
1939		DCE (HB(1)2), (VB)	000-0221
19 35	C CENTARLE	DCZ (19(113),1991)	800-6370 880-6310
1987	BD 1400 1	8,141	000-0300
1730	80 200 .		000-6300
1030		12 10,10,20 W20((11) - COU(20)	000+0370
Phi	c •••		000+0300
PM2	c •••		
1443		: .LT. 60.8) TT(2)-60.0	600m0m10
PMA PMS	00 TO 10	ti) - 100((()) 30,82,50	000-0-20
1916	## 00 Pt 1-		20010110
1997	76611-90	D = TMS(1)	800-0-50
1448	24 CONTINUE CO TO 30		000-0-00
Nes		~ 1004.(11) - £6.:90)	******
1461	DF CTT LE	D .LT. 00.0) TT(2)-00.0	********
1462	100 00 800 1		000-0000
1463	17(86) - 1748 -	11 96,96,50	000-0510 000-0520
HE	10 TT(1) -		000-0030
MOS	60 70 11		*********
IME7 IME8	99 Fink -	21 92,52,70 88,200,94,94,200,2001,148	000-0550
1100		M(+30) - 17(1)) 98,190,98	000-0570
1100	95 FF(1) -		80010000
P461	00 TO 11	6 111 200,300,9 0	000-0000
MES	116 MARL1 -		00010010
-		1 119,119,113	000+0120
1465 1466	113 French.	- MATLE 119.116.116	000-0630
1947	6		000-00-0
1400	C ******	R. NO CHARA - PRINT CHARA NESSACE***	000-0000
M80 M70	-	119 MARLI,TT(1),TT(2) 100	00010570
1671	113,75.1.	The property of the second sec	000-0000
1972	E		00010700
1973	-	NAT. RECORD	800-6710
nn nn	110 173 - 11A COL MA	#C1 + 40 DIB(1,740(1),300,172)	00010700 00010720
1976	¢		88946746
1977	77.7.1	DIFERENCES FOR WEID WILLE	000+0700
173 173) 186,185,187 186: MATLI,TT(8:,TMS(118)	000-0700
ren			
1401		800. ABOURD TDP-,F7.1,SH 800.1	000-0700
P45	C +448	E FIRST TOPERATURE ***	000-0000 000-0010
MD.	17(2) -		804-6880
1465		TENPOLATE, FIT AND PRINT	000-0030
M86 M87	187 CALL MAR		*********
P40	100 F - 170	10.23	000-000
1400	E • 4. •		******
1400	80 151 1	-1.30	*********

```
STATE OF
                         MANUFACTURE
                                                                                          ANTONIO OURT SET - SEEP AIR HOLETION SYSTEM HERLE
  -
                            ****
                                                                                                                                                    ****
      P- 94
                                     J . E.I
                                     106(J) • 10(E)
      1100
      ME
                               MAN STATE LAND
      190
                                     M(11 - 1) 100.100.500
      1965
                               100 MILL - 11 102.100.200
      1466
                               162 IF (1P(63) 1900) .5001 .500
      1987
                             MAN CALL MATLE
      1400
                               -
      1400
                               200 COTINE
      1900
      1901
                                          ***********************
                            c
      1900
                                     F(P(0+1)310,310,330
      1903
                               310 tal Tria. 619 11
                                                                                                                                              00011000
      190
                                 SI FORMITHI, SK. SOUTHE RESIDN PROFILE POINT +.13.50K.
      1900
                                   1 $1000 MORLI - 1010-1 00/1
      1986
                                     00 200 to 1,100.5
                                                                                                                                             G00-1000
      1907
                                     ....
                                                                                                                                             600-1630
                                    MITE (8,62) N. (795(1), 1-0, K.1)
                                                                                                                                             -
      1900
                                 ≥ FURNATION 31,13,9210.01
                                                                                                                                              800-1000
      1514
                               THE CONTINE
                                                                                                                                              -
      1911
                               330 IFN - 11 - 100
                                                                                                                                             800-1670
      1917
                                     CAL MITTELL TOBILL 100, 1741
                                                                                                                                             -
      1917
                                                                                                                                             -
                                         SETUP NO STORE DUCT MATERIAL PROPERTIES
      1519
                                                                                                                                             .
      1515
                                     FRANCIS . THE (12)
                                                                                                                                             .
      1916
                                    FEWICEE - THEIR-
                                                                                                                                             GDG-1180
      1917
                                    FS0H(1) + TIGHE)
                                                                                                                                             .
      1510
                                     FRANCIS - THE (2)
                                                                                                                                             .
      1919
                                    Dettta . Dette.
                                                                                                                                            -
      1980
                                     FT4L(1)1 + 1/6(100)
                                                                                                                                             GDD+1100
      1901
                                    PER (11) - THE (88)
                                                                                                                                            00001170
      1
                                    FBA (11) - 76(186)
                                                                                                                                             000-1100
                                    PML((1) + PM(M)
      1963
                                                                                                                                            .
      -
                                    Q.(11) . 16(60)
                                                                                                                                             GDD-1800
      1985
                                    PERIOD - 76(20)
                                                                                                                                             .....
      1986
                                    PER (11) . TOS(110)
                                                                                                                                             000-1800
      1927
                               JANI THEO COP
                                                                                                                                             GD0-1270
      1980
                                    840 - 76(11)
                                                                                                                                             -
      1980
                                                                                                                                            000-1250
      1980
                                    -
      1881
      1982
                           £ accommendation and the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contract of the contr
      1930
                                                                -
      190
                           195
      1930
                                     SANDATINE HISCON
                                                                                                                                            .
      1937
                           e
                                         MITTEN 17 APRIL 1979
                                                                                                                                            .....
                                         TO SENELAY CHOINE HOUNT ME HISCOLLMEOUS SOOR ICHORS
      1930
                           ε
                                                                                                                                            00210030
      1900
                           e
                                                                                                                                            -
      1940
                                     -
                                                                                                                                            .
     1901
                           e
                                                                                                                                            -
      194
                                    1005/04, 1001328, 1000537, 1000530 1018/0110
                                                                                                                                            00210070
      193
                                    DUDGIOL COX SOL
                                                                                                                                            -
     190
                                    DINDERION BATSINGS, BATBIGGS ,BATHIGGS
     1946
                                    ----
                                                                                                                                            .
      194
                                    BIRDGION $(100) .707(100)
                                                                                                                                            ......
     1917
                                    011000.181300,1013001101.0001101
                                                                                                                                            ***
                                    (81 HOS, 181 HOR, 181 HOL HOLDONIS
     194
                                                                                                                                            00710130
      1940
                                                                                                                                            .....
      1980
                                    EMITWILDIES (8(1), TOBH())), 47(1), TOBH(8001)), 48(1), TOBH(4)8(1), 80210190
      1951
                                    CONTINUES 191011, COVITT
     1992
                                                                                                                                            GB210178
      193
                                    CONTINUES (01801), BATE(1)), (01301), BATE(1)), (01901), BATE(1)) 00010100
     190
                                    ENIMADEE ($41701) . $440((1))
                                                                                                                                            .....
     1986
                                    BUIWLDGE (7(1),$(1)),(7(181),707(1))
                                                                                                                                           .....
     1986
                                    CONT. (SPITOTI, CIATA, CIVITOTI, INCHI, CONTOTI SCALINITALI,
                                                                                                                                           .....
     1997
                                  11707 (NS) .MTED) . (107 (NT) .MTET )
                                                                                                                                            ....
                                    10214, (8/1101), (10714, (8/1101), (9/114, (4/1101) 33/3.4/140)
                                                                                                                                            00210230
                                    -
                                    001WLD05 (T1751),480(1)),171761),800(1)),471771),000(1))
                                                                                                                                            00210290
                                    ----
                                                                                                                                            -
```

65-66-7s	-	AUTOFLOW CHAIT SET - SHEEP	AIR INDUCTION SYSTEM PODULE
CARD 140	••••	compris	****
1998	BUIWLDGE	1904 (25) (80) (10) (10)	80210270
1963	E		00210200
1986	101 - BARK 8111 - BATS		00F1 0000 00F1 0300
1986		100.100.20	00(16310
1967	80 S(1) + BAFS		00210320
1900 1900	2004St +	1121 '5111 '5ATS(9) MIDI	0021 0730 0021 07+0
1976	9J0H221 -	BATDINC+181 + BATS(12)	00210350
1971 1972	17 (BATS (27) 190 MAI - 8841	1 200,200,190	60216300 66216370
1973	9491(7) - 1		00219200
1979		ATD-(161-613)	00210300
1976 1976	800 1/ (BATS (80) 800 MTP - COM		00210-00
ללרו	9.00191 - H		00F1 (PAZE)
1570		BA/BHC+181-(0(2)-/0(3)	00010-30
1979 1980	300 IF (0A75(1))	DENIL GOORS - NACELLE	00210W0
1901	20 IF IGATION		60210-02
1900		HENOLOGI - BATDINE-181	80219-00
1903	8201671 -	115) - (DATH(6) - (5) 1/(6) 17) MTCD	0021 0+70 0021 0+00
1986		BATDINC+18) + \$(11/D(2)	80210480
1986 1987	NOO IFIDATSISSI C RISCOLA	1 500,500,520 HERUS BOOKS	60010000 00010000
1986	NO MINO - BATS	510 115 L	80510256 80510256
1900	9.0H(85) -	MIND	80218630
1980 1901	9.00(48) - (BARNICO+161/0(2)	002100+0 00210000
1902		AT FRONT FACE OF ENGINE INCELLE TYPE OILY	00010000
1903	900 \$111 - 0111		00210570
1986	1F (DATD) (1C+	2011 9-0,9-0,530	00210000
1900		*(AGB(HC) * HQB(HC))	(ME) (MA)
1987		**************************************	00010010
1900		-5(4) + REDIKCI8-(0(15) - 0(4)) AFE FOR INCOLLE GEOFETHY AT ENGINE FRONT FACE	00210020
1000	1 - 1		002100+0
1001	9-1 1F-(BATH) [+1: 9-2 - 1 + 1	8) - BATHIC+18): 9-8-8-4-5-4	00210000
1003	60 TO Sel		001:00 TO
100-	94 5(2) - (DAT	DINC+181 - BATH(1+8)1/(BATH(1+18) - BATH(1+8))	00010000
1005		- • (600() - 60()-)	00210000 00210700
1007		1-1) + 44504(1) - 1454(1-1))*5(2)	00210710
1000)*(\$(\$) * \$(\$))	00018700
1010		1*(\$48) + \$(7)) 91*\$(1) + \$(8)**@*(B((\$) - B(4))	00210730 002107+0
1011		B) - \$(1) -\$(\$)	00018790
1613	MTFM = CEUC SUPICHS) = (1171°S(19)/ 0 (17)	00210700 00210770
1019	9JPH1461 = (80010700
1615		FINISH - MCELLE TYPE ONLY	00210700
1617	9,001711 - 1	12) /0(17) ·C(U(1)9) MGF	00210000
1610		ATHORESH (81/012)	
1010		INDICATOR EXTO IS SHOLD	01010030
:1001		900,000,000 DEPARTEDIT DATES	002100+0 00210000
1000	900 9(3) - 8AFS		00010000
1023		ICATOR GREALER THAN 1.0 WILLE'S AREA, IPHOT GILC. - 0(1)) 988,682,570	ATCAGGE10070 00210000
1005		1920 - (BATH(1-10) - BATH(1-20))-5(8)	00010000
1000		INCO-10) - BATOICC-10)	00210000
1027		* BAF8(11)	05210010 06210000
1000	976 MID - 5131		00210039
1030	92011401 = 1		002100+0
1631	AMITHE SEE	MICHE-181/0121 + DAMHCH-181/0121	00510000

-	HOW LISTING	ANDLE - 907	AIR HOUCTION SY
C400 140	••••	CONTONS	****
1035	(ETAN)		00010070
1634	. ••		0001000
1636	5		***********
1637	•	3.03W 3HTV0FBJ0	
1630	£ 111111111111111111111111111111111111		***********
10-0	SAFFORT INC. INCO.	æ	00100010
10-1	C INITIDI 7 AMIL	1978	00100000
10-2	C 10 BINDLOP NICES	ITE BETT IEIBU	00100030 001000+0
1013	CONTRACT TODAYWA) 1	00100000
10-5	COPON / IFRINT/	P(CO)	
10-6	C		00100000
10-0	CONGN /M(SC/ 30	are the transfer of the transf	
10-0	BNE28104 D12900	1005) QCC (1001) 100 (1000) T, (0	80100070
1000		100 HATO (100) . GATH (100) . GATH (100) . GATH (100)	60100000 60100000
1001	9(#D619) 929)) 9(#D619) \$(10)		0100100
1003	01/D6101 707111	101	00100110
100	elibelei hei		*******
1006	PATRI IDEBUNG		00100130 00100140
1067		D1, VL (10) , (L (10)	GD 100190
1000		PER CONTROL SERVICE CONTROL CO	60100100
1000	DIFERENCE AND AND AND AND AND AND AND AND AND AND	1013MJB, 4013MJB, 1013MDB, 1013MDB, 1013MDB, 10	60100170 60100100
1001		(01) 100 (01) 100 (01)	60100100
1002	SHOEIGH CLHIE		00100000
1003	BUDGIN TOKE	101 MITTIL (01 MITTIL (01 MITTIL) (01 MITT	00100210 00100000
1000	6		60160620
1000	CONTINUEDCE 101	13,700H (31,4711),700H(8001)),190((1),700H(410)	11. 00100240
1007	1400(1),7009(180)		00100000 00100000
1000	SEVIWLDCE 191	Carried Committee of the Committee of th	60100679
1670	CONTINUE (B)	1711.BATK(1)), (0(735).TETLE(1))	40100000
1671 1672	BUINLOCE (B)		00100000 00100300
1073	SOUNDER 111		40100310
1674	CONTINUE IT	10(1),4LT(1)11.(17(87)1),4L(1)1),4T(80(1),4L(1))	80100320
1076		7111,970(1)1,4717(1),770(7(1))	00100330 001003+0
1676	147(79 (), 63 (())).	7017,4404(117),47478(1),8604(117),47477(17),4604(117), ,47478(1),8644(117)	00100300
1070	BBJIVILDEE (TI	1013.00H(133).(11011).(133H(133	00100300
1670		12 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 () 14 ()	
1000	EBJIWLDEE (TI)		00 100 300 00 100 300
1000		17(), (CH())), (1168(), (F18H()), (1168(), <i>F1</i> 8H())	. 80100-00
1003		1, CTc0117,MT70c111	60160-10
100	BUIWLDCE (TI)	(180) 1 . 176 (180))	00100+20 00100+30
1000	SELIVEDEE HO		00100110
1007	SELIVILEE 110		CO 100-00
1000		(101), (1, (101), (102), (10), (10), (1, (10)), (1, (10)), (11), (80100+00 80100+70
1000		(01,186) , 100) , ((01,127) ,(FLT)	00100-00
1001	•		00100-00
1002	MEN - BATHET MEN - BATHET		90195500
1001	ICH - BATHISI		00100000
1000	17 07/10 1 474	ECT TIE FOR ENGINE, -1 - 800. TO NACEL. TO	
1005	•	FOR 10th CALC. LONGING	
1000	171	MB. IBAFS(7)/BAFS(1)) .LT. BIET) ICH + 8	00100000
1000	CAL HOLSES	_	00100070
1700 1701	C 1887 FOR FLAT		60161666 60166666
1700	00, 100 ≠1,0		00100000
1703	Pr - J - 100		00100010

89-89-7h	INPUT LISTING	AUTOFLIN CHIEF SET - SEEP I	-
C400 100	••••	compris	****
170	CAL N	MPS(1,195(1),100,170)	00100000
1700	4777	• 7/6/196)	00100030
1706 1707		J 0(1)) 100,10,10 J Educioli) 12,12,80	00100000
1700		D IS LESS THAN MACH 1.4	00100000 00100000
1700	12 5(3) •	EGL(97) + EGL(98)+(VL(J)++8 - D())++3	00100070
1710	60 70 2	•	00100000
1711		J) - 0(2)) 20,20,00	00100000
1712 1713	E 1) 15 GREATER THAN PACH 1.4 BUT LESS THAN 8.8 EBUISD: - EBUISD: -COSIIVE.U) - EBUISD: 1-0(151/EBUISD:)	00100700 •00100710
1719		Diety, cyring - Bellison, B	80100780
1716	ee 10 :	N	00100730
1716) IS GREATER THUN MACH 2.0	001007-0
1717 1710	1.5	(VLU)*** - 8(1)***.\$ \$(3)**(U)*(U)**(U)	00100700 00100700
1710		H7311 10.10.32	80100770
1700	2 5(5) ·	BATH(7-) -QATH(78) /QATH(73)	00100700
1701) - 5(5)) 46,46,160	80100790
1702	NO BATH! 7	ti • 4L(J) ti • 4L(J)	00100010
1784		D • C.(J)	00100000
1785	BATH! 7	n) = \$(3)	00100030
1706	- 5.00	i - CUCJI	00100010
1727 1788	IFLT -		00100000
1700		76(161)	00100070
1730	00 110	I=1,1 C 1	80100000
1731		• B(\$6)	00100000
1732 1733	C WITH	E Francisco	00100000
1730	180 00 300		00100000
1780	If (gal)	H1-181 - GATD(HC-181) 130,130,150	00100000
1770		LE STATION IS FORMED OF DIGING FACE	00100000
1737 1730		1) 130,130,140 130,130,300	00100000
1720	120 870411		00100070
17-0	FRONT	• FRA (1)	80100000
1701		KE117 800.800,137	00100000
1742	137 F150H 11	- Files (1 4)(2)	60101000
1740	140 3 - 1		00101000
1746	IN IF IBATE	HJ-181 - BATH (-181) 142,144,144	
1746	WE J = J		00101040
1747 1740	00 70"(1% 5(2) •		00101000 00101000
1740	9431 -		00101070
1700	IF (BAT	NJ-8811 148,148,148	00101000
1701	MB 8(3) •	7-7-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	***
1702 1703	146 IF IDATE	HJP1811 146, 146, 147 Bush	00101100 00101110
1790		18479(J+10) - BATH([+1011/49A79(J+10) - BATH(J+0))	00101100
1706	970H1	- 118-11-11 - 11-1-11-11 - 11-11-11-11-11-11-	00101130
1706		· Filtigraph - \$(1)) - \$(1))	00101190
1707 1700	C 9000	INI On aft of Doine Face	00101120 00101100
1700	100 SAMIT		00101170
1700	\$(1) •	84RK(+88) - 84RH8)	00101100
1701		- (6/1) - (15) - (157) - (16/1) - (15) - (1) -	00101100
1702		PR PLATER 11 800-800-810	00101800 00101810
1700	110-2	978(1)/98(1)	90101200
1700	CONTRACTOR OF THE PARTY OF THE	818,818,118 (1078 - 10	00101230
1700	811 8(9) •		001010-0
1767 1780	812 S(2) = S(4) +41	CONCION - CONCION (SCA) + CONCION (SCA) (SCA) (SCA) - CONCION (L	00101250
1700	200	, 18480 701 4840 781 /8470 731 401 271 4462 1	00101270
1770	5461 -	\$40 - 17 (10 (1 / 2 (1))	00101000
1771		11 .LT. 8(\$1) 100(11 = 8(\$1	80101400
177 8 1770		LAFE NETOTS 11 300,300,000	00101200 00101210
1770		\$1 801,801,800	00101300

89/89/7s	HPVT LISTING	4/10/LOH GWRT 1ET - SEEP	AIR INDUCTION SYSTE
C480 10	••••	CONTENTS	****
1776	(Pr. 17+10m) 200,000,000		G0101326
1776	SEE WICKED . SUSA		601012-0
1777 1770	C FOR VERTICAL LIP HITH LONG	ROI .	60101300 60101300
1770	171101 .CO. 1 .MO. 1CH .CO		60101370
1700	60 TO 300		60101300
(70) 1700	C TEST FOR LOCATION AND IF IDATHIC (+10) - BATCHIC+10)) 202,202,200	60101300 60101400
1765	C 2000 FOUND OF DOISE		
1700		60 • TONE - 1 TONE - 100 1/9(2) •	00101/40
1706 1706	10,30H (-) 1 40/0H 60 TO 200		60101×30
1707	C 90000 #1 0 06HE FAC	t .	60101400
1700	888 S(1) - BARH(1-88) - BARH(8)		00101400
1796 1790	8(2) = BATH((+80) - BATH(8) MTCH((-() - (TCH(1)*S(1) +	**************************************	00101470 00101400
1701	C CALCULATE FRATES		2010110
1702		• FIGHT - 11/9/1941 - 111/9/21 • GLIN	
1793 1794	1/(10x) 300,300,200 C 04.7 C4.C. If 8 04.	FER INC	GD101510
1760			
1700	MTLH([-]) - MTLH([-])-BATK	(4)	001019-0
1797 1780	300 CHITHID DOE J + NCH + 1		G0101954 G0101904
1790	8(1) - 8(8)		60101579
1000	S(2) - B(24)		00101700
1901 1902	(+0.00 • (E)# L,1=1 500 00		40101900 40101900
1003	MICHEL - MICHEL GATE(3)		CD101010
100	MALINEES - MALINEES - MENUES		CD101020
1005	101(12) • 101(12) • 97H() 101(20) • 101(20) • HTCH()		60101030
1007	101(30) - 101(30) + MITHELE		60101600
1000	101(82) • 101(82)-4/TUN(1)		60101000
1010	\$4(1 = \$4)1 + MYCH (1+48ATH \$42) = \$421 + MYTH (1+48ATH		00101070 00101000
1011	\$13) - \$13) - MTLN(1)-(\$47)		80181880
1018	THE CONTINUE		GD101 700
1013	9401(25) = 107(36) 9401(26) = 107(36)		60101710 60101700
1015	8491(33) - 107(82)		G0101730
1010	SUPHED - \$121/\$UPHES)		601017-0
1017	\$401(30) = \$([1/\$401(20) 15([Ct16. 0.) \$401(20)=\$(Ti Albani Tti	00101700 00101700
1010	97 (1P170) 1900) , 9001 , 9002		
1000	SOUL CONTINUE		
1001	C *** BREADOINT GUTPUT ** MRITE(6,90)(MRISC(N),N-05,		60101770 60101700
1023	TO POPME (MI , BALD, GK, 21H** N		
100	MRITE (8,81) 101,101		
1005		LE GEOPETRY - GESTION DATA ***/ .13.4K.18-GMPE CORE =,13//GK,	69101626 69101636
1027		31.94107H,4X,44FER.,SI,840,6K,	60101014
1000		L.SR.905.5K, 300V,SK, 300S)	GD101654
1000		atn: [00101000
1631	@ F00W1(17,1278.1)	**************************************	6010103
1638	MR17E (0.63)		00101000
1633		. ,4x,667.67. ,3x,667.47. ,2x,94046 Fibit :) ,Fibot :) , Tot : :) , [=1,400	
1634	0. FERWI (321,17,370.2,70.4)	1001 17 ,FR001 17 , F001 17 , 1~1 , F001	60101918 6010190
1670	MP17E10,481		60101930
1697		TH, EX, WAVEA, SK, BOAT COVER, VX, BOAT	
1650 1650	* 21,1110/7 LENGERON : J * 1631 - 1		6010166
10-0	Antonic fire seed	(U, 1-1, (1) NUTN, (1) NUTN, (1) NOTN, (1	80181979
10-1	60 F00WF(85K,17,9711.8)		00101000
1012 1013	##17E49,671 ####################################	7(12),101(30),101(30),101(42)	00101900 00100000
100	C *** Cul7 ***		
10+6	See Confinct		

```
SEASON TO
                                    -
                                                                                                                                 ATTOTUM OVET SET - SEEP
                                                                                                                                                                                                     AIR HOLETION SYSTEM HOULE
    -
         10-6
                                                      END
                                                                                                                                                                                                             -
        1017
                                                      .
                                                                                                                                                                                                            -
         1010
         1010
                                        1000
                                                                                             -
         1001
                                        GEROFFIE IG. 600
                                                                                                                                                                                                            -
         100
                                        .
                                                     METTEN & APRIL 1978
                                                                                                                                                                                                            -
                                                      TO SEVELOP INCOLLE SECRETARY
                                                                                                                                                                                                            .
                                       .
         -
                                       •
                                                                                                                                                                                                            -
                                                      -
                                                                                                                                                                                                            -
         1000
                                      .
                                                                                                                                                                                                            -
                                                      1000
                                                     DESCRIPTION OF THE PARTY OF
                                                                                                                                                                                                            -
        1001
                                                      ---
        1000
                                                     (0) 1000, (0) 141,0, (0) 144,0, (0) 1000, (0) 1000, (0) 1000 101000000
                                                                                                                                                                                                            -
        1003
                                                      181 HESR, 181 HLISR, 181 HARSR, 181 HTB, 181 HELB 1818, 181 HERBERS
                                                                                                                                                                                                            -
        100
                                                                                                                                                                                                            80190180
        1005
                                                     MANUAL (0(1), TORKE)), (T(1), TORKES)), (0(1), TORKES)), (0(1), TORKES)), (0(1), TORKES)),
                                                   1400(11,7000(1001))
                                                                                                                                                                                                           .
        1867
                                                     CONTRACT (SEE SAMELY)
                                                                                                                                                                                                           -
        1000
                                                     CONTINUED CT(701), MEN(122, CT(701), MEN(122, CT(771), DEN(122),
                                                                                                                                                                                                           .
        1070
                                                  14747061,000431,4747061,004131,4740011,004131
        1671
                                                     ### (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401), (1/401),
                                                                                                                                                                                                          -
                                                  1(T(0+1),85,0(1)),(T(051),859((1))
        1072
                                                                                                                                                                                                            -
        1073
                                                     80190210
        1070
                                                     001, (881)001, (101)001, (101)001, (101)001 3300, (101)000
                                                                                                                                                                                                           46190004
        1675
                                                                                                                                                                                                           60 100530
        -
                                                        ----
                                                                                                                                                                                                           -
                                      £
        1077
                                                     1711 - 1000 10,00,00
        1670
                                                        SHIPE COSE IS & SENGLEP PERIHETER
                                                                                                                                                                                                           -
        1070
                                              10 80 15 1-1,401
                                                                                                                                                                                                           00190270
                                                     M-1848HK1-001) 15,15,12
                                                                                                                                                                                                           -
        1001
                                              12 BARK (-00) - BARK (-00) -(BARK (-00) - BARK (-00)) -0(15) /0(2)
                                                                                                                                                                                                           -
                                             16 CONT HAE
                                                                                                                                                                                                           .
                                                                                                                                                                                                           -
                                                        FIT BUFES
                                              HOLDE 100 00 00
                                                     1F (Q.(T)((1-00)) 20,20,100
                                                                                                                                                                                                           -
                                                        FURNISHED IS SON DECK ON GUIDE
                                                                                                                                                                                                           00100010
                                             30 M. (C. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M. (C. (100) M.
                                                                                                                                                                                                          -
                                                         WESTICAL LIP
                                                                                                                                                                                                           -
                                                                                                                                                                                                          6019457D
                                             22 101 - 1
                                                   Beffet (+80) + 8(84)
                                                                                                                                                                                                           00100300
                                                   60 70 800
                                                                                                                                                                                                          60 : Games
                                             20 F404041-0011 20.20.20
                                                                                                                                                                                                           -
                                                                                                                                                                                                           00100-10
                                          88 FEBRUTE VARANTING FROM NOLESS IN AIR INSUCTION SYSTEM /
                                                                                                                                                                                                          -
                                                 I NOT ADDRESS LIP CONTRY CHICK >
                                                                                                                                                                                                           60100-30
                                                        HERIZONAL LIP (UPPER L.C.)
                                                                                                                                                                                                          -
                                             30 IOI - 2
                                                                                                                                                                                                          .
                                                   BARK (+80) - BARK (+80)
                                                                                                                                                                                                          -
                                                   -
                                                                                                                                                                                                          00100170
                                                       PAL SECTION
                                                                                                                                                                                                         -
                                           188 S(1) - S(1)
                                                                                                                                                                                                          -
                                                   9421 - 18421-1847K1-461 - 847K1-8611 - 847K1-8611/
                                                                                                                                                                                                          .
                                                 100(0) - 0(0) (0(15))
                                                                                                                                                                                                          80100010
                                                   17(848)) 101,101,102
                                          101 5(1) - $480(1-00)/(8(2)-0480(1-40) - 8(2)-0480(1-80))
                                                                                                                                                                                                          -
     1000
                                                   9481 - 8481
                                                                                                                                                                                                          -
                                                                                                                                                                                                          -
     1000
                                                         COLUMN TOWNS
                                                                                                                                                                                                          -
    1000
                                                                                                                                                                                                          -
                                         102 S(1) - ANNI (BATH) - (0) , BATH (-00)
                                                                                                                                                                                                          -
     1001
                                                   1100-1 MINA, (94-1 MINA) MINN 1-0013
                                                                                                                                                                                                          -
    1012
                                                   B'1949) - 8421-5421) 100,100,110
                                                                                                                                                                                                          -
    1013
                                          160 9421 - 9494/9421
    1019
                                                  5(1) - $48((-60)/($(2)*($((5)*5(2) + $(5) - $(2)*5(2)))
                                                                                                                                                                                                          001000
    1015
                                                                                                                                                                                                          -
```

for township of

61/89/7h	HOUT LISTING	AUTOFLEN CHART SET - SAEDY A	-
CARD 10	••••	CONTENTS	••••
1017		i.as: 1, 5:11	00190000
1010	05 FORWAT	WHENDING FROM NELECO IN AIR INDUCTION SYSTEM /	00190000
1010		RECTION, 113, 304 IS RECTARGLE OF ROUGED RECT.,	00190700
1 99 0 1 98 1		MECTION 18, 178.3) - 18ATH(1-88) - 8(2)-8(2))-8(3)/8(2)	00190710 00190790
1996		(BATH(1446) - 8(2) 5(2) 15(1)/0(2)	00190730
1923		311.118.118	00100710
100	111 9101 -	B(B)	00190750
1955		119,119,119	00100700
1996 1987	119 S(3) =		00190770 00190700
1000		• \$(2)·\$(1)	60190700
1029	60 (1)	• \$431	
1630		- 9(2)-4(0)(1) · 8(15)/9(2)-4(0)(1)	60190010
1931	-	- (ANI)	00190000
1 932 1 933		= 8(2)=90H(1) + 9(15)/9(2)=90H(1) - 80H(1) 116,116,200	00190030 001900+0
1934		MON([1+(0(]) - 0(25)/0(2))	00190000
1935	\$(2) -	RDH(1)*9(85)/0(8) + 00H(1)	80190000
1936		RONCE 1 10(25) /0(2) + NONCE 1	00190070
1937		: = (\$(1)**@ + \$(3)**@)/D(8)/\$(); : = #CDK()	00190000 00190000
1630		- (\$(1)*** \$(2)************************************	CD 90000
1910	C IF RO	2.4 ABBJE RADIUS OF CURVATURE IS INFINITY IE FLAT PAREL	88190918
19-1	900 CD/TIM	c	00100000
1942	J = 2	2.11.2	00100000
1943		. 250,250,205 LATE LEADING EDGE SUFFACE	001900+0 00190050
1946	800 J = 3		00190000
1946	QL30H 11	(11)MAB - USIMAB -	60190070
19-7		- 11 &10,810,820	00100000
1916	60 TO 2	- 0.30(1)/0(2)*(8.0(2) + 8.0(2))	00191000
1980		- @JBH 11/0(2)*(DATH(8)) + BUH(2) + D(2)*(BH(2))	60191616
1661	C CALOU	LATE SUBSECUENT SECTIONS OR HOSE IF NO L.E.	00191020
1962	200 DO 300		00191030
1963			6019166
1995	300 CD/TIM		CO191800
1000	c •••	CRIT ***	80191870
1867	METURN		80 101000
1900	. 00		60191900
1900	-	***************************************	********
1961	c	SUMBUTINE PRECENT	
1002		***************************************	11111111
1963 1984		INC PRECET	
1005		EN 30 MACH 1972	0000000
1006	c 19 00	TERRIBE CRITICAL RAP DESIGN CRITERIA	80000030
1997	C		000000040
1980		TCDH(V400) / IPRINT/	*********
1979		/ IF I I I I I I I I I I I I I I I I I I	
1971	91/041	00 9(20:0), ((2005), (001):20, (2005); ((0095):0)	00000070
1972	10.000	GI COM 800)	*********
1973		OI BATR(180)	*********
1974	73, 10.77	01 8(100) 01 ALT(10) (M((10) (M((10) (10) (10) (10) (10)	00000110
1976		OI PMH(18) ,PML(18)	00000150
1977		OI 115(100)	00000120
1070	•		00000140
1979		ENCE 18(1),708H()),(7(1),708H(8081),(80(1),708H(9181)), 708H(98())	00000150
1901		DCC (0(0)),(0)(1))	80000170
1982	COVINE	DCE (0(101),BATR(1)), (BATR(3),FG), (BATR(12),FCY),	00000100
1983		17ACT, (91) FRANCE, (181) FRANCE, (180), (180), (190), (187), (18	00000100
100-	7-98	DCC (1(1),8(1)) DCC (1(801),8,1(1)),(1(881),VI(1)),(1(871),VL(1)),	00000010
1006		.100(1)),(1(3)),(1(4))	00000000
1007		BIGE CTCGC1, Politics21, CTCG51, Politics211	0000070

```
MANUTA IN
             HEVE LISTING
                                               AUTOFLOW CHAT SET - SHEEP AIR INDUCTION SYSTEM HOULE
 CATO 10
                                                                              ....
   1016
                   METABLE
   1017
                   -
                                                                          -
   10-0
              SURPLY THE HOUSE
   1004
              SARATUR ISLAND
                                                                          -
              ¢
                   MITTEN & APRIL 1972
                                                                          80190000
                   TO SEVELEY INCOLLE SECRETARY
                                                                          .
              e
              e
                                                                          -
   1697
                                                                          .....
              e
                                                                          -
                   (000)01, (001)20, (0000)7, (0000)0 (000)
                                                                          80190075
                   SWEIGH SANNES
                                                                          ....
   1601
                   SUPPLIER S(188)
                                                                          -
                   101 HOW, 101 HAR, 101 HAR, 101 HOR, 101 HOR, 101 HOR HOLDEN
                   (01) HESTR, (01) HALDIN, (01) HERR, (01) HERR, (01) HELR HOLD HOLD HALD
                                                                          .........
              .
                                                                          -
                   CELTWILDICE (0(1),TCDH(1)),(1(1),TCDH(8001)),(0C(1),TCDH(9101)), 80190120
                  L(08(1),708(488(1))
                                                                          ****
                   CONTRACTOR SOCIETY (1981)
                                                                          -
                   98//WLDCE (T(1),$(1))
                                                                         80100100
                   BONYLDIGE (T(791),40H(1)),(T(781),80H(1)),(T(771),80H(1)),
                                                                          00100170
   1070
                  14747013, 6100373, 4447013, 6107373, 4440013, 6107373
                   SERVICE (T(8)1),638(1)),(T(8)),678(1)),(T(8)),678(1)),
                                                                         80190190
   1072
                  1(T(0)1)_RCLN(1)1_(T(051)_RCN(1))
                                                                          -
  1073
                   EQUINCE (10(101),1),40(102),J)
                                                                          0190210
  1874
                   001, (81) 001, (101, (151) 001, (101, (51) 001 20CLW/1488
                                                                         CO100000
  1875
              c
                                                                         -
  1076
                    SETUP INDICATORS AND COUNTERS
                                                                         -
  1077
                   17(1 - MON 10.80.80
                                                                         -
  1678
              c
                     SWIFE CODE IS & BENGLAP PERINETER
  1070
                10 00 IS I+1,MON
                                                                         40190270
                   W(MARK [+001) 15,16,12
  1000
                                                                         -
                12 BATH(1-00) - BATH(1-00)-(BATH(1-40) + BATH(1-90))-(0(15)/0(2)
                                                                          -
                NAME OF THE PART OF
                                                                         -
                    FIT BUTES
                                                                         00100310
                80 00 800 I-I,HOH
                                                                         -
                   M'(B470(1-001) 20.20.100
                                                                         00100330
                    PERMETER IS MITO DECK ON OUISE
                                                                         00100010
                20 MIGMINI 14611 34,34,32
                                                                         -
                    WITHOUT LIP
                                                                         -
               22 IDI - I
                                                                         00100370
                                                                         -
                  BARN(1+80) + B(24)
                   00 TO 800
                3- IF (DATH( 1-00)) 30,30,30
                                                                         -
               20 LOLE (6.40)
  1995
                                                                         00100-10
               CO FEBRATE WHISHMANING FROM MOLECO IN AIR INDUCTION SYSTEM /
                 I NOK, BRINGELLE LIP GENETRY ENGR 1
                                                                         00100-20
                  HERISONAL LIP (UPTER L.C.)
                                                                         .
                                                                         -
                  AARRI -001 - AARRI 1-001
                                                                         -
                  00 TO 800
                                                                         00100170
                    PAL SECTION
                                                                        00199100
  1001
               100 S(1) - D(1)
                                                                         -
  1000
                  SIE1 - 19121-1947H(1+96) + SATH(1+96)) - DATH(1+86))/
                                                                         -
  1605
                 1 (0(6) - 9(2) (0(19))
                                                                         -
  100
                  W(9481) 101,101,102
                                                                         -
  1000
               101 5(1) = 8AFM(1-60)/(842)-GAFM(1-40) + 8(2)-GAFM(1-60)1
                                                                         00100030
  1906
                  9421 - 94241
                                                                         -
  1007
                                                                         -
                                                                         .
  1000
                  00 TO 1000
                                                                         .
  1010
               (100-1100A), 100-110A(A) (100A) - (410 100)
                                                                         ....
  1011
                  9191 - AMME (9494 | 440) (8404 | 400)
                                                                         -
  -
                  MISIS: - DIET-SIETT 100,100,110
                                                                         .....
  1012
               100 SIE1 - SISI/DIE1
                                                                         00100000
                  6(1) - 64841-601/(0(2)-(0(19)-9(2) + 6(4) - 6(2)-9(2)))
  1015
                                                                         -
  1015
             .
                                                                         00100000
                                                                         G0100070
```

1617 1600 MITECOLOGIC 1.011 00100000 00100000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 011000000 0110000000 0110000000 0110000000 0110000000 0110000000 0110000000 01100000000	63/29/7h	-	AUTOFLEN OWRT SET - SKEP	AIR INDUCTION SYSTEM HODE
1916	CATO 10	••••	CONTENTS	****
1112. THEORY OF A PART 100 112 100	1917	1000 MITE 18.0	S: 1, \$(1)	
Bill Bill Bill County	5607			
SEED SEED				
1973				60190700
115 1694				
198				
187				
1868				
Section Description Desc				
1921 BLM11 = BLM11 PLM11 PLM21/DE21/MD(11) DE100/DE21/MD(11) DE100/DE21/MD				
1972 1971 1971-1971 1071-1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971 1971-1971-1971-1971-1971-1971-1971-1971				
1975 110 S(1) = ROM(11*(0(1) - 0(2))*(7(2))				
1935 162 = ROMITI-QUEST/PRE2 - 100H(1)				
1928 9(3) = ROM(11-0(28)79(2) = NON(1)				
1938		9(3) - 60	N(E) 49(25)/9(2) + NON(E)	00190070
1978				
1946 C 17 RELO AMBLE NOTICE OF CURNITURE 19 INFINITY IS FLAT PAREL 00190010 1941				
19-2				
10-3				
19th C		ole de la	50,650,805	
1946				
10-7				
1940 20 TO 258 0191000 0191000 1950 20 TO 258 0191010 1950 20 TO 258 0191010 1950 20 TO 258 0191010 20 TO 258 20 TO 258 0191010 20 TO 258				
1980	19-0	810 MM(1) -	DL30(1)/0(2)+(BL0(2) + BL0(2))	00190000
1901 C				
1903 SURVICIO SARRICIO SA				
1996 300 CONTINUE 1998 C	1665	250 00 300 I-	J. MCH	00191030
1996 C				
1907 RETURN			- Charles Indiana (Carlotte Carlotte Ca	
1896 DOD		-	IT •••	
1890 C		11101		
1981 C				
1982 C	100			
1906 C		7		,,,,,,,,,,
1995 C	1983	c		
1988 C TO RETERRINE CRITICAL RAPP DESIGN CRITERIA 2000038 1987 C 20000000 1988 COPPON TODALONDO 20000000 1988 COPPON TODALONDO 20000000 1989 COPPON TODALONDO 20000000 1989 COPPON TODALONDO 200000000				
1988 COVENT TORITY PIRES 1970 C				
1970 C	1967	C		
1970 C				***************************************
1972		A STATE OF	ACINITY (PLOO)	**********
1973 0192-610H BATR(180) 0000000 1974 0192-610H S(180) 0000010 0000010 1975 0192-610H S(180) 0000010 0000010 1975 0192-610H AT(18), AH(18), AT(18), AT(18), AT(18), AT(18), AT(18) 0000010 1977 0192-610H AR(180) 0000010 0000000 0000000 00000000		01/D6104	0(2000),T(2000),DC(100),(0(200))	60000070
1974 DIRECTOR SCIENT DIR			577.70	
1976		100,000		
1977 DIRECTION TRACTOR: 0000130 0000130 1970 C		9(106(0)	ALT(18) ,W(18) ,VL(18) ,TDH(18) ,TDL(18)	
1970 C GBUINLENEZ (8(1),TCOH(1)),(T(1),TCOH(2001)),(DC(1),TCOH(4)81)), GBORING 1970 EBUINLENEZ (8(1),TCOH(1)),(T(1),TCOH(2001)),(DC(1),TCOH(4)81)), GBORING 1980 1(10(1),TCOH(4)81)) GBORING 1981 EBUINLENEZ (8(1)),EBUIN),(DATR(1),FNS),(BATR(1)),FCY), GBORING 1982 GBUINLENEZ (8(4)),(BATR(1)),(BATR(1)),(BATR(1)),FCY), GBORING 1983 1(BATR(1)),FDS),(BATR(1)),(BATR(1)),(BATR(1)),FACT) GBORING 1984 EBUINLENEZ (T(1),S(1)) GBORING 1986 EBUINLENEZ (T(201),AT(1)),(T(301),M(1)),(T(371),M(1)), GBORING 1986 EBUINLENEZ (T(201),AT(1)),(T(301),M(1)),(T(371),M(1)), GBORING				
1900		1 (20.00)		
1881 2019/04_DICE (0.017_CDU(1))				
1882		- 00		-
1804		1/25/31 Tip		
1986 ENJIMEDEE (1(80)) ALTELY, (1(80)), (1(87)), M.(1)),				
1006 1(T(3(1),TD0((1)),(T(3(1),TDL(1)) 00000000				
1987				
	1997	CONTINUE	E (TMBL),MM(LL), (TMBL),MML(LL)	00000530

```
81/89/Th
                                                        HOUT LISTING
                                                                                                                                                               AUTOFLON DURY SET - SEEP AIR INDUCTION SYSTEM HODGE
                  C450 NO
                                                                                                                                                        CONTENTS
                                                                                                                                                                                                                                                               ****
                       1900
                                                                           EQUIVALDICE (TC1001), THE (1)1
                       1000
                                                                          EQUIMADICE (ND(181),17,(ND(182),J),(ND(183),K),(ND(117),1CRT)
                      1980
                                                                          CENTWILDICE (10(90), 1FASE), (10(91), (Fe)
                      1001
                      1000
                                                                          S(1) - D(2-)
                                                                                                                                                                                                                                                   80000270
                      1983
                                                                           TEST FOR MAXIMUM PIFEY AT WI AND M. RAPP CRITICAL DESIGN PRES. BOORDESS
                     100
                                                                         8, I-1 0# 00
                    1985
                                                                                                                                                                                                                                                  00000300
                                                                        IP- 1 - 100
                    1986
                                                                       CALL READ/6(1.795(1).180,174)
                    1997
                                                                       9(2) - P(T)((1)-0(30)/T(5(36)
                                                                                                                                                                                                                                                 00000320
                    -
                                                                        (F(S(1) - S(2)) 10.80,20
                                                                                                                                                                                                                                                 80080330
                                                                                                                                                                                                                                                 800003va
                                                                10 PG . PHH(1)
                                                                                                                                                                                                                                                00000300
                                                                    FCY . THE (TH)
                  8001
                                                                                                                                                                                                                                                80090380
                                                                     FSU . TIGING!
                                                                     006 - he(41)
                                                                                                                                                                                                                                                00000370
                  -
                                                                     FACT - DIED
                                                                    ICR1 - 1
                                                                                                                                                                                                                                                00000300
                                                                     K - 1
                                                                                                                                                                                                                                               80000-00
                 2006
                                                                    $(1) . $(2)
                 2007
                                                            20 S(2) + MITL(1)+D(48)/THE(128)
                2000
                                                                     (F(S()) - S(2)) 30,40,40
               8000
                                                            30 MG . MIL())
               2010
                                                                   FCY = 116((26)
              2011
                                                                   FEU . THE (178)
              3012
                                                                   006 - TE(131)
              8013
                                                                  FACT - DINGS
             2019
                                                                   IORT a t
             8015
                                                                                                                                                                                                                                           $2000E00
                                                                 K - 2
             2016
                                                                 S(1) - S(2)
                                                                                                                                                                                                                                           80093510
             2017
                                                          46 CONTINUE
            2010
                                                                     STORE ULTIMATE MANGERSHOCK PRESSURE IN PIG AND DETERMINE MATL
                                                                                                                                                                                                                                           60000030
           2010
                                                                    1 - ALUMINUM 2 - TITANIUM 3 - STEEL
           8.20
                                                                RE - REFACT
           8121
                                                                                                                                                                                                                                         80000380
                                                                2047 - D(1)
           -
                                                               W(006 - 8.14) 48,42,42
           ME3
                                                       42 2047 - D(3)
                                                            IF(006 - 0.20) W,40,40
                                                                                                                                                                                                                                         80080818
80080818
                                                        (5)0 - TARK #
                                                       40 CONTINUE
                                                               MRITE CRITICAL RAP GESIGN POINT BATA
                                                             B(1) - WILLIAM)
                                                            9(2) + TD9(((ORT) - EQU(20)
        8030
                                                             M(1 - 10 50,70,70
        303 i
                                                     90 S(1) = VL((CRT)
       -
                                                            9(2) - TEPL ((CRT) - EQU(20)
       8633
                                                                   MRITE OUTPUT
      8834
                                                    70 IF(IP(85)19001,5001,5002
      2035
                                              9001 MRITE (8.00)
                                                                                                       HORT, ALT (HORT), $(1), $(2), $16, FACT, FCY, FSU, DENS 80080718
      38.35
                                                  SE FORMATCINI, NOX, BOHOSE RAPP DESIGN CONDITIONS ***, IBX,
     8037
                                                       1 - 21H-- PRECRT - 1P1861 --//
     2030
                                                       INDEX, SPROINT, 20X, INVIOX, SHALTITUDE, INX.F18.2/10X, SHIPEED, 17X.
     2030
                                                     #10.2/40X, 19/IDPERATURE - F, 7X, F10.2/40X, 15/PRESSURE - PSIA.
                                                                                                                                                                                                                                   60'.00730
    -
                                                                                                                                                                                                                                   80080748
                                                      STEFFIS. EMOX. EDIL INIT TO ULT. FACTOR, BE, FIS. EMOX.
                                                     STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES, STREES
                                                                                                                                                                                                                                  80000 750
    -
                                                      WILLEAGE, INDICATERIAL DESCRIPT, HELFS. 30
                                                                                                                                                                                                                                  80080780
    2013
                                        c
                                                                                                                                                                                                                                   00000770
                                                              *** DUT ***
                                                                                                                                                                                                                                  67000700
                                          STALLINGS SEED
    2016
                                                        RETURN
   -
                                                                                                                                                                                                                                 80000700
                                                        00
                                      SUSTRICTINE PYLONG
 8000
8001
                                     REPORT HE PILONS
                                                    MITTEL 7 APRIL 1878
                                                                                                                                                                                                                               80200018
                                                    TO SEVELOP PILON AND F'TTING NEIGHTS
                                   e
                                                     CONTRACTOR COLUMN (CONTRACTOR INCOMENTAL CONTRACTOR COLUMN (COLUMN COLUMN 000
                                                    ----
```

and or all assumptions and another

65/86/7h	HPVT L	1971HS AFFELSH GHRT SET - SAEP A	IA HOUTION	87 57E H M
CARD 140	••••	свитрите	****	
8000		01/D610+ 01800+,1800+,00100+,10000+	********	
8000 8001		01/046101 9291(000) 01/046101 \$(100),707(100),716(100)	0000000	
9002	¢		00000110	
8003 8801		COUNTEDED	00200120	
8006	,	COULVILLD.CE (0:01) CEU(1)), (0:001), 0475(1)), (0:021), 047H(1))	000001140	
8000 8007		ESHWILDEE (0(1701),SLPH(1)) ESHWILDEE (T(1),S(1)),(T(101),T0T(1)),(T(100(1),THS(1))	00000190	
\$000		COULDEE (TOTISE), MTPE), (TOTISE), MTPO), (TOTISE), MTE),	00000170	
2000 2070		1 (10f (9+) , 10f (9+)	00000100	
8071	c	EBUIWLDGE (10(91), 174), (10(181), 1)	0000000	
8678		9F (BATS(22)1 300,300,18	00000010	
8073 8074	C 10		00200230	
8076		SARRELL - MP1	000000-0	
8076 8877		SUPHINE: - SUPHINE: - DATS(23)-TAN(DATS(80)-9(16))/9(2) IF(DATS(1) - D(2)) 200,200,20	00200000	
2070	80	FF(BATE(2+1) 200,200,82	00000070	
86.70 8888	٠ _	6/786/FD PYLON IE 18HT MTPD = 8ATS(2×1-9ATS(2S)/D(171-CQU(188)	00000000	
3001	_	SUBSICIAL - MIPO	0000000	
JOSE .	-	SECTION - SECTION - DATS(25) *TANDATS(26) *D(16) 2/0(2)	00200310	
8003 800+		CONTINUE FITTINGS - MING OR FUEDLAGE ATTACH	00290320	
2005	214	\$(1) = \$(2 0)	000007-0	
8000 8007		80 216 (-1,30 8117 - 8117 - TOTEL-801	00000300	
8000	216	CONTINUE	00000370	
2000 2000		\$(1) = \$(1) + BATS(8) *BATS(7)/BATS(1) 1Po = 108	00000300	
2001		CALL READ (1, 176(1), 100, 174)	00000-00	
240E		8(2) = (7/8(102) + 7/8(198))/7/8(101)	00000-10	
8003 800+		\$(2) + (196(186) + 196(187))/196(161) \$(4) + E0J(180)/\$(2) + E0J(110)/\$(3) + E0J(111)	00207-30	
9005	c	DO INDOME FITTING METONT	*************	
8000 8007		#F(BATS(21))	00000+60	
2000		9(6) - 0ATH(8)/9(2) + 0ATS(23)	00000-70	
2100 2100		\$(7) = \$(1) + TOT(\$() \$(0) = \$(1) *\$(5) *\$(6)	00000-00	
8101	230	5(8) - GATS(88) -GATS(88)	0000000	
8160 8163	-	1F(S(B)) 232,232,234 S(B) = D([B)	00200510	
2100		\$(10) = (\$(7)-9A7\$(37) + \$(8)/\$(9))-9(30)	0020020	
2100		60 TO 276	000000-0	
2106 2107	C 200	HORIZONTALLY HOLANDO SIGN + DATHICLEN /DIZN + DATE(ZZ)	0000000	
2100		8(7) • \$(1) • TOT(8))	00000070	
\$110		8(8) = 8(1)*9A78(37)*6(8) 60 TO 230	0020000	
8111	279	WT1 - \$(10) -\$(%)	**********	
8112 8113		SAPRIETI - MFT1 SAPRIETI - SAPRIETI - BATE(23)*TARIBATS(20)*D(16))	00000000	
2119	c	SO SUTBOARD FITTINGS	80210030	
2115 2110	c	17(BATS(1) = 0(2)) 200,200,800 VERTICALLY ROLATED DRLY	00000000	
2117		8(8) - 9A75(38) -48-9A75(17)/0(18)/0(86)	00000000	
2110		8161 - BATH(81/D(2) + BATS(88)	00000070	
8119		8(7) = 8(1) = 707(92) 8(8) = 8(1)=8(8)=8(8)	*******	
8181		\$(8) - BATS(2+)-GATS(28)	00010700	
8140 8143	20	1F(S(B)) 882,882,804 S(B) = B([B)	00000710	
212		S(18) - (S(7)-GATS(27) + S(8)/S(9)) + 9(30)	00000730	
8186 8186		1616 - 8(18) (\$(4) (\$40(30) - 4610	000070	
2187		SUPPLIED - SUPPLIED - BATE (SE) -TANIBATE (SE) -G(161)	80206700	
2100	300	CONTINUE	00000770	
6180		METARM	00000700	

83/29/7h	HOUT LISTING	AUTORLON OWNT SET - SICEP	AIR INDUCTION SYSTEM MODILE
CARD NO	••••	CONTENTS	••••
8130	60		80200700
8131 8138	£ 444444444444444444444444444444444444		
ê1 33		NEROUTINE RAPS	
2134	107	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	111711111111111111111111111111111111111
8136 8136	SANOVINE SAPS		40000010
2137	¢	APRIL 1972	00000050
8139 8139	CONTRA TONINGS		0000000
8150	¢		********
8191	CORNER / IFRINT/ IF	00)	
2015 2015	C 91MD410 H 0(2000),	T(2000), 8C(180), ND(200)	60000000
2144	BIRDSION F(830),	DATR(120), 08(93), TITLE(36)	800000 70
2146 2146	81/D6104 101(180)		60090080 60090090
2147		COM(13),(T(1),TCOM(2001)),(DC(1),TCOM(4))	
2140	1 (00/1),700/(4201)	1	80080110
2148 2158	C EBUIWLDICE	(DATR(1),D(461)), (DR(1),D(841)),	00190130
2151	1 (TITLE(1),0(735)).	(F(1),0(771))	000001140
8192 8193	C COULVILDICE	(SMAN . DATRE 13), (CONST . DATRE 21)	80000150 . 80000160
2134	I IPMS "DATRE 311		
2195		, OLS ,BATRI 711, (M) ,BATRI 811	
2196 2197	# 1970, 1970, 1970 # 19		
2190	S CHIMAT ,BATRE 1811	, (FCT ,BATR(18))	80090218
2190 2100	C EBVI WILDICE	INCL "BATRI 21)), INFCY "DATRI 22)).	00090220 . 00090230
\$161	I INTEL ,DATE (83)		100000000000000000000000000000000000000
2013		. (DACH ,DATR(27)), (XIL2) ,DATR(20))	
2163 2104		, IXINEI "BATRI 3011, IXILEE "DATRI 3111. , IXITAE "DATRI 3312, IXITAHE.DATRI 3+11.	
2100		. (MP2) .DATR(38)), (MP22 .DATR(37))	
2167		. (302 .DATR(301), (302) .DATR(401). . (3012 .DATR(421), (30124 .DATR(431).	
2100		. (KELE) .BATR: 4811, (KETE) .DATR: -A11)	
2100		. COP :RTAD, SETEKE , COP :RTAD, SELIKE ,	1100000
2176 2171	C EDUIVALDICE	(XIMIR , BATRE \$61), (XIL 33 , DATRE \$11)	#0000330 . #00003+0
2172		, CRITAS "BATRI SEDI, CRITAGS, BATRI SHID	
2173 2170	2011 50 56	, CP31 ,BATR(981), CP32 ,DATR(971), , CP31 ,DATR(981), CR32 ,BATR(801),	
2178	9 (1833 ,SATR(\$11)	(168 18740, SD40 ,1158 18748, 1840)	80090300
2176 2177		, (1917) , DATR(661) , (1917A) ,DATR(661) , , (XILN) ,DATR(661) , (XITN) ,DATR(661) ,	
2170		. (XILWE .BATR(71)), (XITWE .DATR(78))	
2170		. (XIL43 ,BATR: 741), (XITY)+,DATR: 7511.	
2100 2101	C C C C C C C C C C C C C C C C C C C	, (XITAM-BATR(77)), (XITAM-BATR(78))	60000+30 60000+0
5166	DOLWING	(FINE ,DATRE 781), (XILW. ,DATRE 861)	
2163 2101		. 'XINN ,DATR(02)1, (354) ,DATR(03)), . (354) ,DATR(06)1, (354) ,DATR(06)1),	
2105		, (18042 ,BATRI 8811, (18043 ,DATRI 8811)	
2165 2167		, (1904) ,BATR(911), (1904) ,DATR(921), , (1904) ,BATR(941), (1914) ,DATR(951),	
2100		. (6494 .GATR(871), (51094 .GATR(881))	
2100	1000	, (THA ,BATR(1001), (TEA ,DATR(1011))	
2100 2101		, (TBAGGA,BATR(1831), (TCT,BATR(1941), , (TBT,BATR(1881), (TBAGFT,BATR(1871),	
8198	A 1784017,BATR(1881)	, (TCS .BATR(1801), (THE .BATR(110)),	
81 00		. (TBAFE.DATR(1121), (TBAFRE.DATR(1131) .TOT(1)),(TOT(20),TOTAL),(TOT(24),RILONG	
2100		01(26),R&LONG),(101(27),R2TRAN),	00000100
£150		07(20),FHIHOE), (107(30),FACT),	********
2197 21 90	91 107 (30) ,AACT,ACT ((TOT (38) , MIMBE) , (TOT (33) , RHLOHO) .	60000000 600000010
2100),(PRT), (MD(50),MPAGE)	80000020
-	e		

```
-
                          -
                                                                                                  ANDLEH GHAT ET - DEEP AIR HOLCTION SYSTEM HERAE
                                                                                                                                                                ....
  -
                                        #*19*1071 19801 .9801 .100
                               SANTHED 1000
                                       MITE 10.001
                                  80 FEBRATINI, 181, 1940LT-IN PARKETERS.SEX.80** RAPS - IPISTI **
                                       M.144 101 10
     2010
                                        1 - 104-0
     #11
                                        M - 0100.01.03
     -
                                  61 M.19691 - 3.01010,100,100
                                ---
     #213
                                  @ FERNATE /181.191- 2 RAF SYSTEM --/ 1
     219
     ....
                                       -
     8216
                                  65 IF IN - 85 IO 11 .00 .00
                                011 MINUN - 3.0100,100,100
     2017
                                  De M'11040 - 3.01100,040,100
     2216
     2010
                                --
                                  S FEMAL /100,104** 3 84P SYSTEM **/ )
                                       -
                                                                                                                                                        COMP(70)
                                  00 IF IN - 401012.07.00
                                012 IF (1949) - 3.0)100,00,100
                                  67 IF 19481 - 3.01100,100,070
                                070 MITE (8.00)
                                  @ FORWEL / 191, 1914 4 BUP SISTER 44 /1
                                  M F IN - 701013.00.00
                                013 1F(10401 - 3.01100,100,00
     (10,01)T(01 00
     2231
                                  DI FEDRATCINI, IGK, IGHT MINIMAN GASES CO. SEX,
                                     1 80100 RAPS - IP(87) 00/1
     -
                                m mittig.ign filt filten filen filen filen filen filen filen.
     -
                                                               F(1+7) ,F(1+0) ,F(1+0) ,BR(N)
     875
                               101 FORWFILDE, 10m, F18.3 )
     -
                                100 CONTINUE
     2237
     -
     -
                                        MELTE (G. 10) (GATR(M) .M-1.16)
                                  10 F009AT1//191,10HHFUT BATA//
                                     1 10K-20HAVER OF RAFFS
                                                                                                          J10.2/
     -
                                                   IC.3000007 NO (0-670.1-0000) #10.2/
     -
                                                   IGE, 2004/FERDIGGE PRESDUTE (PSI) /10.4/
                                                                                                                                                       .
                                                  101,304,00TH OF RAP 1 (3H)
     -
                                                                                                                                                       ****
                                                                                                                   J10.2/
                                                   101,304D0N 6' 80P 2 (IN)
                                                                                                                 J10.2/
                                                                                                                                                       .
     -
                                                  100,304,000H OF ROP 3 (IN)
                                                                                                                                                       00001030
                                                                                                                  J10.2/
                                                  181,304.06TH 6F RAP 1 (IN)
     2017
                                                                                                                 J10.2/
                                                                                                                                                       80001010
     -
                                                  101,304(07H OF RAFF 1 (1H)
                                                                                                                J10.2
                                                                                                                                                       .
     -
                                                  ISL. 204107H OF BAP & (10)
                                                                                                                                                       -
                                                                                                                  $10.2/
     ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION ACTION AC
                                                   101,304107H OF RAP 3 (10)
                                                                                                                  $10.4
                                                                                                                                                       60001070
                                                  101,304107H OF RAP 5 (1H)
                                                                                                                 $10.2
                                                                                                                                                       00001000
                                                   101.30FCY (PS1)
                                                                                                                  J10.2/
                                                                                                                                                       -
                                                   101,300'SU (PSI)
                                                                                                                  $10.2/
                                                  INC. SPORESTY OF RAFRIEL HEAVEN BIT JIE.E.
                                                                                                                                                       ......
                                                  ......
                                                  IOX. SOLIMIT TO ULTIMATE FACTOR
                                                                                                               £10.2/ 1
                                                                                                                                                       00001130
                                                                                                                                                       -
                                      MITE (0,212)
                                                                                                                                                       00001100
                               SIS PERMITTER, SECURICES TO BUILT-IN PARACTERS/1
                                                                                                                                                       00001100
                              SANITHED SHEET
                                                                                                                                                       00001170
                                                                                                                                                       0000L 100
                                       -
                                      ---
                                                                                                                                                       .
                                        17 (BATRINI-80) - 68 (101) 801,800,801
                                                                                                                                                       00001800
                             201 1 × 10-91-0
                                                                                                                                                       -
                                       1 • 3404
                                                                                                                                                       -
                                        1817646.1611 F111 F11+11 F11+21 F11+31 F11+31 F11+41 F11+61 F11+61 .
                                                                                                                                                       00001230
                                                              F11-71 F11-01 F(1-01 AMRIN-001
                                                                                                                                                       -
                               -
                                                                                                                                                       80001200
    270
                                                                                                                                                       -
                                      M. HOE: 101, 101, 105
                                                                                                                                                       00001270
```

```
G/A/A
             HOUT LISTING
                                                 AUTOLON CHAIT SET - SHEEP AIR INDUCTION SYSTEM HEDIAL
 -
               ....
                                              CONTENTS
   27
                 101 MITCIG. 1921
                                                                             20001500
   2073
                 100 FORMATE - BOK. 184** HONE **)
                                                                             .....
   -
                                                                             00001300
   87
                                                                             80001316
   -
                                                                             -
   8877
                    SO TOUND . WEE . WELL MAT
                                                                             60091330
   -
                                                                             00001740
                                                                             80001 THE
                    N - B4
                                                                             80001 300
   -
                    75 - TSA
                                                                             80001370
                    TRAF - TRAFA
                                                                            80001300
                    TRATE - 19450A
                                                                             80001300
                    ...
                                                                             80061510
                482 FC - FCT
                                                                             00001420
                    N - M
                                                                             90091438
                    F: - TST
                                                                            80001440
                    -
                                                                             00001400
                    TRANS - TRANSI
                                                                             80081480
                                                                            80091470
                                                                            80001480
   M111
                463 TC + TCS
                                                                             00001400
                   N - NS
                                                                            00001500
   -
                   75 - 796
                                                                            80001516
   2715
                   -
                                                                            00001520
   2017
                   -
                                                                            80081938
   200
                                                                            80091940
   200
                465 IF (304)1 - 3.8/500,5(0,940
                                                                            80091950
   Z300
                                                                            00001740
   2301
                900 HL + 3921 + 3L1
                                                                            00091570
  2302
                   H . SUE . HI
                                                                            00001900
  2303
                   ML . MINITED . HT
   200
  2385
                   XIM - XIMPI
                                                                            80001990
  7
                   M - MI
                                                                            80091800
  E367
                   H - H1
                                                                            -
  Z300
                   DUI - 2.0
                                                                            80001620
  7
                   HD - 1
                                                                            00001630
  2310
             c
                                                                            00001000
  2311
                   M (CO-67)-800, 800, 502
                                                                            90091850
  2312
                                                                            80091860
  2313
                - 4000 104, (107)
                                                                            60001876
  2319
                   MT - ML
  2315
                                                                            00001000
  2316
              c
                                                                            80001880
  2317
                ----
                                                                            80091700
  2316
                   MMT - MMT
                                                                            80081718
  2310
                                                                            80001700
  2320
                   H. - M62 - M.2
                                                                            90001730
  (32)
                   MT - 19172 - ME
                                                                            00001740
                   AL - ANNES (100, ,MT)
  2322
  223
                   HT . M.
  -
                   HTA - MITAZ - ME
                                                                            80091750
  2323
                   XIM - XIME
                                                                            80001700
  2300
                   M - M2
                                                                            80081770
  227
                   R - R2
                                                                            00001700
  2300
                   DUN - 1.0
                                                                            80001780
  2700
                   10 - 2
                                                                            80001000
  2330
                   -
                                                                            .....
  2331
                                                                            .....
  6338
                ----
                                                                            00001630
  -
                   MINN - MINT
                                                                            000010+0
                   MINA - MINEA
                                                                            00001000
  233
                   00 TO 000
                                                                            80001888
  80001870
  2337
               918 HL - 3001 - 3L1
                                                                           80091988
  2330
                  HT - MTS - MI
                                                                           80001000
  4330
                   HL - MHH | HL ,MT
                   M - M.
  231
                  XIM - XIMI
                                                                           80001900
  ene
                   M - M
```

```
69/89/7h
                 HOUT LISTING
                                                              AFFICH CHAT SET - SEEP ... AIR HOLETION SYSTEM MICHAE
  -
                                                           COMPANY
                                                                                                      ****
                                                                                                  60001000
60001000
    13-1
                         M - M1
   83m
83M
                         DAN - 1.0
                          HO - 1
    274
                                                                                                  .
   83×7
83×6
                         1F100401900,000,512
                                                                                                  ****
                                                                                                  80001070
    (74)
                     512 IL - MWI IIL, MT
                                                                                                  ****
   2340
2561
2562
2562
2563
                         HT - 16.
                                                                                                  00001000
0000010
0000010
0000010
0000010
0000010
                     ----
   (200-
(2000)
                         MINT - MINT
   2700
                         H - MOE - M.E
   8357
                         M - MIS - ME
   2300
                         16. - MAKE 116. JAT 1
   1300
   2300
                         HIM - HINGE
   8301
                         H - HE
   2302
                         N - N2
   8333
                         BUI - 2.6
                                                                                                   B0002100
   -
                                                                                                  00002110
   2300
                                                                                                  00002130
00002130
                         IF (CO-61 1800 , 800 , $18
    8387
   2300
                                                                                                  .....
                     516 IL + MAKE UL. MT
   2300
   8370
                                                                                                  8000E190
                                                                                                 00002100
00002170
00002100
00002100
00000010
   2371
   637
                    SIG MINES - MINE
   8373
                         MINTE - MINT
   2370
   8379
                         H. - MGS - M.S
   2376
                         M • ENK • IN
   2377
                         HE - MINISTER . MT
   6570
                         MT - IL
                                                                                                2379
                         DI . SARK . ATM
   2300
                         KIM - KINGS
   2301
                         W - MS
   2342
2353
2355
2355
2357
2350
2350
2350
2350
2350
                         R . RJ
                         BUI - 1.0
                         110 - 5
                         60 TO 800
                    900 MINLS - MINL
                         00 TO 001
  940 HL + 1841 + 161
                        M - MM - M
                         1L - #WEI HE, HT)
                        HT - HL
                                                                                                60002779
60002200
60002200
60002-00
60002-00
60002-00
60002-00
60002-00
60002-00
                        HIM - HIM!
                        M - M
                        M . MI
                         BUN - 3.6
                    ---
                                                                                                01107-01
01107-01
01107-01
01107-01
01107-01
                        HT - HL
                        00 TO 618
   P40
                    SH MILL - MIL
                        -
   310
                        H. - MAZ - M.Z
   211
                        HT - 2074 - 18
   -
   -13
                        - -
```

```
MAN TO
                   MOUT LISTING
                                                       ANTOLON OVERT MET - SEEP AIR INDUCTION SYSTEM PODILE
      -
                                                    CONTENTS
        -
                         MT . M.
        D19
                         KIM - KIMOR
        -
                         M = 142
       217
                         . . .
       -
                         ---
       Pil
       -
       -
                         IF (CONST) 800.800.916
       -
       NI
       ~
       -
                        00 TO 618
       -
      P-27
                    DIG HTTLE - HTTL
      -
                        MINTE . MINT
      650
      -
                       M. - 2004 - 3L1
      831
                       MT = MITH = MH
      -
                       HE . MAKE (HE, MT)
      P-17
      -
                       KIM . KIMI
      -
                                                                                 00002700
     -
                      A . A.
     ₽-37
                                                                                 G0002718
                      BAN - 2.0
     **
                                                                                  8000£784
     20
                                                                                 80092736
     244
                                                                                 80002748
                      IF (CONST) 800 .800 .950
     201
                                                                                 80002750
     -
                                                                                 60002700
     241
                                                                                 8000E778
                     HT . HL
     P++1
P++5
                     80 TO 818
     2446
    8m7
    2449
                     H - 363 - M3
    P+50
                    HT = 10(T) + MS
                    HE - MAKE HE, HT)
    -
    2453
                    MTA - 10/7AH + MS
                                                                              P-95
                    H - 16
   -
                    R . Al
   8467
                    BUI - 1.0
   240
                    IAD - 9
   P-90
                    00 TO 800
  2461
                SH MINLS - MINL
  -
  P=63
                   MTHA - MITHTA
  -
                   80 TO 820
  2-05
  P-00
                886 MTHL - XIM + DENS + ML + (4.8 + (3.6 + TC + ML + TM) +
                                                                              80002970
  8467
                                                                              00000000
  -
                                                                              00002000
 2-00
                                                                              80003000
 2170
                                                                              00003010
 P-71
                                                                             80083029
 BR
 P-75
               GIS WINT . NIM . SDG . M . SHEM . (3.8 . TC . HT . TH)
 -
                                                                             80003050
                  MINTA - HIM - SENS - M - SHEM - 13.8 - TC - MTA - THI
 -
                                                                             80093080
 87
                                                                             80003070
                  40 TO 1984, 508, 514, 518, 528, 544, 548, 558, 5591 (10)
                                                                             80003000
8177
-
                                                                             00003000
              CONTINUE
2470
                                                                            00007100
2100
                                                                            80003110
                 IF (194.FI - 3.61850, 300, 400
8481
                                                                            80063150
8-62
8-63
                                                                            80083139
             850 PL + 1991 + PMS
                                                                            ****
                 PE - IPRE - PIS
                                                                            00003150
                                                                            00003100
```

```
SUGE >
                                                          AUTOFLOW CHART SET - SHEEP AIR INDUCTION SYSTEM MODILE
    CARD NO
                   ....
                                                       CONTONS
      -
      6537
                         LINER . SECONDS . MINUS
                         81 - IVI + VE) / 8.8 / 3631
                        M3 - W / 2.8 / COS(ALPHA)
                        NT - VI + (1.8 - 1.8 / 8.8 / 1831) +
                        • W2 / 8.6 • (1.8 - 1.8 / MG1)
                        RE - RF3 / 1833 + V3 / 8.0 / 1833
                        M - N3 - V3 - M
      750
                        M. - MMET MG1 - M.1 . MT3 - H11
                        M (CDGT) 310, 310, 320
     #100
                    310 BILDO - XIL31 - 006 - VI - XL1 / 4.0 / XL -
     870
                       * (3L) / HL / MCY / FCY + 8.8 / MF9J / F9J)
    8871
                       RETMAN - HITS: * SD45 * 361 * MI / MCT * INT: * VE / 2.6 * RIJ
    87
                       * 436 * ME / HL / MFCY / FCY + 1.8 / MFSU / FSU)
    87
    82
                       M. . ANNI 1 1002 . N.2 . 1013 . 101
    873
                       SELOG - XILE + SDS + VE + XL2 / 4.6 / XCL +
    -
                      * CHE / HL / M'CY / FCY * 2.8 / M'SU / FSU)
    877
                       RETRAN - X1720 * ODG * VE * 36 * ME / HCT *
    2076
                      * 6 386 * ME / HL / MECY / FCY + 1.8 / MESU / FSU)
    2270
                   200 RILDO - XIL31 - 3L1 - 1806 - VI - 3L1 / 4.8 / HL / FCV -
                      * BCOME * MI * ML / 1788.8 * BACH * MI / 78.81
                      RETRIES - X1731 - DDG - 361 - MI - (RF) + V2 / 2.8 + RI) -
                      * COM * ML / HL / FCY * 1.8 / FOUT
                                                                                      -
                     HL - MMKI (1902 + 162 , 1973 + 16)
                      (株成の - 対に対 ・ 14.2 + 10D46 ・ VE + 14.2 / V.0 / HL / PCY ・
                                                                                      0000130
00001140
                     * BCORE * ME * HL / 1788.8 * GAOH * ME / 72.81
                     RETRAN - XITSE - 8006 - VE - 34 - ME -
                                                                                      ****
                     * CBI * ME / HL / FCY * 1.8 / FBU!
                                                                                      -
                                                                                     CONT 17
                  200 H. - ANNELL MGS + MLS , MITS + HEI
                                                                                      -
                    #8.00 - HL33 - 606 - HL3 / HL -
                                                                                     -
                    + (SCE + 3L3 + ( 2.0 + NF3 + MCE + VS) / HL / MFCY / FCY +
                                                                                   6000-100
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
6000-200
                    • 6673 • 3632 • VS) / 3FSU / FSU!
                    FIGURE - HITTIG - SIDG - N/3 - 161 - 165 / 167 -
                    * CM * 16 / HL / MFCY / FCY + 1.8 / MFSU / FSU)
                     ACT - MITAS - COM - RE - NA - MG / NCT -
                    * CIBI / MITAS / MECY / FCY + 1.8 / MESU / FSU1
                     DITTINDATIX . EWINE . SMINT . SIMPLE
                    RILDS - MUKI (RILDS , MTL)
                    RETRAN - ANNE (RETRAN , MINTE)
                    -----
                    RETRAN - ANAKI (RETRAN , MINTE)
                    REAS - MIKE (RELOS , MILE)
 2007
                   PHONE . ANAKI IFHINGE , MTHOU
 2000
                    ACT - MURITACT , MINA
 -
                    MINE - MAKI (MINE , MIN)
 -
 #11
                   TOTAL - BILOIG + RITRAN + RELOIG + RETRAN + RELOIG +
84
                  . PHINEE . ACT . ANIME
8813
-
                   WI IP1871 19007, 5007, 800
2016
              9907 CONTINUE
-
                  MITE 45.461)
8917
                   EAR. E'M, SR. INCOM. SO STIME
2510
               NES PERMETIEN, SHOWIP ! ACTUATOR
                                                              J18.8/
                         ICK. SOURCE S ACTUATOR
                                                             .F10.0/
                         ---
                                                              .F10.0/
-
                        ISI, SORAP 3 AFT HINGE
                                                              .710.4)
                 MITCH, WO
                  MRITE IG. 300 MILONO, RITTANI, RELONG, RETTANI, RELONG,
                 " FIGHT, ACT, MINGE, TOTAL
               200 FEBRUET SEK, 300 APP 1 - LONGITUDINAL
                                                                $10.2/
                            101,300/07 | - TWO/CRE
                                                                $10.2/
```

```
02/02/7s
               INDUIT LISTING
                                                      AUTOFLISH CHAFT SET - SEEP AIR INDUCTION SYSTEM HODILE
 -
                               ICK. SORAP & - LOIGITADINAL
                                                                   $10.21
                               ICE, SOURCE - TRACERSE
                                                                   J10.2/
                               101.3004F 3 - LOGITATINA
                                                                                     0000-520
                                                                   £10.2/
   8830
                               ICK, SORMY 3 - FORUMD HINGE
                                                                   J10.2/
                               IGH. SDEAP 3 - ACTUATOR
                                                                   J10.2/
   20
                              101,300AP 3 - AFT HINGE
                                                                   £10.2//
   8633
   20.74
   85
   8830
   8630
   -
   20-2
20-1
20-1
20-1
20-6
20-6
                      W - 12 - 12 - 72
                     V5 - 16 - 3L3 - F3
               c
                     SS - SINGAPPARE
                     --
  8007
8000
8000
8000
8001
8007
8005
8007
                     RE = (RF3 + (100+) + 100-2) + V3 + (8.5 - 100-3) - RAS + 100-3) / 100-30009-050
                     #FIG - MOL + M.I + 1071 + V5 + MOL / 2.60
                     10.0 + 23 / 2.0 + (1073 - 10: 0 - 2.0 + 201) + 45 / 4.01
                     MANG - MANIE ASSCRIPTO) , ASSCRIPT) , ASSCRIPTO)
  8670
                     22 - 21 - 30N1 - VS
  8671
  2072
                     27 - 843
  2873
                     N . M. . MI . M
  -
  87
  -
  8877
  2070
  8070
                     RITIAN - X[74] + BDG + MI + MI / MCT + (RF) + M2 / 8.0
                    * 134 * MI / ML / MEY / FEY + 1.6 / MEU / FEUT
                                                                                    0005100
                     MTRAN - X1744 - 806 - 34 - 16 - 54 / 307 -
                                                                                    00005130
                                                                                    *****
                                                                                    0000518/
                     IL - MAKIE MAZ - MLZ , MITO - MET
                                                                                    0005100
0005100
                     RETROIT - X1742 - 6006 - 30 - 16 - 16 / 167 -
                    * (34 * 12 / 16. / 18'CY / FCY + 1.8 / 18'90 / FBU)
                     60:10 130
```

```
11 m/ 2
                   INFUT LISTING
                                                        AUTOFLAN CHART SET - BATP AIR INDUCTION SYSTEM PARTLE
     -
                    ***
                                                                                         ....
                      400 BILDIG - HILVI - HLE - 10006 - VI - HLI / 4.6 / HL / FCY -
       2700
                        * SCORE * MI * HL / 1780.0 * DADH * MI / 70.8)
       2701
                         RITMAN - MITH! - BENG - MM - ME - MT1 - ME / 8.0 - R11 -
       2702
                        . (184 - M) / HL / PCY - 1.8 / FBU)
      2703
      -
                        NL - ANNE (1804 - 184 , 1874 - 161
      -
                        PLOG - XILVO - ILV - 1006 - W - ILV / V.S / HL / FCY -
      2700
                       * SCORE * No * No. / 1788.6 * GADH * No / 78.61
      2707
                        MITTAN - XITW - 0008 - 36 - 16 - VI -
                                                                                    0000250
      2700
                       * (36 * 16 / 16 / FCY * 1.0 / FSU)
      2700
      2718
                        IL . MAKE (MAR . M.E . MITS . ME)
                                                                                    *****
     2711
                       MLOG - HILLS + M.S + (0006 + VE + M.S / V.S / ML / FCY +
     2712
                                                                                    00000304
                       * SCORE * NE * NL / 1780.8 * DASH * NE / 78.8)
     #71 B
                       RETTAN - XIT'S - 000 - 34 - 16 - 12 -
                                                                                    0000370
     #71b
                       * (06 * ME / HL / PCY * 1.8 / FBU)
     2719
                                                                                 2716
                    430 HL - MAKET MAS + HLS , MITH + HE)
     8717
                       RELOW - HILVS - DDG - HL3 / HCL .
     2710
                      * (8.8 * 1946 / IL / 1977 / FCY * WING / 1991 / FBU
    2710
                       PHINES - XITTIN + DENG + NF3 + 361 + 165 / 30T +
     2720
                      * 1964 * ME / HE / MFCY / FCY * 1.8 / MFSU / FBU)
    2701
                       FACT . XITTAN . GENS . RZ . 3N . NS / NCT .
    -
                      * (36) / 36(74) / 3FCY / FCY * 1.8 / 3FSU / FSU)
    1783
                      ACT = FACT + RITAM / RITTAN + RS / RE
    -
                      MINE - PHINSE - KITAN / KITTIN - RAS/NES
    778
                 c
    -
                      RILDO - MAKI IRILDO , MILLI
    2727
                      RITRAN - MARTIRITRAN .MTHT!)
    -
                      MELON - MAXICALON . HTTLE
    2700
                      RETRAN - MUNICIPETRAN , MINITED
    4770
                      RECO . MAKI (RECO . MTLE)
   2731
                      PLOS - MAXI (PLOS , MTL4)
   272
                     BOTEAN - MAKE (BOTEAN , MTHTO)
                     PHINE - MULLIPHINE . MTHI
   270
                     FACT . MUNITIFACT . MINAL
   278
                     MET - MUKICANET , HTHAI
   2726
                     ANIME - ANALY CANDING . MITTON
   2727
   6730
                     TOTAL . RILONG . RITTAN . RELONG . RETTAN . RELONG .
  2730
                    . PHINE . FACT . AACT . MINGE . MILEND . MITTAN
  274
  mi
                    1F1 [P(87) 19009 , 5009 , 500
  774
                BANTINGS COOP
  mi
                    MITE (6, 461)
  -
                    EAS.EVE.SR. IRISEV.BISTIRA
  27.
                 VO FORMATCION, BOIRME I ACTUATOR
                                                            .F10.8/
  2746
                          ISK, SORAF 3 FIG ACTUATOR
                                                            .710.0/
  2707
                          ISK, SURMY 3 AFT ACTUATOR
                                                            J10.0/
  2740
                          ION, SOURCE I FIRM HINGE
                                                            .F10.0/
 2710
                          IOK, SOURCE S AFT HINGE
                                                            .710.01
 2750
                    MITE (8, 1991)
 2751
                   MITCIE, WEIRILDIG, RITRAN, RELDIG, RETRAN, RELDIG, FMINEC, FACT,
 2702
                   · ACT, MINEC, PILOW, PITRAN, TOTAL
                                                                                80005736
 2743
                WE FEMALE TEX. SORAP 1 - LOBITUDING
                                                                               00005716
                            181,300AP 1 - TRANSCREE
                                                              J10.2/
                                                                               0000750
 275
                            181,300AP 2 - LOGITUDINAL
                                                              .510.2/
                                                                               00005700
 2706
                            INC. SORREY & - TRANSVERSE
                                                             J10.8/
 8787
                           181,300AF 1 - LOGITOINS
                                                                               00005700
00005700
                                                              £18.2/
 2700
                           ICK, SOCKEP 3 - FORUMO HINGE
                                                              .F10.8/
2700
                            ICH, SERRY 3 - FORUM ACTUATOR
                                                             F10.2/
2700
                           ICK, SORAP 3 - AFT ACTUATOR
                                                              J10.2/
2701
                           ISK, SDEAP 3 - ATT HINGE
                                                             .510.2/
2700
                           ----
                                                             J10.8/
2781
                           ----
                                                             F18.2//
-
                                                             F10.8/1
2788
F788
              -
-
```

to total

```
83/89/7s
              HENT LISTING
                                                   AUTORION CHIEF SET - SHEET AND INCLETION SYSTEM HIGHER
 CARD NO
                ....
                                                COMPATA
                                                                                     ....
   2700
   2770
                8771
                                    REPORTE SPAL
                2770
   2773
   2778
                c
                     WILTTON BE IMPON 1972
   2776
                c
                     TO BETERRINE APPORTURE PROPERTIES FOR 9 POINTS ON Y-A DIAMAN
   2777
   2770
                     -
   2770
                c
   2700
                     COPPEN /HISC/ 1015C(100)
   2761
                     COPEN / | PRINT/ | PIED!
   2702
                ¢
   2783
                     1905)CH, (861)28, (8005)7, (8005)C HD(2001)E
   270
                     BIFEREIGN BATHING
                     ---
   2700
   2700
                     DIFERENCE S(180)
                                                                                 00026100
   2787
                     819D6104 ALT(18), 7D((18), PO(18), 0(18), C$(18), NO(18)
                                                                                 00020110
   2700
                     DIPOSION WILES, M. (181 , 04(18) , 02(18) , D9K(18) , DE (18) ,
                                                                                 00020120
                     MATHELD , MATLELD , FERHELD , TEVL (10) , PTHELD , PTL (10) , PSHELD .
   2780
                                                                                 00020130
   2790
                     PE.(10)
                                                                                 -
                      91/D610( 117LE(36)
   2701
   2702
                c
                                                                                 -
   2703
                     EBJIWLENCE (0(1), TCSH(1)), (T(1), TCSH(2001)), (CC(1), TCSH(4181)), 00020176
                                                                                 -
   279
                     100011,70001420111
   2786
                     COUNTY (1918) (COUNTY)
                                                                                 .....
   2700
                     COLUMN PACE (DOGOL) DATH(11)
   2757
                     COULVALIDICE (DATH(31), DALG) , (DATH(32), RATO)
                                                                                 -
   2700
                      EQUINALDICE (01795) , TITLE (11)
                     COULVILIDICE (T(1),S(1))
   2700
   2000
                     COUNTRY ($41), TOULTI, ($12), PRESH)
   800 i
                     CONTINUEDICE (T(201), ALT(1)), (T(2)1), (TD(1)), (T(22)), PO(1)),
                                                                                 00020050
                     ((1231),6(1)),((120),((5(1)),((25)),(60(1))
   2001
                                                                                 00020278
                     EQUIVALENCE (T(201), W(1)), (T(271), VL(1)), (T(201), (M(1)),
   200-
                     -
                    #1713F1), #APH(5)), (T(381), #AFL(1)), (T(361), T[3611)).
                                                                                 00020290
                    $(f(361), 100L(1)), (f(361), PTH(1)), (f(371), PTL(1)),
                                                                                 00020300
   8847
                    9(f(201),P20(1)),(f(201),P2.(1))
                                                                                 00020310
   .
                     CONTINUE CONTINUES
                                                                                  .
   2000
                     COLUMNATION (101) (11,100) MARCOLINE
                                                                                 00020330
   2010
                c
                                                                                 600007×6
   8011
                     DO 20 1-1.5
   318
                   & 1F(DATH(1+18)) 4.8.18
   2013
                   9 BATH(1+18) - B(1) - BATH(1+18)
                                                                                 00000370
   2019
                     80 70 18
                                                                                  ****
   2015
                   6 BATH(1-18) - DALS
                                                                                  00021300
   2016
                     IF(DALB) 2,10,10
   M17
                   18 J o 201 - 1
                                                                                  -
   2016
                     ATIJI - BATHILI-SI
   8019
                     WHUI . DATHIII
                     IF (DATH( (+10) - D(1)) 12.16.16
   2020
                                                                                  *******
   -
                   (81+1)HTAG + (L)HF = (L)JF SI
   2001
                   16 VL(J) - WHJ) - (L)W 21
                   BALDES OF
                       INTERPOLATE FOR INTERPEDIATE ALTITUDES
                     00 W I-1.9
                                                                                 9040900
9040620
9040620
9040620
9040600
9040600
9040600
9040600
9040600
9040600
9040600
   8827
                     J - 14
   .
                     ATUS . (ATU-1) . ATU-11/0(2)
   -
                   BAILTHED OF
   8030
                       SENGLAP ATHOSPICATIC TABLES - 9 ALTITUDES
   2031
                     00 100 I-1.0
   8032
                     CALL TOPR
                     TOKES - TOKET
   882
                     PO(1) - PED(
                     4(1) - 0(20) - A.T(1)-(0)(2))
   -
                     80(1) - F0(1)/10(1)/00(82)
                     CB(1) . (CBU(23) -5(1)-CBU(22)-TCH(1))--.5
   8837
                                                                                  *******
                  BAILTIME OBI
   8830
                       SETEMBLE DYNAMIC PRESSURE AT INITIAL POINTS
```

82/89/7h	HOUT LISTING	AUTOFLON CHART SET - SHEEP	AIR INDUCTION SYSTEM POS
C4FD 10	••••	соприз	****
2010	00 120 1	s. 5	000200-0
	J • 8•1 •		**********
20-1 20-3		NO(J) /8(J) /0(2) *(NI(J) *(S(J)) * *2	0000000
20%	Ido CONTINUE		00000070 0000000
80-4	C 0E1001	INE SPEED AND DYNUMIC PRESSURE AT INTERMEDIATE POINTS	00020000
2016		IT LINE INTERPOLATION ON DYNAMIC PRESSURE	00000700
2017 2018	80 146 14 Jr 148	1.4	00000718 00000780
2010	7,50	1) - WH(J+1)) 132,130,132	00000730
	130 WHJ) - 1		00000710
2004 2004	0KJI - I	PO(1)	00000700 0000700
2003		(BHU-1) + (BHU-1))/(B)	00000770
	AHD - ((L)85/2.** ((L)86/(L)8* (L)16* (L)16* (S)(E)	00000700
2005 2005	136 VL(J) = 1	10 - M. (Jeliji 120,:26,:20 Az 6-11	0000700
447		PO(1) /0(1) /0(2) *(V, (1) *CS(1)) **2	0000000
2000	60 70 146	in	00000000
2000		@(J-() + @(J-())/0(2)	(10020030
2000 2001	MCCD = 0		0000000
-	A STATE OF THE STA	HE PRESSURE RECOVERY AND FLOW RATE AT ENGINE FACE	0000000
8063	C 9 POINT	3	00000070
	00 406 I4		
2005	J = 2-1 -	+16)1 162,162,100	LOCEOGOO
8887	100 IF (RATO)		COURTE
2000		- D(1)) 105,105,100	60 02-0520
2000 2070	100 RATHUJ) - 00 TO 170		80020836
8871		0(11 - EQUIZ-1*(WILL) -0(1))**EQUIZS)	0000000
67	170 MINLION	- 0(1)) 172,172,174	00020000
4073	IT MILLU -		0000070
2074 2075	60 70 170 170 847L(J) 9) DC()	
2075	178 IF(J - 9)		00021000
8877	170 F(WILL)) - B(1)) 180,180,182	00001010
8870 8870	100 RATH(J+1) 00 TO 101		00051050
		= D(1) - CQU(2+1+(VH(J+1) - D(1)) +CQU(25)	80021010
2001) - D(1)) 100,100,100	
-	IOS RATLIJ-11		00021000
200	00 TO 200	- D(1) - EDU(24)*(VL(J+1) - D(1))**(EBU(25)	00021870 00021800
2005	60 70 200		00021000
	198 RATH(J) -		00021100
2007 2000	MATLUT = 101 17(1 - J)	BATH11-881	00021110
***		- (RATH(J-2) + RATH(J))/D(2)	00021136
2000	MATL (J-1)	- (RATLIJ-E) + BATLIJ)1/DIE)	00021190
8801 8802	00 TO 200 - RATHUJI		G0021196
	BARLIJI -		00021 100 00021 170
200	00 70 101		6000 1 100
-	e		00021100
2006 2007	316 (DOHA) = (+65)1 310,310, 35 0 Caucasi	00021800 00021810
2000	OL(J) -	E6U(86)	00001800
8880		- 0(1) 318.318.300	00021230
2000	312 DHKJI = (CBU(87) - CSU(87)) 316,316,380	000212N0 00021200
2000	316 DOKJI -		00001.000
2003	00 70 230		00061270
		- 0(1)1 300,320,330	00021880
2000 2000	FILLS	- 600(87)	00021800 00021300
8807	20 DLUD -		00021310
8000	200 1/(1 - 4)		00001300
2010		- (84.17-5) + 84.1711/815)	00021330

69/85/7h	INFUT LISTING	AUTORLON CHART SET - SHOO	AIR INDUCTION SYSTEM HODILE
CARD 140	••••	CONTENTS	••••
40 11	ee 10 vee		00021350
2012	300 DOKUL - (00021300 00021370
2015	60 10 230		G002 1 200
2015	NO CONTINUE	U(23)/(EQU(23) - 9(1))	60021300 60021400
8017		BU(23) - 0(1))/0(2)	00021910
8010 8010	C GETERNIA 90 900 1-1	NE RAM TEMPERATURE, TOTAL AND STATIC PRESSURE	0021420 0244200
2000		TD((1)*(0(1) + \$(2)*M((1)**2)	80021440
8021 8002		**************************************	00021480 00021480
8863		POLE - MATL(1) - (D(1) - \$(2) - %(1) 2) 5(1) /D(17)	80021470
800°		PM(1)/((D()) + \$(2)+DH())+*2+*\$()); PM(1)/((D()) + \$(2)+DH())+*2+*\$());	80051480
2000	See CONTINUE		80021500
8007		1002, 1002, 1002	
2020	C BREADO	INT OUTPUT	80021519
8030		1;11(10H(SCH),N-65,100)	00021530
865 i 8632	MRITE (6.6	1,8A10,10X,194** 9PAL - IP(82) **/1X,8A10} Di	80021950
8833		P.SEX. STHEEP SPEED ALTITUDE PROFILE TABLES ***. 251	
863h 8635	Enter Vi	//wer, 1946/momb athorphote//198, blactitude, bx, ature, sx, thorus ity, ax, byressure, ax, 1140, ax,	00021570 00021500
8030		97 \$0UHD/17K,MFEET,SK,11H0E0 RANKINE,7K,3HFCF,161	
8636 8636		DFT/BEC 99,71,80FT/BEC) 21 (ALT(61,7EH(1),800(1),P0(1),0(1),C\$(1),1+1,9)	80021810 80021810
2000		(,F11.1,F12.3,9(,F10.7, F12.2,F11.2,F14.2)	80021626
2010 2011	MITEG.O	no. Nor. 13470file Table/nii,	80021830 80021840
2012		, WAY (H) , YX, WQ(H) . BX , BOZ , BX , TOTE / PTO , EX ,	000E1850
2013 2011		r, dore, kr, bor, hr, hivit, hr, highe, br, bor, ex, ,ex, dore t, hx, dore, hx, borg/hx,	80021860 80021870
2015		.2001.30.300 (4x,2001,11x,9000 R,4x,2001,4x,30	
80×6 80×7		(, 3/75 ,4x, 3 00,11x,9020	80021880 11), 80021700
2010		(1), QL (1), DQL(1), RATL(1), TDQ, (1), PTL(1), PQL(1), 1+	
2010	96 F09WT(F16 1F7.4,F8.2,). 1. (°0. 2. (°0. 2. (°0. 2. (°7. 2. (°7. 2. (°7. 2. (°9. 2.	, 80021720 80021730
2051	SOUS CONTINUE		
8863 8863	RETURN DO		0002 1 7+6 0002 1 750
800-	c		
	C (111111111111111111111111111111111111	CONTROL OF THE CONTRO	
8657	£ 11111111111111		111111111111111
8000 8000	C SUSPONITING	(40 lust	00190010
8800		SE MACH 1978	80100020
8901 8802		D.CP HEIGHTS FOR SPINES BLY UBING STATISTICAL EQUATIONS FROM SEG-TR-02-1	80180030 801000+0
8003		METH, MEDICH, ROLAG ET AL	00100050
200	C CERTAIN TOO	Distributed to	60180000 60180076
***	c		GD1 000GD
8887 8888	91/D6101	0(200),7(2000),0C(100),0C(200)	80100000 80100100
***	91106101		C 100110
8870 8871	OPDGIO:		60100120
8672	91/D4101		801801#0 80180130
8873 8875	C COUNTY OF	2 (8(1),1004(1)),(1(1),1004(881)),(80(1),1004(4)	00100100
8076	100111.700		60100170
2070		X (0(81),884(1)) X (0(81),884(1))	6 1.61.66
8877 8878	1877 14.5	X 19(801),8A9K(1) X 49(1701),8A9K(1)	00100100 00100200
8070		Z (7(1),9(1))	00100010
	147074371 A	% (TC(0)),107())),(101()%),MPS),(107()%),MPS), MES)	00100220 00100220

MAIL THEO DEE

3123

62-89-7h	INPUT LISTING		AMORAN DURT SET - S	MED AIR INCLETS	ON SYSTEM HOD
CATO NO	••••	•		***	
3180	80 230 (-3	1.37		00001000	
3189	J - 8-1			00021000	
3186		111 220,330,336		00021070	
3127 3120	200 CONTINUE	SUPPRIOR + S(1)		00021000	
3180	\$111 - BAT	B(13)		00021100	
31.30	SIZI - DATI			90021110	
3131 3132	80 460 1-1. J = 441	, 10		00021100 00021130	
31 23	1F (949)(Je	(7)) 301,386,381		00021130	
3130		- 90010-181 - 5111		90021140	
3136		- \$100,400,300 - \$100,400,300		90021150	
3137	JUN THEO COP			00021100	
3130		9491(61) + 9491(73)		90021179	
3130 3140		EMPOINT GUTPUT	\$U0H731-\$U0H7+***/\$U+	1175) 00021100 00021190	
3191	WHITE 16,496	0) (1011 SC (N) ,N-65, 100)		00021500	
31 ~2 31 ~3		.6A16.17K.180** SERVE	Y **/IX ,BAIB// DI GLORI BE NO DI TO NO PE NO		
3140			0.,88x,34ff.,7x,46c.0. I	711	
3146	c			00001210	
3146		6) (9UPO(11,1-1,10)	Pro 200 de la desta como es	00001250	
3147 3148		EV SK, I SHAIR OUCTING,	D1,785,8711.2/8K,11HINLE TV5,8711.2 /	7 NEDGE . 0021200 0721200	
3140	2 91,201117	NE DOORS + CP. HEDVI	MSH,745.8711.2 /	90021400	
3190		MES DOORS + CP. NEOW	915	00051520	
3151 3152		IABLE GEOPETRY STRUCT FROUND FIXED SPINE,T		90021300 90021310	
3153	6 9K,800 F\AL	ROLFO TRANSLATING S	PHE, PG, #11.2 /	00221320	
3194 3196	7 94,8974L	TRAS. • DENO. SPI	E. 745,8711.2 / 1	G007 (330	
3195	-	D (\$100(1),1-21,92),	(909(1),1-57,62)	000213H0 00021350	
3197	400 FORMATINES.	THINGOND, ICK, BOUTE	OMD. ISK, SHOTAL //	00021350	
3190 3190			X,WC.6.,13X,3+ 7.7X,WC		
3100		INC HOUNTS, T33, 8F11.2 OKADS + FRANCS, T33, E		00021300 00021300	
3161	3 81,20000	DEING + STIFFICHS, T35	.BF11.8.790,BF11.8/	00021400	
3162		127046, 733, <i>3</i> 711,2,798 11406, 733, <i>3</i> 711,2,798		00021110 00221120	
3100		96.733.8F11.2.790.8F	•	00021120	
3165	7 St. OF ITE	DALL . 133, 2511.2, 190,	F11.2 /	BBE21940	
31 66 31 6 7		NO.733.8F11.2,790,8F	11.2 / 5711.2,739,3711.2,785,37	11.2/) 00221960	
3100	6			G0021470	
3100	10-11		(\$1,00(1),(-71,76)	90EP1400	
3176 3171		BUCCESS COOKS, TVS. 8	fil.2 / / 96,196XTCRIGR FINISH,	00021480 TVS-3F11-2/00221500	
3172		L MISC., 785,8711.8 /		000R1510	
31.73		L DO. SEC. AVC. GROUP	+ MISC.,765, #11.8)	0021820	
3176	C MR17E18.500) (30(19C (N) ,N=65 , 100)		00021000	
3176	900 FORMATI INI	.BALE. 17K. 1800 9UM	RY/IX.BAID)		
3177	MITERS, SO	-		00021570	
3170 3170	e e e e e e e e e e e e e e e e e e e				
3100	MITE 18,50	95) (9.39)(1), 1-1,11	.2 1	00021000	
3101			DI BYSTON, 178, 1F12.2 / PNK, LIMAIR QUCTING, 787		
31 62 31 6 3			6 (EDWIS), 167, 1712.		
310+			10 PECHNISH, 167, 1F12.		
31 65 31 66		L CECNETRY STRUCTURE 1) .NE. 0.0) NRITE (40021000 COOR1000	
3107			FINED SPINE, TOT, IFIZ.		
3100		1 .NE. 0.01 MRITE (\$0AE 1890	
3100	•	,224,2 0 0/ULL ROUGE TR 7) .NE. 0.0) INSTE	AGLATING SPINE,767, IF IS B.\$14) SUBN 17)	00221000 00221700	
3191			LATING . CPACING SPINE		
3100	•			G0021700	
3190	1817516.900 1817516.91)) (3 911 8 C 1997 ,10-85 , 1 80) (0)		90021760 90021760	
21.07					

69/89/Th	NPVF L16THG	AFELDI OVIT ET - 9607	-
0400 10	****		****
2160		HACE	
3198	~ C • A • V P.	/ 23 K, \$ }	
3100	* 195, THIRESON, 175, 00/		00021700
3100	M(1616,986) 9J0H2(), (00001000
2000 2001	100 PROME(NO. 171, 12400) INSTEIG. 100 (12401).		00021010
2002		DLE STRUCTURE / BNII, 10-00LHEADS + FRAN	
2003		COCRIMO + STUTEIERO, 100, 8'10.8 / , 8'10.2 / SAK, OFITTHES, 100, 8'10.8 :	00221010
2005	MIT(6,5T) (\$40K1).		00021000
2006 2007	* FIRST / NO. 174, OF LO	i, 700, 8712.2 / NO, 17K, 0714DALL, 16	0,00021070
2000	MIE16.9401 (9591(1),		00021000
2000		.	
2011	* 700, 2712.2 /)	BJ9K67) :JJ9N71), BJ9K73)	00021010
3818		16 • HISCOLL-HEDUS / BAK, 900076 / 30K,	
2013 2019		2001, GEOGRE, 780, 1712.2 / 140, 17x,	
2015	• IDEXTERIOR FINIDI, TO • NOTOTAL BOOKS • HISCL	LACOL	00021000
2216	MR17E16,5801 SANK751	TO THE STATE OF TH	00021979
2217 2210	100 FOTATCHO/HO, 17K, 37	MOTAL DIGHE SECTION OF MICELLE GROUP, 1	NX,00811900
2210	6		*******
2000	BOOK CONTINUE		
3001 3000	62160) 00:		00000010
3003	¢		
300		itereneen en en en en en en en en en en en e	
2004	-	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,,,,
3007 3000	C BAROUTINE TOWN		
200	C MITTOL SO MADE 1972		00030010
2270		OPERATURE NO PRESSURE NO VOLUS DE	00030030
221:	C INDICATED BY AN ALTHETE C FOR U.S. STANDARD ATHER	OR CALIGNATED IN GEOPOTENTIAL ALTITAGE	000300-0
20	¢		0000000
	CONTRA TESTICATES		00030070
200	DINENE NO BERNIE	(008)(00),(00))28,(0	00030000
227	0114D4616H CBU(3061		00030100
3270 3270	DIFERENCE SCIENT		00030110
2010)),(T()), TCO H(800))),(BC()), TCO H(41 0))),	
201	100(1),700((481)) 100(1),700((481))	***	00030140
201	COUNTRICE (7(1),\$(1))	•	00030100
25%		(1, (5(2), MES(), (5(3), ALOTT)	00030170
2016 2016	DIFDGIGH ALT(18) COVINEDCE (T(201),ALT((1))	00030100
20-7	CO. (101100) 23/CLWLDCE		00070000
2010 2010	C A91 - A1(1)/8(15)		00030010
2254	C SEVELOP ANDION PRESENT	Æ	00070070
2001	17(ALOTT - COURT) 10,30		00000000
2002 2013	16 PED1 - COMET************************************	######################################	00030000
20	C ALTITUDE OFENDER THAN		00030270
276	SO SFIRANT - DENISH 20,30 C ALTINUX GENEDI 2000		00030000
207	30 PRESI - CONTY/IDPIIAL		00030300
200	00 TO 100	_	********
7600 2000	C ATTREE CENCER CON	1,00 6.00 AO 19-005.00 FT.	00030330
2001			000303~0
2000	1600(111) 00 TO 100		(0030300 (0030300
***		B. 60 40 19-190-10 FT.	64630370
2006	95 MESI - BB/(131-(811) -	COUCHT - COUGHT/COURS - COUCHT	6100030300

***	MOUT LISTING	AUTOFLO: CHART SET - SHEEP	AIR INDUCTION SYSTEM MODA
C460 NO	••••	CONTENTS	••••
3000	WIA.OTT - COULT	11 100.100.57	00030300
3867	57 WITE (6.00)		80430+00
2040	60 FORMAT (195, 62, 234	*** WARNING PESSAGE ***. 18%.	80030-10
200	INDULTINGE IS BET	OND VALID RANGE OF PRESSURE!	00030420
2270	00 TO S0		00030-30
3271	100 CONTINUE		80030***0
27	c		00030+50
2273	C SENELOP MEIDIN	TEMPERATURE	@0030~60
27	IFIALOFT - COUITY	110.125.120	80030+70
2273	C ATTINGE BETHED	TH BES. GOOD CON. JULY 1	90030 +8 0
3270	110 TOWLT - COUCIES -	- EQUITO -ALOTT	60030+90
3277	60 76 630		00030500
2270	180 IF (ALOFT - COUIS)	18,18,19	60030510
2270	C ALTITUDE BETWEEN	35089.239 MD 65616.60 FT.	00030520
2000	185 TOULT - EQUISO		00030530
2001	60 TO 630		000309+0
3202	148 IFIAGT - COURS	145.180,180	00030950
3003	C ALTITUDE BETHED	6 85618.00 AND 104965.00 FT	00030360
200	146 TOULT - COUIZO) -	EQU(12)*(ALOFT-EQU(5))	80030570
3205	60 TO 630		8003058 0
3295	C ALTITUDE BETHED	10-998.80 MD 15-199.40 FT.	00030900
3207	100 TOWLT - COU(15)	EQUITATE (ALOFT - EQUIET)	80030800
2000	IFIALOFT - EQUITION	30.630.610	80030610
200	610 MRITE(6,61)		80030620
3290	SI FORMATI ING. 6X.23H	"" HARNING PESSAGE """, IGK.	80030830
3291	INSULTITUDE IS BET	OND VALID RANGE OF TENFERATURE!	80030840
36.05	636 CONTINUE		00030050
3263	RETURN		80030860
900a	00		